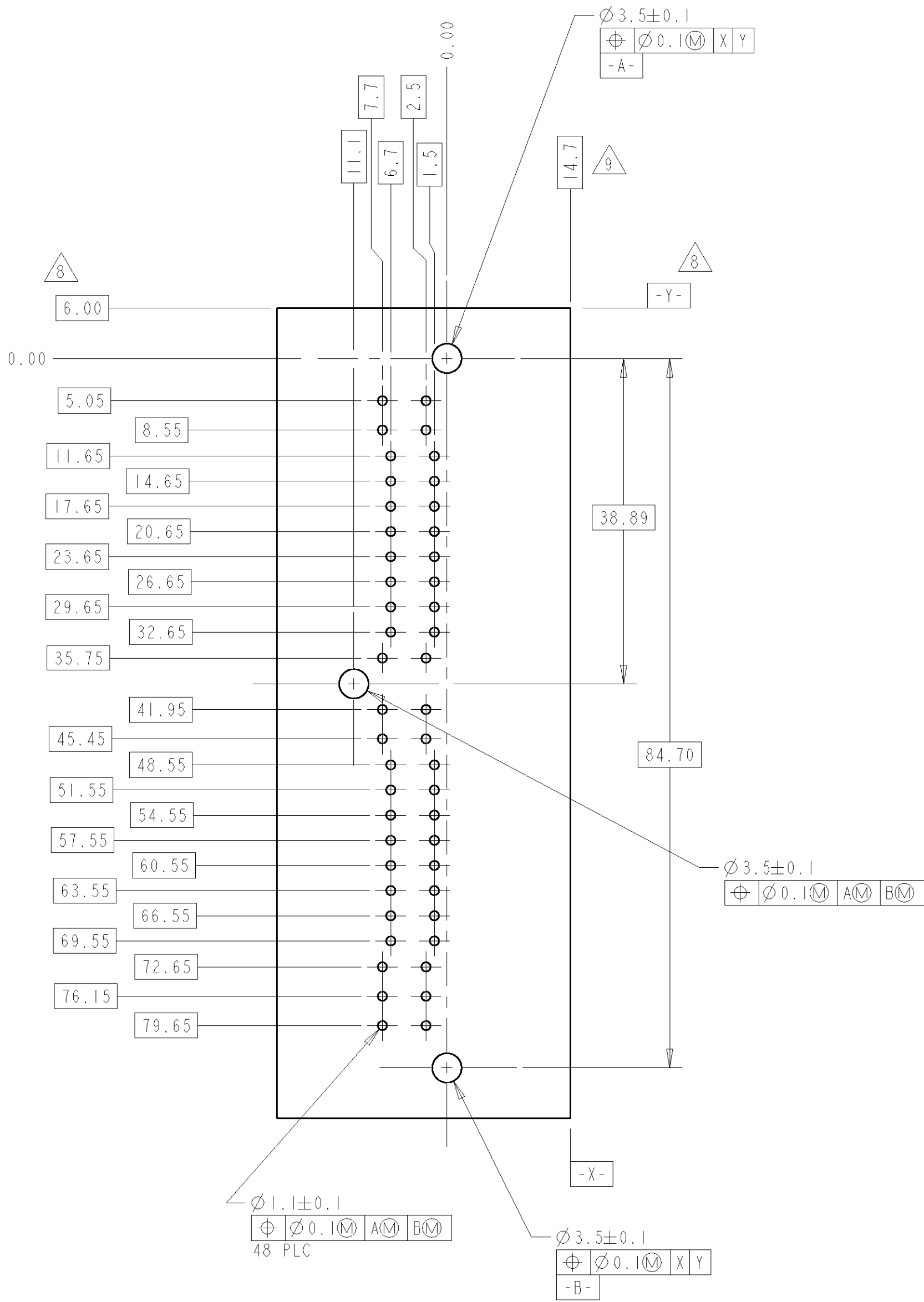
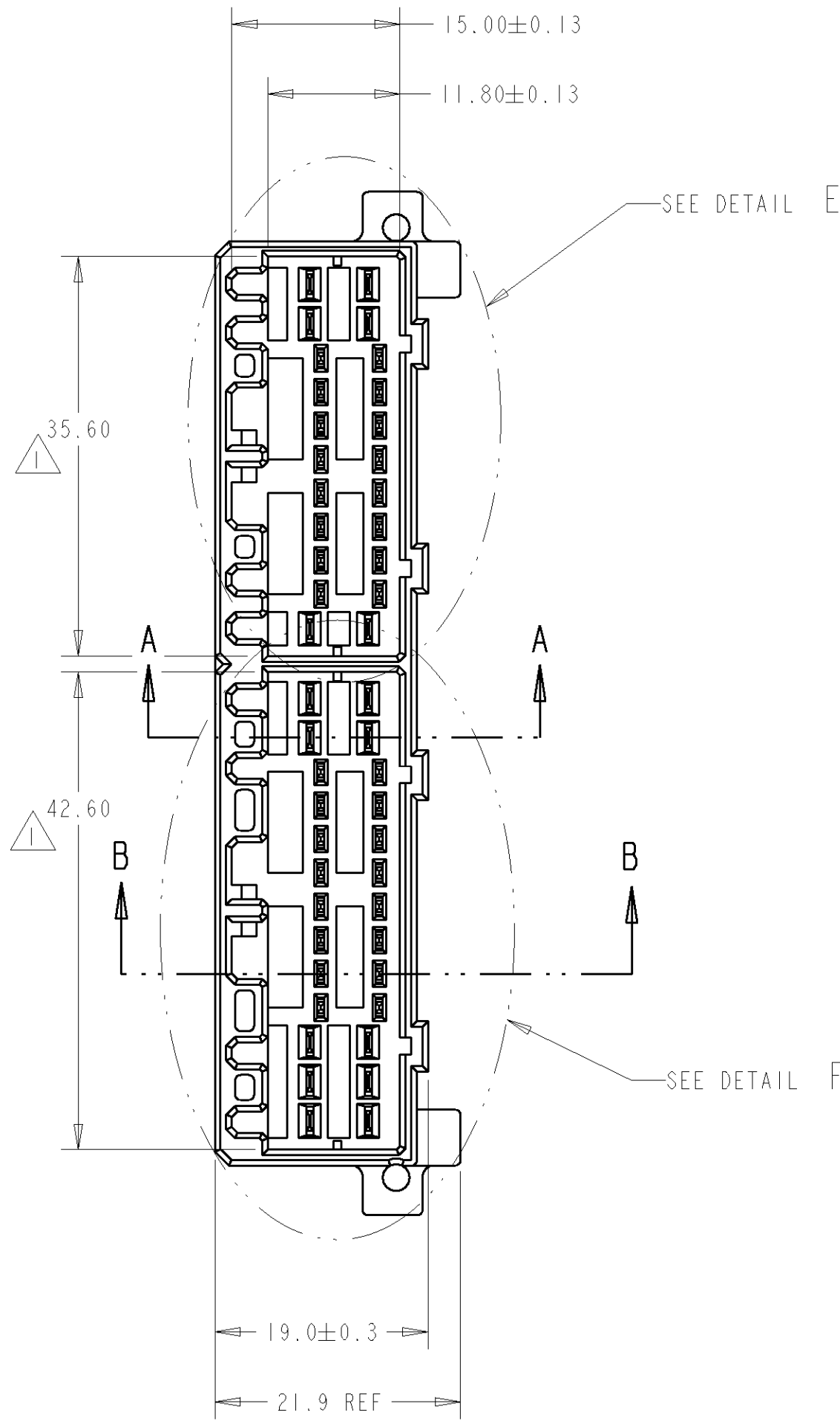
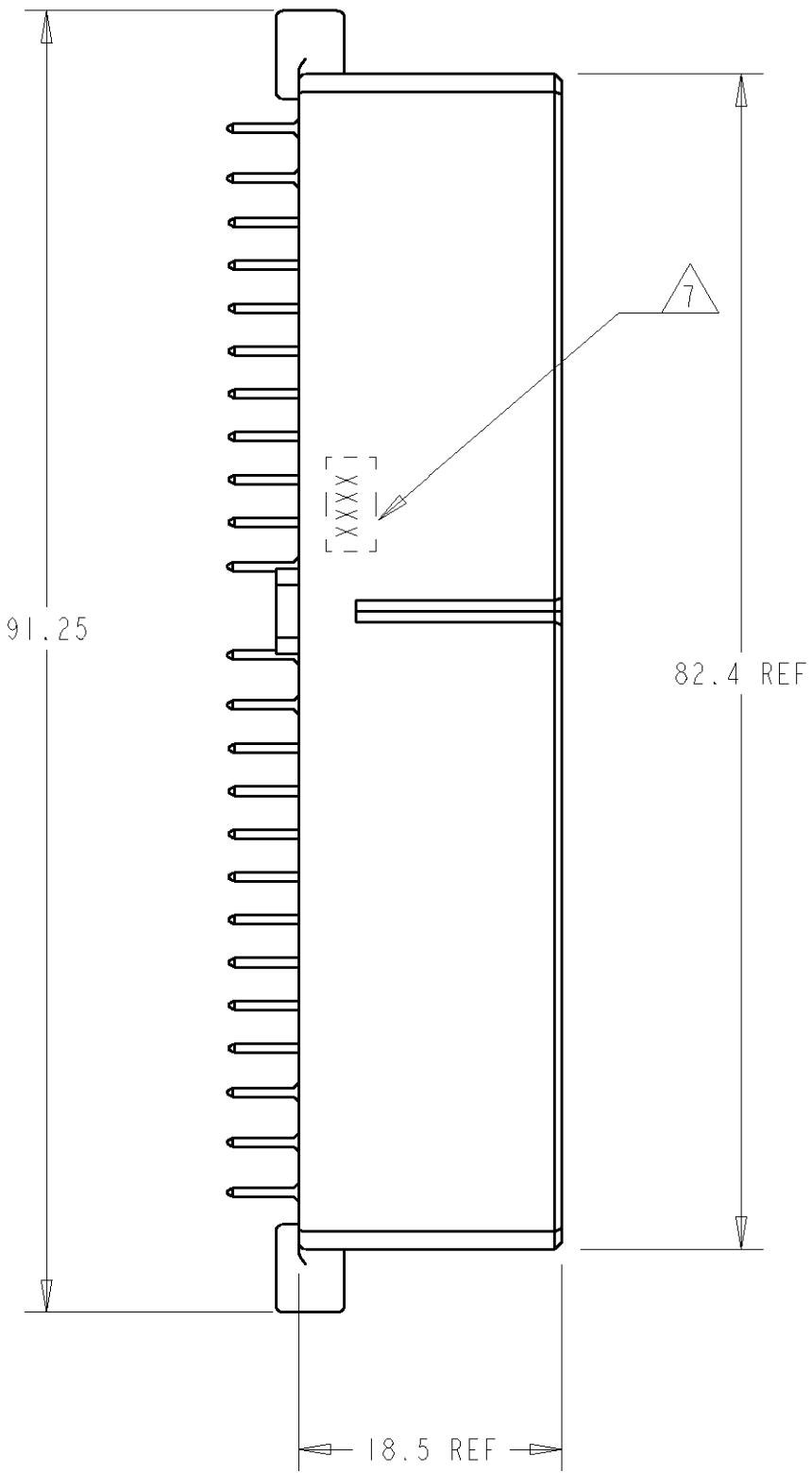
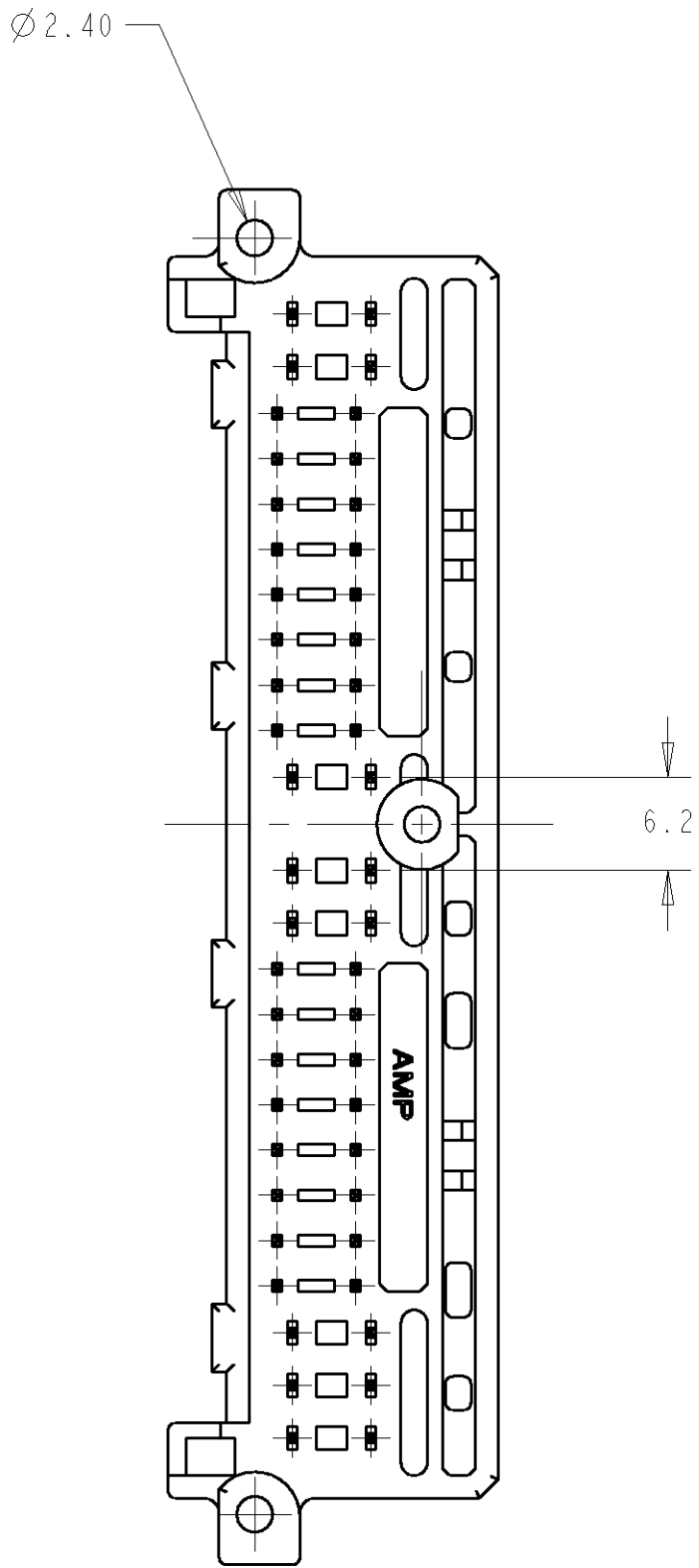


LOC	DIST	REVISIONS						
FX	00	P	LTR	DESCRIPTION	DATE	DWN	APVD	
			O	RELEASED PER EC 0K80-0063-00	30MAR2000	JRB	RAS	
			A	REVISED PER EC 0K80-0096-00	26APR2000	JRB	RAS	
			B	REVISED PER EC 0K80-0268-00	09JAN2001	JRB	MAM	
			B1	REVISED PER EC 0K80-0171-04	12MAY2004	DLD	RM	



RECOMMENDED P.C. BOARD LAYOUT

1. TO BE MEASURED BETWEEN 2mm FROM DATUM -X-.
2. THE MATING PLUG HSG. PART NUMBER: 178798, 178801.
3. RECOMMENDED MOUNTING SCREW: #4 X 6.35mm (0.25 in) LENGTH (MAX), TYPE AB PAN HEAD. TIGHTENING TORQUE 25N.cm MAX.
4. APPLICABLE PRODUCT SPEC NO.: 108-5342.
5. APPLICABLE P.C. BOARD THICKNESS: 16mm.

6. SELECT GOLD CONTACTS.

7. AMP MANUFACTURING DATE CODE.

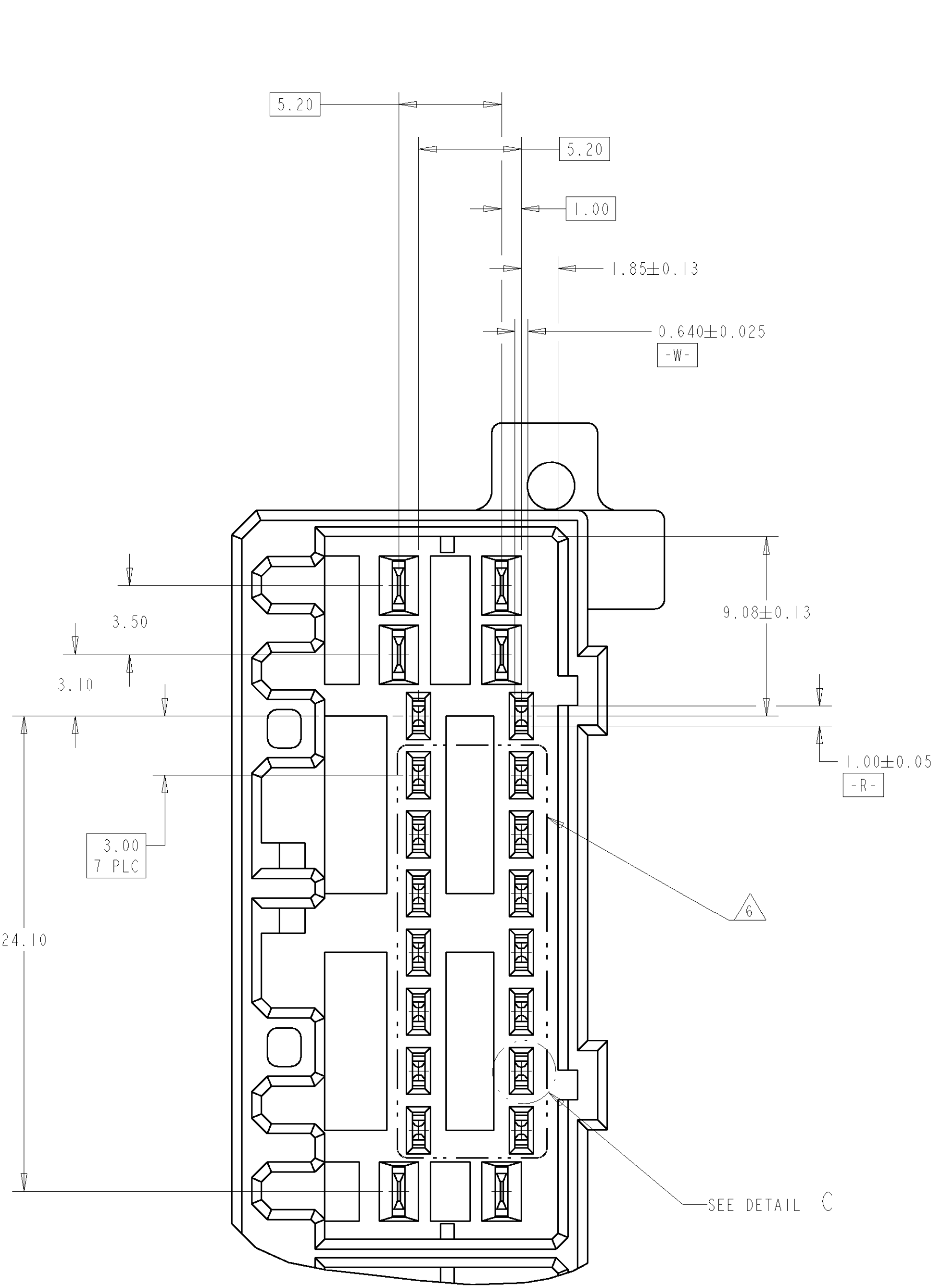
8. DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.

9. BASIC DIMENSION ESTABLISHED BY CUSTOMER, BUT MAY NOT BE MORE THAN 14.7.

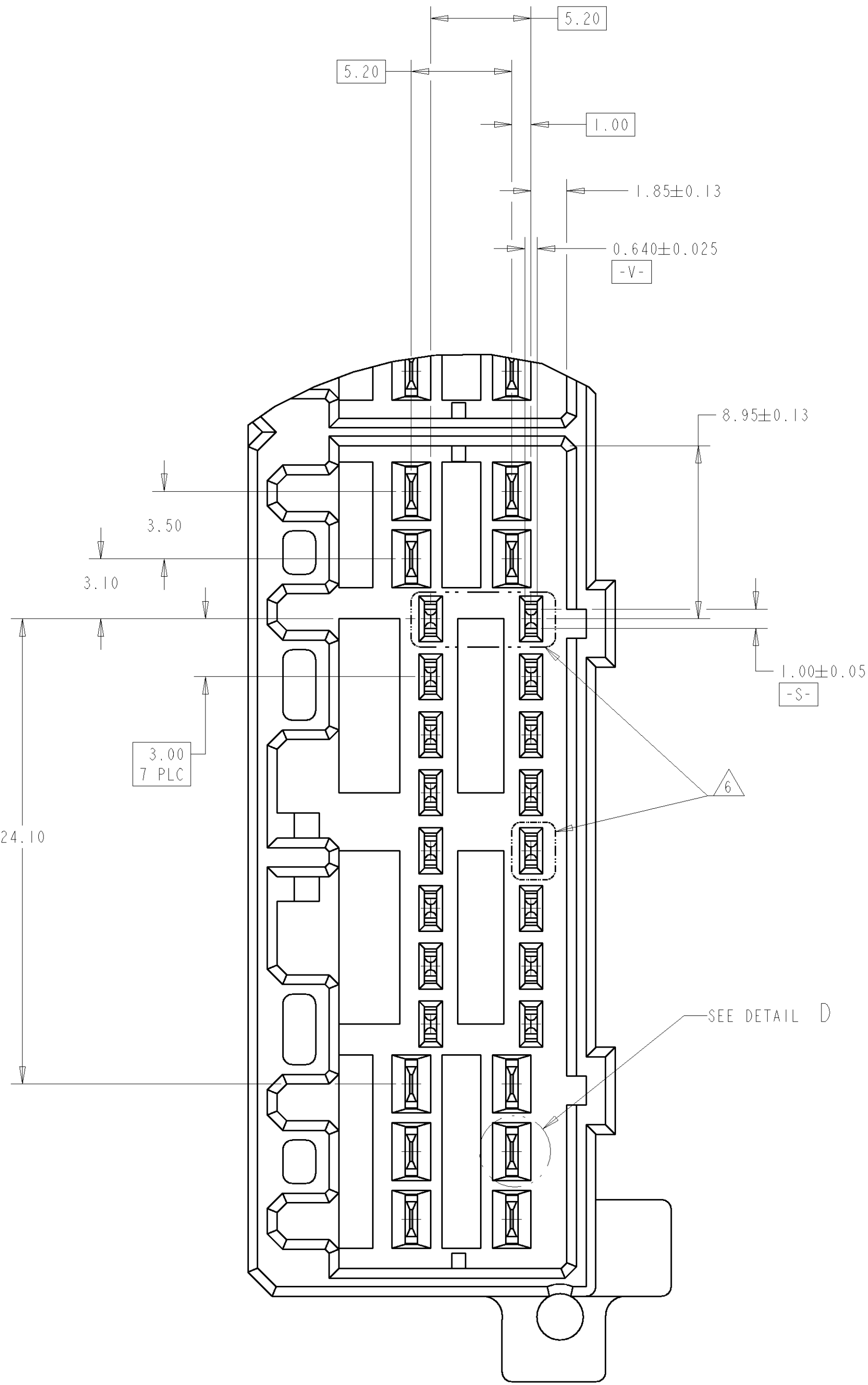
BRASS	GOLD AND POST TIN	HT NYLON	BLACK	2-638604-2
MATERIAL	FINISH	MATERIAL	COLOR	PART NO.
PIN		HOUSING		

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN R. VESTAL 12-9-99		APVD R. SMITH 12-9-99		NAME VERTICAL HEADER ASSEMBLY, 48 POSITION, .040/.070 HYBRID	
mm		9 PLC $\pm$.25		PRODUCT SPEC		SIZE		RESTRICTED TO	
		1 PLC $\pm$ 0.13		APPLICATION SPEC		CAGE CODE		DRAWING NO	
		3 PLC $\pm$.		WEIGHT		A1		00779	
		4 PLC $\pm$.		CUSTOMER DRAWING		SCALE		2:1	
MATERIAL		FINISH		SEE TABLE		SHEET		1 OF 2	
SEE TABLE		SEE TABLE		REV		B1			

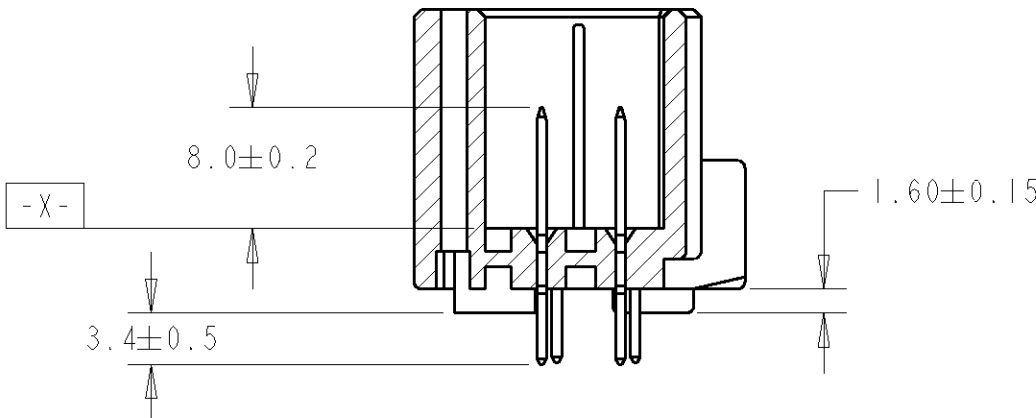
LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
FX	00	-	-	SEE SHEET 1	-	-



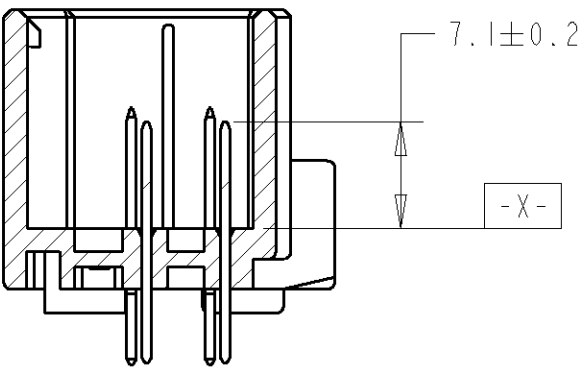
DETAIL E
SCALE 5:1



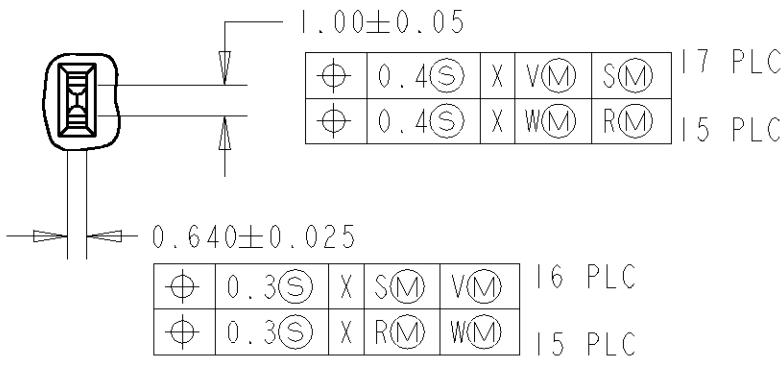
DETAIL F
SCALE 5:1



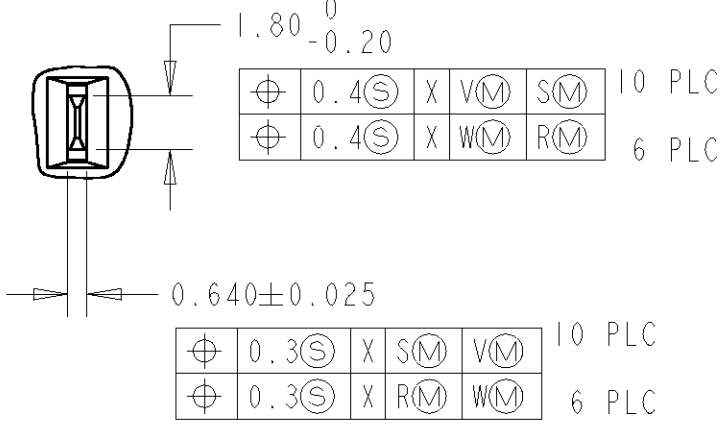
SECTION A-A
SCALE 2:1



SECTION B-B
SCALE 2:1



DETAIL C
(.040 CONTACTS)
SCALE 4:1



DETAIL D
(.070 CONTACTS)
SCALE 4:1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN	12-9-99	AMP Tyco Electronics Harrisburg, PA 17105-3608	
mm		9 PLC ±.25 1 PLC ±0.13 3 PLC ±. 4 PLC ±. ANGLES ±° FINISH -		CHK	12-9-99		
MATERIAL		10 PLC ±. 6 PLC ±.		APVD	12-9-99	NAME	
				PRODUCT SPEC		VERTICAL HEADER ASSEMBLY, 48 POSITION, .040/.070 HYBRID	
				APPLICATION SPEC		SIZE	
				WEIGHT		A 00779 C=638604	
				CUSTOMER DRAWING		SCALE 2:1 SHEET 2 OF 2 REV B	

Mouser Electronics

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[TE Connectivity:](#)

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