

| 6               | 101.19<br>[3.984]                  | 99.06<br>[3.900]                      | 39 | 40                  | 9-146475-0  |
|-----------------|------------------------------------|---------------------------------------|----|---------------------|-------------|
| 6               | 98.65<br>[3.884]                   | 96.52<br>[3.800]                      | 38 | 39                  | 8-146475-9  |
| 6               | 96.11<br>[3.784]                   | 93.98<br>[3.700]                      | 37 | 38                  | 8-146475-8  |
| 6               | 93.57<br>[3.684]                   | 91.44<br>[3.600]                      | 36 | 37                  | 8-146475-7  |
|                 | 91.03<br>[3.584]                   | 88.90<br>[3.500]                      | 35 | 36                  | 8-146475-6  |
|                 | 88.49<br>[3.484]                   | 86.36<br>[3.400]                      | 34 | 35                  | 8-146475-5  |
|                 | 85.95<br>[3.384]                   | 83.82<br>[3.300]                      | 33 | 34                  | 8-146475-4  |
|                 | 83.41<br>[3.284]                   | 81.28<br>[3.200]                      | 32 | 33                  | 8-146475-3  |
|                 | 80.87<br>[3.184]                   | 78.74<br>[3.100]                      | 31 | 32                  | 8-146475-2  |
|                 | 78.33                              | 76.20<br>[3.000]                      | 30 | 31                  | 8-146475-1  |
|                 | 75.79<br>[2.984]                   | 73.66                                 | 29 | 30                  | 8-146475-0  |
|                 | 73.25<br>[2.884]                   | 71.12<br>[2.800]                      | 28 | 29                  | 7-146475-9  |
|                 | <u>[2.884]</u><br>70.71<br>[2.784] | 68.58<br>[2.700]                      | 27 | 28                  | 7-146475-8  |
|                 | 68.17                              | 66.04<br>[2.600]                      | 26 | 27                  | 7-146475-7  |
| $\wedge$        | [2.684]<br>65.63                   | 63.50                                 | 25 | 26                  | 7-146475-6  |
|                 | [2.584]<br>63.09                   | [2.500]<br>60.96                      | 24 | 25                  | 7-146475-5  |
|                 | [2.484]<br>60.55                   | [2.400]<br>58.42                      | 23 | 24                  | 7-146475-4  |
|                 | [2.384]                            | [2.300]<br>_55.88                     | 23 | 23                  | 7-146475-3  |
|                 | [2.284]                            | [2.200]<br>_53.34                     | 21 | 22                  | 7-146475-2  |
|                 | [2.184]<br>52.93                   | [2.100]<br>50.80                      | 20 | 21                  | 7-146475-1  |
|                 | [2.084]<br>50.39                   | [2.000]<br>48.26                      |    |                     |             |
| $\overline{46}$ | [1.984]<br>47.85                   | [1.900]<br>45.72                      | 19 | 20                  | 7-146475-0  |
| <u>6</u>        | [1.884]<br>45.31                   | [1.800]<br>43.18                      | 18 | 19                  | 6-146475-9  |
| <u>6</u>        | [1.784]<br>42.77                   | [1.700]<br>40.64                      | 17 | 18                  | 6-146475-8  |
| <u>6</u>        | [1.684]<br>40.23                   | [1.600]<br>38.10                      | 16 | 17                  | 6-146475-7  |
| <u>6</u>        | [1.584]<br>37.69                   | [1.500]<br>35.56                      | 15 | 16                  | 6-146475-6  |
| <u>6</u>        | [1.484]<br>35.15                   | [1.400]<br>33.02                      | 14 | 15                  | 6-146475-5  |
| <u>6</u>        | [1.384]<br>32.61                   | [1.300]<br>30.48                      | 13 | 14                  | 6-146475-4  |
| <u>6</u>        | [1.284]                            | [1.200]<br>27.94                      | 12 | 13                  | 6-146475-3  |
| <u>6</u>        | [1.184]                            | [1.100]<br>25.40                      | 11 | 12                  | 6-146475-2  |
| <u>6</u>        | [1.084]                            | [1.000]                               | 10 | 1 1                 | 6-146475-1  |
|                 | [.984]<br>22.45                    | [.900]<br>20.32                       | 9  | 10                  | 6-146475-0  |
|                 | [.884]                             | [.800]                                | 8  | 9                   | 5-146475-9  |
|                 | 19.91 [.784]                       | 17.78<br>[.700]                       | 7  | 8                   | 5-146475-8  |
| 6               | 17.37                              | 15.24<br>[.600]                       | 6  | 7                   | 5-146475-7  |
|                 | 14.83<br>[.584]                    | 12.70<br>[.500]                       | 5  | 6                   | 5-146475-6  |
| 6               | 12.29 [.484]                       | 10.16<br>[.400]                       | 4  | 5                   | 5-146475-5  |
| $\int_{6}$      | 9.75<br>[.384]                     | 7.62<br>[.300]                        | 3  | 4                   | 5-146475-4  |
| 6               | 7.21<br>[.284]                     | 5.08<br>[.200]                        | 2  | 3                   | 5-146475-3  |
| 6               | 4.67<br>[.184]                     | 2.54<br>[.100]                        | 1  | 2                   | 5-146475-2  |
| 6               | 2.13                               |                                       | _  | 1                   | 5-146475-1  |
| PLATING         | G                                  |                                       | E  | NO. OF<br>POSITIONS | PART NUMBER |
|                 |                                    | · · · · · · · · · · · · · · · · · · · |    |                     |             |



PLA THIS DRAWING IS A C

> DIMENSIONS: mm [INCHES]

 $\bigcirc$ 1ATERIAL 

|  | 101.19                      | 99.06                       |              |           |                               |  |  |  |
|--|-----------------------------|-----------------------------|--------------|-----------|-------------------------------|--|--|--|
| <u> </u>   | [3.984]<br>98.65            | [3.900]<br>96.52            | 39           | 40        | 4-146475-0                    |  |  |  |
| <u>/5</u>  | [3.884]<br>96.11            | [3.800]<br>93.98            | 38           | 39        | 3-146475-9                    |  |  |  |
| <u>/5</u><br>  | [3.784]<br>93.57            | [3.700]<br>91.44            | 37           | 38        | 3-146475-8                    |  |  |  |
| <u>/5\</u>   | [3.684]<br>91.03            | [3.600]<br>88.90            | 36           | 37<br>36  | 3-146475-7                    |  |  |  |
| $\overline{5}$   | [3.584]<br>88.49            | [3.500]<br>_86.36           | 34           | 35        | 3-146475-5                    |  |  |  |
| $\overline{2}$   | [3.484]<br>85.95            | [3.400]<br>83.82            | 33           | 34        | 3-146475-4                    |  |  |  |
|  | [3.384]<br>83.41            | [3.300]<br>81.28            | 32           | 33        | 3-146475-3                    |  |  |  |
|  | [3.284]<br>80.87            | [3.200]<br>78.74            | 31           | 32        | 3-146475-2                    |  |  |  |
|  | [3.184]<br>78.33            | [3.100]<br>76.20            | 30           | 31        | 3-146475-1                    |  |  |  |
| <u>5</u>   | [3.084]<br>75.79            | [3.000]<br>73.66            | 29           | 30        | 3-146475-0                    |  |  |  |
| <u> </u>   | [2.984]<br>73.25<br>[2.884] | [2.900]<br>71.12<br>[2.800] | 28           | 29        | 2-146475-9                    |  |  |  |
| $\overline{5}$   | 70.71<br>[2.784]            | 68.58<br>[2.700]            | 27           | 28        | 2-146475-8                    |  |  |  |
| $\overline{5}$   | 68.17<br>[2.684]            | 66.04<br>[2.600]            | 26           | 27        | 2-146475-7                    |  |  |  |
| 5  | [2.084]<br>65.63<br>[2.584] | 63.50<br>[2.500]            | 25           | 26        | 2-146475-6                    |  |  |  |
| 5  | 63.09<br>[2.484]            |                             | 24           | 25        | 2-146475-5                    |  |  |  |
| $\overline{5}$   | 60.55<br>[2.384]            | 58.42<br>[2.300]            | 23           | 24        | 2-146475-4                    |  |  |  |
| 5  | 58.01<br>[2.284]            | 55.88<br>[2.200]            | 22           | 23        | 2-146475-3                    |  |  |  |
| 5  | 55.47<br>[2.184]            | 53.34<br>[2.100]            | 21           | 22        | 2-146475-2                    |  |  |  |
| 5  | 52.93<br>[2.084]            | 50.80<br>[2.000]            | 20           | 21        | 2-146475-1                    |  |  |  |
| 5  | 50.39<br>[1.984]            | 48.26                       | 19           | 20        | 2-146475-0                    |  |  |  |
| 5  | 47.85<br>[1.884]            | 45.72<br>[1.800]            | 18           | 19        | 1-146475-9                    |  |  |  |
| 5  | 45.31<br>[1.784]            | 43.18<br>[1.700]            | 17           | 18        | 1-146475-8                    |  |  |  |
| 5  | 42.77<br>[1.684]            | 40.64<br>[1.600]            | 16           | 17        | 1-146475-7                    |  |  |  |
| 5  | 40.23<br>[1.584]            | 38.10<br>[1.500]            | 15           | 16        | 1-146475-6                    |  |  |  |
| 5  | 37.69<br>[1.484]            | 35.56<br>[1.400]            | 14           | 15        | 1-146475-5                    |  |  |  |
| 5  | 35.15<br>[1.384]            | 33.02<br>[1.300]            | 13           | 14        | 1-146475-4                    |  |  |  |
| 5  | 32.61<br>[1.284]            | 30.48                       | 12           | 13        | 1-146475-3                    |  |  |  |
| 5  | 30.07                       | 27.94                       | 1 1          | 12        | 1-146475-2                    |  |  |  |
| 5  | 27.53<br>[1.084]            | 25.40<br>[1.000]            | 10           | 1 1       | 1-146475-1                    |  |  |  |
| <u>/5</u>  | 24.99<br>[.984]<br>22.45    | 22.86<br>[.900]<br>20.32    | 9            | 10        | 1-146475-0                    |  |  |  |
| 5  | 22.45<br>[.884]<br>19.91    | <br>[.800]<br>17.78         | 8            | 9         | 146475-9                      |  |  |  |
| <u>/5</u>  | [.784]                      | [.700]                      | 7            | 8         | 146475-8                      |  |  |  |
| <u>/5</u>  | [.684]                      | [.600]                      | 6            | 7         | 146475-7                      |  |  |  |
| <u>/5</u>  | [.584]                      | [.500]                      | 5            | 6         | 146475-6                      |  |  |  |
| <u>/5</u>  | [.484]                      | [.400]                      | 4            | 5         | 146475-5                      |  |  |  |
| <u>/5</u><br>  | [.384]<br>7.21              | [.300]<br>5.08              | 3            | 4         | 146475-4                      |  |  |  |
| <u>/5\</u>   | [.284]<br>4.67              | [.200]<br>2.54              | 2            | 3         | 146475-3                      |  |  |  |
| $\overline{5}$   | [.184]<br>_2.13             | [.100]                      | 1            | 2         | 146475-2                      |  |  |  |
| <u>/5\</u>   | [.084]                      |                             |              | NO. OF    |                               |  |  |  |
| ATING<br>controlled [                                  | DOCUMENT.                   |                             | 14MAR97      | POSITIONS | PART NUMBER                   |  |  |  |
| CHK 14MAR97<br>G. DUBNICZKI                            |                             |                             |              |           |                               |  |  |  |
| 0 PLC ±  | _ G.                        | DUBNICZKI                   | 14MAR97 NAME |           | EMBLY, MOD II,<br>SINGLE ROW, |  |  |  |
| 1 PLC     ± -  |                             |                             |              |           |                               |  |  |  |
| $\begin{array}{c c c c c c c c c c c c c c c c c c c $ |                             |                             |              |           |                               |  |  |  |
| CUSTOMER DRAWING SCALE 4:1 SHEET 1 OF 1 REV A1         |                             |                             |              |           |                               |  |  |  |

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