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LOC

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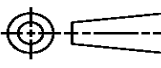
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	H1	27MAR14	27MAR14	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150054-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1891273
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1891273

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME END FEED HDJ APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1891273	RESTRICTED TO
FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE		SHEET 1 OF 2	REV H1

DRAWING MADE IN THIRD ANGLE PROJECTION

1891273 1891273

PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1891273-1	E	LEADMAKER	MECH POST FEED	STD C/H DIAL
1891273-2	E	BENCH	MECH PRE FEED	STD C/H DIAL
1-1891273-1	D	LEADMAKER	MECH POST FEED	FINE ADJ C/H DIAL
1-1891273-2	E	BENCH	MECH PRE FEED	FINE ADJ C/H DIAL
2-1891273-1	H	LEADMAKER	AIR POST FEED	STD C/H DIAL
2-1891273-2	H	BENCH	AIR PRE FEED	STD C/H DIAL
3-1891273-1	H	LEADMAKER	AIR POST FEED	FINE ADJ C/H DIAL
3-1891273-2	H	BENCH	AIR PRE FEED	FINE ADJ C/H DIAL

SUPERCEDED BY 1339815-1
SUPERCEDED BY 1339815-1
SUPERCEDED BY 1529169-1
SUPERCEDED BY 1529169-1

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: 187 SERIES POSITIVE LOCK (MARK-II) REC.

CRIMP	SIZE	TYPE	RANGE
WIRE	3.05	F	0.7-2.08 mm ²
INSUL	5.9	O	2.1-3.6 mm

WIRE STRIP LENGTH 4.50-5.48 mm
APPL INSTRUCTION 408-8323

TERMINAL 4 - FEED
APPL SPEC 114-5041 - 22.1

TERMINALS APPLIED

170326	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm ² AWG	CRIMP HEIGHT *	REF SETTING
14 AWG	1.57 ±0.05	A
16 AWG	1.40 ±0.05	B
18 AWG	1.24 ±0.05	C
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

RECOMMENDED SPARE PARTS.

- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

THIS APPLICATOR HAS BEEN DESIGNED TO APPLY WIRES WITH THIN WALL (FLR) INSULATION THE INSULATION CRIMP & APPLICABLE CRIMP RANGE MAY NOT CONFORM TO THE PARAMETERS LISTED IN THE APPLICATION SPECIFICATION.

REPLACE WITH THIS PART FOR 1891273-2, 1-1891273-1/-2.

REPLACE WITH THIS PART FOR 2-1891273-1/-2,

3-1891273-1/-2.

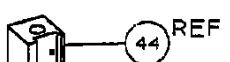
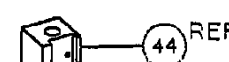
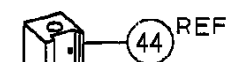
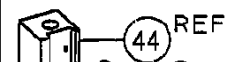
REPLACE WITH THIS PART FOR 2-1891273-1/-2,

3-1891273-1/-2.

ADD THIS PART IN ITEM NO 50 FOR 2-1891273-1/-2,

3-1891273-1/-2.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE		POST FEED 30 mm STROKE		PRE FEED 40 mm STROKE		PRE FEED 30 mm STROKE		
LOC ES DIST								
	LEADMAKER OR BENCH G	K TERMINATOR BENCH MACHINE	LEADMAKER OR BENCH G	K TERMINATOR BENCH MACHINE				

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

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[2-1891273-2](#)