

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

REVISIONS

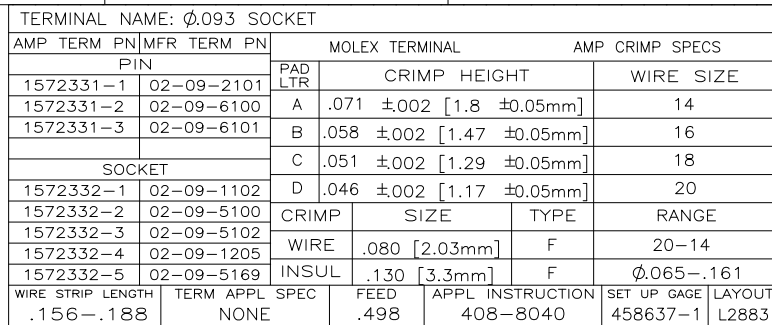
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A3	ECR-16-009821	18JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2836084-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1385661
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385661

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity		
		CHK	GOPALAKRISHNA HV				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		SIDE FEED HDM APPLICATOR			
				PRODUCT SPEC			
				APPLICATION SPEC			
				WEIGHT			
MATERIAL		FINISH		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				A3		©- 1385661	
CUSTOMER DRAWING				SCALE	SHEET 1 OF 2	REV	A3



-1	LEADMAKER	MECH POST FEED
-2	BENCH MODEL K	MECH PRE FEED
-3	BENCH MODEL G	MECH PRE FEED

REF	REF	REF	—	22594-8	NUT, HEX(1/2-20)	70
REF	REF	REF	—	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	—	240626-1	SHAFT, PIVOT	68
REF	REF	REF	—	240633-1	BUSHING	67
REF	REF	REF	—	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	—	240629-1	BLOCK, PIVOT	65
REF	REF	REF	—	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	—	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	—	240658-1	ROLLER, CAM	62
REF	REF	REF	—	454398-2	ROD, FEED	61
REF	REF	REF	—	454178-1	GUIDE, FEED ROD	60
1	1	1	—	454220-1	CAP, RAM	59
REF	REF	REF	—	454485-1	HOUSING	58

1	1	1	—	4—694433—4	PAWL, FEED	56
REF	REF	REF	—	240624—1	PIN, FEED FINGER	55
REF	REF	REF	—	691499—1	SPRING, FEED FINGER	54
REF	REF	REF	—	690541—1	HOLDER, FEED FINGER	53
REF	REF	REF	—	455679—1	LEVER, TERMINAL FEED ARM	52
1	1	1	—	811242—2	BUMPER, HOLDDOWN	51
1	1	1	—	690753—1	SPACER, TONKER	50
1	—	—	—	690602—6	CAM, PRE—FEED 1 5/8 ST	49
—	1	—	—	690602—5	CAM, PRE—FEED 1 1/8 ST	48
—	—	1	—	690501—4	CAM, POST—FEED 1 5/8 ST	47
1	1	1	—	459456—1	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	—	690191—1	PLUG, NYLON	45
1	1	1	—	455673—8	RAM	44
1	1	1	—	690125—1	WASHER, LAMINATED	43
1	1	1	—	690124—1	WASHER, RAM	42
1	1	1	—	690686—2	BOLT, CRIMPER(5/16x1.10)	41
1	1	1	—	23241—6	BALL, STEEL	40
1	1	1	—	690170—1	SPRING, COMPRESSION	39
1	1	1	—	1—690142—1	DISC, INSULATION	38
1	1	1	—	354777—1	WIRE DISC, PLASTIC	37
1	1	1	—	22480—5	WASHER, SPRING	36
1	1	1	—	690212—1	POST, RAM	35

REF	REF	REF	—	455675-1	PLATE, BASE	33
						32
						3
REF	REF	REF	—	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	—	1-318756-4	PLATE, STRIP GUIDE	29
						28
2	2	2	—	8-22281-7	SPRING, DRAG	27
1	1	1	—	690546-1	LEVER, DRAG RELEASE	26
1	1	1	—	2-690754-1	DRAG, TERMINAL	25
1	1	1	—	1320860-2	GUIDE, STRIP (REAR)	24
1	1	1	—	1-690712-6	GUIDE, STRIP (FRONT)	23

REF	REF	REF	—	4-22284-9	SPRING, FEED RETURN	22
						2
1	1	1	—	1-458230-5	STRIPPER	19

						18
						17
						16
						15
						14
						13
						12
						11

1	1	1	—	2-853714-0	PLATE, REAR SHEAR	7
1	1	1	—	1633054-2	ANVIL	8
1	1	1	—	240641-7	SPACER, DEPRESSOR (REAR)	7
1	1	1	—	238009-4	SPACER, BLOCK CRIMPER	6

1	1	1	—	455888-2	SPACER, CRIMPER	4
1	1	1	—	6-456134-6	CRIMPER, INSULATION	3
1	1	1	—	1-853720-4	BLADE, SLUG	2
1	1	1	—	3-456405-9	CRIMPER, WIRE	1

	-3	-2	-1	U/M	PART NO	DESCRIPTION	FILE NO
					PARTS LIST		
	QTY REQD PER ASSY						

THIS IS A CONTROLLED DOCUMENT.		OWN CERISMAN	23SEP02	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APP CERISMAN	23SEP02	NAME SIDE FEED HDM APPLICATOR	
0 P/LC ± -		PRODUCIT SPEC		-	
1 P/LC ± -				-	
2 P/LC ± .25		APPLICATION SPEC		-	
3 P/LC ± .020				-	
4 P/LC ± -				-	
ANGLES ± -		WEIGHT		-	
FINISH				-	
		CUSTOMER DRAWING		SCALE	
				SHEET 1 OF 1	
				REV A	

2	2	2	—	3—354779—8	PIN, WIRE DISC (.3180)D	129
2	2	2	—	2—354779—7	PIN, WIRE DISC (.3125)C	128
2	2	2	—	1—354779—3	PIN, WIRE DISC (.3055)B	127
2	2	2	—	8—354778—4	PIN, WIRE DISC (.2915)A	126
1	1	1	—	986950—1	WASHER, FLAT PRECISION	125
1	1	1	—	217238—1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	—	4088040	SF APPL INST 408—8040	123

REF	REF	REF	—	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120
REF	REF	REF	—	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
REF	REF	REF	—	21045-3	RING,RET "C"(Ø.187)FD FING PIN	118
3	3	3	—	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
REF	REF	REF	—	21024-5	WASHER,LOCK(#10)ADJ PLATE	116
REF	REF	REF	—	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
2	2	2	—	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
REF	REF	REF	—	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	113

4	4	4	—	21024-4	WASHER, LOCK(#8) STRIPPER	111
REF	REF	REF	—	21899-4	WASHER, FLAT(5/16) SCREW ADJ	110
—	1	—	—	2-21002-6	SCR, BHC(10-32x.38) LUBE ASSY	109
1	1	1	—	21018-5	NUT, HEX(6-32)	108
REF	REF	REF	—	21068-5	NUT, HEX(6-32) FEED ADJ	107
						106

1	1	1	—	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	—	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
REF	REF	REF	—	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	—	461264-1	PLATE, IDENTIFICATION	100
2	2	2	—	2-21002-9	SCR,BHC(10-32x.75)DRAG	99
1	1	1	—	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
REF	REF	REF	—	2-21002-9	SCR,BHC(10-32x.75)CAP	97
REF	REF	REF	—	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
REF	REF	REF	—	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
2	2	2	—	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
						93

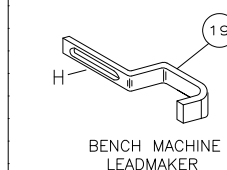
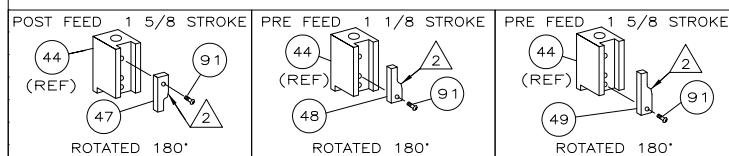
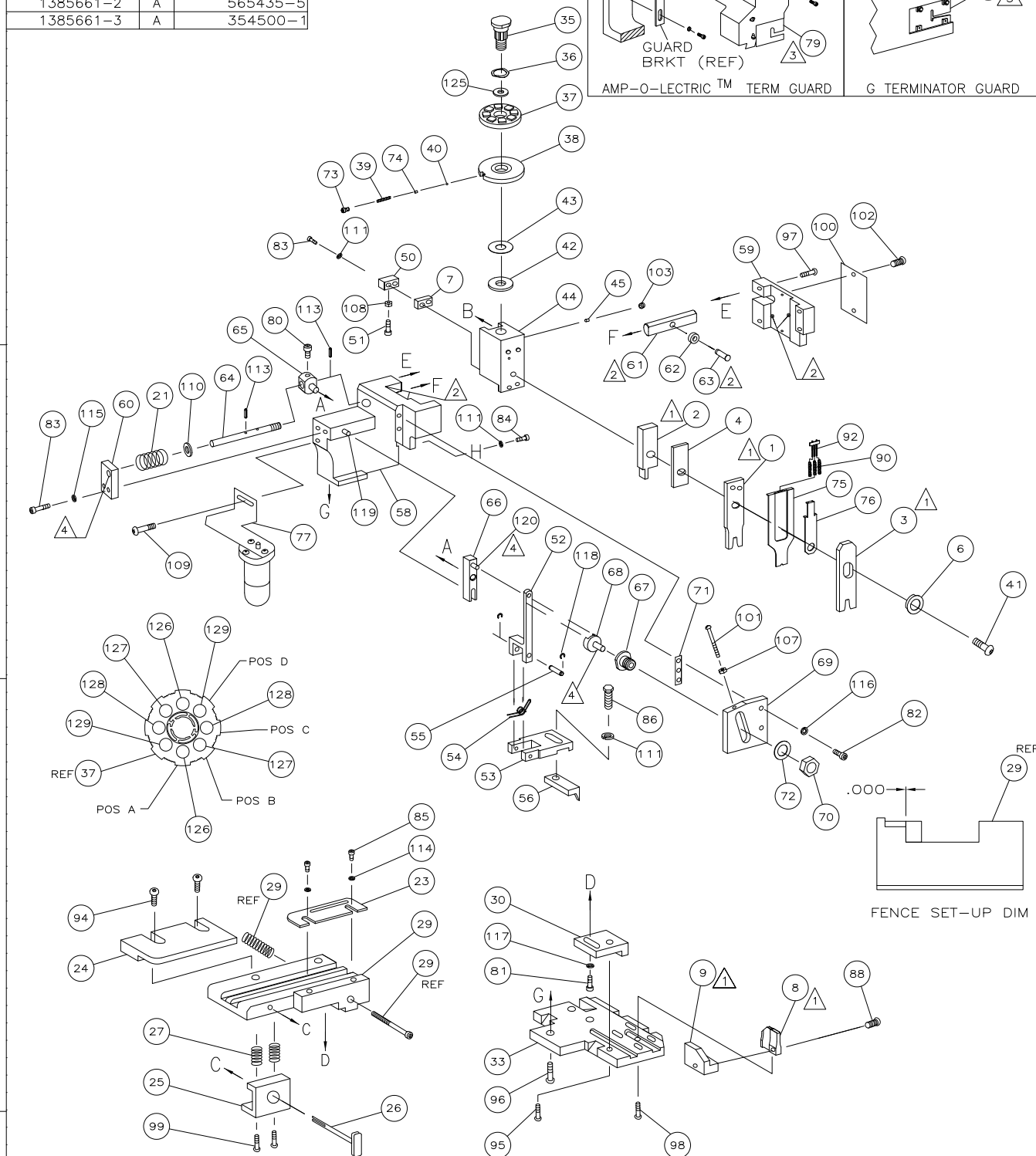
1	1	1	—	1424330-1	HOLDER, PIN, WIRED	92
1	1	1	—	1-21002-7	SCR,BHC(6-32x.38)CAM	91
3	3	3	—	2-23147-2	SPRING, DEPRESSOR	90
						89
1	1	—	—	2-21000-7	SCR,SHC(8-32x.88)SHEAR	88
						87

1	1	1	—	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	86
2	2	2	—	1-21000-4	SCR,SHC(4-40x.50)FR ST GUIDE	85
1	1	1	—	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
2	2	2	—	2-21000-8	SCR,SHC(8-32x.62)HOLDDOWN	83
REF	REF	REF	—	3-21000-6	SCR,SHC(10-32x.62)FDJ ADJ BLK	82
1	1	1	—	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
REF	REF	REF	—	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
—	1	—	—	462992-7	GUARD ASSY	79

REF	—	—	—	679532-1	INSERT, GUARD	76
—	1	—	—	1-465184-0	LUBRICATOR ASSY	77
1	1	1	—	1490524-1	SPACER, DEPRESSOR	76
1	1	1	—	1490525-3	DEPRESSOR, WIRE	75
1	1	1	—	690603-1	SPRING, ASSIST	74
1	1	1	—	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
REF	REF	REF	—	458109-1	WASHER, SPECIAL	72
REF	REF	REF	—	690517-1	SPACER	71

-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
				PARTS LIST		
QTY REQD PER ASSY						

	THIS
	MATER



1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1385661-1](#)