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LOC

DIST


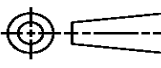
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001886	12FEB2014	GK	HMR




REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151381-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911099
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1911099

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK	RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		
		0 PLC ±		SIDE FEED SYSTEM III APPLICATOR		
		1 PLC ±				
2 PLC ±		APVD		RAGHAVENDRA		
3 PLC ±		PRODUCT SPEC				
4 PLC ±		APPLICATION SPEC				
ANGLES ±		WEIGHT		SIZE	CAGE CODE	DRAWING NO
FINISH		CUSTOMER DRAWING		A3		©- 1911099
MATERIAL		SCALE		SHEET 1 OF 2		REV A1

FEED FINGER 1901694-1	SET UP GAGE 1901040-1	LOC A	DIST 66	REVISIONS						
				P	LTR	DESCRIPTION	DATE	DRN	APRD	
					I	DEVELOPMENT	01SEP2007	J.S	-	
					A	RELEASED	11OCT2007	ROW	GEB	

TERMINAL DATA: LEAR TERMINAL		LEAR CRIMP SPEC	
TERMINAL NAME: MKR PLUG - CONTACT 1.5-2.5			
WIRE STRIP LENGTH 5.0-5.0 mm [.196-.196 IN]		INSULATION DIAMETER RANGE  2.10-3.10mm [.082-.122 IN]	
TERMINAL APPL SPEC 	NONE -	- -	- -
TERMINALS APPLIED			
TE TERMINAL 1949409-1	LEAR TERMINAL 26807.201.184	TE SEAL 1949095-1	LEAR SEAL 16694.627.626

ON

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DEPRESSOR DETAIL

FEED TRACK POSITION

TERMINAL SUPPORT LOCATION

HOLDDOWN SET-UP

ITEM 30 LOCATED AT REAR HOLES

5 REF

29 REF

30 REF

57 REF

8 REF

34 REF

177 REF

RETAINING LOCATION

.588 [14.94]

.055±.020 [1.4±0.5]

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177

-	1	1	1	1	1-993111-6	PN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1901048-1	TAG, IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	2-1752354-1	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	993002-4	SCREW,SET,SFT TIP	40
-	1	1	1	1	1962043-1	PLUNGER,BALL,METRIC	39
-	1	1	1	1	1752309-3	RING,INSULATION CRIMP	38
-	1	1	1	1	1-1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-3	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	1	1	1	1338684-2	SHEAR HOLDER, FRONT	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	356885-5	STOP, SHEAR	11
-	1	1	1	1	1-1320921-0	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	318707-2	FLOATING SHEAR, FRONT	9
1	2	2	2	2	6-1633138-7	ANVIL, COMBINATION	8
-	1	1	1	1	1338680-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1-238011-0	BLOCK, CRIMPER SPACER	4
1	2	2	2	2	9-683454-5	CRIMPER, INSULATION O	3
-	1	1	1	1	1-455888-1	SPACER, CRIMPER	2
1	2	2	2	2	8-1633305-8	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: INCHES (mm)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME SIDE FEED SYSTEM III APPLICATOR	
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC - APPLICATION SPEC - SEE TABLE	
MATERIAL -		FINISH -		SIZE CASE CODE DRAWING NO. A1 00779 C=191099	
				RESTRICTED TO -	
CUSTOMER DRAWING				SCALE 3:5 SHEET 1 OF 1 REV A	

Mouser Electronics

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[1911099-6](#)