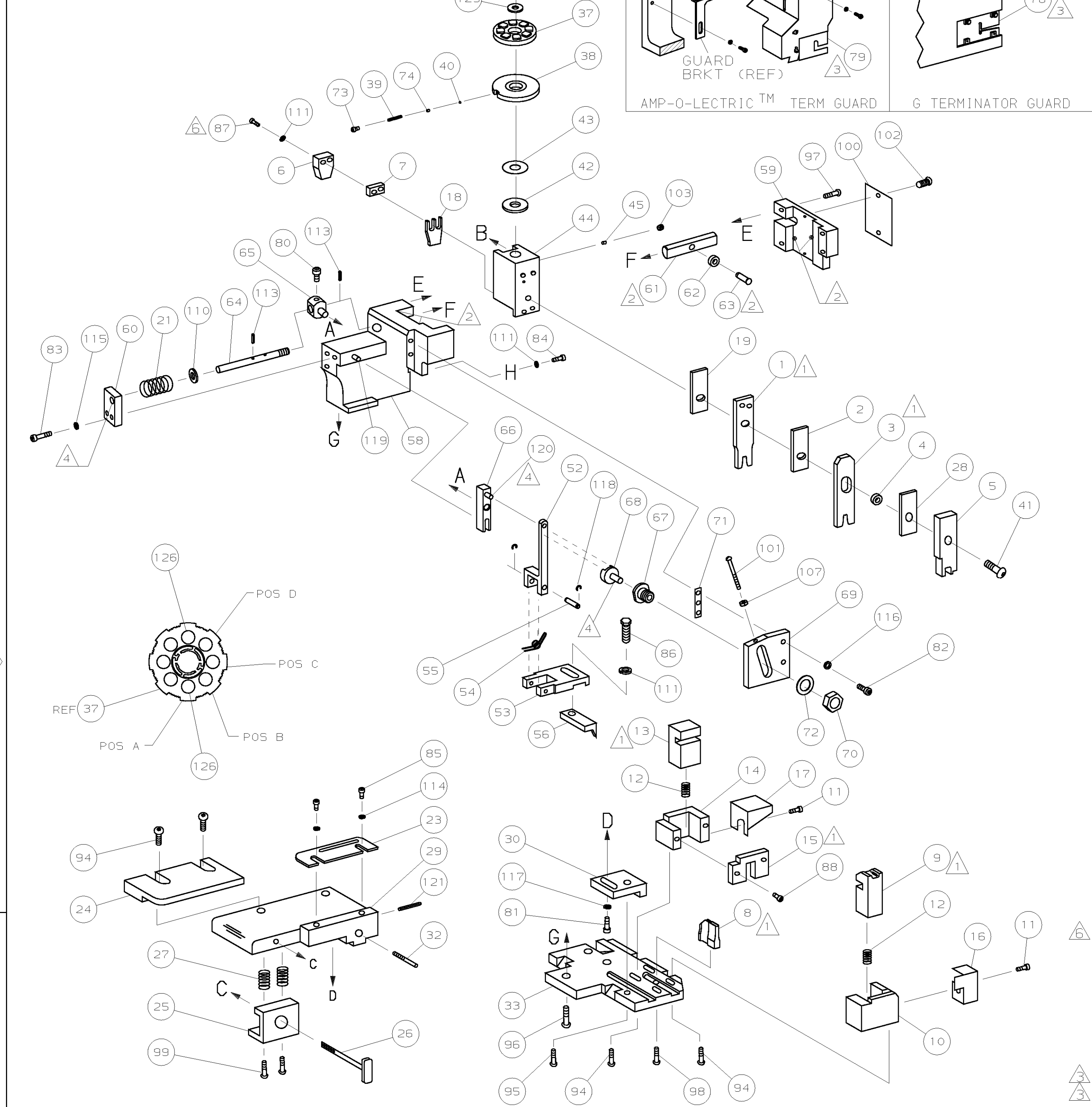


PART NUMBER	REV	FIRST USED
1852030-1	A	122500-1
1852030-2	A	565435-5
1852030-3	A	354500-1



POST FEED 1 5/8 STROKE	PRE FEED 1 1/8 STROKE	PRE FEED 1 5/8 STROKE
ROTATED 180° B	ROTATED 180° B	ROTATED 180° B
LOC A	LOC A	LOC A
DIST 66	DIST 66	DIST 66
LEADMAKER	BENCH MACHINE	BENCH MACHINE

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH AT ASSY.

TERMINAL NAME: CONTACT, RECEPTACLE					
AMP TERM PN	MFR TERM PN	STOCK#		CUSTOMER CRIMP SPECS	
1572700	RFB 8002.003	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
		A	.026 ±.002 [0.66 ±0.05mm]	28	
		B	NOT	USED	
		C	NOT	USED	
		D	NOT	USED	
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.042 [1.07mm]	F	0.05-0.2mm²
		INSUL	.055 [1.40mm]	0	Ø0.6-1.4mm
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.059-.079	NONE	.236	408-8040	458637-1	L4008

						129
						128
						127
2	2	2	-	C	5-354779-6	PIN, WIRE DISC (.3270)A
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE
1	1	1	-	-	4088040	SF APPL INST 408-8040
						122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING
REF	REF	REF	-	A	21045-3	RING,RET "C"(Ø.187)FD FING PIN
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK
REF	REF	REF	-	A	21024-5	WASHER,LOCK(#10)ADJ PLATE
REF	REF	REF	-	A	21024-5	WASHER,LOCK(#10)FEED GDE ROD
2	2	2	-	A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD
						112
4	4	4	-	A	21024-4	WASHER,LOCK(#8)STRIPPER
REF	REF	REF	-	A	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ
						110
						109
						108
REF	REF	REF	-	A	21068-5	NUT,HEX(6-32)FEED ADJ
						107
						106
						105
						104
1	1	1	-	A	21009-2	SCR,5KT SET(1/4-20x.25 LW)RAM
2	2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION
2	2	2	-	A	3-21002-0	SCR,BHC(10-32x.88)DRAG
1	1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL
REF	REF	REF	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP
REF	REF	REF	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING
REF	REF	REF	-	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK
6	6	6	-	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN
						94
						93
						92
1	1	1	-	A	1-21002-7	SCR,BHC(6-32x.38)CAM
						91
						90
						89
2	2	2	-	A	1-21002-6	SCR,BHC(6-32x.25)R SHEAR PLATE
2	2	2	-	A	2-21000-8	SCR,SHC(8-32x.62)STRIPPER
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER
2	2	2	-	A	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE
1	1	1	-	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER
REF	REF	REF	-	A	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD
REF	REF	REF	-	A	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL
REF	REF	REF	-	A	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK
-	REF	-	-	B	455749-1	GUARD, WINDOW
REF	-	-	-	B	679532-1	INSERT, GUARD
						77
						76
						75
1	1	1	-	A	690603-1	SPRING, ASSIST
1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL
REF	REF	REF	-	A	690517-1	SPACER
						71
						70
						69
						68
						67
						66
						65
						64
						63
						62
						61
						60
						59
						58
						57
						56
						55
						54
						53
						52
						51
						50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)
1	1	1	-	A	690191-1	PLUG, NYLON
1	1	1	-	C	1-455673-6	RAM
1	1	1	-	A	690125-1	WASHER, LAMINATED
1	1	1	-	A	690124-1	WASHER, RAM
1	1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16x1.00)
1	1	1	-	A	23241-6	BALL, STEEL
1	1	1	-	A	690170-1	SPRING, COMPRESSION
1	1	1	-	C	690142-4	DISC, INSULATION
1	1	1	-	D	354777-1	DISC, WIRE
1	1	1	-	A	22480-5	WASHER, SPRING
1	1	1	-	B	690212-1	POST, RAM
						35
						34
REF	REF	REF	-	D	455675-1	PLATE, BASE
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT
						33
						32
						31
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ
1	1	1	-	C	455671-8	PLATE, STRIP GUIDE
1	1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP
2	2	2	-	A	1-22284-0	SPRING, DRAG
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE
1	1	1	-	B	240792-1	DRAG, TERMINAL
1	1	1	-	D	6-690504-4	GUIDE, STRIP (REAR)
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)
1	1	1	-	B	690472-9	STRIPPER
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN
						21
						20
1	1	1	-	C	455888-4	SPACER, CRIMPER
1	1	1	-	B	3-690518-3	HOLDER, TERMINAL
1	1	1	-	A	691668-1	GUARD, CHIP (REAR)
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT
1	1	1	-	B	1424599-1	PLATE, SHEAR (REAR)
1	1	1	-	B	690462-1	HOLDER, SHEAR (REAR)
1	1	1	-	C	690463-1	SHEAR, FLOAT (REAR)
2	2	2	-	A	5-22280-0	SPRING, SHEAR
1	1	1	-	A	1-21000-7	STOP, SHEAR (6-32x.38)
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)
1	1	1	-	C	462006-1	SHEAR, FLOAT (FRONT)
1	1	1	-	C	454055-5	ANVIL
1	1	1	-	C	3-240641-4	SPACER, DEPRESSOR (REAR)
1	1	1	-	A	690468-2	DEPRESSOR, SHEAR (REAR)
1	1	1	-	C	455889-9	DEPRESSOR, SHEAR (FRONT)
1	1	1	-	B	2-238011-0	SPACER, BLOCK CRIMPER
1	1	1	-	C	1424909-8	CRIMPER, INSULATION
1	1	1	-	C	455888-2	SPACER, CRIMPER
1	1	1	-	C	1-1490019-1	CRIMPER, WIRE
						1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION
						ITEM NO

LEADMAKER					MECH POST FEED		
-2	BENCH MODEL K				MECH PRE FEED		
-3	BENCH MODEL G				MECH PRE FEED		
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	B	240633-1	BUSHING	67
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62
REF	REF	REF	-	B	454398-2	ROD, FEED	61
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	REF	-	D	454485-1	HOUSING	58
							57
1	1	1	-	B	458537-2	PAWL, FEED	56
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52
							51
							50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	1-455673-6	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	-	C	690142-4	DISC, INSULATION	38
1	1	1	-	D	354777-1	DISC, WIRE	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
							34
REF	REF	REF	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
							31
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	455671-8	PLATE, STRIP GUIDE	29
1	1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	1	-	D	6-690504-4	GUIDE, STRIP (REAR)	24
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
1	1	1	-	B	690472-9	STRIPPER	22
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
							20
1	1	1	-	C	455888-4	SPACER, CRIMPER	19
1	1	1	-	B	3-690518-3	HOLDER, TERMINAL	18
1	1	1	-	A	691668-1	GUARD, CHIP (REAR)	17
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16
1	1	1	-	B	1424599-1	PLATE, SHEAR (REAR)	15
1	1	1	-	B	690462-1	HOLDER, SHEAR (REAR)	14
1	1	1	-	C	690463-1	SHEAR, FLOAT (REAR)	13
2	2	2	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	-	A	1-21000-7	STOP, SHEAR (6-32x.38)	11
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	-	C	462006-1	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	454055-5	ANVIL	8
1	1	1	-	C	3-240641-4	SPACER, DEPRESSOR (REAR)	7
1	1	1	-	A	690468-2	DEPRESSOR, SHEAR (REAR)	6
1	1	1	-	C	455889-9	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	B	2-238011-0	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	1424909-8	CRIMPER, INSULATION	3
1	1	1	-	C	455888-2	SPACER, CRIMPER	2
1	1	1	-	C	1-1490019-1	CRIMPER, WIRE	1
-3	-2	-	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
					REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		

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