

1	SERTISSAGE CRIMPING
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4	CONTROLE DES AILES CONTROLE OF BARRELS
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Diagram illustrating the roll of paper and its dimensions:

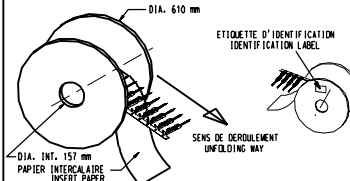
- ETIQUETTE D'IDENTIFICATION / IDENTIFICATION LABEL**: Points to the label on the roll.
- DIA. 610 mm**: Dimension of the roll.
- DIA. INT. 157 mm**: Dimension of the inner core.
- PAPIER INTÉRIEURE / INSERT PAPER**: Points to the inner paper layer.
- SENS DE DÉROULEMENT / UNFOLDING WAY**: Indicated by an arrow pointing to the right.

Technical specifications for the roll:

- ÉPAISSEUR EXTÉRIEURE BOBINE**: 46 mm
- 8 BOBINES PAR CARTON**
- QUANTITÉ PAPER BOBINE**: 10 000 pièces
- 3 CARTONS MAST PAPER PALETTE 620x640**
- Poids DU CARTON**: 20 kg
- MANIPULATION ET STOCKAGE A L'HORIZONTALE**
- NE PAS SUPERPOSER PLUS DE 3 CARTONS**

Technical specifications for the reel:

- DOUSIE REEL THICKNESS**: 46 mm
- 8 REELS PER CARBOARD BOX**
- QUANTITY PER REEL**: 10 000 parts
- 3 CARBOARD BOXES MAST PAPER PALETTE 620x640**
- CARBOARD BOX WEIGHT**: 20 kg
- HORIZONTAL MANIPULATION AND STORAGE**
- DO NOT PILE UP MORE THAN 3 CARBOARD BOXES**



EPAISSEUR EXTERIEURE BOBINE: 46 mm
 8 BOBINES PAR CARTON
 QUANTITE PAR BOBINE: 10 000 pieces
 3 CARTONS MAXI PAR PALETTE 620x640
 POIDS DU CARTON: 20 kg
 MANIPULATION ET STOCKAGE A L'HORIZONTALE
 NE PAS SUPERPOSER PLUS DE 3 CARTONS

OUTSIDE REEL THICKNESS: 46 mm
 8 REELS PER CARDBOARD BOX
 QUANTITY PER REEL: 10 000 parts
 3 CARDBOARD BOXES MAXI PER PALETTE 620x640
 CARDBOARD BOX WEIGHT: 20 kg
 HORIZONTAL MANIPULATION AND STOCKAGE
 DO NOT PILE UP MORE THAN 3 CARDBOARD BOXES

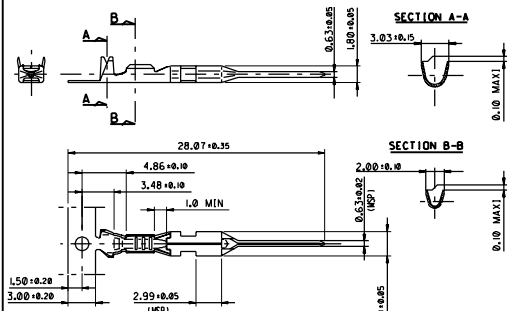
The technical drawing shows a mechanical component with two specified cross-sections:

- SECTION A-A**: Shows a U-shaped profile with a width of 3.03 ± 0.05 . The maximum thickness at the base is indicated as $\phi .10$ MAXI.
- SECTION B-B**: Shows a similar U-shaped profile with a width of 2.00 ± 0.10 . The maximum thickness at the base is also indicated as $\phi .10$ MAXI.

Main dimensions of the component include:

- Total length: 28.07 ± 0.35
- Distance from left end to start of first thread: 4.86 ± 0.10
- Length of first threaded section: 3.48 ± 0.10
- Minimum distance between threads: 1.0 MIN
- Distance from left end to center of second hole: 1.50 ± 0.20
- Distance from left end to center of third hole: 3.00 ± 0.20
- Distance from left end to center of fourth hole: 2.99 ± 0.05 (MSP)
- Distance from left end to end of last thread: 2.70 ± 0.05
- Thread specifications: $\phi .63 \pm 0.02$ (UNF) and $\phi .63 \pm 0.02$ (UNF)

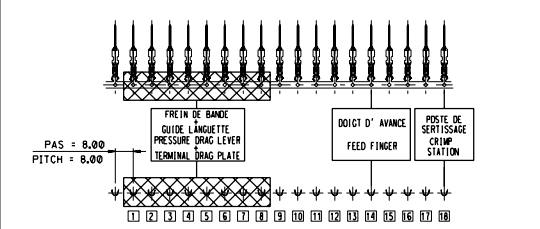
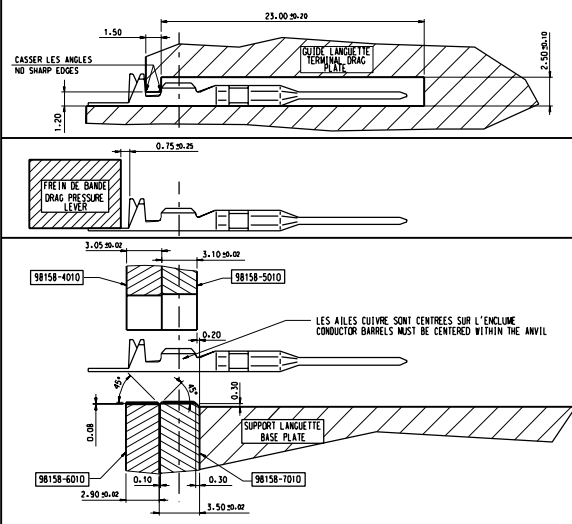
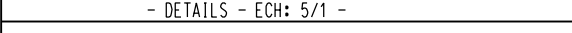
NOTICE DE CONTROLE
AU PIED A COULESSE OU AU PROJECTEUR DE PROFIL-VERIFIER LES COTES INDIQUEES
SUR LE Dessin de LA LANGUETTE
CONTR. SPECIFICATION
WITH A SLODING CALIPER OR PROFILE PROJECTOR-MEASURE THE NOTED DIMENSIONS ON
THE DRAWING .



NOTICE DE CONTROLE
AU PIED A COULISSE OU AU PROJECTEUR DE PROFIL.VERIFIER LES COTES INDIQUEES
SUR LE DESSIN DE LA LANGUETTE
CONTROL SPECIFICATION
WITH A SLIDING CALIPER OR PROFILE PROJECTOR,MEASURE THE NOTED DIMENSIONS ON
THE DRAWING .

LANGUETTES 0.635 MALE CKT		MODÈLES PORTE LANGUETTES MALE MODULE 0.635		ACCOUPLEMENT AVEC CLIP 0.635 MATING WITH FEMALE CKT	
REFERENCE PART NUMBER	RNJR REFERENCE RNJR PART NUMBER	98592-000/02/03/04 INDEX C1	98592-000/02/03/04 INDEX D3	98587-000/04 INDEX A04	98587-000/04 INDEX B
98588-000/4	7 703 497 689	7 703 297 813/814/815/816	7 703 297 813/814/815/816	7 703 497 688	7 703 497 802
		OUI / YES	OUI / YES	OUI / YES	OUI / YES

- DETAILS - ECH: 10/1 -	



TOLERANCES APPLICATEUR / TOOLING TOLERANCES :

RAYONS / RADIUS	± 0.05
ANGLE / ANGLE	± 0°05'
SYMETRIE / SYMETRY	0.03
DIMENSION / DIMENSION	± 0.05

CONFORME C.D.C. : 36-05-019
DATE : 02/88

LIAISONS ELECTRIQUE NORME 01-58-904	
INDICE	EN LIAISON AVEC NORME SANS LIAISON AVEC NORME
SCE :	LE : / /
NOM	SIGNATURE

[illegible]

EC NO. 02000 10 008 DRAWNMAN CHKD APPD	DATE 01/01/26 // // //	REV.	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		SCALE :	FIRST ANGLE PROJECTION		DIMENSIONS:		SHT	RE
							☒ INCH ☐ INCH ONLY		☐ INCH ☐ INCH ONLY			REVISE OF
							☒ MM ☐ MM ONLY					CAD ONLY
				4 PLACES	±0.01	±.	DRAWN BY & DATE M.ANDRE 96/06/29		TITLE: PLAN DE CONTROLE			
				3 PLACES	±0.01	±.	CHECKED BY & DATE CBO 99/06/07		LANGUETTE Ø.635 mm PRE-ETAMÉ			
				2 PLACES	±0.01	±.	APPROVED BY & DATE JTA 99/06/07		CONTROLE SPEC. MALE CXT. TIN PRE PLATED			
				1 PLACE	±0.01	±.	CAX FILE NAME		MOLEX INCORPORATED		SHEET 1 OF 1	
				ANGULAR ± 1/2 °			MATERIAL NO.		DRAWING NO.			
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			5958588X.1.DGN THIS DIMENSIONED INFORMATION THAT INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.		SEE CHART SD-98588-001			

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