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LOC

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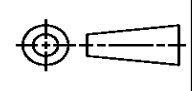
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	D2	ECR-14-003109	03MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151752-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855222
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855222

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity					
		CHK	RAGHAVENDRA							
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME					
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		RAGHAVENDRA		FINE ADJUST SIDE FEED HDM APPLICATOR				
				PRODUCT SPEC						
				APPLICATION SPEC						
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
					A3		©- 1855222			
CUSTOMER DRAWING				SCALE	SHEET	1	OF	2	REV	D2

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855222-1	D	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855222-2	D	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855222-3	D	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855222-6	D	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855222-7	A	-	-	-	SPARE PARTS

1

RECOMMENDED SPARE PARTS

2

GREASE LIGHTLY

3

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.

4

ITEM 53, CUT TO LENGTH AT ASSEMBLY.

* WARNING

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

TERMINAL NAME: MX150 RECEPTACLE TERMINAL					
TE PN	MANUF PN	MOLEX TERMINAL - MOLEX CRIMP SPECS			
1949306-1	33012-3002	CRIMP HEIGHT		WIRE SIZE	REF SETTING
1949306-2	33001-3004	.049±.002[1.25±0.05mm]		18AWG	D4
1949306-3	33012-3022	-		-	-
1949306-4	33001-3022	-		-	-
1949306-5	33001-5002	-		-	-
1949306-6	33001-5022	-		-	-
1949306-7	13532153	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.083 [2.11mm]	F	18 AWG
-	-	INSUL	.089 [2.26mm]	O	.075 - .081
WIRE STRIP LENGTH .185 - .220	TERM APPL SPEC NONE	FEED .420	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

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ECR-10-021354

REVISIONS

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