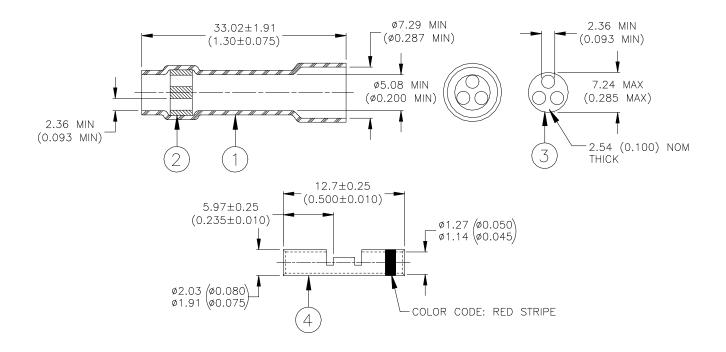
CUSTOMER DRAWING



MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. INTEGRAL MULTI-WIRE SEAL: Low outgassing immersion resistant thermoplastic fluoroelastomer. Color: BLUE.
- 3. SEPARATE MULTI-WIRE SEAL: Low outgassing immersion resistant thermoplastic fluoroelastomer. Color: BLUE.
- 4. CRIMP SPLICER: Base Metal: Copper Alloy 101 or 102 per ASTM B-75.
 - Plating: Tin per MIL-T-10727, Type 1.

APPLICATION

- 1. This assembly is designed to provide immersion resistant 2 or 3 to 1 in-line splices wires having a total CMA per side between 304 and 1510 and insulations rated for at least 135°C.
- 2. For requirements and assembly instructions, see Raychem Devices Specification Control Drawing D-436-42/-43.

ll	7	Έ	TE Connectivity		Raychem Devices	TITLE : IN-LINE SPLICE SEALING SYSTEM, 2 OR 3 TO 1		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.					DOCUMENT NO .:	D-4	36-0115	
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON		TE CONNECTIVITY (TE) RESERVES THE RIGHT TO CHANGE THIS DRAWING AT ANYTIME. USER SHOULD EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.		DATE: June 26, 2015		REVISION: B	
DRAWN BY: M. FORONDA		ECO APPROVED: L. RODRIGUEZ		ECO NUMBER: 15-009842	SCALE: None		SIZE: A	sheet: 1 of 1

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