

This exploded view diagram illustrates the assembly of a mechanical component, likely a valve or actuator. The parts are numbered 1 through 75, with some parts having additional callouts like (REF) or (C). The assembly is shown in a disassembled state to show the relationship between components.

Key Assembly Notes:

- 1:** Triangle symbol (warning or note).
- 2:** Triangle symbol (warning or note).
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- 75:** Triangle symbol (warning or note).

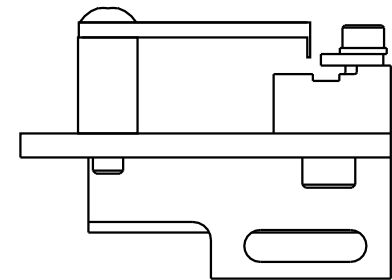
-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	75
-	1	1	1	1	1	1	1426432	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
									70
									69
									68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
									65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6)RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC	62
-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
									58
									57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54
									53
									52
									51
									50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	-	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	992285-2	SCR,SHC (M8X25)RAM.LOW HD.	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1333245-1	STOP, WIRE	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-5	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	2	2	2	2	2	2	18025-2	WASHER,LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	690472-5	STRIPPER	19
									18
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (N0-CUT)	17
									16
									15
									14
									13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	4-1333203-3	ANVIL	8
									7
									6
-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-2	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	8-683453-3	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	3-455888-2	SPACER, CRIMPER	2
1	2	2	2	1	1	1	5-456404-2	CRIMPER, WIRE	1
-77	-76	-72	71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY							PARTS LIST		



1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CRIMP HEIGHTS FOR JST TERMINAL SUPPLIED BY CUSTOMER.
CRIMP WIDTHS CALCULATED BY TYCO LTD.
5. POSITION STRIPPER ITEM 19 OR 22 BETWEEN ITEM 1 AND 3.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE



GUIDE OFF
INSULATION BARREL

		B	ECR-05-018464			RK	DEC05		
		A	SEE ECN 015A-0371-03			LJL	JUL03		
P	F	LTR	REVISION RECORD			APP	DATE		

DIMENSIONS: mm [INCHES]	MATL	-	HT TR	-	FIN	-
DO NOT SCALE PRINT.						
TOLERANCES UNLESS OTHERWISE SPECIFIED:	OR	28APR03	APP	28APR03		
1 PLC DEC ±	L LOFTHOUSE			F. BACKHURST		
2 PLC DEC ±	CHK	-	REL	07 JUL 03		
3 PLC DEC ±				L LOFTHOUSE		
ANGLES ±					AMP AMP Incorporated Harrisburg, PA 17105-3608	
SURF TEXTURE:	NAME SIDE FEED HD-I APPLICATOR				MACHINE HD-I	REF APPL
REMOVE BURRS, BREAK SHARP EDGES RO.3 MAX	SCALE	-	DWG NO	1426432	SHEET 1 OF 1	REV B

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