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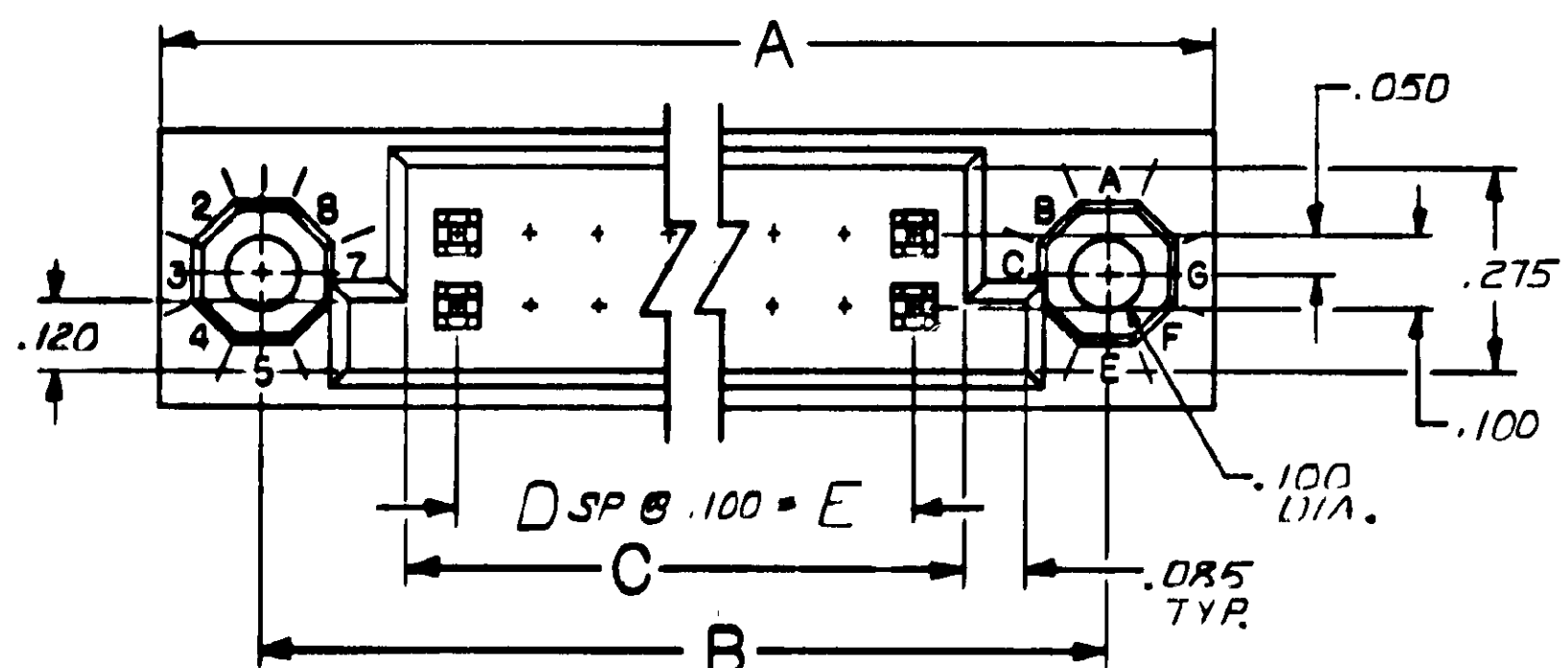
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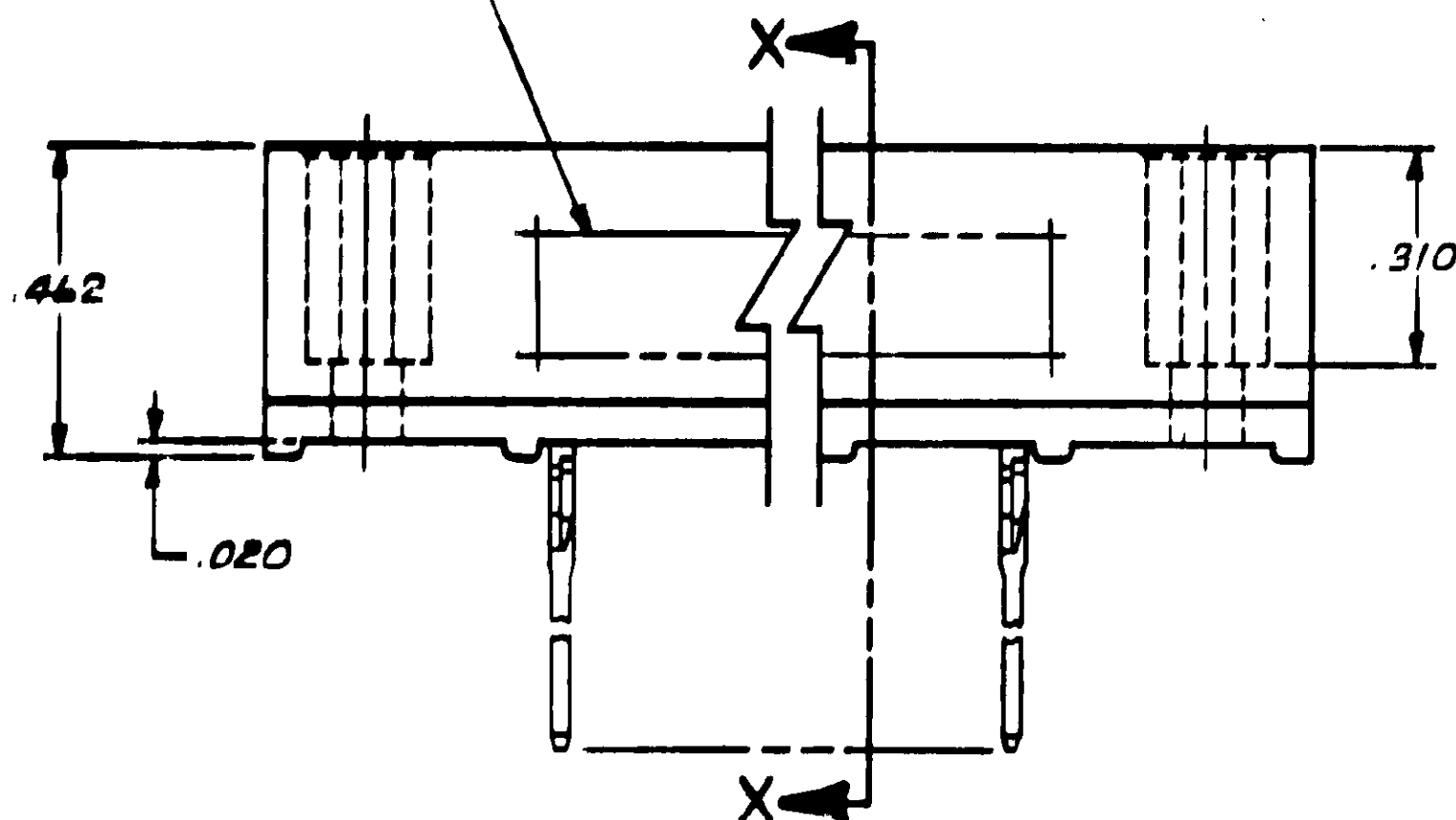
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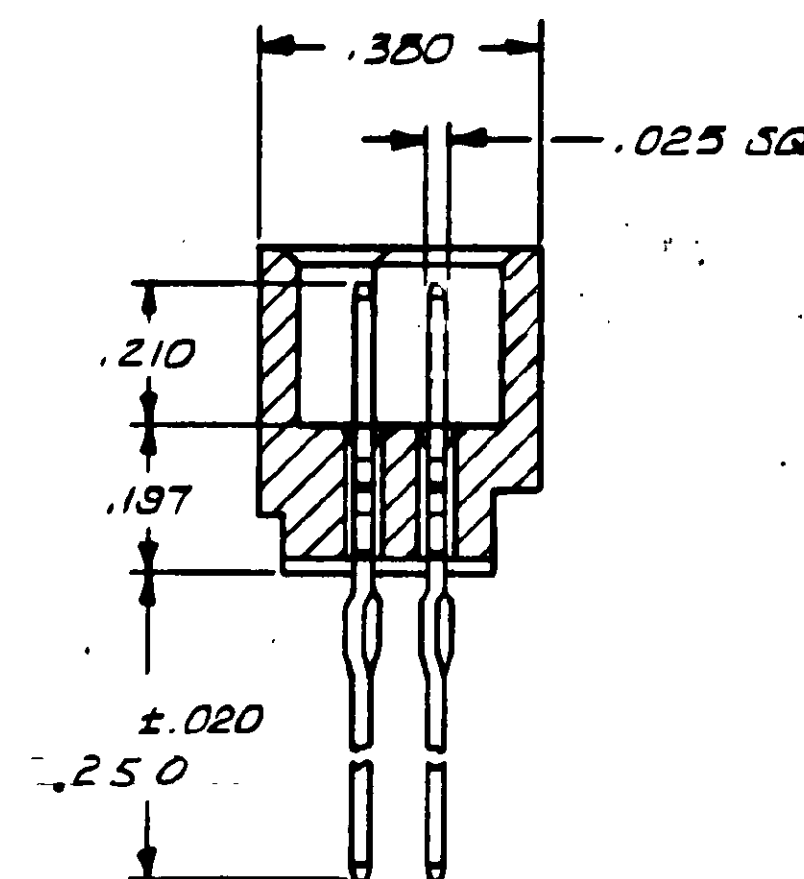
REVISIONS					DATE	APPROVED
P	F	ZONE	LTR	DESCRIPTION		
		0		RELEASED	MM-5	10-86
		A		REF PER ECN AB-236B	JH	9-87



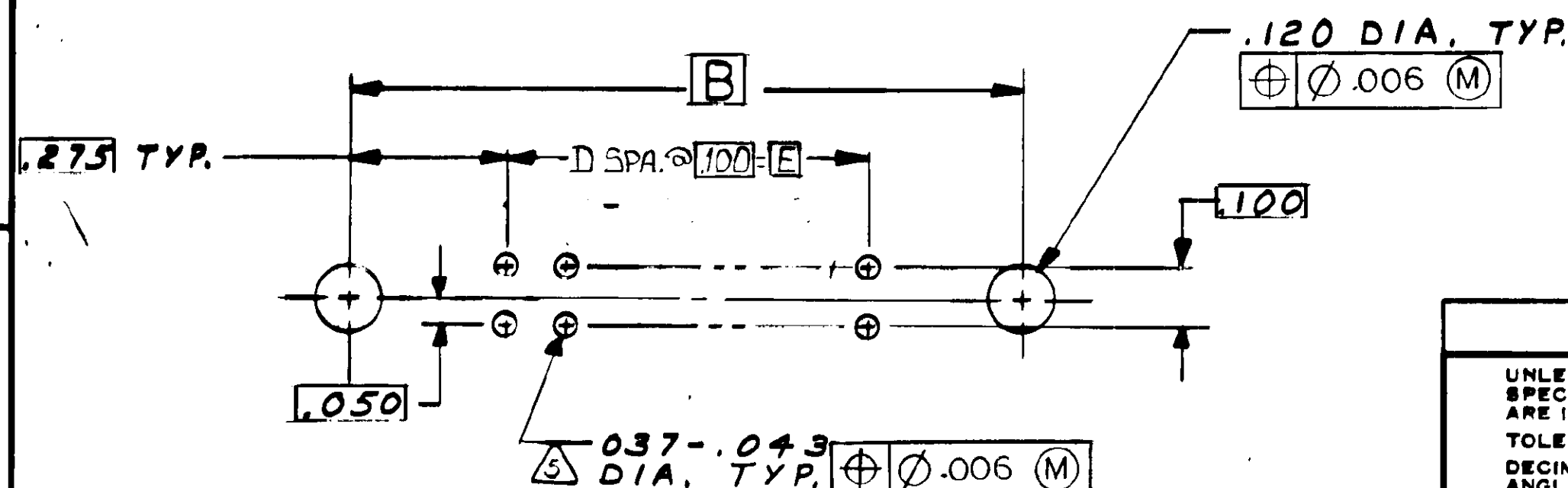
AMP, PART NO. & DATE CODE



1. HOUSING: POLYPHENYLENE SULFIDE; COLOR-NATURAL.
2. CONTACT: PHOSPHOR BRONZE
3. CONTACT FINISH: .000050-.000100 NICKEL UNDERPLATE ALL OVER, .000015 GOLD IN CONTACT AREA, TIN-LEAD PLATED POSTS.
4. HOUSING WITH CENTER MOUNTING IS RECOMMENDED FOR ASSEMBLIES HAVING 75 CONTACTS PER ROW OR MORE.
5. ACTION PIN POSTS REQUIRE .093 MIN. THK. P.C. BOARD. RECOMMENDED P.C. BOARD HOLES ARE .0453 DIA. PLATED THROUGH WITH .001-.003 COPPER, WITH .0003 MIN. TIN-LEAD PLATING; FINISHED HOLE, AFTER PLATING .037-.043 DIA.



SECTION X-X



P.C. BOARD HOLE LAYOUT

3.400	34	3.550	3.950	4.250	70	534813-1
E	D	C	B	A	NO. POS. 4	PART NO

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONTRACT NO.		AMP AMP INCORPORATED Harrisburg, Pa. 17105	
TOLERANCES ON: DECIMALS ±.005 ANGLES 0° 30'		DR. <i>A. Smith</i> 10-31-86 CHK. <i>Walter</i> 11-3-86 APPD. <i>Walter</i> 11-3-86 APPD. <i>Walter</i> 11-3-86		NAME PIN ASSY, HDI, 2-ROW 000015 GOLD, .250 LONG, ACTION PIN POST	
MATERIAL 1 2		DSGN APPD.		SIZE C	
FINISH 3		OTHER APPD.		FSCM NO 00779	
				DRAWING NO 534813	
				SCALE	
				SHEET 1 OF 1	

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