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68026			0264												<us161b>DEPTPROJB>U.16</us161b>	518>U.FTB			
INING MACHINE GUARD	TERMINA	L NAM	E: 2.8mm 929949	FASTIN FASTON [™] T/ ∋		NG DAT	Δ			-1 -2		MAKER MODEL K	MECH POST			4			
E (REF) (REF)	828905				CRIMPING DATA mp height wire size							MODEL G	MECH PRE F)26			
							2 [1.93 ±0.05mm] 2.5mm ²						22594-8 240628-1		NUT, HEX (1/2-20)	70 80			
				B .070 ±.00	2 [1.79 ±0.05mm] 2mm ²					REF F		— E			PLATE, ADJUSTMENT SHAFT, PIVOT				
						2 [1.65 ±0.05mm] 1.5mm ²					REF REF	— E			BUSHING	67			
79					2 [1.50 ±0.05mm] 1mm ² IZE TYPE RANGE					REF F		— A — E	455680-1 240629-1		LEVER, INTERMEDIATE BLOCK, PIVOT	65 D			
M GUARD G TERMINATOR GUARD						F	1-2.5			REF F		— A	240632-2		SCREW, ADJ FEED ROD	64			
\frown					[3.68mm]	0	. 134			REF F		— E — E			PIN, CAM ROLLER ROLLER, CAM	62			
(100) (102)	WIRE STRI	P LENGT	H TERM AP	PL SPEC FEED 531						REF F		— E			ROD, FEED	61			
	2 2	2	- C	354779-8	PIN, WIR			129		REF F		- / - (454178-1 454220-1		GUIDE, FEED ROD CAP, RAM	59			
	2 2	2	- C	9-354778-5	PIN, WIR			128		REF F	REF REF	- [454485-1		HOUSING	58			
	$\begin{array}{c c} 2 & 2 \\ \hline 2 & 2 \end{array}$	2	- C	<u>8-354778-3</u> 7-354778-0	PIN, WIR PIN, WIR	<u>e disc (.</u> E disc (.		127 126	_	1	1 1	— E	690542-2]	PAWL, FEED				
	1 1	1	- A	986950-1	WASHER,	FLAT PREC	CISION	125		REF F		+ +	240624-1		PIN, FEED FINGER	55			
-	$\begin{array}{c c} 7 & 7 \\ \hline 1 & 1 \end{array}$	1	- A 	<u>217238-1</u> 4088040		ATION PAC INST 408-		124 123		REF F REF F		— E — E			SPRING, FEED FINGER HOLDER, FEED FINGER				
								122			REF REF	- 4	455679-1		LEVER, TERMINAL FEED ARM	52			
	I I REF REF	REF	- A - A	<u>4-21028-0</u> 1-21030-1	PIN, SLT SPF PIN, DOWEL	(ø.093x.75) (ø.187x.50		121	-	1	 	— A — A	<u>811242-2</u> 690753-1		BUMPER, HOLDDOWN SPACER, TONKER	I			
	REF REF		- A	1-21030-6	PIN, DOWEL (ø.187x1.25)	HOUSING	119		1		- E	690602-6	I	CAM, PRE-FEED 1 5/8 ST	49			
\frown	REF REF	REF	- A - A	21045-3 21024-5	RING, RET " WASHER, L	C~ (Ø. 187) FE OCK (#10) AE		118		_	1 -	— E	690602-5 690501-4		CAM, PRE-FEED 1 1/8 ST CAM, POST-FEED 1 5/8 ST	-20) 70 STMENT 69 57 68 67 65 FED ADD 64 LER 63 62 61 ROD 60 59 58 57 56 INGER 55 D F INGER 54 D F INGER 53 NAL FEED ARM 52 DOWN 51 KER 50 D 1 5/8 ST 49 D 1 5/8 ST 49 D 1 5/8 ST 43 44 43 INATED 43 44 43 A110N 38 PLASTIC 37 ING 36 STINNAL 34 33 31 PGUIDE ADJ 30 PATION 38 PLASTIC 37 ING 31 PGUIDE ADJ 30 PGRESSION 21			
$\frac{2}{1}$	REF REF		- A	21024-5	WASHER, LO	CK (#10) ADJ	I PLATE	116		1	1 1	E	459456-1		APPLICATOR, BASIC (SUBASSY)	46			
	REF REF	REF 2	- A - A	21024-5 21024-2	-	K (#10) FEED K (#4) FRONT		115 114		7	1 1 1 1	- /	690191-1 455673-1		PLUG, NYLON Ram	,			
	REF REF	REF	- A	5-21028-1		R (ø. 125×.50		113		1	1 1	- /	690125-1		WASHER, LAMINATED	43 C			
	4 4	4	— A	21024-4	WASHER /	0CK (#8) ST	TRIPPFR	112		7	1 1 1 1	- / /	690124-1 7-21002-		WASHER, RAM BOLT, CRIMPER(5/16×1.00)				
	REF REF	REF	- A	21899-4	-	AT (Ø5/16) S		110		1	1 1	- A	23241-6		BALL, STEEL	40			
	7 1	1	Δ	21018-5		NO.6)HOLE	אאחתר	109 108	_	1	1 1	— A	690170-1 690142-1		SPRING, COMPRESSION DISC, INSULATION				
	REF REF	REF	- A	21018-5	-	6-32) FEE		107		1	1 1	- E	354777-1		WIRE DISC, PLASTIC				
69								106	_	7	1 1	— A	22480-5		WASHER, SPRING				
(116)	7 1	-	- A	992031-1	PIN, CLE	VIS		105 104	_	1	1 1	— E			POST, RAM SUPPORT, TERMINAL				
82	1 1	1	- A	21009-2		T(1/4-20x.2			_	REF F	REF REF	- E	455675-1		PLATE, BASE				
	REF REF	 REF	- A - A	<u>21017-2</u> 6-23715-5	-	E(#2x.19) (6-32x1.50)		102		1		- 4	690432-3	í	SCREW, ADJUSTMENT				
	1 1	1	- B	461264-1	,	DENTIFICA		100		REF F	REF REF	— E			BLOCK, STRIP GUIDE ADJ				
	$\begin{array}{c c} 2 & 2 \\ \hline 1 & 1 \end{array}$	2	- A - A	<u>3-21002-0</u> 22733-8		10-32x.88 3-32x.38		98	_	1	 	- (455671-1		PLATE, STRIP GUIDE SPACER, FRONT SHEAR DEP				
(70)	REF REF		- A	2-21002-9	SCR, BHC (10-32x.75	5) CAP	97		2	2 2	- A	1-22284-	0	SPRING, DRAG	27			
	REF REF		- A - A	2-22733-8 2-21002-7	-	/4-20x.62) -32x.50)56		96 95	-	1	$ \frac{1}{1} \frac{1}{1} $	— E — E			LEVER, DRAG RELEASE DRAG, TERMINAL				
	6 6	6	- A	2-21002-2		32x.50) TERM		94		1	1 1	- [7-690504		GUIDE, STRIP (REAR)	24			
								93 92		1	1 1	— A — E	690438-1 690472-2		GUIDE, STRIP (FRONT) STRIPPER				
(9) ₁	7 1	1	- A	1-21002-7	SCR,BHC(6-32x.38)	CAM	91		REF F	REF REF		4-22284-		SPRING, FEED RETURN				
	7 1		— A	7-21000-8		4-40×.19);		90	_	7	1 -	— A — E	679218-1 458949-1		STRIPPER WIRE STOP ASSY STRIPPER				
				7 21000 0				88		1]								
	2 2	2	- A	2-21000-8 2-22603-0	-	32x.58)DEP- (8-32x.31)FE		87	_	7	1 1	— E	318563-1		GUARD, CHIP, FRONT	17			
	2 2	2	- A	1-21000-3	-	-40x.25)F S		85	-				210202-1		GUARD, CHIF, IRUNI				
F -	1 1 REF REF	1 REF	- A	2-21000-7	-	-32x.50)ST		84								I			
	REF REF		- A - A	3-21000-7 3-21000-6		-32x.75)FEE -32x.62)FD		82		1	1 1	/	5-22280-	0	SPRING, SHEAR	·			
10	1 1	1	- A	3-21000-4	-)-32x.38)56		81		7	1 1	- E	690461-2]	STOP, SHEAR	11			
	REF REF		- A - B	<u>3-21000-4</u> 455749-1	GUARD, W	0-32×.38)P INDOW	TIVUI BLK	80 79	\wedge	1 7	<u> </u> 1 1	- (<u>1-690459</u> 454276-5		HOLDER, SHEAR (FRONT) SHEAR, FLOAT (FRONT)				
	REF –		- B	679532-1	INSERT,			78		1	1 1	- (7-189717	'-0	ANVIL	8			
								77 76		1		- (1-240641	<u>-0</u>	SPACER, DEPRESSOR (REAR)	6			
PARTS.		1						75		7	1 1	- (DEPRESSOR, SHEAR (FRONT)	5			
		1	- A - A	690603-1 23030-1	SPRING, SCR, SHC (6-	A55151 -32x.25 5L)	INS DISC	74 73		1	1 1 1	- E	2-238011 6-683454		SPACER, BLOCK CRIMPER CRIMPER, INSULATION	3			
PLACE WHEN OPERATING	REF REF	+ +	- A	458109-1	WASHER,			72	-	1	1 1	- (1-455888	i-7	SPACER, CRIMPER	2			
ENCH MACHINE.	REF REF	+ +	- A U/M DWG SIZE	690517-1 Part NO	SPACER	DESCRIPTION		71 ITEM		1 -3 -	$\frac{1}{-2}$ $\frac{1}{-1}$	- (U/M ^{DV} SI	456408-3		CRIMPER, WIRE DESCRIPTION	I ITEM			
SING NO. 20 MACHINE OIL.								NO					E	EACH AS	SY NO (WHEN BLANK, USE DWG REVIS:				
REF SPECIFIED (EXCEPT QTY REQD PER ASSY ARE USED ON ITEM 46.					PARTS LIST				1		REQD PER A ONS IN IN		L _	HT TR	PARTS LIST				
ASSY										TOLERAN	SCALE PRI	5							
TERMINAL WITH A SEAL										OTHERWI 2 PLC D: 3 PLC D		P.1	ATHIAS 2-6-96 REL	T.ELBIN 4/9/96	LBIN AMP Incorporated /96 Harrisburg, PA 17105-3608				
										4 PLC D ANGLES	EC ±-		<u>ë.ërisman</u> SIDE FEEI	<u>b. morga</u> N HNI	MACHINE RE				
							EASED	CE	4-96 r	SURF TE	XTURE:	V SC/			FRADE A SHEET RI				
	合				P	F LTR RE	EVISION REC	ORD APP	DATE S	SHARP E	DGES R.01	- MAX	- 🖳 NO			A			
5				4			3					2				 			

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