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68016		\bigtriangledown		30167				I						<us161b>DEPTPR0JB>U.1618>U.</us161b>	MINI-APPL
	TERI	MINAI	L NAM		-	N – FASTON TM REC			-1		DMAKE		MECH POST FEED	4	
				963851		CRIMPING [-2		H MODE		MECH PRE FEED	4	2
					PAD LTR	CRIMP HEIGHT	WIRE SIZ	Έ	-3		H MODE	LG	MECH PRE FEED		
						±.002 [3.4 ±0.05mm			REF			A	22594-8	NUT, HEX	70 00
						±.002 [3.09 ±0.05m		———————————————————————————————————————	REF			B	240628-1	PLATE, ADJ	69 (0
									REF			В	240626-1	SHAFT, PIVOT	68
						±.002 [2.78 ±0.05m			REF			B	240633-1	BUSHING	67
\sim						NOT	USED		REF			<u> </u>	455680-1	LEVER, INTERMEDIATE	66
79						SIZE TY.	PE RANGE		REF			B	240629-1	BLOCK, PIVOT	65 D
RD					WIRE	.200 [5.08mm] F	- 6 – 10 r	m²	REF				240632-2	SCR, ADJ	64
					INSUL	.280 [7.11mm] F	4.5 - 6.6		REF REF			B	240659-3	PIN, CAM ROLLER	63
	WIRE	STRIP	' LENGT	H TERM APP			ION SET UP GAGE L		-	REF R		B	240658-1 454398-1	CAM, ROLLER ROD, FEED	62 61
		_		_		.134 408-8039	458638-1				_1				60
					I		12	' 	REE	REF R	- - - -	С	454220-1	CAP, RAM	59
	2	2	2	- C	8-354778	-9 PIN, WIRE DIS				REF RI		D	453736-1	HOUSING	58
	2	2	2	- C	7-354778										57
	2	2	2	- C	4-354778			5							56
	1	1	1	- A	986950-1	WASHER, FLAT	PRECISION 12	5	REF	REF RI	EF –	В	240624-1	PIN, FEED FINGER	55
	REF	REF	REF	- A	21045-3	RING, RET"C" (Ø	.187)FD PIN 12	4	REF			В	691499-1	SPRING, FEED FINGER	54 —
							12		REF			В	240635-1	FINGER, FEED	53
	REF	REF	REF	- A	5-21028-	1 PIN, STD SPRING (ø	5.12)FD ADJ ROD 12	2	REF	REFRI	<u> F – </u>	В	240634-3	LEVER, TERMINAL	52
					1 01000		12	1							51
			REF	- A	1-21030-		87x1.50)HSG 12		1						50
	REF	KEF	REF	- A	1-21030-	1 PIN, DOWEL (Ø. 18		3				B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
							17	- <u> </u> 7				B	690602-5 690501-4	CAM, PRE-FEED 1 1/8 ST CAM, POST-FEED 1 5/8 ST	48
	RFF	RFF	REF	Δ	21899-4	WASHER, FLAT (ØS	5/16) SCR ADJ 11	<u>-</u>					F IVEVED	VALUE 1 J/O JI	46
	11	1 1 <u>-</u> 1					11	5	1		· _	A	690191-1	PLUG, NYLON	45
							11	4	1	1	-	C	455674-1	RAM	44
							11	3	1	1	-	A	690125-1	WASHER, LAMINATED	43 C
	REF	REF	REF		21024-5	WASHER, LOCK (NO.	10) FD ROD GDE 11	2	1	1		A	690124-7	WASHER, RAM	42
							11	1	1	1		A	690686-2	BOLT, CRIMPER (5/16-24×1.00)	+ '
	7	7	7	- A	21024-4	WASHER, LOCK (N	0.8)SHEAR BL 11		1	1	_	A	23241-6	BALL, STEEL	40
							10		1	1	-	A	690170-1	SPRING, COMPRESSION	39
68)	2	2	2	- A	21018-4	NUT, HEX (4-40)			1	1	-	С	690142-1	DISC, INSULATION	38
(67)	REF	REF	REF	- A	21018-5	NUT, HEX (6-32)			1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
\succ							10		1	1	<u> </u>	<u> </u>	22480-5	WASHER, SPRING	36
(97)	2	2	2	- A	21022-2	NUI,HEX SL (8-	32) DRAG STUD 10		7	1	-	B	690212-1	POST, RAM	35
$\left \frac{1}{n} \right = (107)$							10								34
	2	<u>ີ</u>	2	A	2-21006-	6 SCR,SKT SET(4-	10 -40x.62)DRAG 10		7	1	· · · -	D	458980-2	APPLICATOR, BASIC (SUB ASSY)	33 32 (1
	∠ 1	 1	2	- A	21008-		4-20x.25)RAM 10		1	Î			430300-2	AFFEICATOR, BASIC (SOB ASSI)	31
	2	2	2	A	21005 2	SCR, DRIVE (#2x.									30
(70)	- 2	1	1	- A	1-21002-										29
	1	1	1	- B	461264-1	, ,			1	1	_	В	4-690451-8	SPACER, STRIPPER	28
	REF	REF	REF	- A	6-23715-				1	1	_	 A	690455-8	STRIPPER	27
\sim							98		REF	REF RI	EF –	C	455676-1	PLATE, BASE	26
	2	2	2	- A	2-21002-	3 SCR, BHC (8-32x	.62) STRIPPER 95		2	2	2 –	A	22354-8	DRAG, STUD	25
	REF	REF	REF	- A	2-21002-	9 SCR, BHC (10-32	x.75)HSG CAP 94		1	1	_	В	458803-5	PLATE, STRIP GUIDE	24
	1	1	1	- A	22733-8		.38 LW)ANVIL 93		1	1		С	240825-5	PLATE, STRIP HOLD DOWN	23
	4	4	4	- A	3-21002-				2	2	2 –	A	4-22281-1	SPRING, DRAG	22
	REF	REF	REF	- A	2-22733-	8 SCR, BHC (1/4-20)	x.62) BASE PL 9								21 B I
(112)							9()	1	1	-	A	454177-1	DRAG, STOCK	20
(82)							85								19
\sim	2	2		A	2-21000-		2) SLUG BLADE 8))	∠ REF	REF R		C A	1-454204-0 454178-1	GUIDE, STRIP (FRONT)	18
	ע רי	_∠ ר	<u>ר</u> ר ר	Δ	2-21000-				REF			<u>А</u>	454178-1 4-22284-9	GUIDE, FEED ROD SPRING, FEED RETURN	16
		2		<u> </u>	2-21000-		STRIP GUIDE 85				-'		1 222UT J	UTITIV, TEED INETUNN	15
	REF	REF	REF	- A	3-21000-							1			14
	1	1	1	- A	3-21000-				1	1	_	C	1-690481-0	SPACER, HOLD DOWN	13
	REF	REF	REF	A	3-21000-				1	1		A	23846-1	SPRING, HOLD DOWN	12
	REF	REF	REF	- <u>A</u>	3-21000-	4 SCR, SHC (10-32x.3	88) PIVOT BLOCK 8	\Box	1	1		В	240833-3	PLATE, REAR SHEAR	11
×	1	1	1	- A	3-21002-			—							10
3		REF	-	- A	455745-1	GUARD, WINDOW		Ц Д	1		-	В	690482-5	PLATE, FRONT SHEAR	9
							78	<u> </u>	∖ 1		-	D	9-683452-4	ANVIL	8
							71		1			B	690474-5	BLADE, SLUG	
тс							78	<u> </u>	-		<u> </u>	D	1-455892-4	HOLD DOWN, TERMINAL	6
TS.	1	1			£0/5/1 1		5T 75		1				5-240641-1	SPACER, SLUG BLADE	5
	1	1		- A	<u>690603-1</u> 23030-1	SPRING, ASSIS		\neg				B	238009-1 8-456134-1	SPACER, BLOCK CRIMPER CRIMPER, INSULATION	4 3
E WHEN OPERATING	RFF	I RFF	REF	Δ	458109-1	WASHER, FLAT		— <u> </u>				B	2-455888-3	SPACER, CRIMPER	2
MACHINE.	REF		REF	<u> </u>	690517-1		(JPECIAL) 72 7	─ ─ ^	1			<u>ں</u> ۲	3-458141-9	CRIMPER, WIRE	
	-3			U/M DWG SIZE	PART NO			M <u> </u>		-2 -	1 11/1	DWG		DESCRIPTION	ITEM
NO. 20 MACHINE OIL.		2		SIZE			NC	-						SSY NO (WHEN BLANK, USE DWG REVIS	NO A (NO
SPECIFIED (EXCEPT	QTY	REQD	PER AS	55Y		PARTS LIST			QT	I I Y REQD PE	ASSY	-		PARTS LIST	
JSED ON ITEM 32.									DIMEN	SIONS IN	INCHES.	MATL	_ HT TR		
										T SCALE P					/
										ANCES UNL WISE SPEC	IFIED:	DR J.BAKI	5/25/95 APP 5/31/95 ER A BEDDI		
									3 PLC	DEC ±- DEC ±-		СНК 5	/31/95 REL 7/28/95	Harrisburg, PA 17105-	-3608
						C	0150-6471-95	MO 10-				C NAME F	.ERISMAN B. MORG	A ADDI IOATOD MACHINE R	EF
						В	0150-6314-95	SF /-S	5 SURF	TEXTURE:	$\overline{\checkmark}$	L		APPLICATUR MINI A	APPL I
						P F LTR	REVISED REVISION RECORD		E SHARP	E BURRS, EDGES R.	BREAK 015 MAX	SCALE	- DWG NO	680167 SHEET F	rev C
		合			4								I		/
5					4		3					2		7	ł
															/

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