



P.C. BOARD MOUNTING DIMENSIONS \triangle_3

- \triangle_1 HOUSING: FLAME RETARDANT, 94V-0 RATED, GLASS FILLED, NYLON OR POLYESTER, COLOR: BLACK.
- \triangle_2 CONTACTS: PHOS. BRONZE PER QQ-B-750.
- \triangle_3 REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- \triangle_4 HARDWARE: ZINC.
- \triangle_5 HARDWARE: CLEAR CHROMATE.
- \triangle_6 PLATED WITH GOLD FLASH FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- \triangle_7 PLATED WITH .000030 GOLD FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- \triangle_8 PLATED WITH .000010 GOLD FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.

OBsolete	WITH INSERTS	\triangle_8	747459 -7
OBsolete	WITH SCREWLOCKS	\triangle_7	747459 -6
OBsolete	WITH SCREWLOCKS	\triangle_6	747459 -5
OBsolete	WITH INSERTS	\triangle_7	747459 -4
OBsolete	WITH INSERTS	\triangle_6	747459 -3
	WITH .120 DIA HOLE	\triangle_7	747459 -2
	WITH .120 DIA HOLE	\triangle_6	747459 -1

REMARKS CONTACT PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		7-29-87	tyco		Tyco Electronics Corporation
		C.RICHARD	7-30-87	Electronics	
		S.WELDON	8-3-87	Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:			
		APVD B. TAYLOR			
		0 PLC \pm -			
		1 PLC \pm -			
		2 PLC \pm -			
		3 PLC \pm .005			
		4 PLC \pm -			
MATERIAL		APPLIC. SPEC 108-40025			
		APPLICATION SPEC 114-40015			
FINISH		SIZE CAGE CODE DRAWING NO.			
1 2 4		WEIGHT - A1 00779 C 747459			
5 6 7		RESTRICTED TO			
		CUSTOMER DRAWING			
		SCALE 4:1 SHEET 1 OF 1 REV F			

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