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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

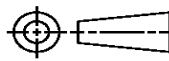
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



MATERIAL

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±

2 PLC ±

3 PLC ±

4 PLC ±

ANGLES ±

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZEA3

CAGE CODE

DRAWING NOC-

RESTRICTED TO

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528059-1	G	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528059-2	G	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528059-6	G	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528059-1	G	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528059-2	G	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528059-6	G	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528059-7	E	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)

TERMINAL NAME: UNIVERSAL M-N-L PIN & SOCKET

CRIMP	SIZE	TYPE	RANGE
WIRE	2.29 [.090 IN]	F	20-14 AWG or 0.5-2.0mm ²
INSUL	3.30 [.130 IN]	F	2.00-3.30 [0.079-.130 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
4.00-4.75 [.157-.189 IN]		408-8322 & 408-8490	

TERMINAL	-	-	FEED
APPL SPEC	114-18011	-	10.92 [.430 IN]

TERMINALS APPLIED

926882	SOCKET	-	-	-
926883	PIN	-	-	-
926887	PIN	-	-	-
927965	SOCKET	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm ² AWG	CRIMP HEIGHT *	REF SETTING *
14 AWG	1.73 ±0.05 [.068 ±0.002 IN]	B5
2.00mm ²	1.70 ±0.05 [.067 ±0.002 IN]	B7
1.50mm ²	1.53 ±0.05 [.060 ±0.002 IN]	C7
16 AWG	1.47 ±0.05 [.058 ±0.002 IN]	C9
1.25mm ²	1.45 ±0.05 [.057 ±0.002 IN]	D0
1.00mm ²	1.37 ±0.05 [.054 ±0.002 IN]	D5
18 AWG	1.30 ±0.05 [.051 ±0.002 IN]	D9
0.75mm ²	1.29 ±0.05 [.051 ±0.002 IN]	D9
20 AWG	1.22 ±0.05 [.048 ±0.002 IN]	E5
0.50mm ²	1.21 ±0.05 [.048 ±0.002 IN]	E5
-	-	-
-	-	-
-	-	-
-	-	-

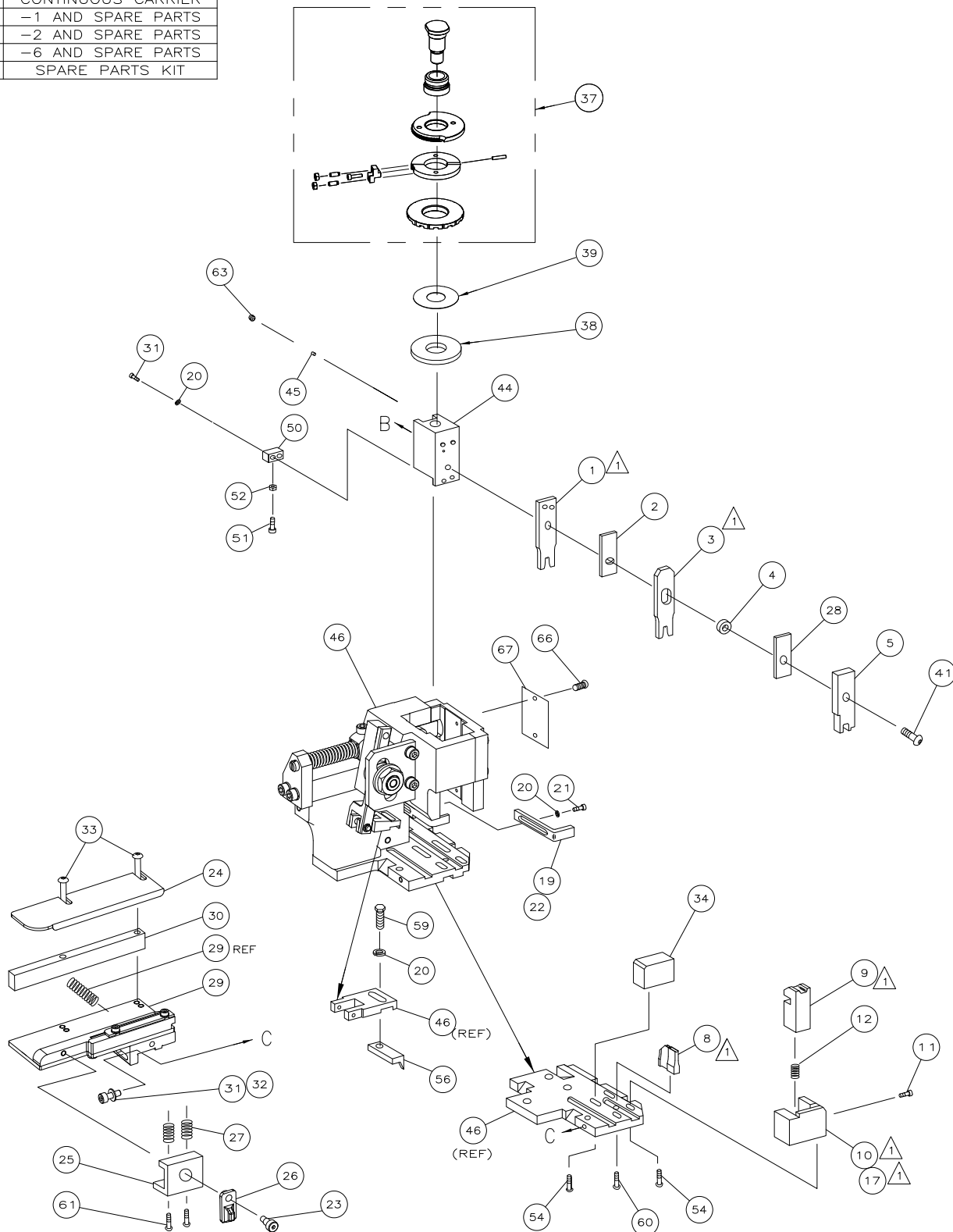
SET UP GAGE	LAYOUT
458637-3	L1426087

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

* **WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
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1	2	2	2	1	1	1	1338694-5	ANVIL	8
									7
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1	2	2	2	1	1	1	3-456406-3	CRIMPER, WIRE	1
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DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± .005 1 PLC ± .005 2 PLC ± .005 3 PLC ± .005 4 PLC ± .005 ANGLES ± .005 FINISH
MATERIAL	

OWN M. CLIFFORD	260C01	260C01	260C01
APPROVED F. BACKHURST	260C01	260C01	260C01
NAME FINE ADJ SIDE FD HD-I APPL			
SIZE A1	CAGE CODE 00779	DRAWING NO C-1528059	RESTRICTED TO G
CUSTOMER DRAWING	SCALE	SHEET 1 OF 1	REV G

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