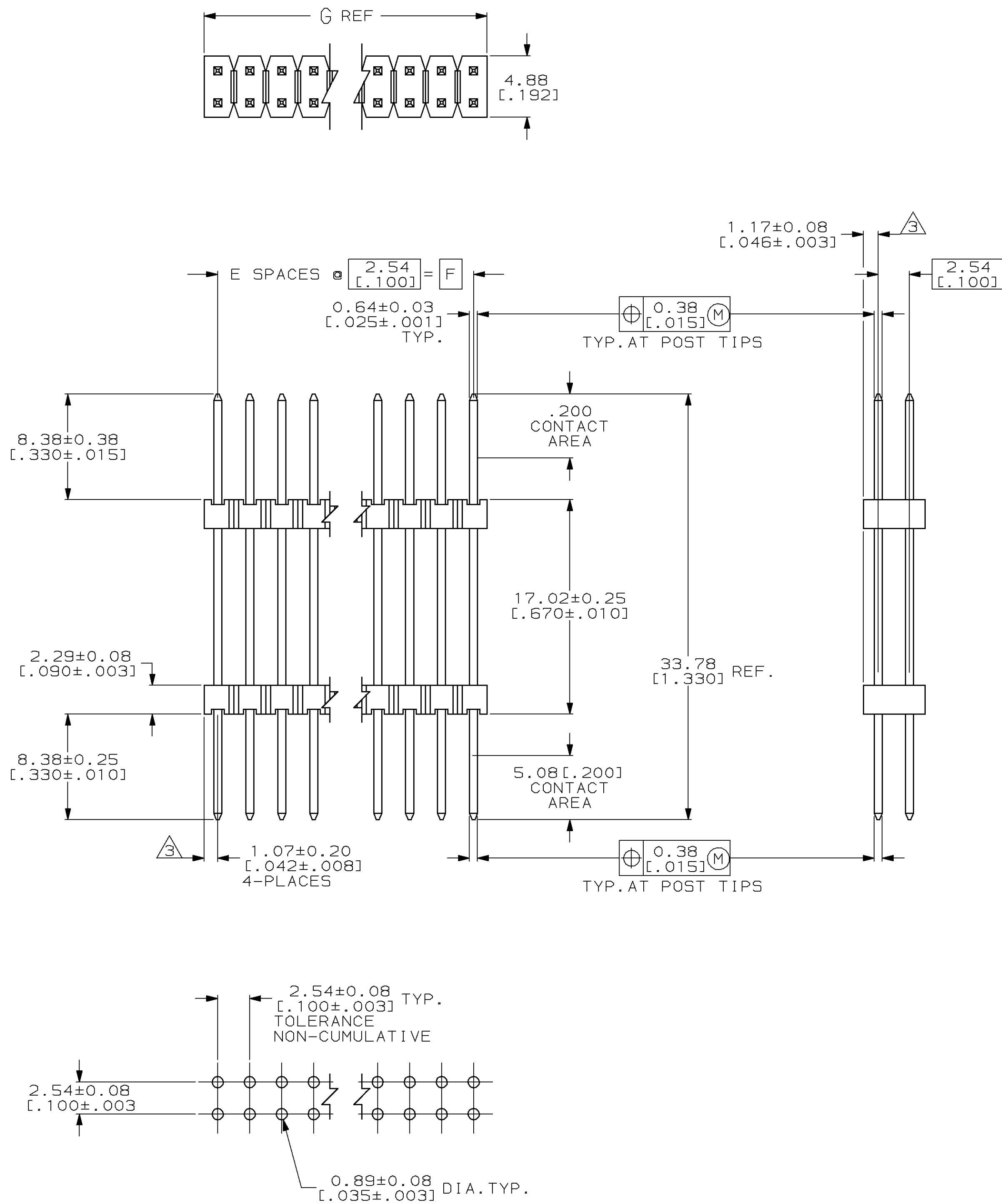


LOC		DIST		REVISIONS				
AD	39	P	LTR	DESCRIPTION	DATE	DWN	APVD	
			0	RELEASED	12-NOV-96	EB	GD	

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
5. FINISH: 0.000381 [0.000015] GOLD ON CONTACT AREA, OVER 0.00127 [0.000050] NICKEL, ENTIRE POST.



RECOMMENDED HOLE LAYOUT

01.19	99.06	39	80	4-146507-0
[3.984]	[3.900]			
98.65	96.52	38	78	3-146507-9
[3.884]	[3.800]			
96.11	93.98	37	76	3-146507-8
[3.784]	[3.700]			
93.57	91.44	36	74	3-146507-7
[3.684]	[3.600]			
91.03	88.90	35	72	3-146507-6
[3.584]	[3.500]			
88.49	86.36	34	70	3-146507-5
[3.484]	[3.400]			
85.95	83.82	33	68	3-146507-4
[3.384]	[3.300]			
83.41	81.28	32	66	3-146507-3
[3.284]	[3.200]			
80.87	78.74	31	64	3-146507-2
[3.184]	[3.100]			
78.33	76.20	30	62	3-146507-1
[3.084]	[3.000]			
75.79	73.66	29	60	3-146507-0
[2.984]	[2.900]			
73.25	71.12	28	58	2-146507-9
[2.884]	[2.800]			
70.71	68.58	27	56	2-146507-8
[2.784]	[2.700]			
68.17	66.04	26	54	2-146507-7
[2.684]	[2.600]			
65.63	63.50	25	52	2-146507-6
[2.584]	[2.500]			
63.09	60.96	24	50	2-146507-5
[2.484]	[2.400]			
60.55	58.42	23	48	2-146507-4
[2.384]	[2.300]			
58.01	55.88	22	46	2-146507-3
[2.284]	[2.200]			
55.47	53.34	21	44	2-146507-2
[2.184]	[2.100]			
52.93	50.80	20	42	2-146507-1
[2.084]	[2.000]			
50.39	48.26	19	40	2-146507-0
[1.984]	[1.900]			
47.85	45.72	18	38	1-146507-9
[1.884]	[1.800]			
45.31	43.18	17	36	1-146507-8
[1.784]	[1.700]			
42.77	40.64	16	34	1-146507-7
[1.684]	[1.600]			
40.23	38.10	15	32	1-146507-6
[1.584]	[1.500]			
37.69	35.56	14	30	1-146507-5
[1.484]	[1.400]			
35.15	33.02	13	28	1-146507-4
[1.384]	[1.300]			
32.61	30.48	12	26	1-146507-3
[1.284]	[1.200]			
30.07	27.94	11	24	1-146507-2
[1.184]	[1.100]			
27.53	25.40	10	22	1-146507-1
[1.084]	[1.000]			
24.99	22.86	9	20	1-146507-0
[.984]	[.900]			
22.45	20.32	8	18	146507-9
[.884]	[.800]			
19.91	17.78	7	16	146507-8
[.784]	[.700]			
17.37	15.24	6	14	146507-7
[.684]	[.600]			
14.83	12.70	5	12	146507-6
[.584]	[.500]			
12.29	10.16	4	10	146507-5
[.484]	[.400]			
9.75	7.62	3	8	146507-4
[.384]	[.300]			
7.21	5.08	2	6	146507-3
[.284]	[.200]			
4.67	2.54	1	4	146507-2
[.184]	[.100]			
2.13	-	-	2	146507-1
[.084]	-			
G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTINUATION OF AMP INCORPORATED'S DRAWING NUMBER 00779 AND THE COMPANY'S INVENTION ORIGINATION SHOULD BE CREDITED FOR THE LATEST REVISION.		DWN 12-NOV-56 E.C. BRANDBERG G. DUBNICKI 12-NOV-56 G. DUBNICKI 12-NOV-56		AMP Incorporated Harrisburg, PA 17105-3608			
DIMENSIONS: IN (INCH)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME			
		0 PLOC ±.001 1 PLOC ±.001 2 PLOC ±.01 (.003) 3 PLOC ±.01 (.003) 4 PLOC ±.01 (.003) 5 PLOC ±.01 (.003) 6 PLOC ±.01 (.003) 7 PLOC ±.01 (.003) 8 PLOC ±.01 (.003) 9 PLOC ±.01 (.003) 10 PLOC ±.01 (.003) 11 PLOC ±.01 (.003) 12 PLOC ±.01 (.003) 13 PLOC ±.01 (.003) 14 PLOC ±.01 (.003) 15 PLOC ±.01 (.003) 16 PLOC ±.01 (.003) 17 PLOC ±.01 (.003) 18 PLOC ±.01 (.003) 19 PLOC ±.01 (.003) 20 PLOC ±.01 (.003) 21 PLOC ±.01 (.003) 22 PLOC ±.01 (.003) 23 PLOC ±.01 (.003) 24 PLOC ±.01 (.003) 25 PLOC ±.01 (.003) 26 PLOC ±.01 (.003) 27 PLOC ±.01 (.003) 28 PLOC ±.01 (.003) 29 PLOC ±.01 (.003) 30 PLOC ±.01 (.003) 31 PLOC ±.01 (.003) 32 PLOC ±.01 (.003) 33 PLOC ±.01 (.003) 34 PLOC ±.01 (.003) 35 PLOC ±.01 (.003) 36 PLOC ±.01 (.003) 37 PLOC ±.01 (.003) 38 PLOC ±.01 (.003) 39 PLOC ±.01 (.003) 40 PLOC ±.01 (.003) 41 PLOC ±.01 (.003) 42 PLOC ±.01 (.003) 43 PLOC ±.01 (.003) 44 PLOC ±.01 (.003) 45 PLOC ±.01 (.003) 46 PLOC ±.01 (.003) 47 PLOC ±.01 (.003) 48 PLOC ±.01 (.003) 49 PLOC ±.01 (.003) 50 PLOC ±.01 (.003) 51 PLOC ±.01 (.003) 52 PLOC ±.01 (.003) 53 PLOC ±.01 (.003) 54 PLOC ±.01 (.003) 55 PLOC ±.01 (.003) 56 PLOC ±.01 (.003) 57 PLOC ±.01 (.003) 58 PLOC ±.01 (.003) 59 PLOC ±.01 (.003) 60 PLOC ±.01 (.003) 61 PLOC ±.01 (.003) 62 PLOC ±.01 (.003) 63 PLOC ±.01 (.003) 64 PLOC ±.01 (.003) 65 PLOC ±.01 (.003) 66 PLOC ±.01 (.003) 67 PLOC ±.01 (.003) 68 PLOC ±.01 (.003) 69 PLOC ±.01 (.003) 70 PLOC ±.01 (.003) 71 PLOC ±.01 (.003) 72 PLOC ±.01 (.003) 73 PLOC ±.01 (.003) 74 PLOC ±.01 (.003) 75 PLOC ±.01 (.003) 76 PLOC ±.01 (.003) 77 PLOC ±.01 (.003) 78 PLOC ±.01 (.003) 79 PLOC ±.01 (.003) 80 PLOC ±.01 (.003) 81 PLOC ±.01 (.003) 82 PLOC ±.01 (.003) 83 PLOC ±.01 (.003) 84 PLOC ±.01 (.003) 85 PLOC ±.01 (.003) 86 PLOC ±.01 (.003) 87 PLOC ±.01 (.003) 88 PLOC ±.01 (.003) 89 PLOC ±.01 (.003) 90 PLOC ±.01 (.003) 91 PLOC ±.01 (.003) 92 PLOC ±.01 (.003) 93 PLOC ±.01 (.003) 94 PLOC ±.01 (.003) 95 PLOC ±.01 (.003) 96 PLOC ±.01 (.003) 97 PLOC ±.01 (.003) 98 PLOC ±.01 (.003) 99 PLOC ±.01 (.003) 100 PLOC ±.01 (.003)		PRODUCT SPEC APPLICATION SPEC		SIZE CAGE CODE DRAWING NO	
MATERIAL FINISH		WEIGHT		A1 00779 C-146507			
CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 1			
REV 0		REV 0		REV 0			

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