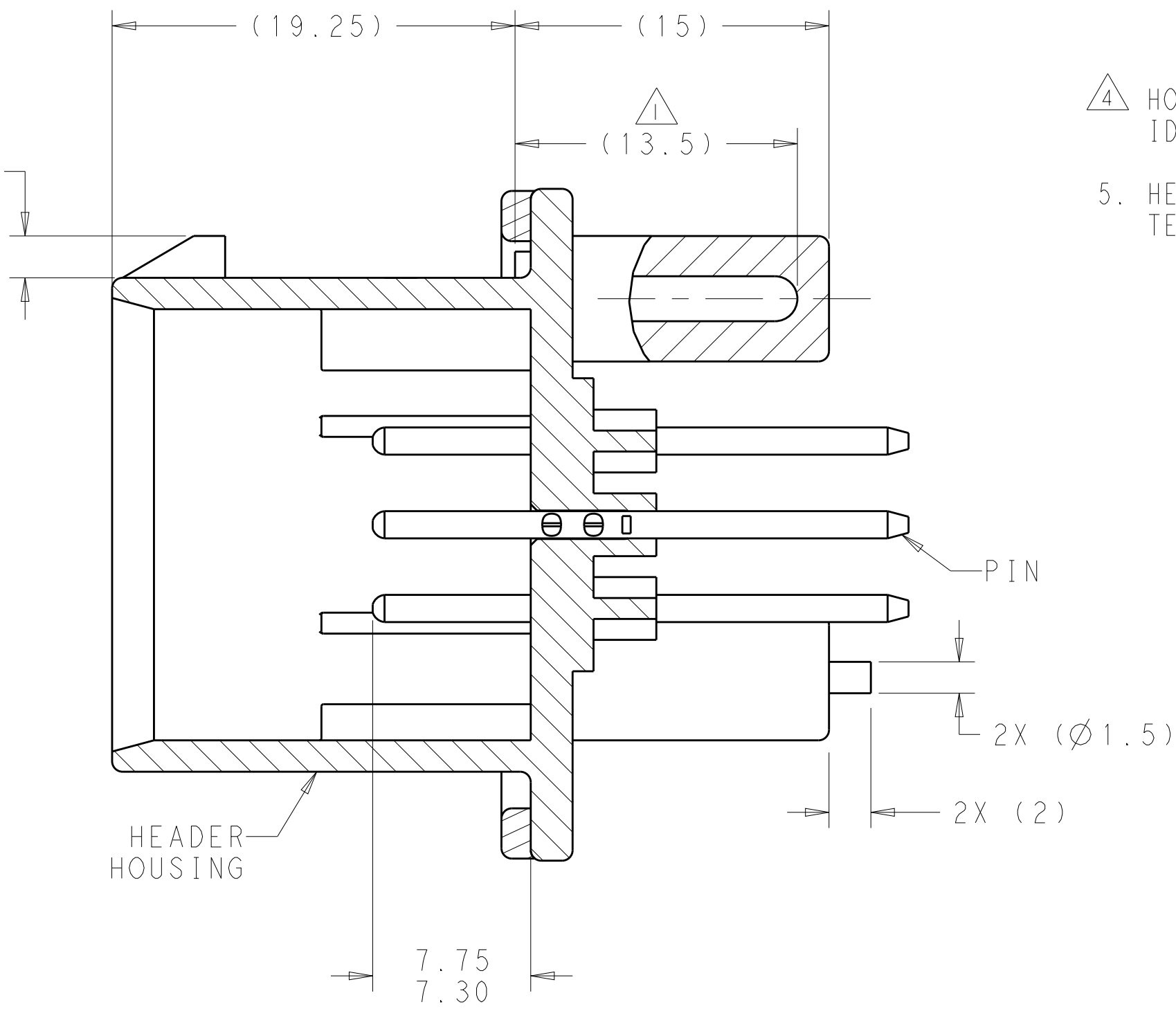
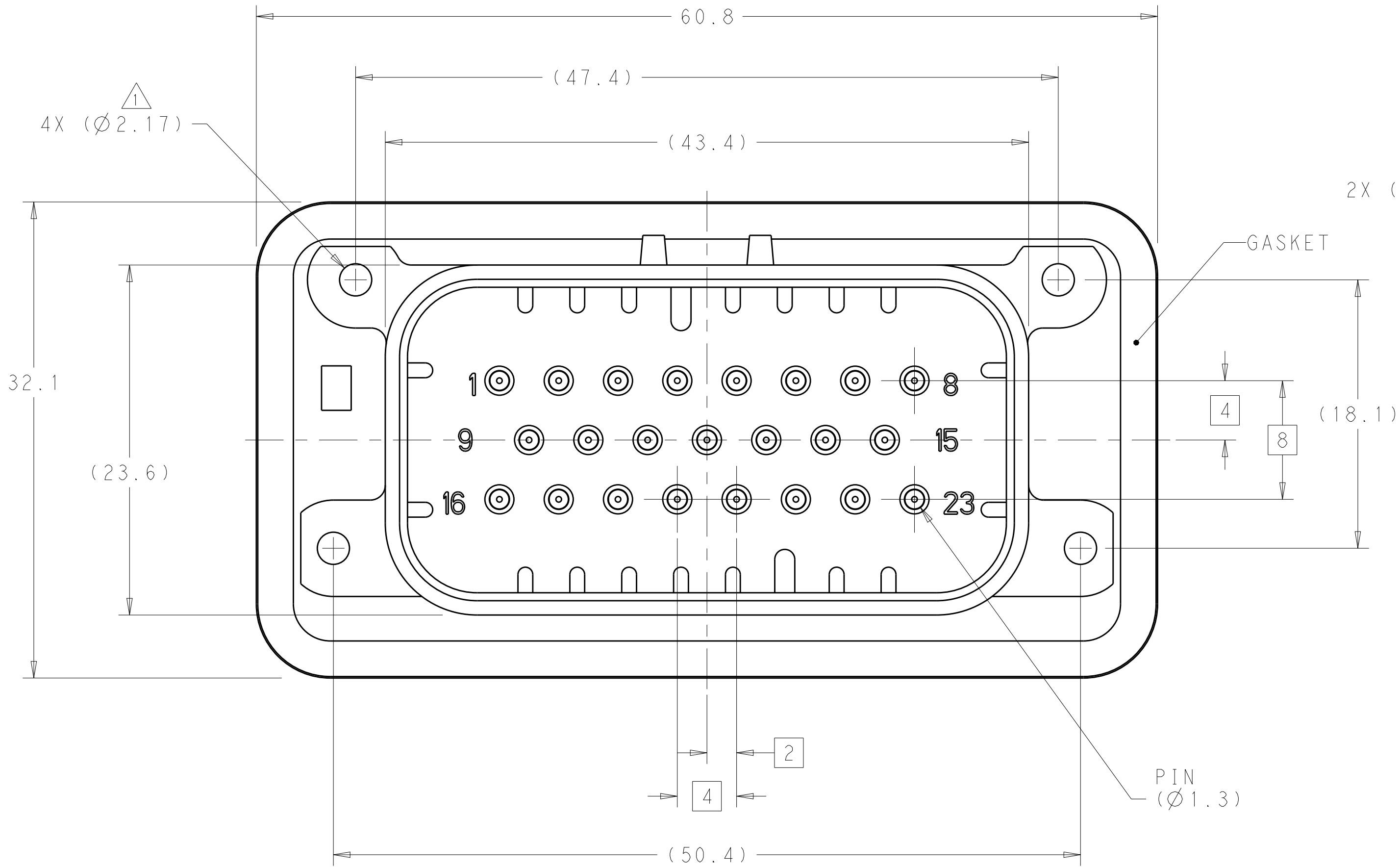
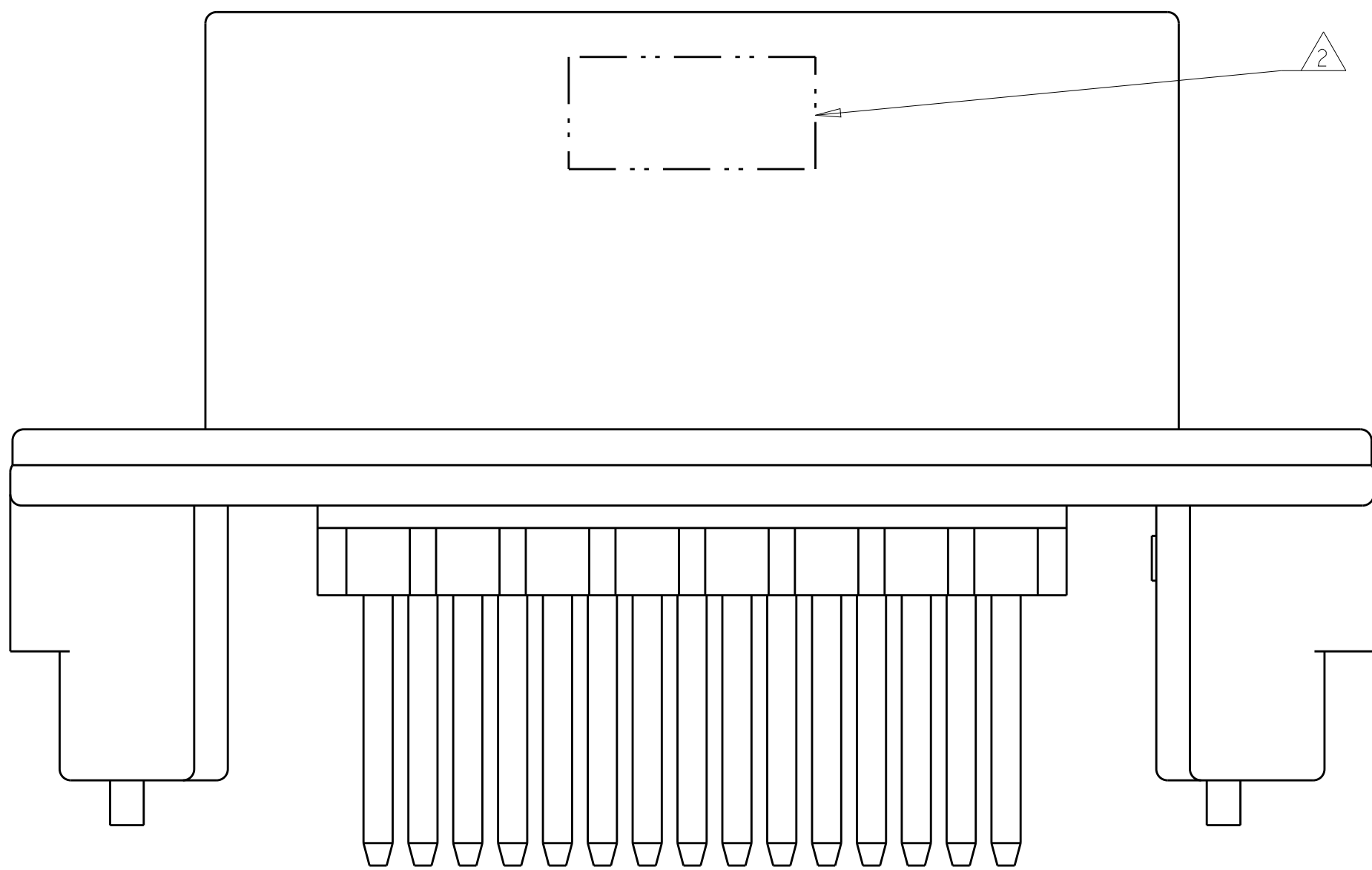


REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN	APVD
C11		REVISED PER ECO-15-000100	22JAN2015	DD	DS
C12		REVISED PER ECO-15-003872	25MAR2015	DD	DS
C13		REVISED PER ECO-16-003526	09MAR2016	JM	DS

- △1 ACCEPTS #3 SELF TAPPING THREAD FORMING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.6-0.8 N-m
- △2 DATE CODE TO BE BRANDED IN THIS LOCATION PER TE SPEC 102-60. USE 5 DIGIT CODE: FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK, LAST DIGIT = DAY
- △3 MATERIALS: HEADER HOUSING - GLASS FILLED PBT
PINS - TIN OR GOLD PLATED BRASS
GASKET - SILICONE
- △4 HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
5. HEADER MATES TO PLUG ASSEMBLY 770680 WHICH USES REELED TERMINAL 770520 OR LOOSE PIECE TERMINAL 770854



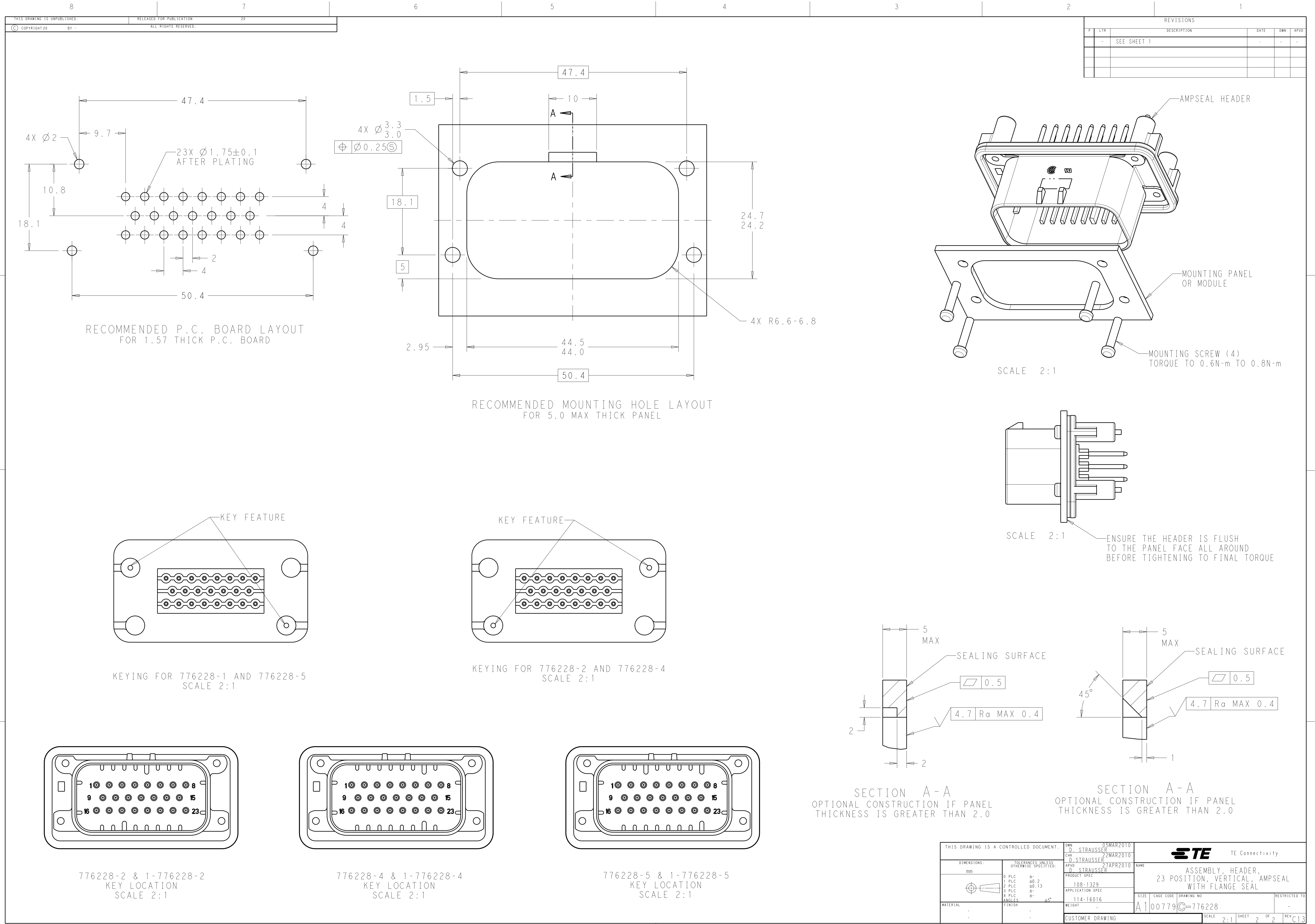
SECTION A-A



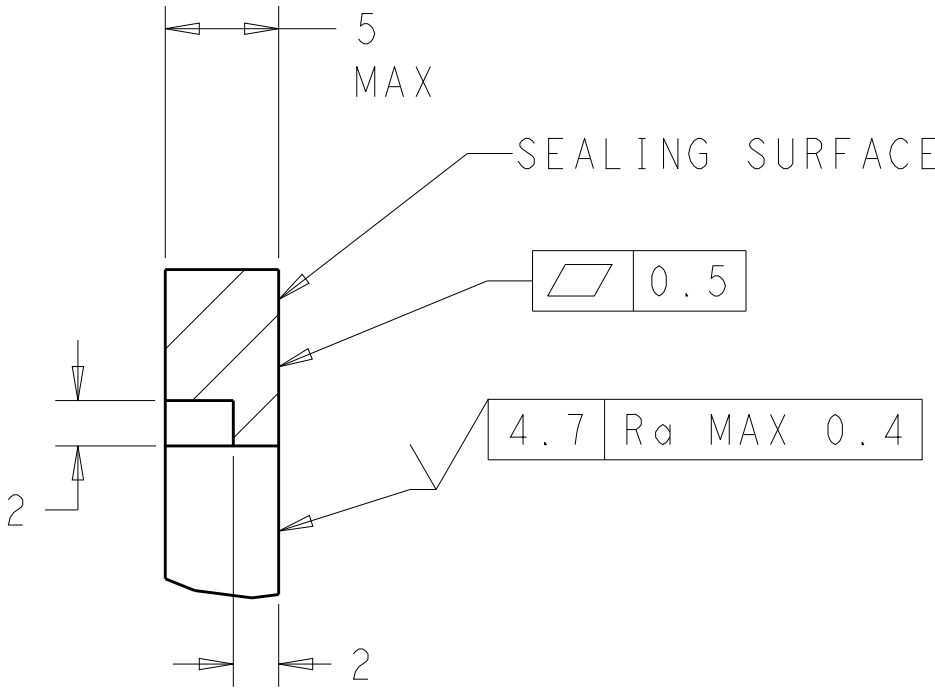
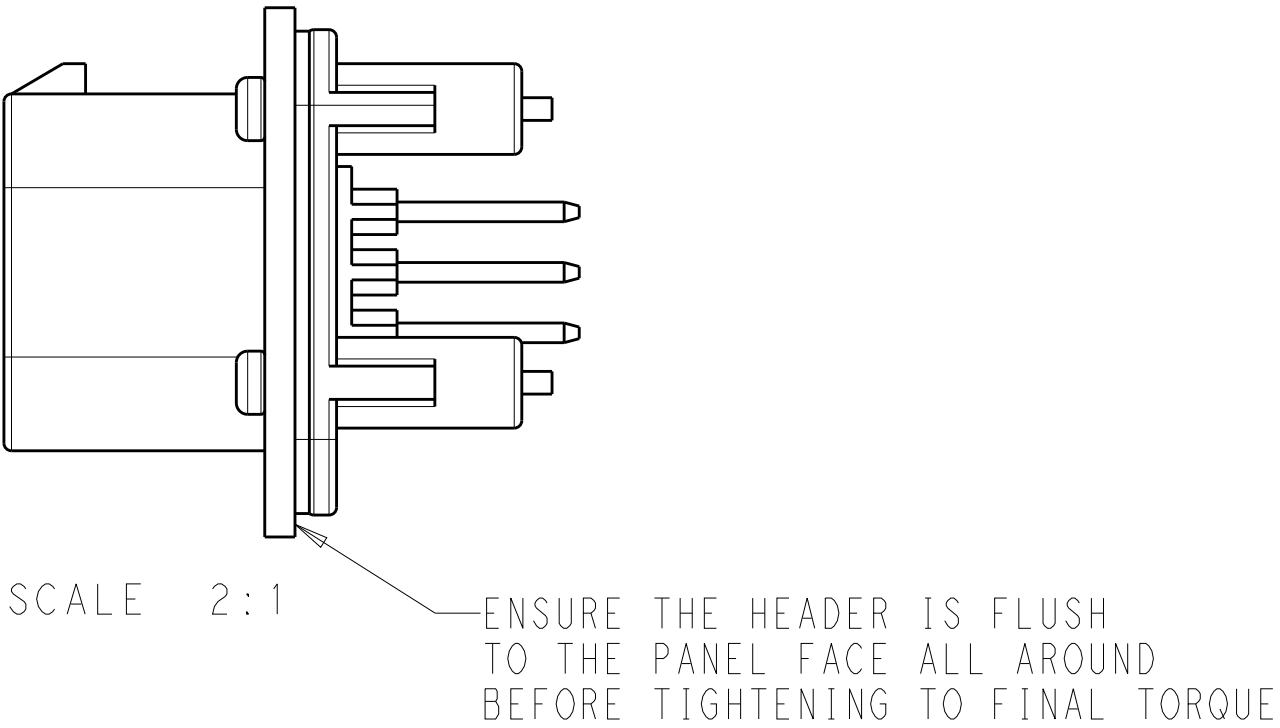
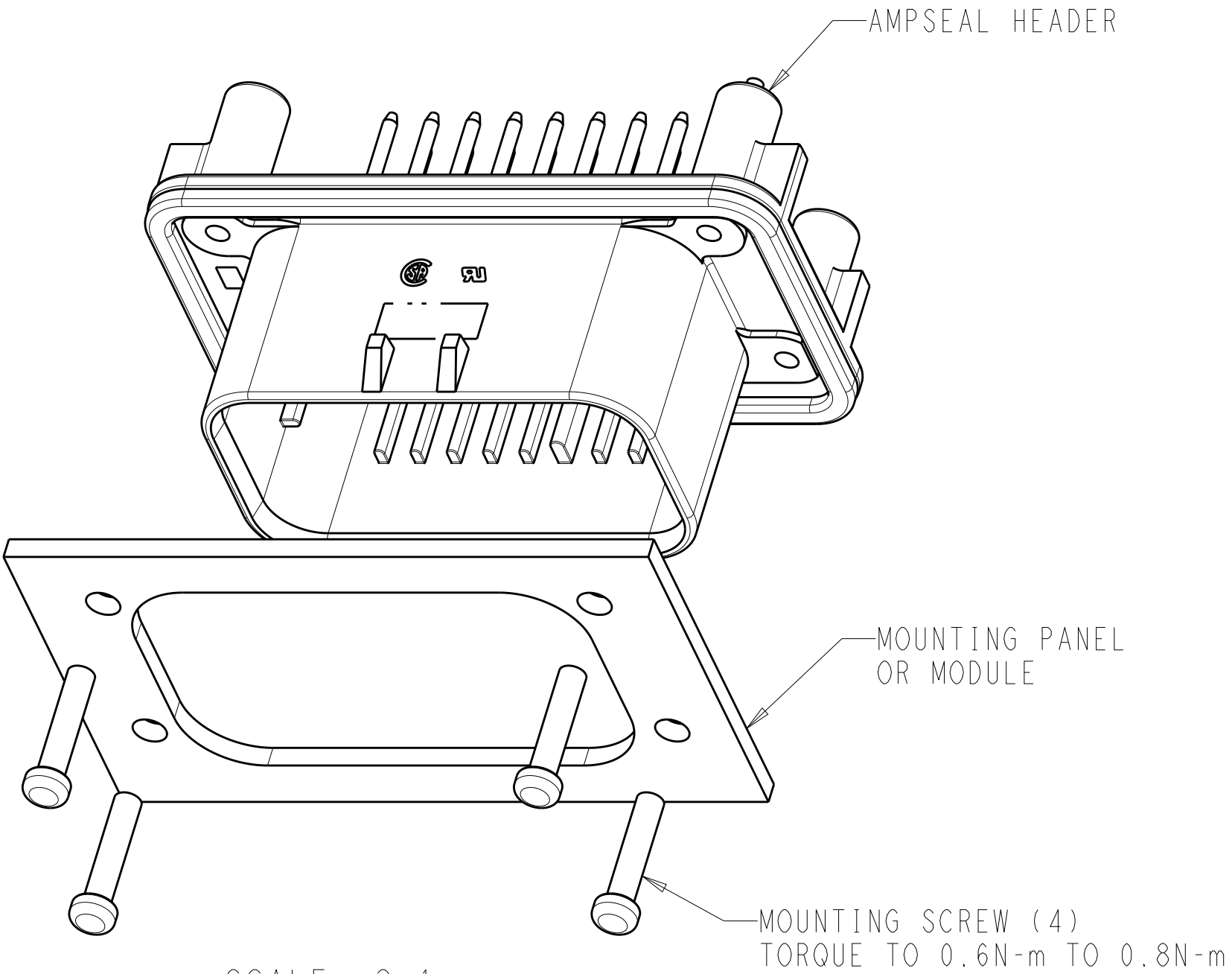
776228-1 & 1-776228-1 SHOWN

BLUE	DURAGOLD	1-776228-5
GRAY	DURAGOLD	1-776228-4
NATURAL	DURAGOLD	1-776228-2
BLACK	DURAGOLD	1-776228-1
BLUE	TIN	776228-5
GRAY	TIN	776228-4
NATURAL	TIN	776228-2
BLACK	TIN	776228-1
HEADER COLOR △4	PLATING	PART NUMBER

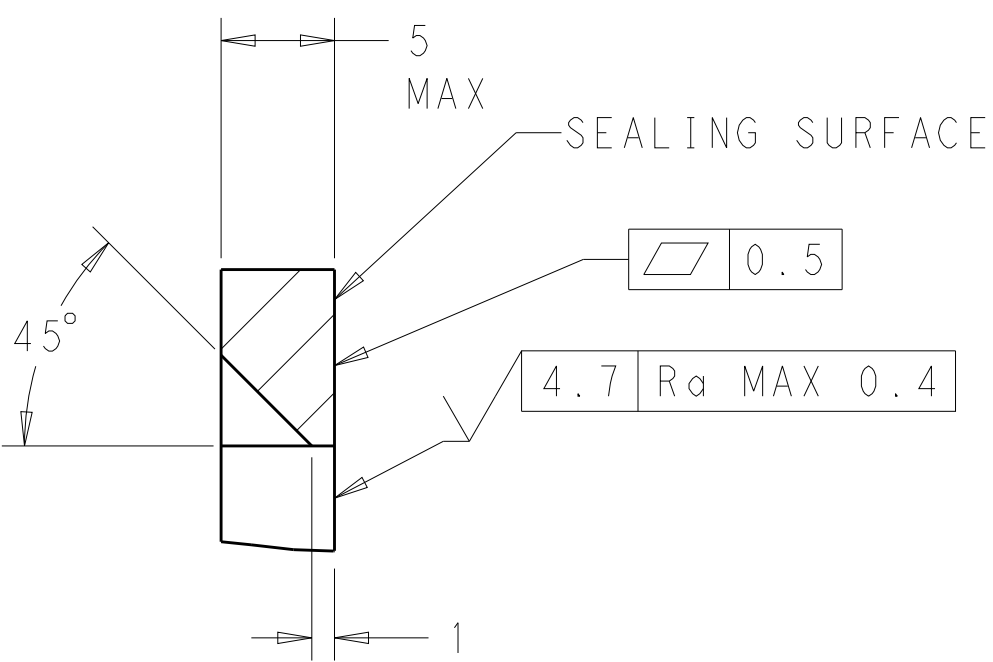
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. STRAUSSER 05MAR2010	TE Connectivity	
		CHK D. STRAUSSER 22MAR2010		
DIMENSIONS:		APVD D. STRAUSSER 27APR2010	NAME	
mm		PRODUCT SPEC	ASSEMBLY, HEADER, 23 POSITION, VERTICAL, AMPSEAL WITH FLANGE SEAL	
		108-1329		
		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO	
		114-16016		
MATERIAL		WEIGHT	A100779C=776228	
- △3		- △3		
CUSTOMER DRAWING			SCALE 4:1	SHEET 1 OF 2
			REV C13	



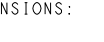
REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-



SECTION A-A
OPTIONAL CONSTRUCTION IF PANEL THICKNESS IS GREATER THAN 2.0



SECTION A-A
OPTIONAL CONSTRUCTION IF PANEL THICKNESS IS GREATER THAN 2.0

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 05MAR2010 D. STRAUSSER		TE Connectivity	
		CHK 05MAR2010 D. STRAUSSER			
DIMENSIONS:		APVD 27APR2010 D. STRAUSSER	NAME	ASSEMBLY, HEADER, 23 POSITION, VERTICAL, AMPSEAL WITH FLANGE SEAL	
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC	SIZE	CAGE CODE	DRAWING NO
	0 PLC ±0.2	108-1329	A1	00779	C=776228
	1 PLC ±0.2	APPLICATION SPEC			
	2 PLC ±0.13	114-16016			
	4 PLC ±0.13	WEIGHT -			
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE	2:1	SHEET 2 OF 2
-	-				REV C13

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