

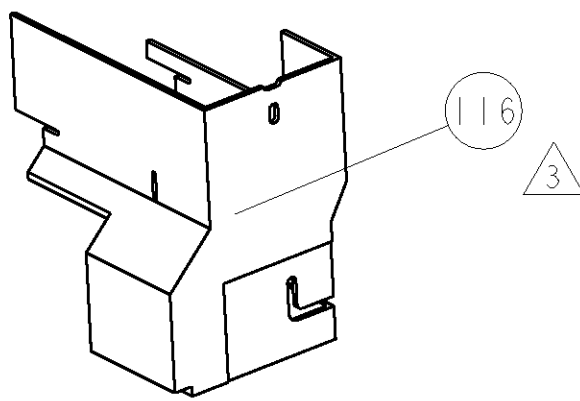
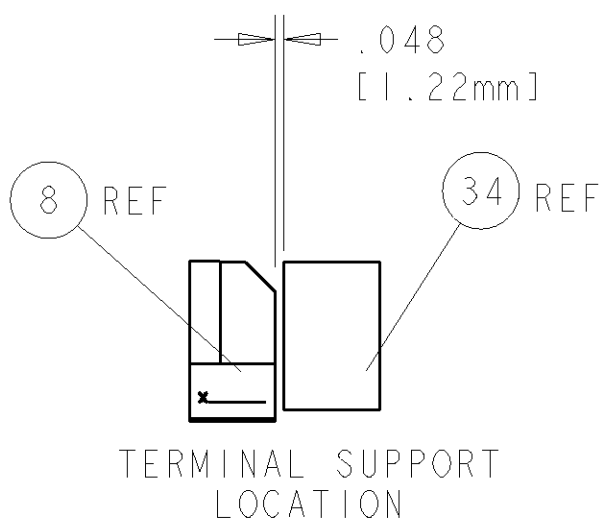
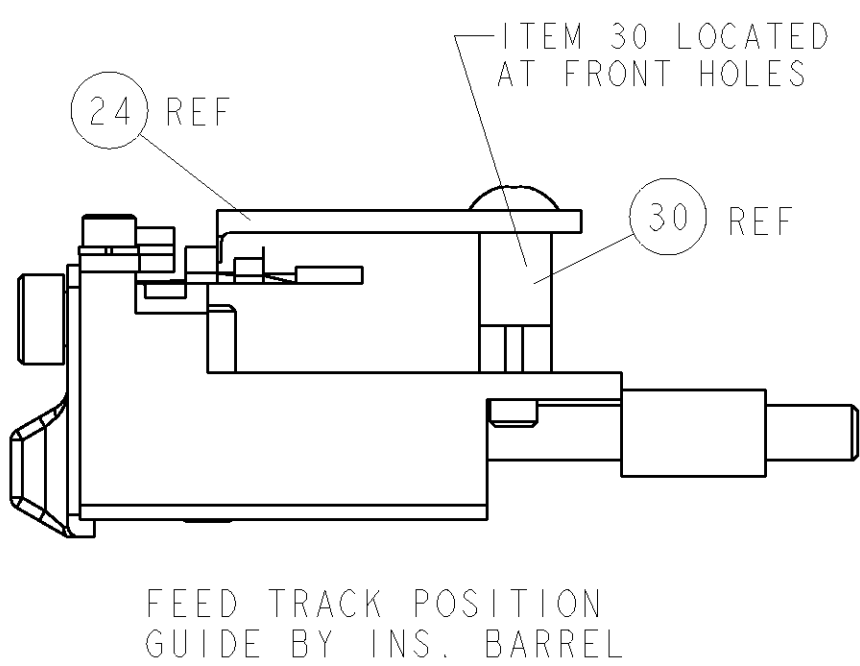
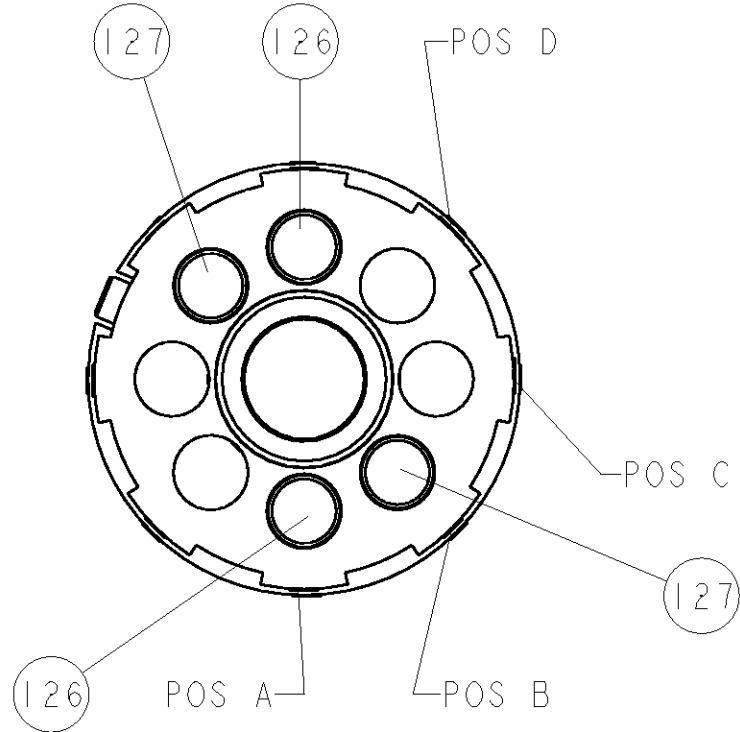
8			7					
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852832-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852832-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852832-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852832-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852832-7		A	-	-	-	SPARE PARTS		

△ RECOMMENDED SPARE PARTS

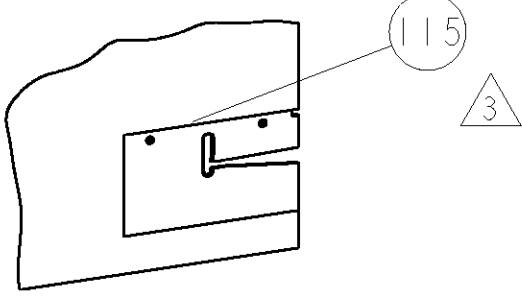
△ GREASE LIGHTLY

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

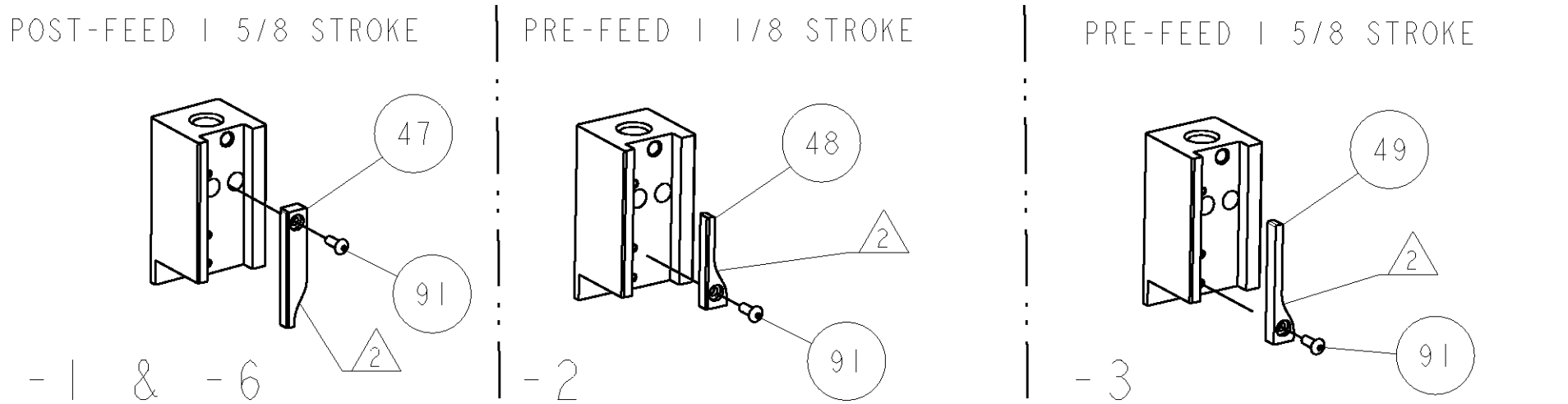
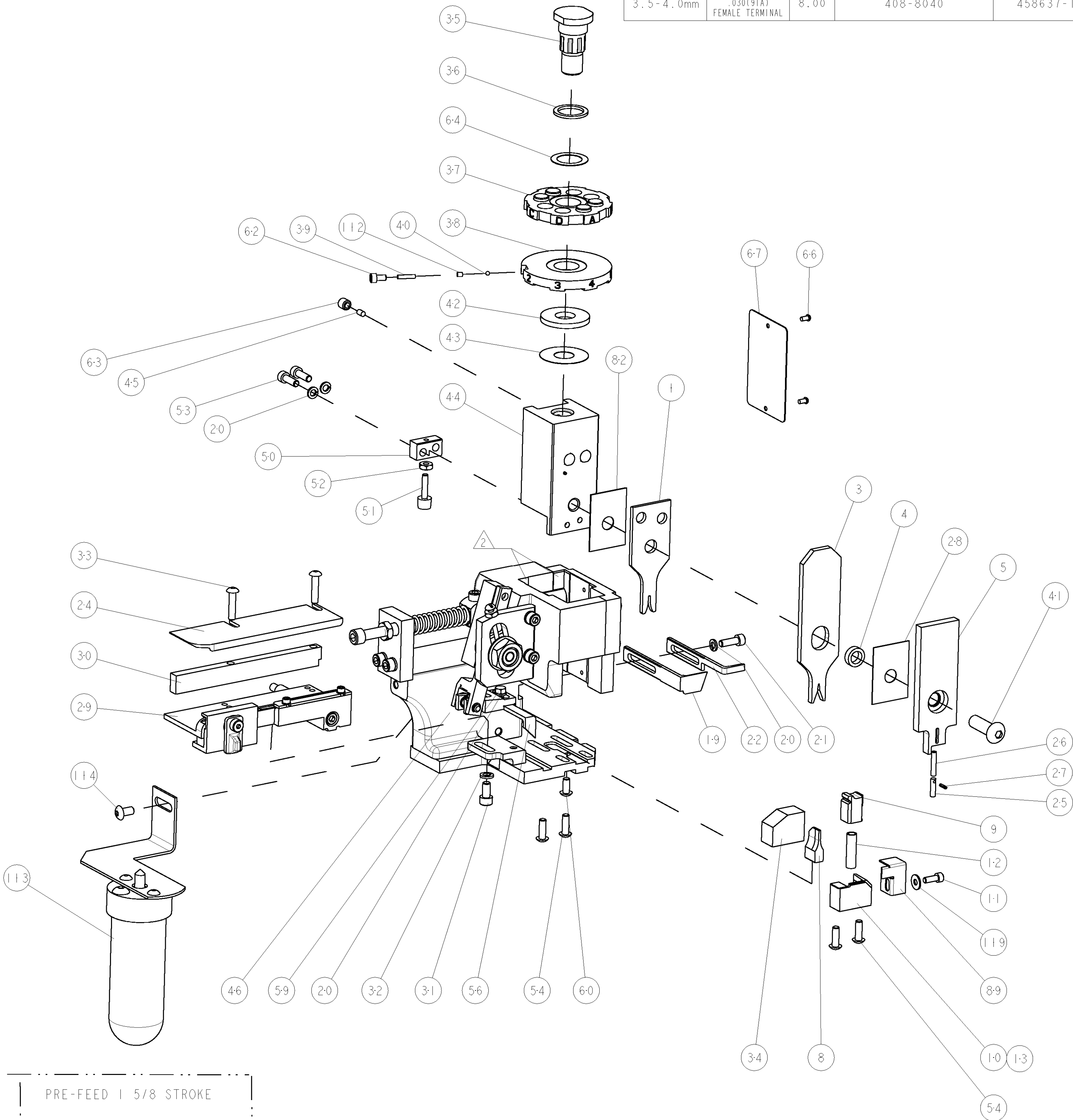
4. TERMINAL LUBRICANT IS RECOMMENDED.



AMP-O-ELECTRIC TERM GUARD



G TERMINATOR GUARD



TERMINAL NAME: 91A FEMALE TERMINAL			
TE PN	KET	KET TERMINAL - KET CRIMP SPECS	
1949680	ST730913-3		
-	-	PAD LTR	CRIMP HEIGHT
-	-	A	0.95mm±.03/- .03[.037+ .001/- .001]
-	-	B	0.85mm±.03/- .03[.033+ .001/- .001]
-	-	C	-
-	-	D	-
-	-	CRIMP	SIZE
-	-	WIRE	1.37mm [.054]
-	-	INSUL	1.40mm [.055]
WIRE STRIP LENGTH 3.5-4.0mm	TERM APPL SPEC .030(91A) FEMALE TERMINAL	FEED 8.00	APPLICATOR INSTRUCTIONS 408-8040
		TYPE F	RANGE 20-22 AWG
		SET UP GAGE	Ø1.63 MAX

LOC		DIST		REV		DESCRIPTION		DATE	OWN	APPRO
A	66	F	LTR	A	RELEASED	18MAY2009	LG	TE		
-	2	2	2	2	-	2-354779-9	PIN, WIRE DISC, .3135			127
-	2	2	2	2	-	2-354779-1	PIN, WIRE DISC, .3095			126
-	1	1	1	1	-	21055-5	WASHER, FLAT, REG NO 6			119
-	-	-	REF	-	..	455749-1	GUARD WINDOW			116
-	-	REF	-	-	..	679532-1	INSERT, GUARD			115
-	-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375			114
-	-	-	1	-	..	1-465184-0	LUBRICATOR ASSY			113
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR			112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375			91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP			89
-	1	1	1	1	-	455888-5	SPACER, CRIMPER			82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040			72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG			71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION			67
-	2	2	2	2	-	21017-2	SCREW, DRIVE			66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION			64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250			63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25			62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375			60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312			59
-	1	1	1	1	-	458537-2	PAWL, FEED			56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500			54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500			53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32			52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN			51
-	1	1	1	1	-	690753-1	SPACER, TONKER			50
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8			49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8			48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8			47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)			46
-	1	1	1	1	-	690191-1	PLUG,NYLON			45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED			44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY			43
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)			42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00			41
-	1	1	1	1	-	23241-6	BALL, STEEL			40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION			39
-	1	1	1	1	-	690142-4	DISC, INSULATION			38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY			37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION			36
-	1	1	1	1	-	690212-1	POST, RAM			35
-	1	1	1	1	-	690786-5	TERMINAL SUPPORT			34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750			33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10			32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375			31
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE			30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE			29
-	1	1	1	1	-	455888-3	SPACER, CRIMPER			28
-	1	1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250			27
-	1	1	1	1	-	22278-7	SPRING, COMPRESSION			26
-	1	1	1	1	-	854769-4	HOLDER, INS			25
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE			24
-	1	-	-	1	-	690472-2	STRIPPER			22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500			21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8			20
-	-	1	-	-	..	1-1338987-8	STRIPPER			19
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)			13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION			12
-	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375			11
-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT			10
-	1	1	1	1	-	462006-6	FLOATING SHEAR, FRONT			9
1	1	1	1	1	-	2-1633665-9	ANVIL, COMBINATION			8
-	-	-	-	-	..	-	-			7
-	-	-	-	-	..	-	-			6
-	1	1	1	1	-	1-854772-4	DEPRESSOR, SHEAR			5
-	1	1	1	1	-	4-238011-5	BLOCK, CRIMPER SPACER			4
1	1	1	1	1	-	1633788-1	CRIMPER, INSULATION DELTA O			3
1	1	1	1	1	-	2-1333281-4	CRIMPER, WIRE PREMIUM			1

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CHG J ELBIN 14APR2009		NAME J ELBIN 14APR2009		
APPRO N DEMING 14APR2009		SIDE FEED HDM APPLICATOR		
PRODUCT SPEC -		-		
APPLICATION SPEC -		-		
SIZE A		CAGE CODE 00779	DRAWING NO C=1852832	RESTRICTED TO -
WEIGHT -				
CUSTOMER DRAWING		SCALE 3:5 SHEET 1 OF 1 REV A		

CUSTOMER VIEWABLE ASSEMBLY

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