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				P	LTR	DESCRIPTION	DATE
				D2		ECR-14-003109	03MAR2014
							GK HMR

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2151752-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855222  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1855222

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		SIZE A3	
FINISH		DRAWING NO C- 1855222		CAGE CODE	
		CUSTOMER DRAWING		SCALE	
				SHEET 1 OF 2	
				REV D2	

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855222-1	D	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855222-2	D	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855222-3	D	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855222-6	D	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855222-7	A	-	-	-	SPARE PARTS

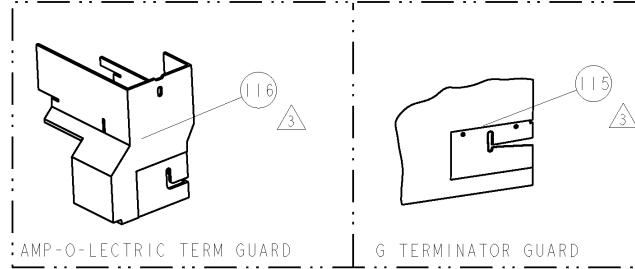
## RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

③ GUARD MUST BE IN PLACE WHEN OPERATING  
APPLICATOR IN A BENCH MACHINE.

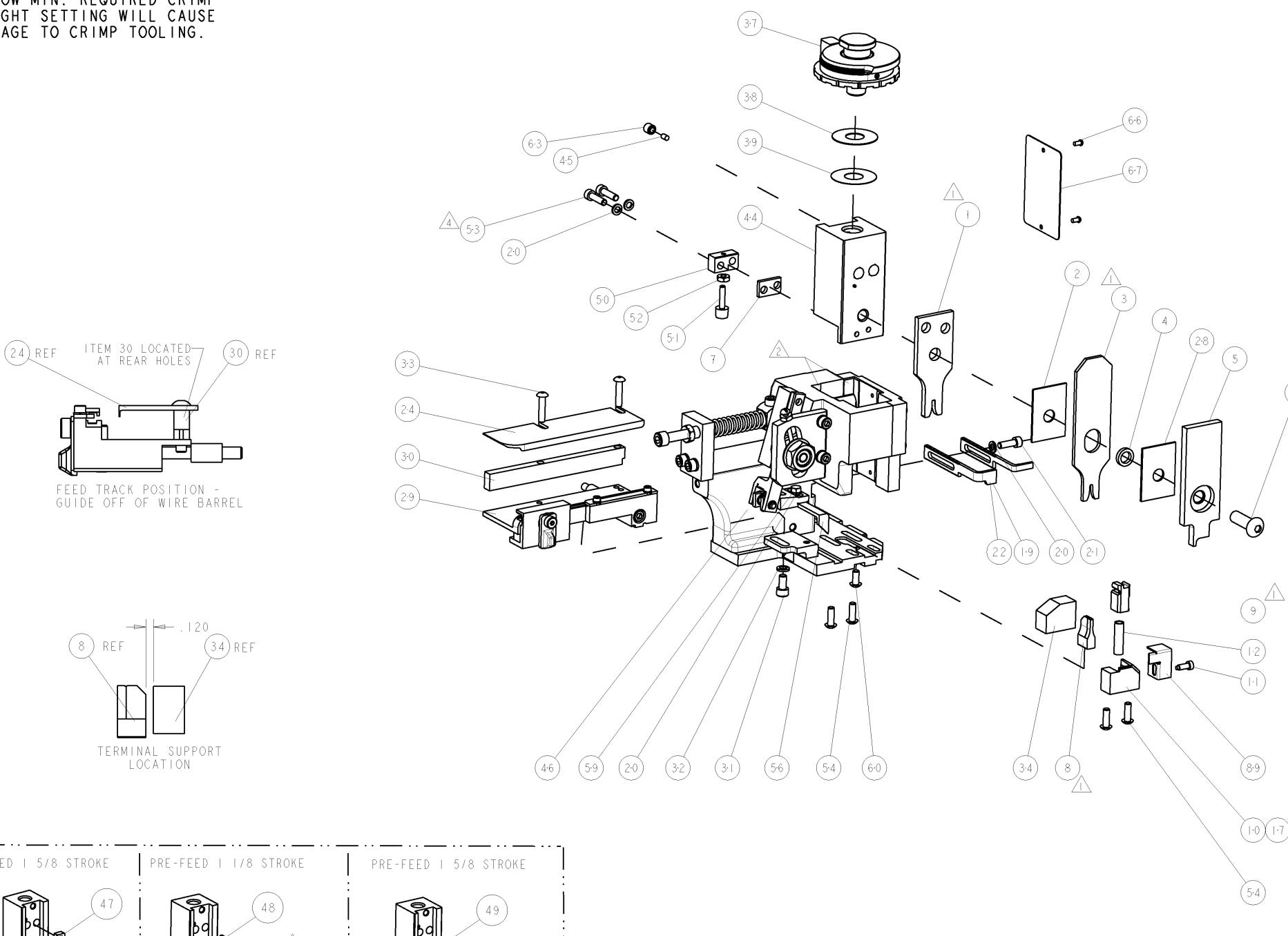
4 ITEM 53, CUT TO LENGTH AT ASSEMBLY.

\* WARNING  
ON INSTALLATION, SET WIRE  
DISC TO LARGEST WIRE SIZE  
SETTING. USE OF SETTINGS  
BELOW MIN. REQUIRED CRIMP  
HEIGHT SETTING WILL CAUSE  
DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: MX150 RECEPTACLE TERMINAL					
TE PN	MANUF PN	MOLEX TERMINAL		MOLEX CRIMP SPECS	
1949306-1	33012-3002	CRIMP HEIGHT		WIRE SIZE	
1949306-3	33012-3022	.049±.002 [1.25±0.05mm]		18AWG	
1949306-4	33001-3022	-		-	
1949306-5	33001-5002	-		-	
1949306-6	33001-5022	-		-	
1949306-7	13532153	CRIMP	SIZE	TYPE	RANGE
-	-				
-	-	WIRE	.083 [2.11mm]	F	18 AWG
-	-	INSUL	.089 [2.26mm]	O	.075 -.081
WIRE STRIP LENGTH .185 -.220	TERM. APPL. SPEC NONE	FEED .420	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	OWN	APVO
A	66	D	I	ECR-10-021354	18OCT2010	RS	SX



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		CHK: -		Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES: UNLESS OTHERWISE SPECIFIED		APPROVED BY: M. CLIFFORD 27MAR2007	
		PRODUCT SPEC		NAME: FINE ADJUST SIDE FEED HDM APPLICATOR	
0 PLC ±.001 1 PLC ±.001 2 PLC ±.001 3 PLC ±.001 4 PLC ±.0001 ANGLES +-		APPLICATION SPEC		-	
MATERIAL: -		FINISH: -		WEIGHT: -	
				CUSTOMER DRAWING	
				SCALE: 3:5	SHEET 1 OF 1 REV D1
CUSTOMER VIEWABLE ASSEMBLY					

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