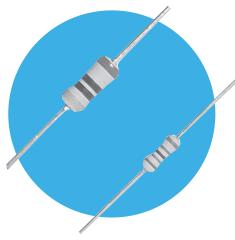
Resistors

Flameproof Power **Metal Film Resistors**

MFP Series

- Smallest size for power rating
- Resistance range 0.1 ohms to 1M ohms
- Flameproof protection
- Surface mount ZI-form option







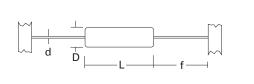
All parts are Pb-free and comply with EU Directive 2011/65/EU amended by (EU) 2015/863 (RoHS3)

Electrical Data

| | | MFP1 | MFP2 | | |
|---------------------------|---------|---------------------------------------|----------|--|--|
| Power rating at 70°C | watts | <1 Ω: 0.7 >=1 Ω: 1.0 | 2 | | |
| Resistance range | ohms | 0R1 – 1M | 1R0 – 1M | | |
| Limiting element voltage | volts | 350 | | | |
| TCR | ppm/°C | < 1 Ω: 300 1 Ω - 9.1 Ω: 200 ≥10 Ω: 50 | 100 | | |
| Resistance tolerance | % | 1, 2, 5 | | | |
| Standard values | | E24 preferred | | | |
| Thermal impedance | °C/watt | 120 | 82 | | |
| Ambient temperature range | °C | -55 to 155 | | | |

Physical Data

| Dimensions (mm) & Weight (g) | | | | | | | | | |
|------------------------------|-------|-------|-------|-------|----------|--------|--------|--|--|
| | | | | | PCB | Min. | | | |
| | | | | | mounting | bend | | | |
| Туре | L Max | D Max | f min | d nom | centres | radius | Wt.nom | | |
| MFP1 | 6.2 | 2.5 | 21.0 | 0.6 | 10.2 | 0.6 | 0.3 | | |
| MFP2 | 10.0 | 4.0 | 27.0 | 0.8 | 18.4 | 1.2 | 0.55 | | |



Construction

The resistance element is a precisely controlled thin film of metal alloy on a high purity ceramic core, protected by a cement coating applied so that terminations remain completely clear. This permits a well defined body length (clean lead to clean lead dimension L).

Terminations

Material Solder-coated copper wire.

Strength The terminations meet the requirements of

IEC 68.2.21

The terminations meet the requirements of Solderability

IEC 115-1, Clause 4.17.3.2

Marking

Resistors are colour coded with 4 or 5 bands depending on value and tolerance. IEC 62 colours are used.

Solvent Resistance

The body protection and marking are resistant to all normal industrial cleaning solvents suitable for printed circuits.

Flammability

The resistor coating will not burn or emit incandescent particles under any condition of applied temperature or power overload.

Flameproof Power Metal Film Resistors





Performance Data

| | | Maximum |
|---|-------|---------------|
| Load at rated power : 1000 hours at 70°C | ∆R % | 5 |
| Shelf life: 12 months at room temperature | ∆R % | 2 |
| Derating from rated power at 70°C | ∆R % | zero at 155°C |
| Climatic | ∆R % | 3 |
| Climatic category | | 50/155/56 |
| Temperature rapid change | ∆R % | 0.5 |
| Resistance to solder heat | ∆R % | 0.5 |
| Voltage proof | volts | 500 min |

Application Notes

- 1. If the resistors are to dissipate full rated power, it is recommended that the terminations should not be soldered closer than 4mm from the body.
- 2. Due to operating temperature limitations imposed by some pcb materials, derating may be necessary. An estimate of the temperature rise to be expected can be calculated using the thermal impedance figures given under Electrical Data.
- 3. These products are also available in a range of lead forming options. In particular, MFP2 is available in ZI-form SMD format packed in blister tape see: http://www.ttelectronics.com/themes/ttelectronics/datasheets/resistors/ZI-form.pdf

| Туре | MFP1 | MFP2 | | | |
|---------------|------|------|--|--|--|
| b (mm) | 52 | 68 | | | |

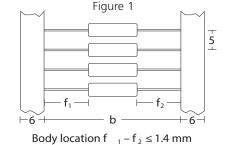
Packaging

MFP resistors are normally supplied tape packed ready for loading onto automatic sequencing and insertion machines.

The standard taping method and critical dimensions are shown in Figure 1.

Component wires will not protrude beyond the outside edge of the tapes.

Alternative packaging available by request.



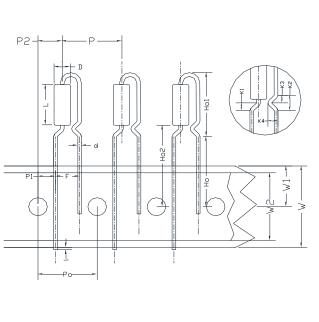
Flameproof Power Metal Film Resistors



MFP Series

Also a 2W radial taped version is available as shown below

| | | | | _ |
|-----------------------------------|-----------|----------|-------------|---|
| MFP2R Radial Taped | Dimension | s (mm) | | Γ |
| Dimension | Notation | Nominal | Tolerance | |
| Component Body Length | L | 10.0 Max | | |
| Component Body Diameter | D | 4.0 Max | | |
| Terminal Lead Diameter | d | 0.8 Nom | | |
| Component Pitch | Р | 12.7 | ±0.5 | l |
| Pitch of Holes | Po | 12.7 | ±0.2 | |
| Distance between Hole & Component | P1 | 3.85 | ±0.3 | |
| Distance between note & component | P2 | 5.85 | ±0.5 | |
| Lead Pitch | F | 5.0 | +0.75 -0.34 | |
| Width of Backing Strip | W | 18.0 | ±0.3 | |
| Position of Hole | W1 | 9.0 | ±0.25 | |
| Diameter of Hole | Do | 4.0 | ±0.3 | |
| Height to Lead Form | Но | 16.0 | ±0.3 | |
| Height from Lead Form | Ho1 | 21.7 Max | | |
| Height to Resistor | Ho2 | 18.0 Max | | ĺ |
| Width of Adhesive Tape | W2 | 15.0 | ±0.5 | |
| Length of protrusion | I | <2.5 | | |
| | K1 | 2.0 | ±0.3 | |
| Form Dimensions | K2 | 3.0 | ±0.5 | |
| רטוווו טוווופוואוטווא | К3 | 1.5 | ±0.25 | |
| | K4 | 1.0 | ±0.2 | ĺ |



Ordering Procedure

Example: MFP2-4K7FI (MFP2, 4.7 kilohms ±1%, Pb-free)



| 1 | 2 | 3 | 4 | 5 | | | |
|------|------------------|----------------|-----------|---------|-------|-------------|-----------|
| Type | Leadforming | Value | Tolerance | Packing | | | |
| MFP1 | Blank = Axial | 3/4 characters | F = ±1% | | MFP1 | A 100 100 0 | 5000/box |
| MFP2 | R = Radial taped | R = ohms | G = ±2% | ı | MFP2 | Ammo | 2000/box |
| | (MFP2 only) | K = kilohms | J = ±5% | T15 | MFP2R | Reel | 1500/reel |
| | | M = megohms | | | | | |

Mouser Electronics

Authorized Distributor

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TT Electronics:

MFP2-10RJI MFP1-470RJI MFP1-560RJI MFP1-680KJI MFP2-47KJI MFP1-33RJI MFP1-33RJI MFP1-33RJI MFP2-47RJI MFP1-470RJI MFP1-560RJI MFP1-680KJI MFP2-270RJI MFP1-47RJI MFP1-220KJI MFP2-68RJI MFP2-27RJI MFP2-470RJI MFP1-2K2JI MFP2-100KJI MFP2-4R7JI MFP1-56KJI MFP2-220RJI MFP2-8R2JI MFP2-220KJI MFP1-39RJI MFP1-330RJI MFP1-1K2JI MFP1-820KJI MFP2-33KJI MFP1-270RJI MFP2-82RJI MFP1-220RJI MFP2-100RJI MFP2-1K0JI