

## AA3528F3S

3.5 x 2.8 mm Infrared Emitting Diode



## DESCRIPTION

• F3 Made with Gallium Arsenide Infrared Emitting diodes

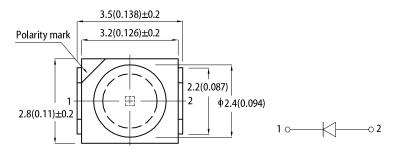
## **FEATURES**

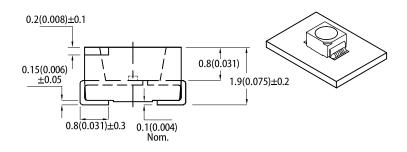
- · Mechanically and spectrally matched to the phototransistor
- Package: 2000 pcs / reel
- Moisture sensitivity level: 3
- RoHS compliant

### **APPLICATIONS**

- · Infrared Illumination for cameras
- Machine vision systems
- Surveillance systems
- · Industrial electronics
- IR data transmission
- Remote control

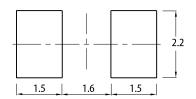
## **PACKAGE DIMENSIONS**





#### **RECOMMENDED SOLDERING PATTERN**

(units : mm; tolerance :  $\pm 0.1$ )



Notes:

1. All dimensions are in millimeters (inches).

Tolerance is ±0.25(0.01") unless otherwise noted.
 The specifications, characteristics and technical data described in the datasheet are subject to

change without prior notice. 4. The device has a single mounting surface. The device must be mounted according to the specifications.

#### **SELECTION GUIDE**

Part Number	Emitting Color	Lens Type	Po (mW/sr) @ 20mA <sup>[2]</sup>		Viewing Angle <sup>[1]</sup>	
Fait Number	(Material)	Lens Type	Min.	Тур.	201/2	
AA3528F3S	Infrared (GaAs)	Water Clear	1.6	4		
			*1.2	*2.5	120°	

Notes

- 1. 01/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
   2. Radiant Intensity / luminous flux: +/-15%.
   \* Radiant intensity value is traceable to CIE127-2007 standards.

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## ELECTRICAL / OPTICAL CHARACTERISTICS at T<sub>A</sub>=25°C

Banamatan	Cumple of	Emitting Color	Value		11::4
Parameter	Symbol	Emitting Color	Тур.	Max.	Unit
Wavelength at Peak Emission $I_F$ = 20mA	$\lambda_{peak}$	Infrared	940	-	nm
Spectral Bandwidth at 50% $\Phi$ REL MAX I <sub>F</sub> = 20mA	Δλ	Infrared	50	-	nm
Capacitance	С	Infrared	90	-	pF
Forward Voltage I <sub>F</sub> = 20mA	V <sub>F</sub> <sup>[1]</sup>	Infrared	1.2	1.6	V
Reverse Current (V <sub>R</sub> = 5V)	I <sub>R</sub>	Infrared	-	10	uA
Temperature Coefficient of Wavelength $I_F$ = 20mA, -10°C $\leq T \leq 85^\circ C$	TC <sub>λ</sub>	Infrared	0.3	-	nm/°C
Temperature Coefficient of $~V_F$ $I_F$ = 20mA, -10°C $\leq T \leq 85°C$	TCv	Infrared	-1.2	-	mV/°C

Notes

Forward voltage: ±0.1V.
 Wavelength value is traceable to CIE127-2007 standards.
 Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

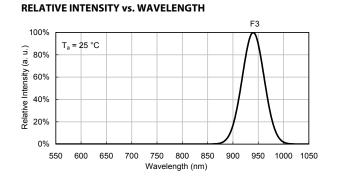
Parameter	Symbol	Value	Unit
Power Dissipation	P <sub>D</sub>	90	mW
Reverse Voltage	V <sub>R</sub>	5	V
Junction Temperature	Tj	115	°C
Operating Temperature	T <sub>op</sub>	-40 to +85	°C
Storage Temperature	T <sub>stg</sub>	-40 to +85	°C
DC Forward Current	I <sub>F</sub>	50	mA
Peak Forward Current	I <sub>FM</sub> <sup>[1]</sup>	1200	mA
Electrostatic Discharge Threshold (HBM)	-	8000	V
Thermal Resistance (Junction / Ambient)	R <sub>th JA</sub> <sup>[2]</sup>	210	°C/W
Thermal Resistance (Junction / Solder point)	R <sub>th JS</sub> <sup>[2]</sup>	90	°C/W

## ABSOLUTE MAXIMUM RATINGS at T<sub>A</sub>=25°C

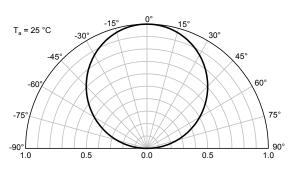
Notes: 1. //100 Duty Cycle, 10µs Pulse Width. 2. R<sub>In µA</sub>, R<sub>In µS</sub> Results from mounting on PC board FR4 (pad size ≥ 16 mm<sup>2</sup> per pad). 3. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

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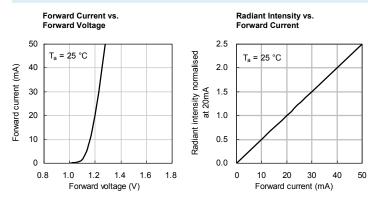
### **TECHNICAL DATA**

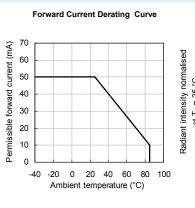


#### SPATIAL DISTRIBUTION

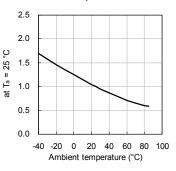


#### **INFRARED**

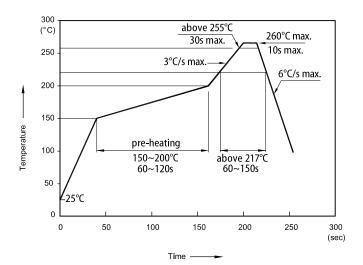




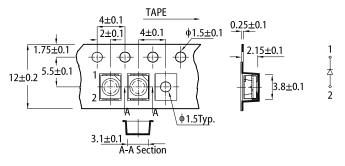
#### Radiant Intensity vs. Ambient Temperature



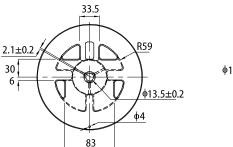
#### **REFLOW SOLDERING PROFILE for LEAD-FREE SMD PROCESS**

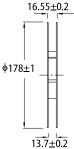


## TAPE SPECIFICATIONS (units : mm)



#### REEL DIMENSION (units : mm)





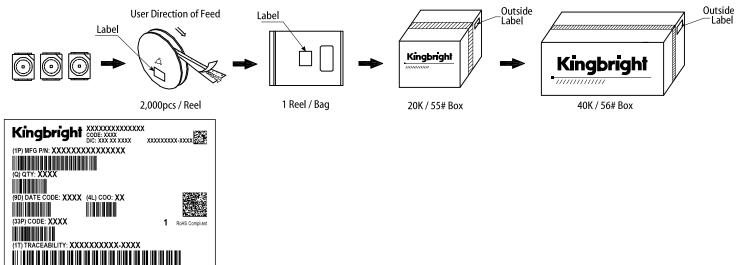
Notes.

- Don't cause stress to the LEDs while it is exposed to high temperature.
   The maximum number of reflow soldering passes is 2 times.
   Reflow soldering is recommended. Other soldering methods are not recommended as they might
- cause damage to the product.

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#### **PACKING & LABEL SPECIFICATIONS**



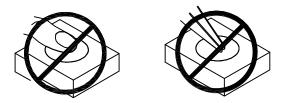
#### HANDLING PRECAUTIONS

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



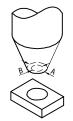
2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



- 4-1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4-2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4-3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.
- As silicone encapsulation is permeable to gases, some corrosive substances such as H<sub>2</sub>S might corrode silver plating of lead frame. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

 Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.





#### PRECAUTIONARY NOTES

- 1. The information included in this document reflects representative usage scenarios and is intended for technical reference only.
- The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
- When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If customer usage exceeds the specified limits, Kingbright will not be responsible for any subsequent issues.
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