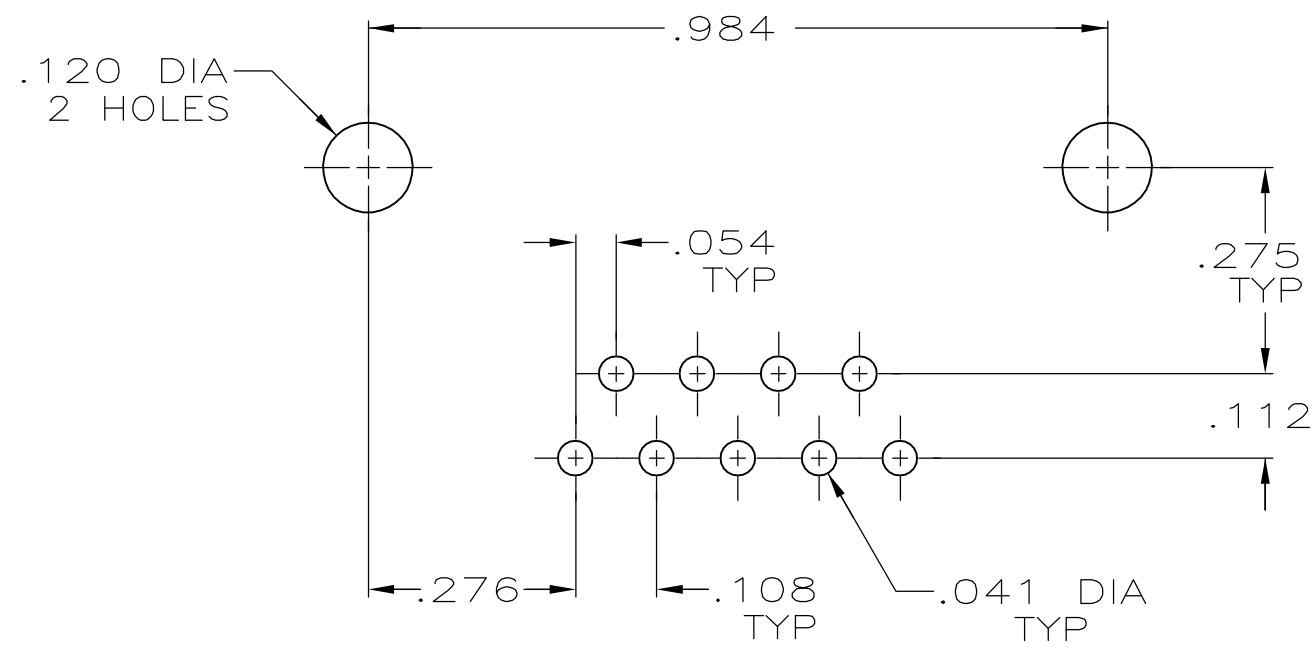
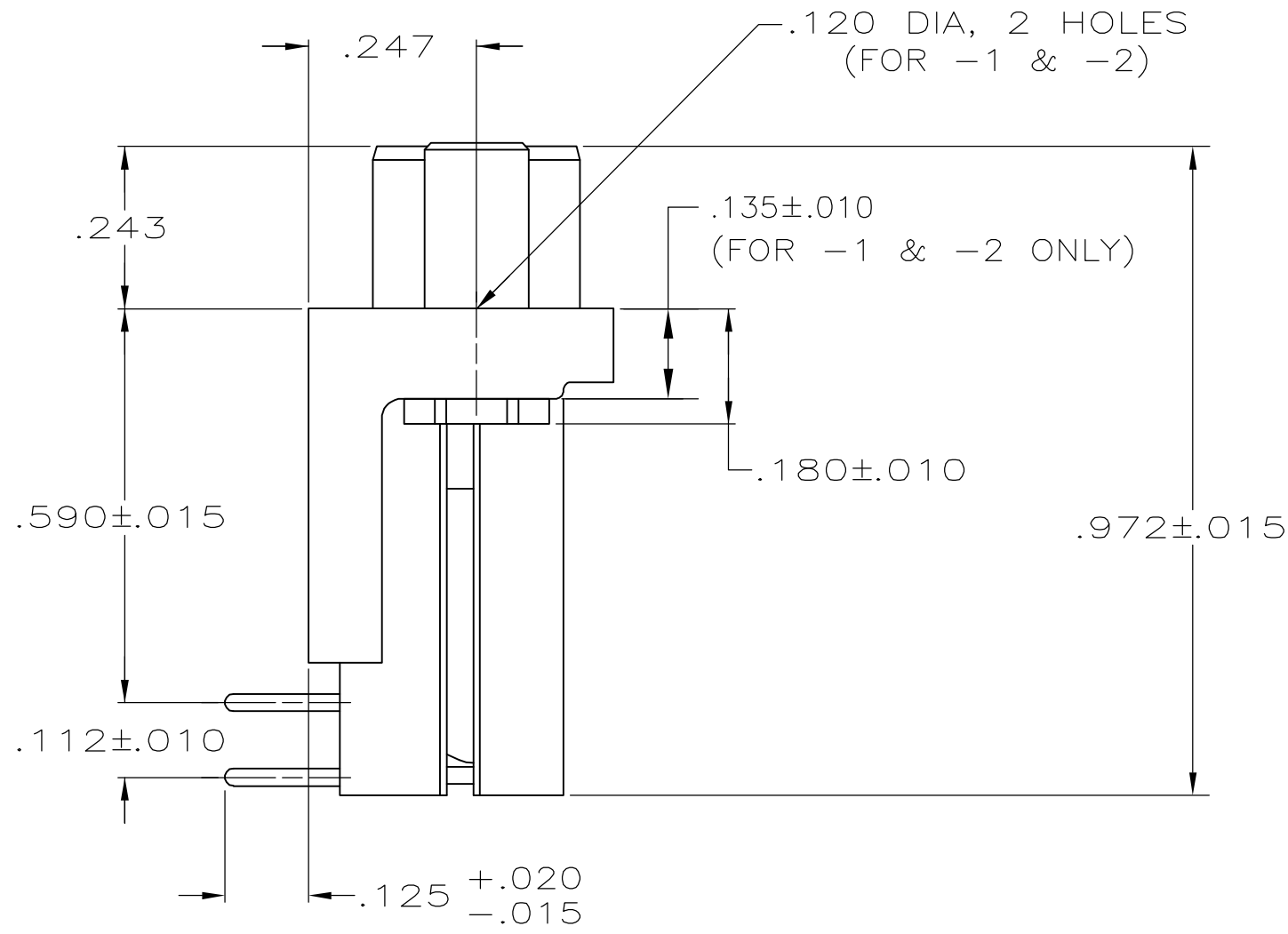
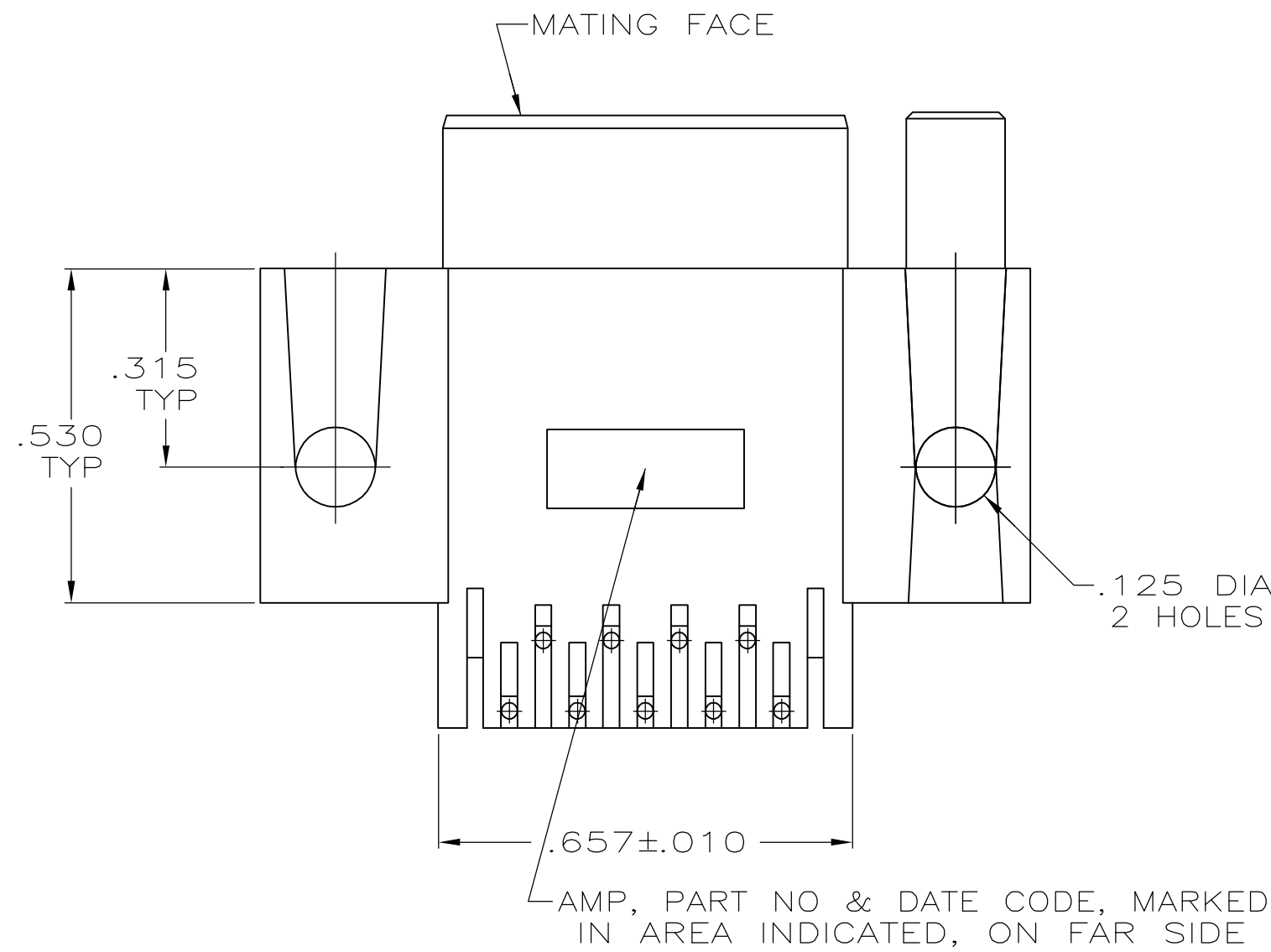
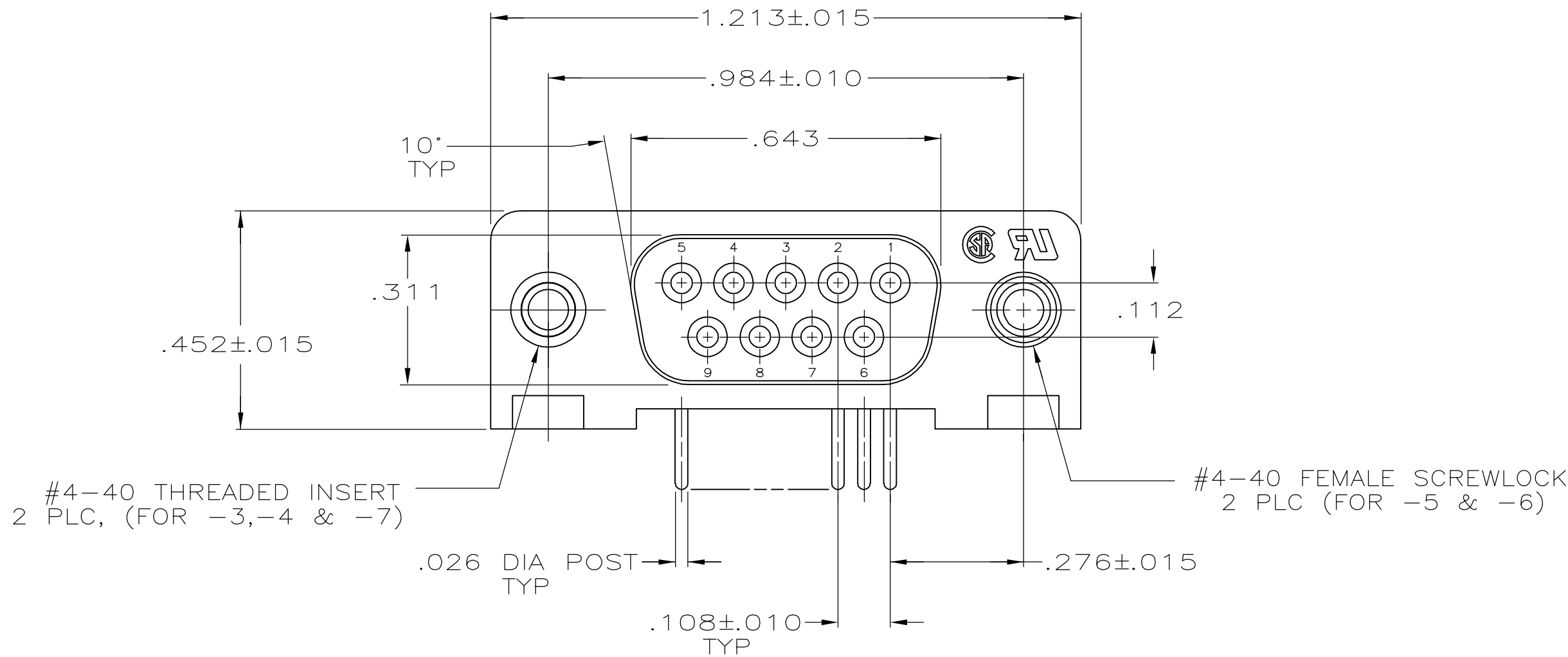



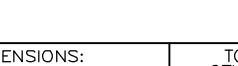

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00						
			F	REV PER ECO-07-000087	19 JAN 07	CJV	SB



P.C. BOARD MOUNTING DIMENSIONS

- HOUSING: FLAME RETARDANT, 94V-0 RATED, GLASS FILLED, NYLON OR POLYESTER, COLOR: BLACK.
- CONTACTS: PHOS. BRONZE PER QQ-B-750.
- REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- HARDWARE: ZINC.
- HARDWARE: CLEAR CHROMATE.
- PLATED WITH GOLD FLASH FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- PLATED WITH .000030 GOLD FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- PLATED WITH .000010 GOLD FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.

OBSOLETE	WITH INSERTS		747459 -7
OBSOLETE	WITH SCREWLOCKS		747459 -6
OBSOLETE	WITH SCREWLOCKS		747459 -5
OBSOLETE	WITH INSERTS		747459 -4
OBSOLETE	WITH INSERTS		747459 -3
	WITH .120 DIA HOLE		747459 -2
	WITH .120 DIA HOLE		747459 -1
REMARKS		CONTACT FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. C. RICHARD 7-29-87	 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
		CHK. S. WELDON 7-30-87		
DIMENSIONS: INCHES		APPROVED BY: B. TAYLOR 8-3-87	NAME	
		PRODUCT SPEC	RECEPTACLE ASSY, SIZE 1, 9 POSN, RIGHT ANGLE, .590 SERIES, .026 DIA POSTS, AMPLIMITE®HD-20	
		108-40025		
		APPLICATION SPEC		
		114-40015		
		WEIGHT	-	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE CASE CODE DRAWING NO RESTRICTED TO		
0 PLC ± -		A1 00779 C=747459 -		
1 PLC ± -		CUSTOMER DRAWING		
2 PLC ± -		SCALE 4:1 SHEET 1 OF 1 REV F		
3 PLC ± .005				
4 PLC ± -				
ANGLES ± 2				
FINISH				
MATERIAL				
				

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[747459-1](#)