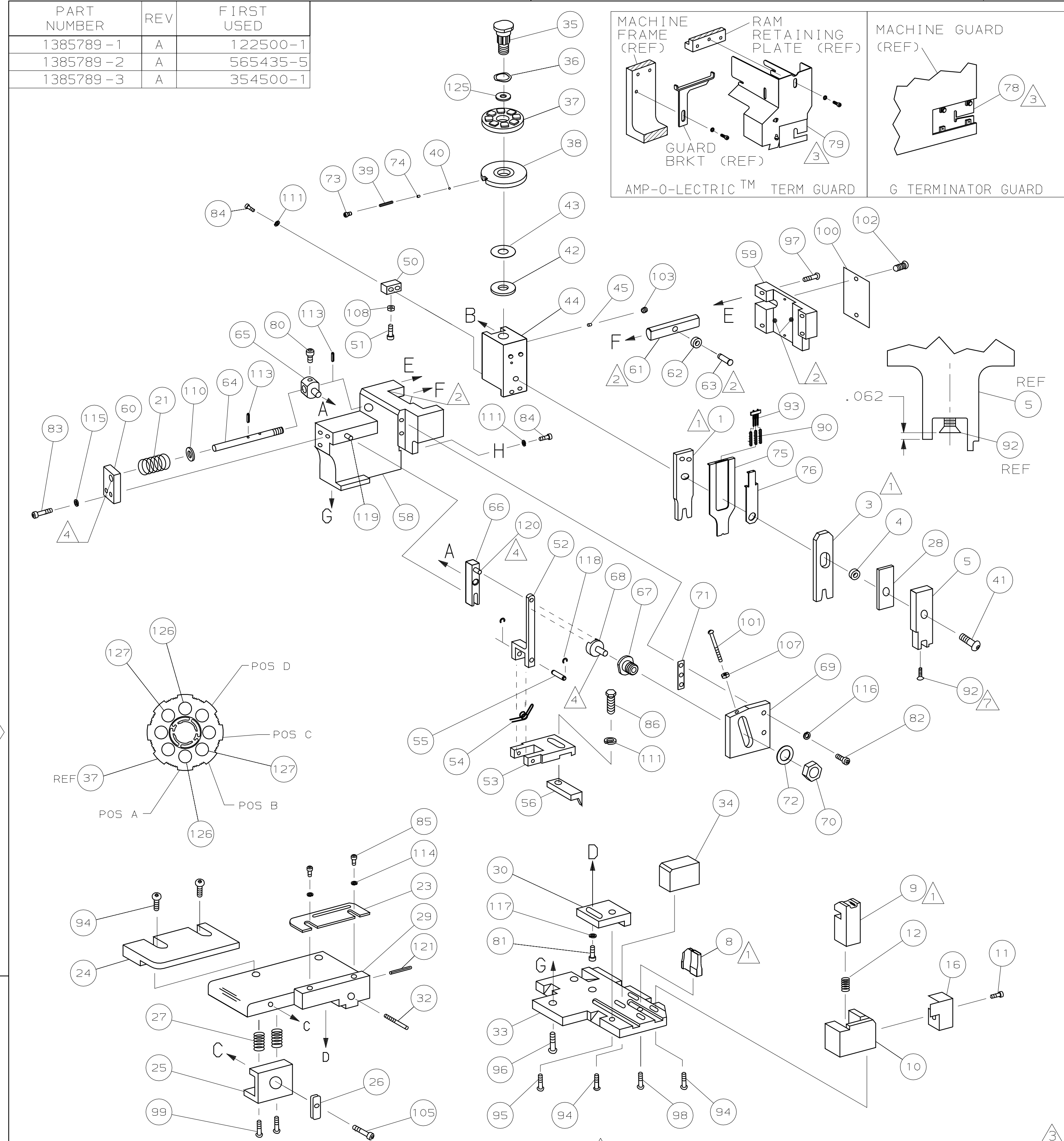


PART NUMBER	REV	FIRST USED
1385789-1	A	122500-1
1385789-2	A	565435-5
1385789-3	A	354500-1



POST FEED 1 5/8 STROKE

PRE FEED 1 5/8 STROKE

K TERMINATOR

G TERMINATOR

LOC A

DIST 66

LEADMAKER

BENCH MACHINE

TERMINAL NAME: TERMINAL				69			
AMP TERM PN	MFR TERM PN	PACKARD TERMINAL		PACKARD CRIMP SPECS			
1572491-1	15304720	PAD	CRIMP HEIGHT		WIRE SIZE		
1572500-1	15304732	LTR					
		A	.083 ±.002 [2.11 ±0.05mm]		3mm ²		
		B	.067 ±.002 [1.70 ±0.05mm]		2mm ²		
		C	NOT		USED		
		D	NOT		USED		
AMP SEAL PN	MFR SEAL PN	CRIMP	SIZE		TYPE	RANGE	
1572496-1	15366066	WIRE	.100 [2.54mm]		F	2mm ² - 3mm ²	
1572501-1	15366067	INSUL	.190 [4.83mm]		0	2.2mm ² - 3.2mm	
1572906-1	12191235						
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION		SET UP GAGE	LAYOUT	
.220 (5.6mm ²)	NONE	.553	408-8040		458637-1	L3007	

							129
							128
2	2	2	-	C	8-354778-7	PIN, WIRE DISC (.2930) B	127
2	2	2	-	C	5-354778-5	PIN, WIRE DISC (.2770) A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL	121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (ø.187x.50) LEVER	120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (ø.187x1.25) HOUSING	119
REF	REF	REF	-	A	21045-3	RING,RET "C"(ø.187)FD FING PIN	118
1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE	116
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD	115
2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(ø.125x.50) ADJ ROD	113
							112
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (ø5/16) SCREW ADJ	110
							109
1	1	1	-	A	21018-5	NUT, HEX (NO.6) HOLDDOWN	108
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32) FEED ADJ	107
							106
1	1	1	-	A	22353-8	SCR,SHLD(ø.187x.25) DRAG LEVER	105
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW) RAM	103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19) ID PLATE	102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50) FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88) DRAG	99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW) ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75) CAP	97
REF	REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62) HOUSING	96
REF	REF	REF	-	A	2-21002-7	SCR,BHC (10-32x.50) SG ADJ BLOCK	95
6	6	6	-	A	2-21002-2	SCR,BHC (8-32x.50) TERM H DWN	94
1	1	1	-	A3	1424350-1	HOLDER, PIN, WIRED	93
1	1	1	-	A	1-21003-9	SCR,FHC (6-32x.38) DEP	92
1	1	1	-	A	1-21002-7	SCR,BHC (6-32x.38) CAM	91
3	3	3	-	A	1-23147-4	SPRING, DEPRESSOR	90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19) STRIPPER	89
							88
							87
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31) FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25) FR ST GUIDE	85
3	3	3	-	A	2-21000-7	SCR,SHC (8-32x.50) STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR,SHC (10-32x.75) FEED ROD GD	83
REF	REF	REF	-	A	3-21000-6	SCR,SHC (10-32x.62) FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38) SG ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR,SHC (10-32x.38) PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
1	1	1	-	A3	1490525-2	SPACER, DEPRESSOR	76
1	1	1	-	A2	1490524-2	DEPRESSOR, WIRE	75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL) INS DISC	73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY RECD PER ASSY				PARTS LIST			

LEADMAKER					MECH POST FEED			
-2	BENCH MODEL K				MECH PRE FEED			
-3	BENCH MODEL G				MECH PRE FEED			
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70	
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69	
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68	
REF	REF	REF	-	B	240633-1	BUSHING	67	
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66	
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65	
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64	
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63	
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62	
REF	REF	REF	-	B	454398-2	ROD, FEED	61	
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60	
REF	REF	REF	-	C	454220-1	CAP, RAM	59	
REF	REF	REF	-	D	454485-1	HOUSING	58	
							57	
1	1	1	-	B	458537-2	PAWL, FEED	56	
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55	
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54	
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53	
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52	
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51	
1	1	1	-	A	690753-1	SPACER, TONKER	50	
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49	
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48	
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47	
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46	
1	1	1	-	A	690191-1	PLUG, NYLON	45	
1	1	1	-	C	455673-1	RAM	44	
1	1	1	-	A	690125-1	WASHER, LAMINATED	43	
1	1	1	-	A	690124-1	WASHER, RAM	42	
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41	
1	1	1	-	A	23241-6	BALL, STEEL	40	
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39	
1	1	1	-	C	690142-1	DISC, INSULATION	38	
1	1	1	-	D	354777-1	DISC, WIRE	37	
1	1	1	-	A	22480-5	WASHER, SPRING	36	
1	1	1	-	B	690212-1	POST, RAM	35	
1	1	1	-	B	690786-1	SUPPORT, TERMINAL	34	
REF	REF	REF	-	D	455675-1	PLATE, BASE	33	
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32	
							31	
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30	
1	1	1	-	C	458144-1	PLATE, STRIP GUIDE	29	
1	1	1	-	C	455888-8	SPACER, FRONT SHEAR DEP	28	
2	2	2	-	A	1-22284-0	SPRING, DRAG	27	
1	1	1	-	B	240793-1	LEVER, DRAG RELEASE	26	
1	1	1	-	B	240792-1	DRAG, TERMINAL	25	
1	1	1	-	D	6-690504-2	GUIDE, STRIP (REAR)	24	
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23	
-	-	1	-	B	690472-2	STRIPPER	22	
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21	
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20	
1	1	-	-	B	458949-1	STRIPPER	19	
							18	
							17	
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16	
							15	
							14	
							13	
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12	
1	1	1	-	B	690461-2	STOP, SHEAR	11	
1	1	1	-	C	1-690459-0	HOLDER, SHEAR (FRONT)	10	
1	1	1	-	C	318707-3	SHEAR, FLOAT (FRONT)	9	
1	1	1	-	C	3-662188-7	ANVIL	8	
							7	
							6	
1	1	1	-	C	318701-1	DEPRESSOR, SHEAR (FRONT)	5	
1	1	1	-	B	238011-2	SPACER, BLOCK CRIMPER	4	
1	1	1	-	C	9-456135-4	CRIMPER, INSULATION	3	
							2	
1	1	1	-	C	456407-6	CRIMPER, WIRE	1	
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
				← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)				
QTY REQD PER ASSY				PARTS LIST				
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±- 3 PLC DEC ±- 4 PLC DEC ±- ANGLES ±- SURF TEXTURE: ☒ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				MATL -		HT TR -	FIN -	
				DR 23JUN04 APP 23JUN04		T.ELBIN		
				CHK -		REL -		
				NAME SIDE FEED HDM APPLICATOR		MACHINE MINI REF APPL		
SCALE -		DWG NO 1385789		SHEET 1 of 1		REV A1		

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1385789-3](#)