

AMP 128 1-2 (6/65)

APPLICATOR PARTS LIST

MINIATURE QUICK CHANGE APPLICATOR  
SIDE FEED

AMP INCORPORATED  
HARRISBURG, PENNA.

TYPE CODE  
 PROD  
 IN DIR  
 W.O.

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	462849-4
2	WIRE GUIDE		
3	INSULATION CRIMPER		
4	CRIMPER SPAC. BLOCK		
5	SHEAR DEPRESSOR-FRONT		
6	SHEAR DEPRESSOR-REAR		
7	DEPRESSOR SPACER-REAR		
8	ANVIL	1	463580-1
9	BLADE, SLUG	1	568654-1
10	SHEAR HOLDER-FRONT		
11	BLOCK, HOLD DOWN	1	464263-1
12	<del>SHEAR SPRING</del>		
13	FLOAT-SHEAR-REAR		
14	PLATE, SHEAR	1	463300-1
15	PIN, DOWEL (125x.50)	1	21030-2
16	CHIP GUARD-FRONT		
17	SPRING, HOLD DOWN	1	4-22280-0
18	TERMINAL HOLD DOWN	1	803275-1
19	STRIPPER	1	463897-1
20			
21	SPRING-FEED RETURN		
22	ANCHOR-SPRING		
23	FRONT STRIP GUIDE	1	462845-1
24	REAR STRIP GUIDE	1	462847-1
25	DRAG-STOCK	1	462846-1
26	DRAG RELEASE LEVER		
27	DRAG SPRING	1	8-22281-0
28	STUD, DRAG (8-32x1.50)	1	22354-8
29	STRIP GUIDE PLATE	1	462848-1
30	BASE BLOCK	1	806299-1
31	SCREW BLOCK		
32	ADJ. SCREW		
33	BASE PLATE	1	463581-2
34	SPRING, ASSIST		690603-1
35	POST-RAM	1	690212-1
36	SPRING WASHER	1	22480-5
37	DISC-WIRE	1	354777-1
38	DISC-INSULATION		
39	SPRING-COMPRESSION		690170-1
40	BALL STEEL		23241-6
41	DISC SPACER	1	690223-2
42	WASHER RAM	1	690124-9

NO.	DESCRIPTION	REQ.	PART NO.
43	WASHER-LAMINATED	1	690125-1
44	RAM	1	464265-2
45	PLUG-NYLON	1	690191-1
46	BLOCK-INS. ADJ.		
47	SCREW-SHOULDER		
48	CAM		
49	CRIMPER BOLT	1	7-21002-9
50	<del>PIN, DOWEL</del>	<del>2</del>	<del>2-21030-1</del>
51			
52	LEVER-TERMINAL		
53	FEED FINGER ASS'Y	1	461062-1
54	FEED FINGER SPRING		
55	FEED FINGER PIN		
56	FEED PAWL	1	1-694433-3
57			
58	HOUSING	1	454485-3
59	CAP	1	463896-1
60	WEAR PLATE		
61	ROD-FEED		
62	ROLLER-CAM		
63	PIN-CAM ROLLER		
64	SCREW ADJ.		
65	BLOCK-PIVOT		
66	LEVER-INTERMEDIATE		
67	BUSHING		
68	SHAFT PIVOT		
69	NIPPLE, HEX 1/2 NPT x 1/2 NPT	1	22364-1
70	VALVE, QUICK EXHAUST	1	22374-1
71	BRACKET, AIR FEED	1	459610-1
72	AIR FEED ASS'Y	1	461065-1
73	PLATE, IDENTIFICATION	1	461264-1
74	SCR. HEX HD. MACH (8-32x.38) FEED	1	2-22603-1
75	SCR, DRIVE # 2 X, 19	2	21017-1
76	TUBING, PLASTIC 1/400	2	27319-4
77	GUARD ASS'Y	REF.	462992-2
78	ELBOW, PLASTIC TUBING, MALE	1	22294-6
79	INSERT, COUPLING	1	23238-1

CRIMPING DATA			TERMINALS
TO APPLY TERMINAL			53892
SPEC 114-6032			55142
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	
A	.111	12	
B	.102	14	
C	.093	16 OR 18	
D	.090	20	
CRIMP	SIZE	TYPE	FEED
WIRE	.155	F	.490
INSUL.	#	#	
INSULATION RANGE	WIRE RANGE		
#	20-12		
EXPLODED VIEW	SET UP GAGE		
A6144-1	458637-1		
A18074			
REMARKS:			
AOM & MINI SELM AIR FEED			
⚠ HOUSING + BASE PLATE TO BE PINNED AT ASS'Y.			
⚠ PART MAY BE REMOVED WHEN USING APPLICATOR IN AOM.			
⚠ QTY. IN FEET			
■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT			
THIS APPLICATOR IS TO BE USED ON			
MACH. SERIAL NO.			DIST. 66
MACH. PARTS LIST			
APPL. SERIAL NO.		DATE SHIPPED	
CUSTOMER NAME AND ADDRESS			
APPLICATOR NUMBER			DESIGNED T.W. [Signature]
REV. L1466516-6			CHK'D. 3/81 [Signature]
			APP'D. 3/81 [Signature]
			SHEET 1 OF 2

L1 0150-0054-05 1-05 my

G-ECN 0150-6703-96-D/R 3-96  
F-ECN 0150-6075-95-CE-4/85

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APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
101						142	PIN, WIRE DISC A	(.3090)		2	2-354779-0
102						143	PIN, WIRE DISC B	(.3170)		2	3-354779-6
103	SCR, SHC, FEED ADJ. BLK.	10-32	1.00	2	3-21000-9	144	PIN, WIRE DISC C	(.3270)		2	5-354779-6
104						145	PIN, WIRE DISC D	(.3290)		2	6-354779-0
105	SCR, SHC, STRIPPER	6-32	.34	2	1-21000-9	146	WASHER, PRECISION			1	986950-1
106	SCR, SHC, FRT. STR. G.D.	8-32	.38	2	2-21000-6	147					
107						148					
108	SCR, SHC, DEP.	6-32	.50	2	2-21000-0	149					
109	SCR, SHC, RAM	6-32	.62	2	2-21000-1	150					
110	SCR, SHC, (NYLOK) C.P. DISC	6-32	.25	-	23030-1	151					
111	SCR, S.H.C. AIR FEED ASSY	3/8-16	1.00	1	3-21001-5	152					
112						153					
113						154					
114	SCR, BUTT. HD. SOC. CAP R.S.G.	8-32	.38	2	2-21002-1	155					
115						156					
116	SCR, BUTT. HD. SOC. CAP. R.H. E.K.	10-32	.38	3	2-21002-6	157					
117	SCR, BUTT. HD. SOC. CAP. HOUSING	1/4-20	.75	3	3-21002-5	158					
118	SCR, BUTT. HD. SOC. CAP. CAP	10-32	.75	4	2-21002-9	159					
119	SCR, BUTT. HD. SOC. CAP. ST. G.D. PL.	10-32	.38	2	2-21002-6	160					
120	SCR, BHC. WIRE ANVIL	8-32	.75	2	2-21002-4	161					
121	SCR, SHC, SH. PL.	8-32	.50	1	2-21000-7						
122											
123											
124	SCR, SOC. SET, (NYLOK)	1/4-20	.25	1	21009-2						
125	SCR, SOC. SET, DRAG	4-40	.38	2	2-21008-3						
126	NUT, HEX MACH, DRAG	4-40	-	2	21018-4						
127	NUT, HEX MACH	8-32	-	1	21018-6						
128	NUT, HEX, SELF LOCKING	8-32	-	1	21022-2						
129	<del>NUT, HEX, MACH, HOLD DOWN</del>	<del>4-40</del>	<del>-</del>	<del>1</del>	<del>21068-4</del>						
130											
131											
132											
133	WASHER, LOCK AIR FEED ASSY	3/8	*	1	21024-8						
134	WASHER, LOCK SHEAR	#6	-	2	21024-3						
135	WASHER, LOCK STRIPPER	#6	-	2	21024-3						
136	WASHER, LOCK, RAM	#6	-	1	21024-3						
137	WASHER, LOCK, AIR F.D.	#10	-	2	21024-5						
138	<del>WASHER, LOCK, ANVIL</del>	<del>#8</del>	<del>-</del>	<del>2</del>	<del>21024-4</del>						
139	WASHER, LOCK, SH. PL.	#8	-	1	21024-4						
140											
141											

APPLICATOR ONLY TO INCLUDE

NOTES:

**△** CUT TO LENGTH AT ASSY

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