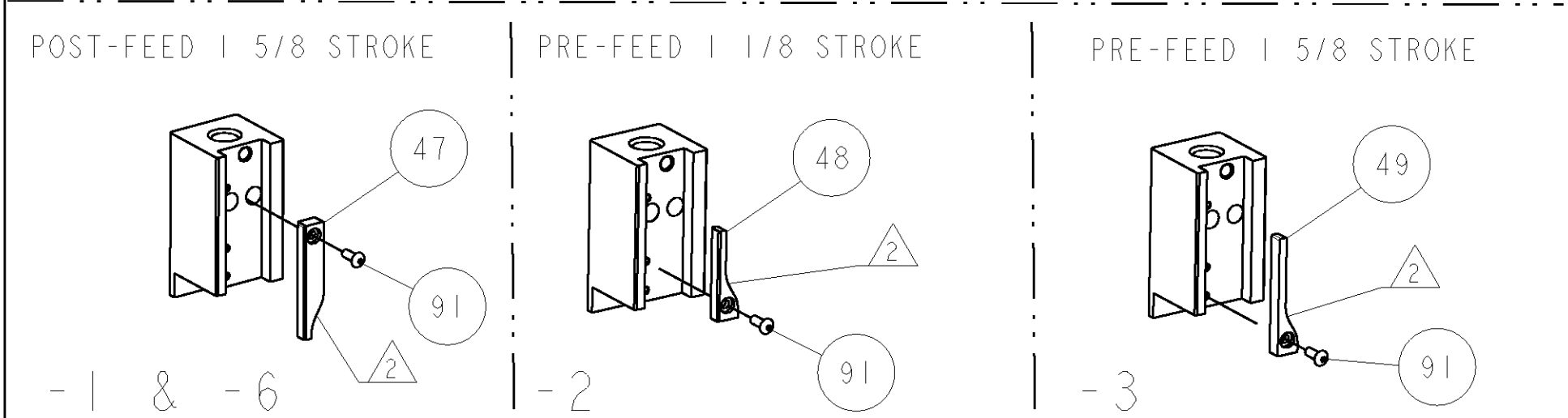
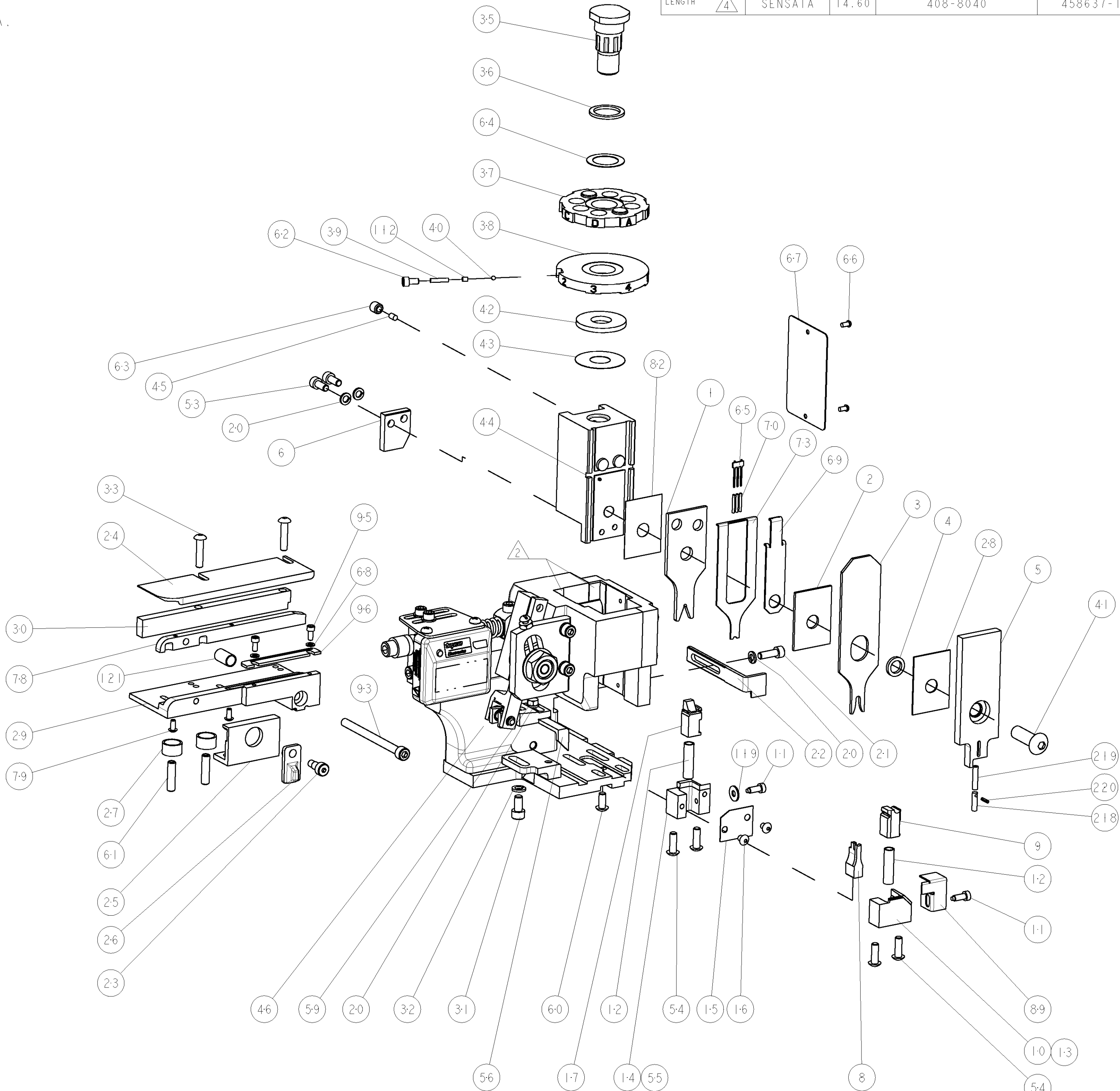
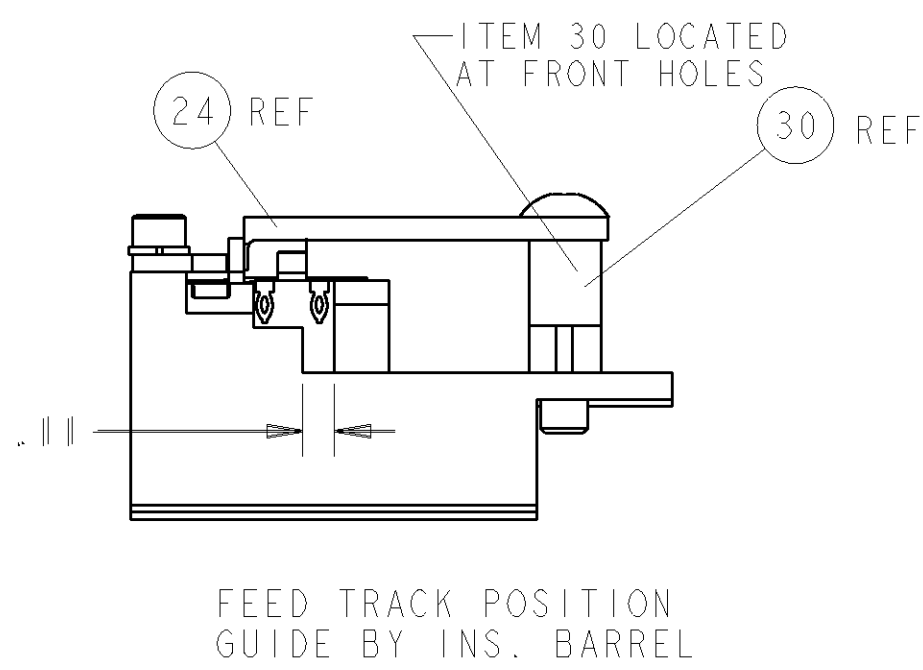
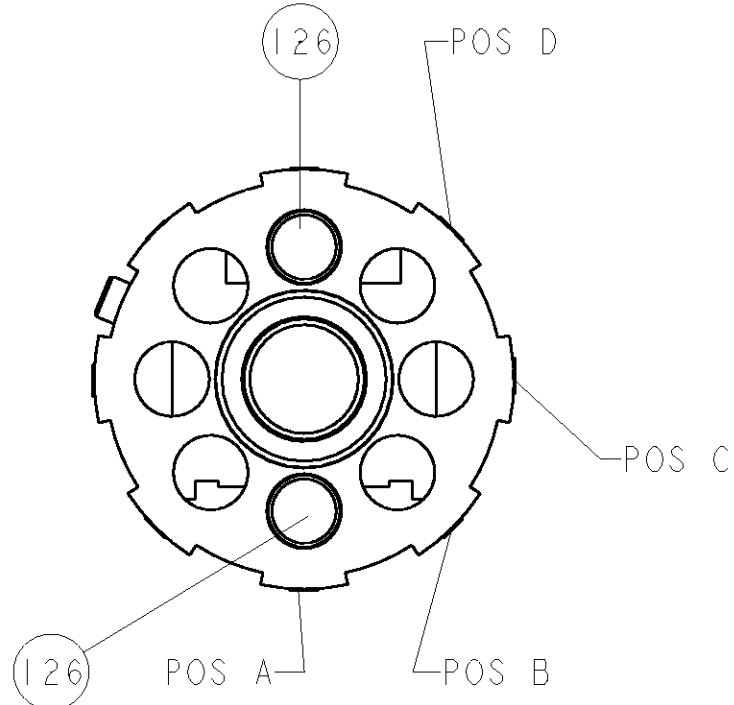


8			7					
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION			
1852736-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER			
1852736-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER			
1852736-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER			
1852736-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER			
7-1852736-7	A	-	-	-	SPARE PARTS			

- 1 RECOMMENDED SPARE PARTS
2 GREASE LIGHTLY
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
4 WIRE PREPARED & SUPPLIED BY SENSATA.



-	1	1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250	220
-	1	1	1	1	-	22278-9	SPRING, COMPRESSION	219
-	1	1	1	1	-	854769-4	HOLDER, INS	218
-	2	2	2	2	-	7-354778-5	PIN, WIRE DISC, .2870	126
-	1	1	1	1	-	1-22281-8	SPRING, COMPRESSION	121
-	1	1	1	1	-	21055-5	WASHER, FLAT, REG NO 6	119
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

TERMINAL NAME: SMALL COAXIAL CONNECTOR					
TE PN	SENSATA	SENSATA TERMINAL-SENSATA CRIMP SPECS			
1949758	39680				
-	-	PAD LTR	CRIMP HEIGHT	WIRE	
-	-	A	1.80mm±0.05 [1.07]±.002]	BRAID CRIMP	
-	-	-	-	-	
-	-	-	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	BRAID	2.11mm [1.083]	O	4
-	-	JACKET	3.12mm [1.23]	O	Ø2.280 MAX
WIRE STRIP LENGTH	TERM APPL SPEC SENSATA	FEED	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1
4	14.60	-			-

LOC	DIST	REVISIONS			
A	66	P LTR	DESCRIPTION	DATE	OWN APVD
		A1	ECR-08-029128	18NOV2008	RK TE

-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	690438-1	FRONT STRIP GUIDE	96
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	95
-	1	1	1	1	-	8-21000-7	SCR, SKT HD CAP 10-32 X 2.500	93
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	82
-	2	2	2	2	-	1-21002-3	SCR, BTN SKT HD CAP 4-40 X .250	79
-	1	1	1	1	-	189807-5	FENCE	78
-	1	1	1	1	-	1490525-2	DEPRESSOR, WIRE	73
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	3	3	3	3	-	2-23147-2	SPRING, COMPRESSION	70
-	1	1	1	1	-	1490524-2	DEPRESSOR, SPACER	69
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	61
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	1	-	-	-	-	681023-1	SHEAR HOLDER, REAR	55
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	53
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	819307-5	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-7	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633704-1	PLATE, STRIP GUIDE	29
-	1	1	1	1	-	455888-6	SPACER, CRIMPER	28
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	23
-	1	1	1	1	-	1-690472-5	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	1	-	1633732-1	FLOATING SHEAR, REAR	17
-	2	2	2	2	-	1-24921-2	SCR, BTN SKT HD CAP 6-32 X .188	16
-	1	1	1	1	-	2-690464-2	SHEAR PLATE, REAR	15
-	-	1	1	1	-	690462-1	SHEAR HOLDER, REAR	14
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	2	2	2	2	-	3-22280-3	SPRING, COMPRESSION	12
-	2	2	2	2	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633706-2	ANVIL, COMBINATION	8
-	1	1	1	1	-	2-690468-3	DEPRESSOR SHEAR, REAR	6
-	1	1	1	1	-	854772-3	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-6	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	3-1633510-1	CRIMPER, INSUL O	3
-	1	1	1	1	-	1-455888-3	SPACER, CRIMPER	2
1	1	1	1	1	-	1633723-2	CRIMPER, WIRE O	1

-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
THIS IS A CUSTOMER VIEWABLE ASSEMBLY. IT IS NOT TO BE USED FOR THE IDENTIFICATION OF THE ORGANIZATION. IT SHOULD BE CONSIDERED FOR THE LATEST NOTATION.								
DIMENSIONS:			TOLERANCES UNLESS OTHERWISE SPECIFIED:			DRAWN: R. KNEPPER 18SEP2008		
INCHES			9 PLC ±.01			CHK: T. ELBIN 07NOV2008		
1 PLC ±.01			2 PLC ±.01			APVD: N. DEWING 07NOV2008		
3 PLC ±.01			4 PLC ±.01			PRODUCT SPEC		
4 PLC ±.01			5 PLC ±.01			APPLICATION SPEC		
MATERIAL			FINISH			WEIGHT		
-			-			-		
CUSTOMER DRAWING			SCALE			SHEET		
-			3:5			OF		
-			1			REV		
-			A1			-		

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