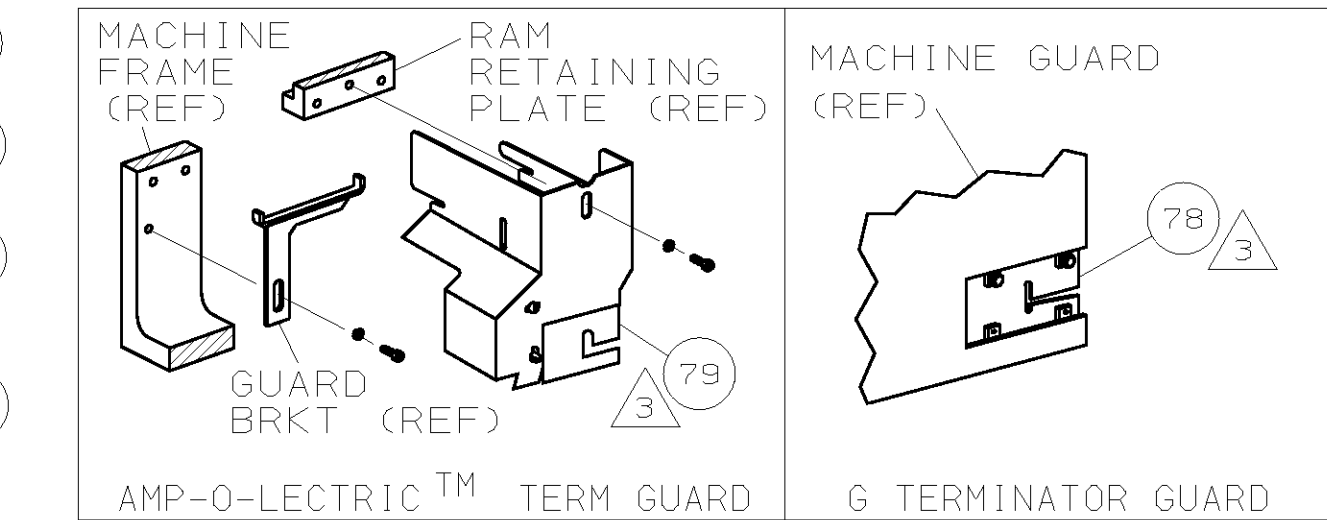


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|                     |   | C3 | ECN 0150-0656-03 |                 |  |
|                     |   | C2 | 0150-0794-00     |                 |  |
|                     |   | C1 | 0150-6147-95     |                 |  |
|                     | P | F  | LTR              | REVISION RECORD |  |

|                                                                                                                                                                                                                     |     |     |          |                                                           |                             |                                                                                       |   |                                               |             |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|-----|----------|-----------------------------------------------------------|-----------------------------|---------------------------------------------------------------------------------------|---|-----------------------------------------------|-------------|
| REF                                                                                                                                                                                                                 | REF | -   | B        | 22594-8                                                   | NUT, HEX (1/2-20)           | 70                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | B        | 240628-1                                                  | PLATE, ADJUSTMENT           | 69                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | B        | 240626-1                                                  | SHAFT, PIVOT                | 68                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | B        | 240633-1                                                  | BUSHING                     | 67                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | A        | 455680-1                                                  | LEVER, INTERMEDIATE         | 66                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | B        | 240629-1                                                  | BLOCK, PIVOT                | 65                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | A        | 240632-2                                                  | SCREW, ADJ FEED ROD         | 64                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | B        | 240659-3                                                  | PIN, CAM ROLLER             | 63                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | B        | 240658-1                                                  | ROLLER, CAM                 | 62                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | B        | 454398-2                                                  | ROD, FEED                   | 61                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | A        | 454178-1                                                  | GUIDE, FEED ROD             | 60                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | C        | 454220-1                                                  | CAP, RAM                    | 59                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | 2        | 454485-1                                                  | HOUSING                     | 58                                                                                    |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 57                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | B        | 458537-2                                                  | PAWL, FEED                  | 56                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | B        | 240624-1                                                  | PIN, FEED FINGER            | 55                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | B        | 691499-1                                                  | SPRING, FEED FINGER         | 54                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | B        | 690541-1                                                  | HOLDER, FEED FINGER         | 53                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | A        | 455679-1                                                  | LEVER, TERMINAL FEED ARM    | 52                                                                                    |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 51                                                                                    |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 50                                                                                    |   |                                               |             |
| -                                                                                                                                                                                                                   | 1   | -   | B        | 690602-6                                                  | CAM, PRE-FEED 1 5/8 ST      | 49                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | -   | -   | B        | 690602-5                                                  | CAM, PRE-FEED 1 1/8 ST      | 48                                                                                    |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 47                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | B        | 459456-1                                                  | APPLICATOR, BASIC (SUBASSY) | 46                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | A        | 690191-1                                                  | PLUG, NYLON                 | 45                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | C        | 455673-1                                                  | RAM                         | 44                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | A        | 690125-1                                                  | WASHER, LAMINATED           | 43                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | A        | 690124-1                                                  | WASHER, RAM                 | 42                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | A        | 7-21002-9                                                 | BOLT, CRIMPER (5/16x1.00)   | 41                                                                                    |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 40                                                                                    |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 39                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | A        | 690223-2                                                  | SPACER, INSULATION DISC     | 38                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | D        | 354777-1                                                  | WIRE DISC, PLASTIC          | 37                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | A        | 22480-5                                                   | WASHER, SPRING              | 36                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | B        | 690212-1                                                  | POST, RAM                   | 35                                                                                    |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 34                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | D        | 455675-1                                                  | PLATE, BASE                 | 33                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | A        | 690432-3                                                  | SCREW, ADJUSTMENT           | 32                                                                                    |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 31                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | B        | 455689-1                                                  | BLOCK, STRIP GUIDE ADJ      | 30                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | C        | 455671-1                                                  | PLATE, STRIP GUIDE          | 29                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | C        | 2-455888-2                                                | SPACER, FRONT SHEAR DEP     | 28                                                                                    |   |                                               |             |
| 2                                                                                                                                                                                                                   | 2   | -   | A        | 1-22284-0                                                 | SPRING, DRAG                | 27                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | B        | 690546-1                                                  | LEVER, DRAG RELEASE         | 26                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | B        | 240792-1                                                  | DRAG, TERMINAL              | 25                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | D        | 1-690504-2                                                | GUIDE, STRIP (REAR)         | 24                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | A        | 690438-1                                                  | GUIDE, STRIP (FRONT)        | 23                                                                                    |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 22                                                                                    |   |                                               |             |
| REF                                                                                                                                                                                                                 | REF | -   | A        | 4-22284-9                                                 | SPRING, FEED RETURN         | 21                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | A        | 679218-1                                                  | STRIPPER WIRE STOP ASSY     | 20                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | B        | 458949-1                                                  | STRIPPER                    | 19                                                                                    |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 18                                                                                    |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 17                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | B        | 691667-1                                                  | GUARD, CHIP (FRONT)         | 16                                                                                    |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 15                                                                                    |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 14                                                                                    |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 13                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | A        | 5-22280-0                                                 | SPRING, SHEAR               | 12                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | B        | 690461-1                                                  | STOP, SHEAR                 | 11                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | C        | 690459-1                                                  | HOLDER, SHEAR (FRONT)       | 10                                                                                    |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | C        | 454276-1                                                  | SHEAR, FLOAT (FRONT)        | 9                                                                                     |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | C        | 4-690512-4                                                | ANVIL                       | 8                                                                                     |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 7                                                                                     |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 6                                                                                     |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | C        | 1-455889-4                                                | DEPRESSOR, SHEAR (FRONT)    | 5                                                                                     |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 4                                                                                     |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 3                                                                                     |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             | 2                                                                                     |   |                                               |             |
| 1                                                                                                                                                                                                                   | 1   | -   | C        | 3-456403-6                                                | CRIMPER, WIRE               | 1                                                                                     |   |                                               |             |
| -4                                                                                                                                                                                                                  | -3  | U/M | DWG SIZE | PART NO                                                   | DESCRIPTION                 | ITEM NO                                                                               |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          | ← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |                             |                                                                                       |   |                                               |             |
| QTY REQD PER ASSY                                                                                                                                                                                                   |     |     |          | PARTS LIST                                                |                             |                                                                                       |   |                                               |             |
| DIMENSIONS IN INCHES.<br>DO NOT SCALE PRINT.<br>TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>2 PLC DEC ±-<br>3 PLC DEC ±-<br>4 PLC DEC ±-<br>ANGLES ±-<br>SURF TEXTURE: ✓<br>REMOVE BURRS, BREAK SHARP EDGES R.015 MAX |     |     |          | MATL                                                      | -                           | HT TR                                                                                 | - | FIN                                           | -           |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             |                                                                                       |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             |                                                                                       |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          |                                                           |                             |                                                                                       |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          | DR B.HIGMAN 5/9/95 APP T. BEDDICK 5-10-95                 |                             |  |   | AMP Incorporated<br>Harrisburg, PA 17105-3608 |             |
|                                                                                                                                                                                                                     |     |     |          | CHK 5-10-95 REL 6/9/95 B. MORGAN                          |                             |                                                                                       |   |                                               |             |
|                                                                                                                                                                                                                     |     |     |          | NAME                                                      |                             | SIDE FEED HDM APPLICATOR                                                              |   |                                               | MACHINE REF |
|                                                                                                                                                                                                                     |     |     |          | SCALE                                                     |                             | 1 OF 1                                                                                |   |                                               | MINI APPL   |
|                                                                                                                                                                                                                     |     |     |          | DWG NO                                                    |                             | 687687                                                                                |   |                                               | REV D       |

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