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LOC

DIST


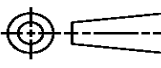
REVISIONS

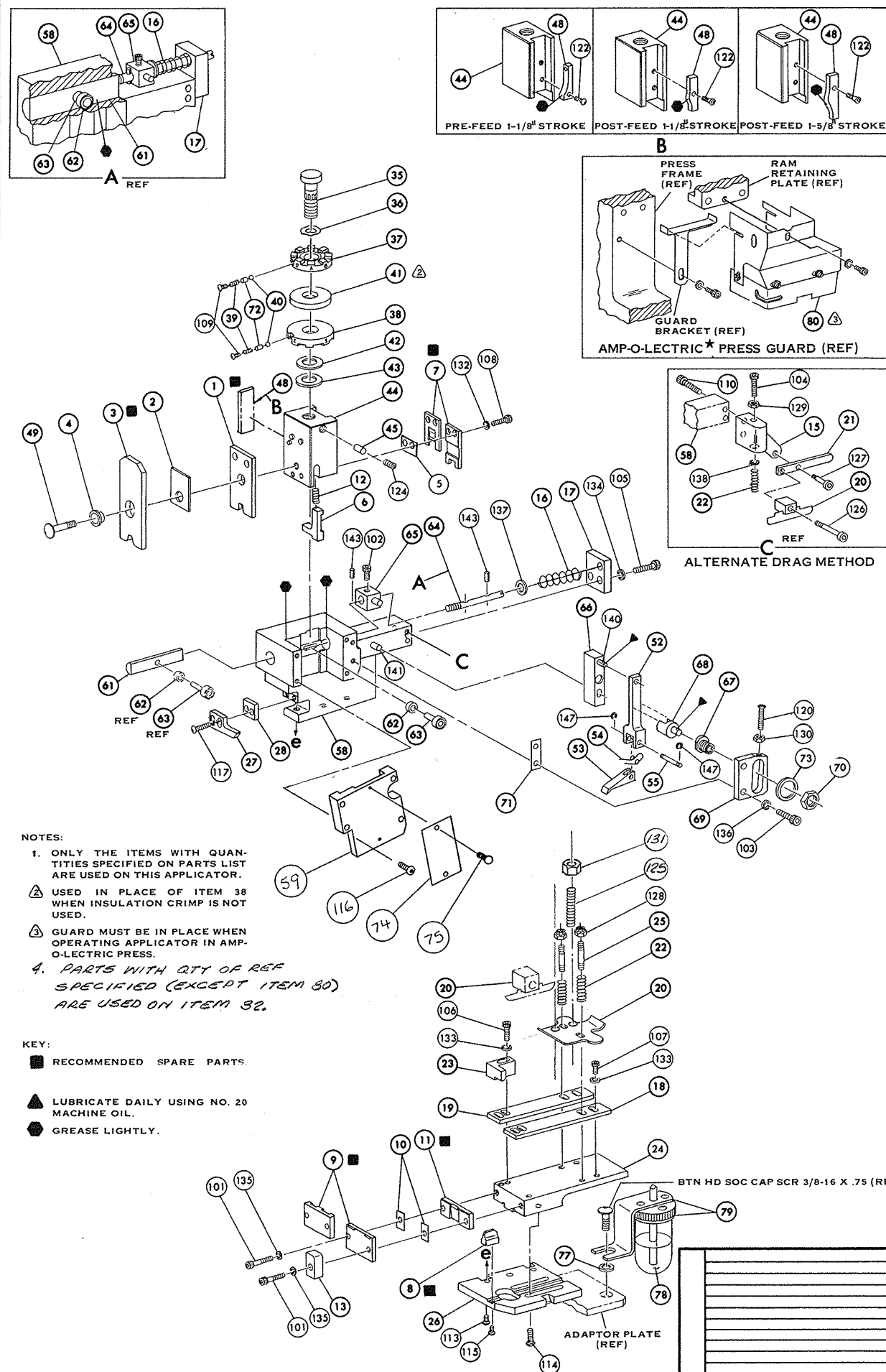
P	LTR	DESCRIPTION	DATE	DWN	APVD
	E1	ECR-15-012201	08SEP2015	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150541-1

FOR REPLACEMENT PARTS FOR APPLICATOR 687956-3
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
687956-3

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK STOUGH DALE					
		APVD STOUGH DALE		NAME MINIATURE QUICK CHANGE APPLICATOR END FEED PIN RECEPT			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A 3	CAGE CODE	DRAWING NO C- 687956-3	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV E1






NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- ④ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
- ④ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC PRESS.

4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 30) ARE USED ON ITEM 32.

KEY:

-  RECOMMENDED SPARE PARTS.
-  LUBRICATE DAILY USING NO. 20 MACHINE OIL.
-  GREASE LIGHTLY.

[illegible]

TERM APPL. SPEC 114-2080

CRIMPING DATA						THIS APPLICATOR WILL APPLY
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH			
A	.054	# 18		92827 EG		
B	.049	# 20				
C	.046	# 22				
D	.043	# 24				
CRIMP WIRE	SIZE .070	TYPE F	FEED	PRESS REF.		
INSULATION	.090	O	.731	565435-5		
INSULATION RANGE	WIRE RANGE		APPLICATOR INSTRUCTION			
.045-.085	24 - 18		A8039			
REMARKS AMP-O-ELECTRIC PRE FEED						
SET UP PAGE 459638-1			LAYOUT NO. 23A	AMP INCORPORATED HARRISBURG, PENNA.		
DRAWN BY J. L. / 11/13/73	APPROVED [Signature] 11/16/73		LOC A	C	NO. 687956-3	REV. E
CHECKED BY KML / 11-13-73	JEL... [Signature]					
SCALE NONE NAME _____			MINIATURE QUICK CHANGE APPLICATOR END-FEED (PIN RECEPT)			

Mouser Electronics

Authorized Distributor

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