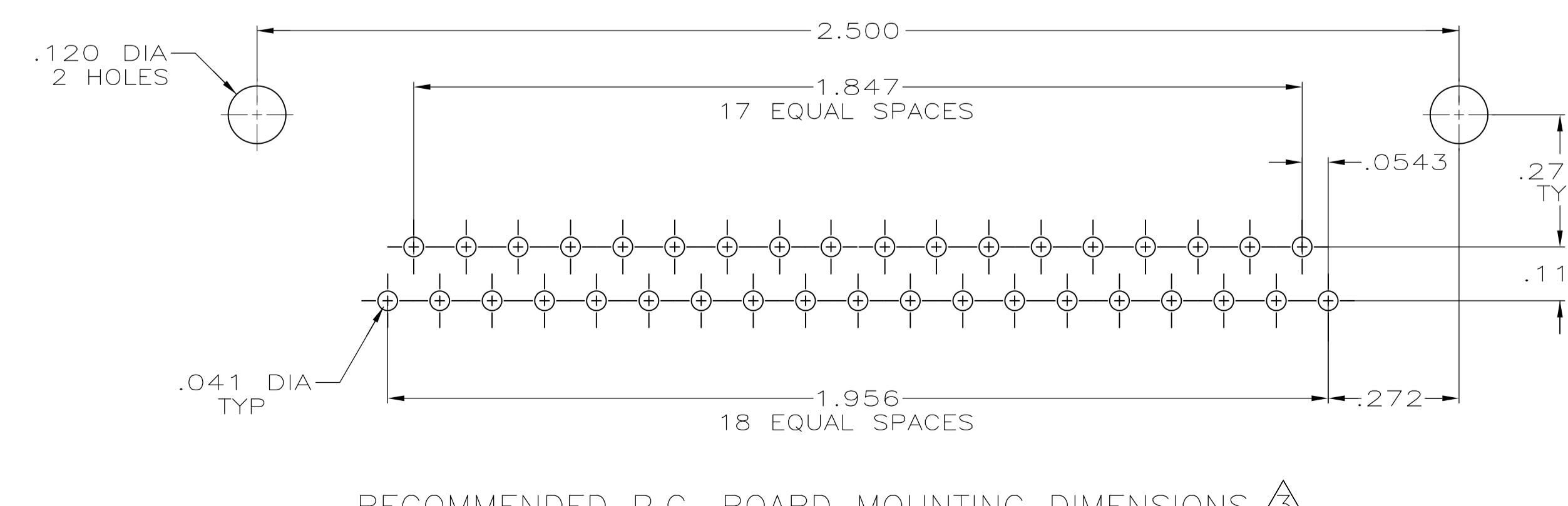
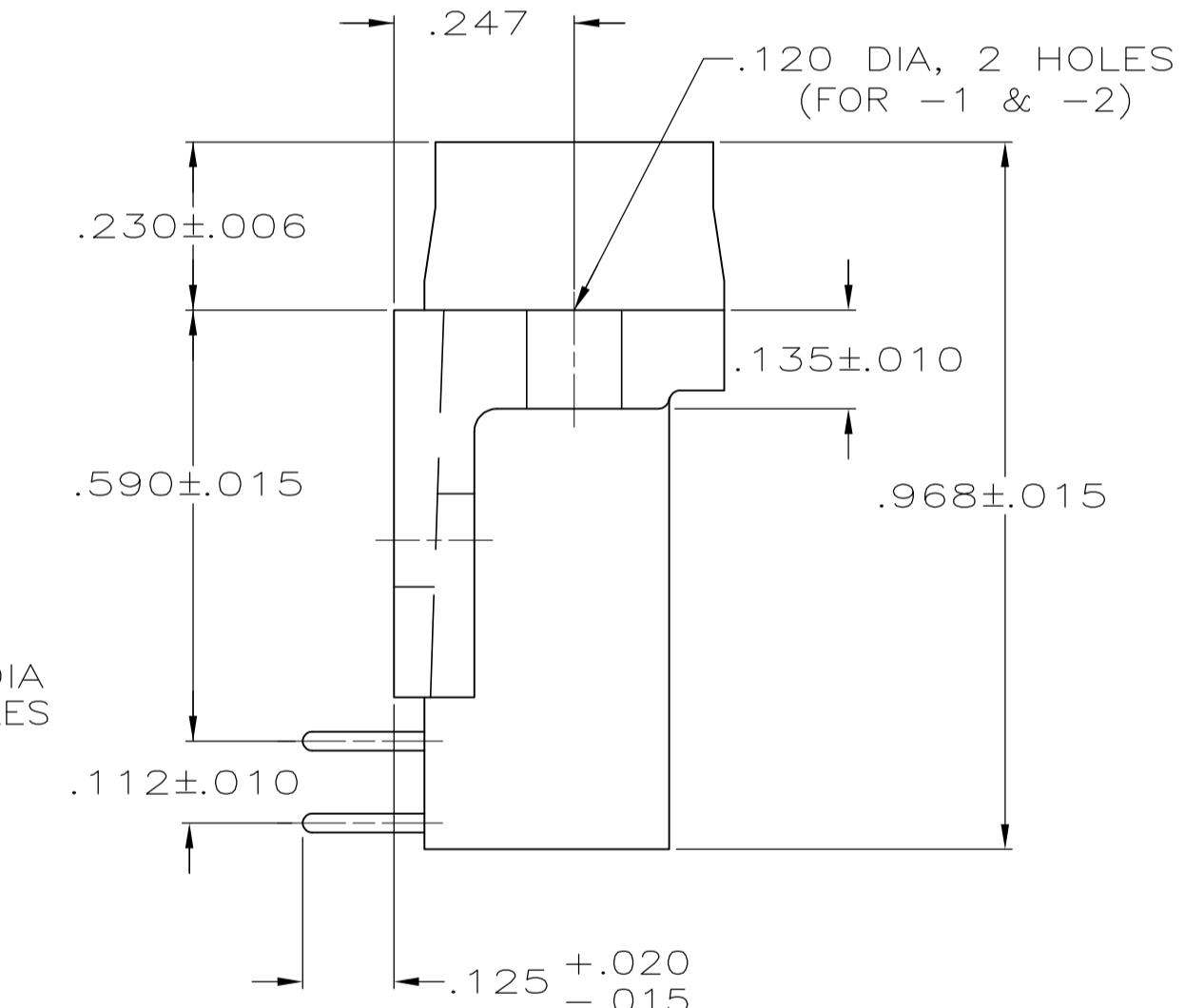
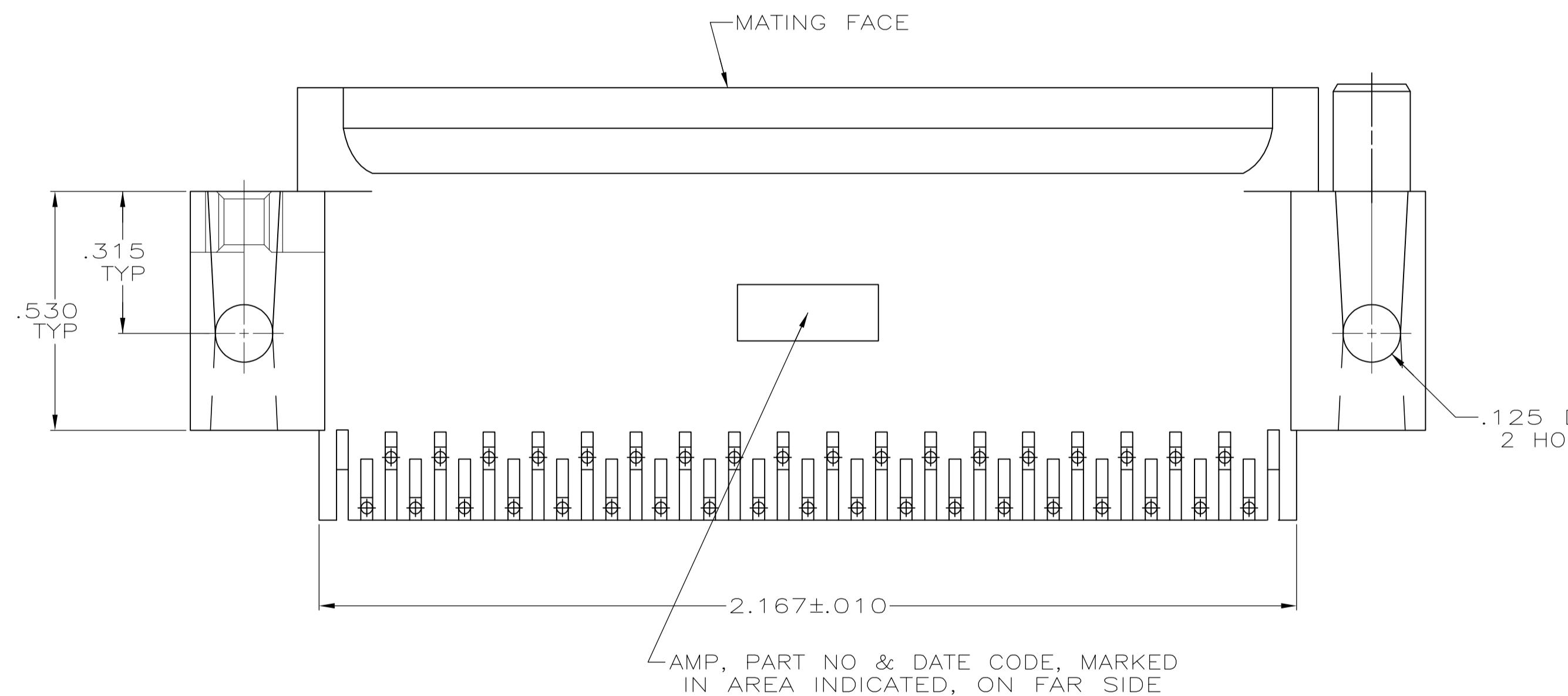


- ① MOLDED PARTS: FLAME RETARDANT, 94V-0 RATED, GLASS FILLED NYLON OR POLYESTER, BLACK
CONTACTS: BRASS
HARDWARE: BRASS
- ② CONTACTS: SEE TABLE
INSERTS: UNPLATED
SCREWLOCKS: NICKEL PLATED
- ③ REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- ④ GOLD FLASH ON THE MATING SURFACES, .000100 MIN TIN OR TIN-LEAD PLATE ON THE SOLDER END, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.
- ⑤ .000030 MIN GOLD PLATE ON THE MATING SURFACES, .000100 MIN TIN OR TIN-LEAD PLATE ON THE SOLDER END, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.
-OR-
GOLD FLASH OVER PALLADIUM- NICKEL PLATE, .000030 MIN TOTAL ON THE MATING SURFACES, .000100 MIN TIN OR TIN-LEAD PLATE ON THE SOLDER END, .000050 MIN NICKEL UNDERPLATE ON THE ENTIRE CONTACT.



RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS ③

OBsolete	WITH SCREWLOCKS	5	747470-6
OBsolete	WITH SCREWLOCKS	4	747470-5
OBsolete	WITH INSERTS	5	747470-4
OBsolete	WITH INSERTS	4	747470-3
	WITH .120 DIA HOLE	5	747470-2
	WITH .120 DIA HOLE	4	747470-1

SUPSD BY 747470-2

REMARKS FINISH PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		7-29-87	TE Connectivity
DIMENSIONS: INCHES		8-3-87	
TOLERANCES UNLESS OTHERWISE SPECIFIED:			
APVD: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± -		B. TAYLOR 8-3-87	NAME: PLUG ASSY, SIZE 4, 37 POSN, RIGHT ANGLE, .590 SERIES, .026 DIA POSTS, AMPLIMITE® HD-20
APPLICATION SPEC: 108-40005 114-40015			SIZE: CAGE CODE: DRAWING NO: A1 00779 C 747470
MATERIAL: 1		FINISH: 2	WEIGHT: - RESTRICTED TO: CUSTOMER DRAWING
			SCALE: 4:1 SHEET: 1 OF 1 REV: J

Mouser Electronics

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[TE Connectivity:](#)

[747470-2](#)