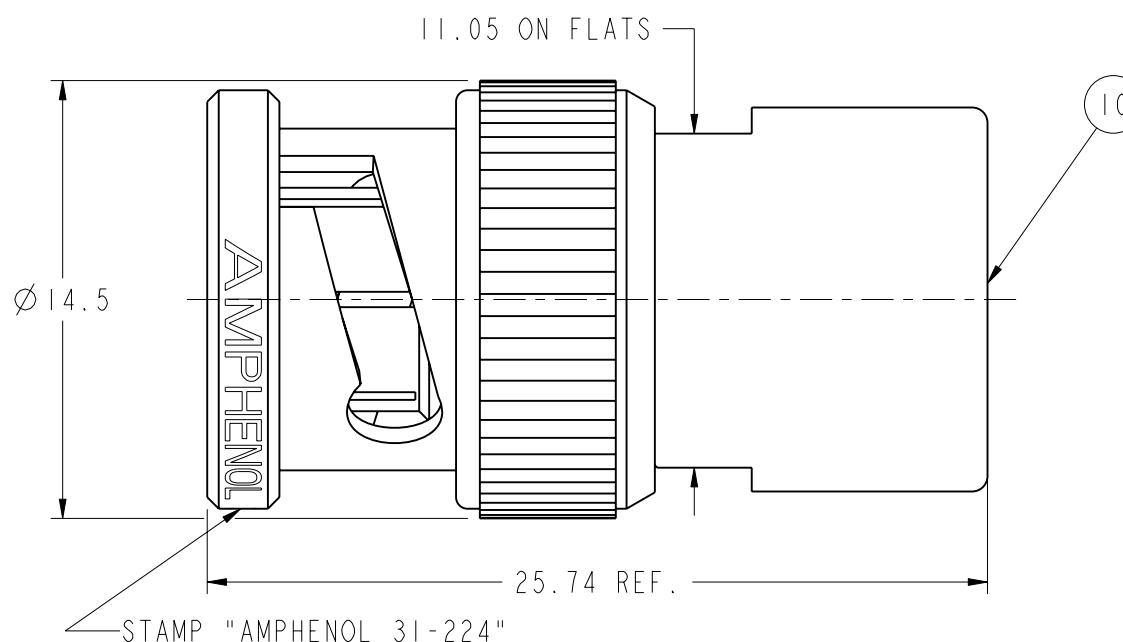


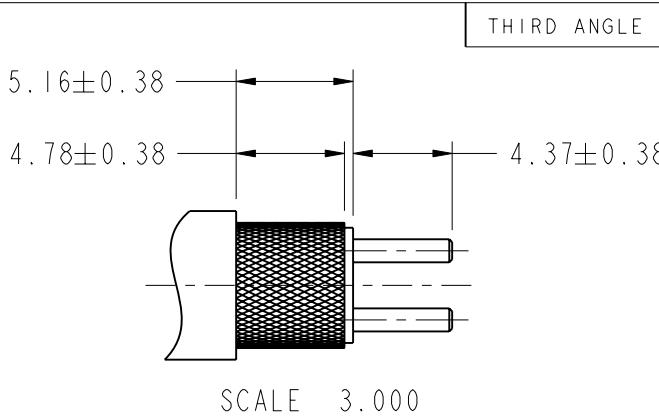
NOTES:

1. MATERIALS AND FINISHES:
BODY - BRASS, NICKEL PLATING
CONTACTS - BRASS & BERYLLIUM COPPER, SILEVER PLATING
INSULATOR - NORYL, GREY
2. ELECTRICAL:
A. DIELECTRIC WITHSTANDING VOLTAGE: 1500 VRMS, MIN.
3. MECHANICAL:
A. DURABILITY: 200 CYCLES MIN.
B. TEMPERATURE RANGE: -45° C TO +121° C
4. PACKAGING:
A. QUANTITY: SINGLE PACK
B. MARKING: BAG TO BE MARKED
"AMPHENOL RF, 31-224, AND DATE CODE"
6. CUSTOMER NOTE: ITEMS 1, 2, 3, 4, 5 & 6 ARE ASSEMBLED PRIOR TO SOLDERING ITEMS 7 & 8. AFTER SOLDERING ITEMS 7 & 8 IN PLACE, ITEM 9 IS SLIPPED ONTO ITEMS 7 & 8, THE COMPLETED ASSEMBLY IS PUSHED INTO ITEM 10 & SECURELY RETAINED BY WRENCH TIGHTENING ITEM 1.
7. APPLICATION INFORMATION
THIS PLUG IS INTENDED FOR USE WITH 31-223 & 31-235 TWIN CONTACT RECEPTACLES WHEN MATING THIS PLUG WITH 31-223 OR 31-235 RECEPTACLE, THE PLUG MUST BE INSERTED & PROPERLY INDEXED FOR POLARIZATION WITH THE MATING RECEPTACLE BEFORE COMPLETING THE LOCKING THE BAYONET SLEEVE, WHEN THE CONNECTORS ARE COMPLETELY ENGAGED, THE BODY OF THE PLUG SHOULD NOT BE ROTATED RELATIVE TO THE RECEPTACLE AS THIS CAN CAUSE DAMAGE TO THE CONTACTS & INSULATORS.
8. CUSTOMER NOTE: SOLDER CONTACT TO CABLE



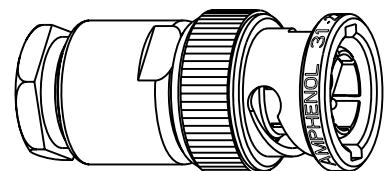
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE:
 $<0.5\text{mm}$ $0.5 - 6\text{mm}$ $6 - 30\text{mm}$ $30 - 120\text{mm}$ ANGLES
 $\pm 0.05\text{mm}$ $\pm 0.1\text{mm}$ $\pm 0.2\text{mm}$ $\pm 0.3\text{mm}$ $\pm 1^\circ$

NOTICE - These drawings, specifications, or other data (1) are, and remain the property of Amphenol corp. (2) must be returned upon request; and (3) are confidential and not to be disclosed to any person other than those to whom they are given by Amphenol Corp. the furnishing of these drawings, specifications, or other data by Amphenol Corp., or to any other person to anyone for any purpose is not to be regarded by implication or otherwise in any manner licensing, granting rights to permitting such holder or any other sperson to manufacture, use or sell any product, process or design, patented or otherwise, that may in any way be related to or disclosed by said drawings, specifications, or other data.



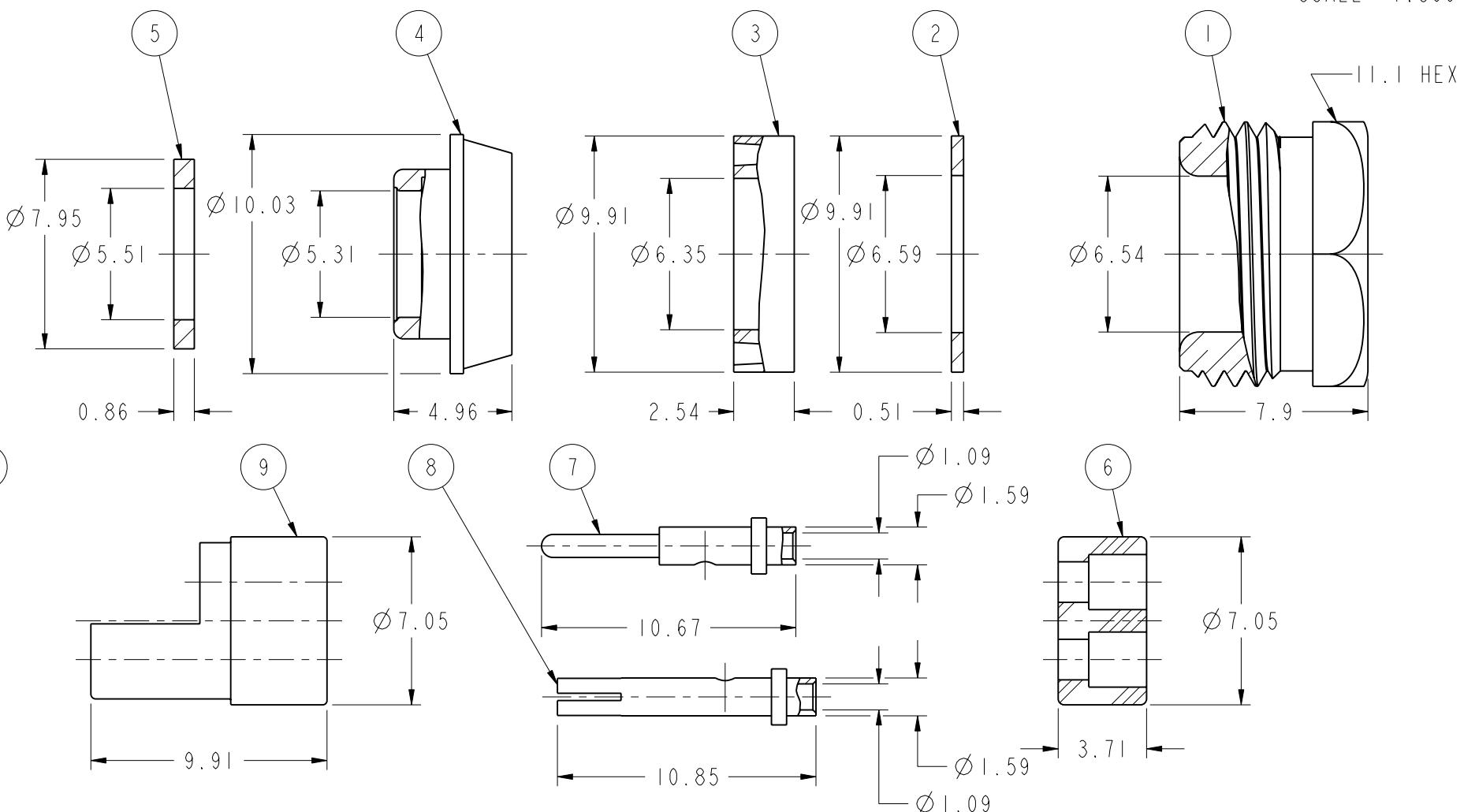
THIRD ANGLE PROJ.

REVISIONS			
REV	DESCRIPTION	DATE	ECO
A2	SEE SHEET I	09-Jan-03	-- TONY
B	SEE SHEET I	06-Mar-08	-- AW
T	SEE SHEET I	12-Jan-10	47921 SH
U	NOTE 8 WAS CHANGED\RD-DMI1011001TI	12-Jan-11	48420 SH
V	PART I WAS CHANGED\RD-DMI4032501JI	10-Apr-14	49928 SH



SCALE 1.500

RECOMMENDED CABLE STRIPPING DIMENSIONS



CUSTOMER OUTLINE DRAWING

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

MATERIAL	DRAWN JEKY.C	DATE 10-Apr-14	TITLE SPECIAL PLUG (TWIN CONTACT)		Amphenol RF Danbury CT USA, Tainan, Taiwan, Shenzhen, China www.amphenolrf.com	
REFERENCE	ENGINEER D. ROYCE	DATE 29-Jun-90	BNC LOW VOLTAGE			
FINISH	APPROVED S. HSIEH	DATE 10-Apr-14	SCALE: 5.0:1.0	SHEET 2 OF 2		
	CAD FILE I:\BNC\31-224	DWG SIZE B	REV V	PART NO. 31-224		

Mouser Electronics

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