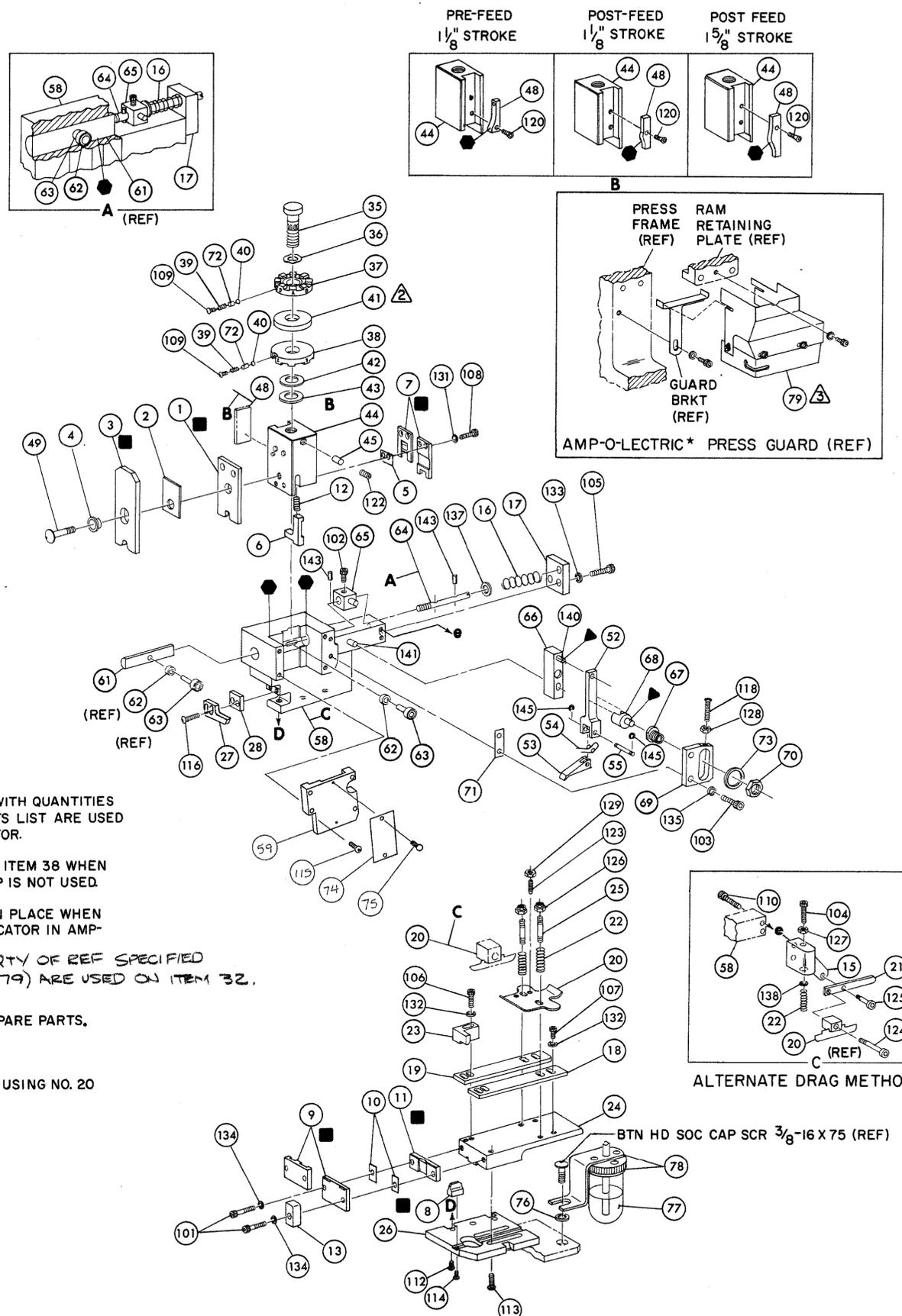


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:**
- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
  - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
  - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
  - ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
  - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - GREASE LIGHTLY.

REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
REF		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138
REF		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135
2	1	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
4		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
2		21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131
2		21018-4	NUT, HEX MACH (4-40) DRAG	129
REF		21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128
2		21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127
2		21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
REF		5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125
2		21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124
2		4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123
1		21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
1		1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	120
REF		3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118
2		2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116
REF		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115
1		22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
4		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
REF		1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112
REF		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110
2		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
2		2-21000-7	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	108
3		2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107
1		2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	106
REF		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
REF		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104
REF		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103
REF		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102
2		3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101
REF		455745-1	GUARD WINDOW	79
REF		465184-9	LUBRICATOR ASSY	78
REF		455985-1	OIL, LUBRICATING	77
REF		454406-1	SPACER, LUB BRACKET	76
2		21017-2	SCR, DRIVE (#2 X .19) ID PLATE	75
1		461264-1	PLATE, ID	74
REF		458109-1	WASHER, FLAT (SPECIAL)	73
2		690603-1	SPRING, ASSIST	72
REF		690517-1	SPACER	71
REF		22594-8	NUT, HEX	70
REF		240628-1	PLATE, ADJ	69
REF		240626-1	SHAFT, PIVOT	68
REF		240633-1	BUSHING	67
REF		455680-1	LEVER, INTERMEDIATE	66
REF		240629-1	BLOCK, PIVOT	65
REF		240632-2	SCREW, ADJ	64
REF		240659-3	PIN, CAM ROLLER	63
REF		240658-1	CAM, ROLLER	62
REF		454398-1	ROD, FEED	60
REF		454220-1	CAP, RAM	59
REF		453736-1	HOUSING	58
REF		240624-1	PIN, FEED FINGER	55
REF		691499-1	SPRING, FEED FINGER	54
REF		240635-1	FINGER, FEED	53
REF		240634-3	LEVER, TERMINAL	52
REF		690686-1	BOLT, CRIMPER	49
REF		690501-3	CAM, POST FEED 1/8 STROKE	48
REF		690191-1	PLUG, NYLON	46
REF		455674-1	RAM	44
REF		690125-1	WASHER, LAMINATED	43
REF		690124-4	WASHER, RAM	42
REF		23241-6	SPACER, DISC	41
REF		690170-1	BALL, STEEL	40
REF		690142-1	SPRING, COMPRESSION	39
REF		6-690141-7	DISC, INSULATION	38
REF		22480-5	DISC, WIRE	37
REF		690212-1	WASHER, SPRING	36
REF		458980-2	POST, RAM	35
REF		458980-2	APPLICATOR, BASIC (SUB ASSY)	32
REF		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	31
REF		2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	30
REF		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	29
REF		22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	28
REF		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	27
REF		1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	26
REF		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	25
REF		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	24
REF		2-21000-7	SCR, SKT HD CAP (8-32 X .50) SHEAR BLADE	23
REF		2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	22
REF		2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	21
REF		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	20
REF		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	19
REF		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	18
REF		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	17
REF		3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	16
REF		455745-1	GUARD WINDOW	15
REF		465184-9	LUBRICATOR ASSY	14
REF		455985-1	OIL, LUBRICATING	13
REF		454406-1	SPACER, LUB BRACKET	12
REF		21017-2	SCR, DRIVE (#2 X .19) ID PLATE	11
REF		461264-1	PLATE, ID	10
REF		458109-1	WASHER, FLAT (SPECIAL)	9
REF		690603-1	SPRING, ASSIST	8
REF		690517-1	SPACER	7
REF		22594-8	NUT, HEX	6
REF		240628-1	PLATE, ADJ	5
REF		240626-1	SHAFT, PIVOT	4
REF		240633-1	BUSHING	3
REF		455680-1	LEVER, INTERMEDIATE	2
REF		240629-1	BLOCK, PIVOT	1

QTY	PART NO	DESCRIPTION	ITEM NO
62			
61			
60			

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		TO APPLY TERMINAL SPEC 114-2084	
CUSTOMER NAME	MACH SERIAL NO	DISTRIBUTION	
ADDRESS	APPL SERIAL NO	ORIGINAL	
CITY	PURCHASE ORDER	CUSTOMER COPY	
	ENG APP	FIELD ENG COPY	

CRIMPING DATA					APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH			
A	.076	14				40994
B	.071	16				41017
C	NOT USED					41032
D	NOT USED					41163
						41415
						640004
						640007

WIRE RANGE	16-14	INSULATION RANGE	120-180	PRESS NO	565435-5
REMARKS: AMP-O-LECTRIC POST FEED					

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