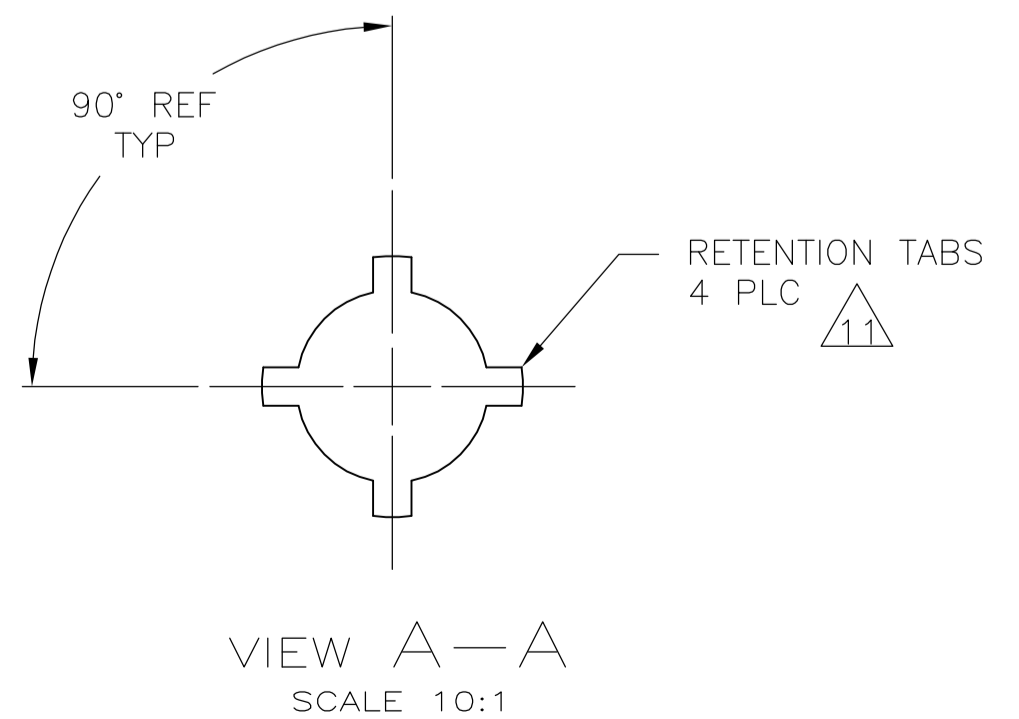
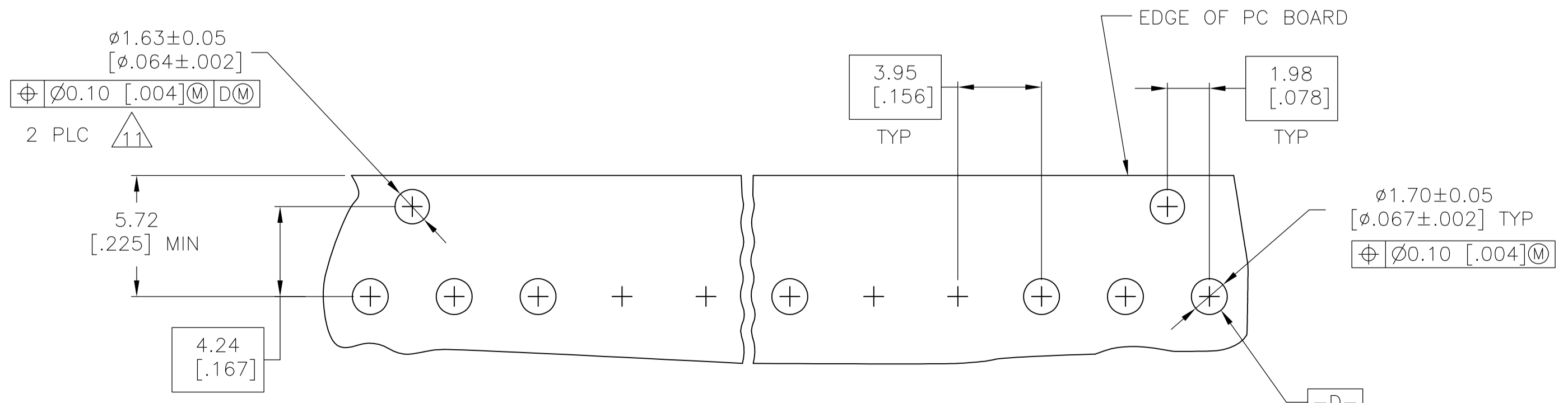
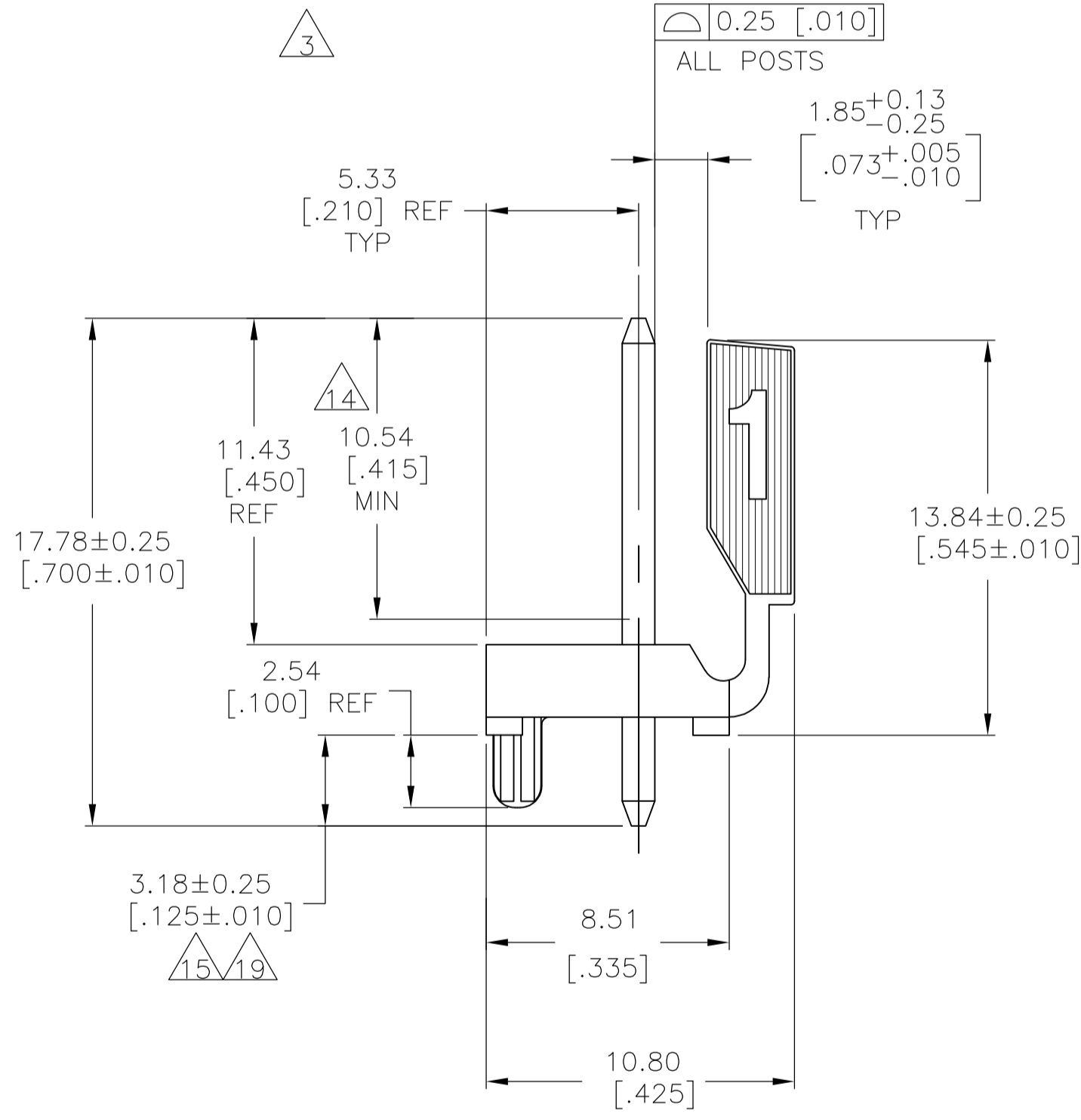
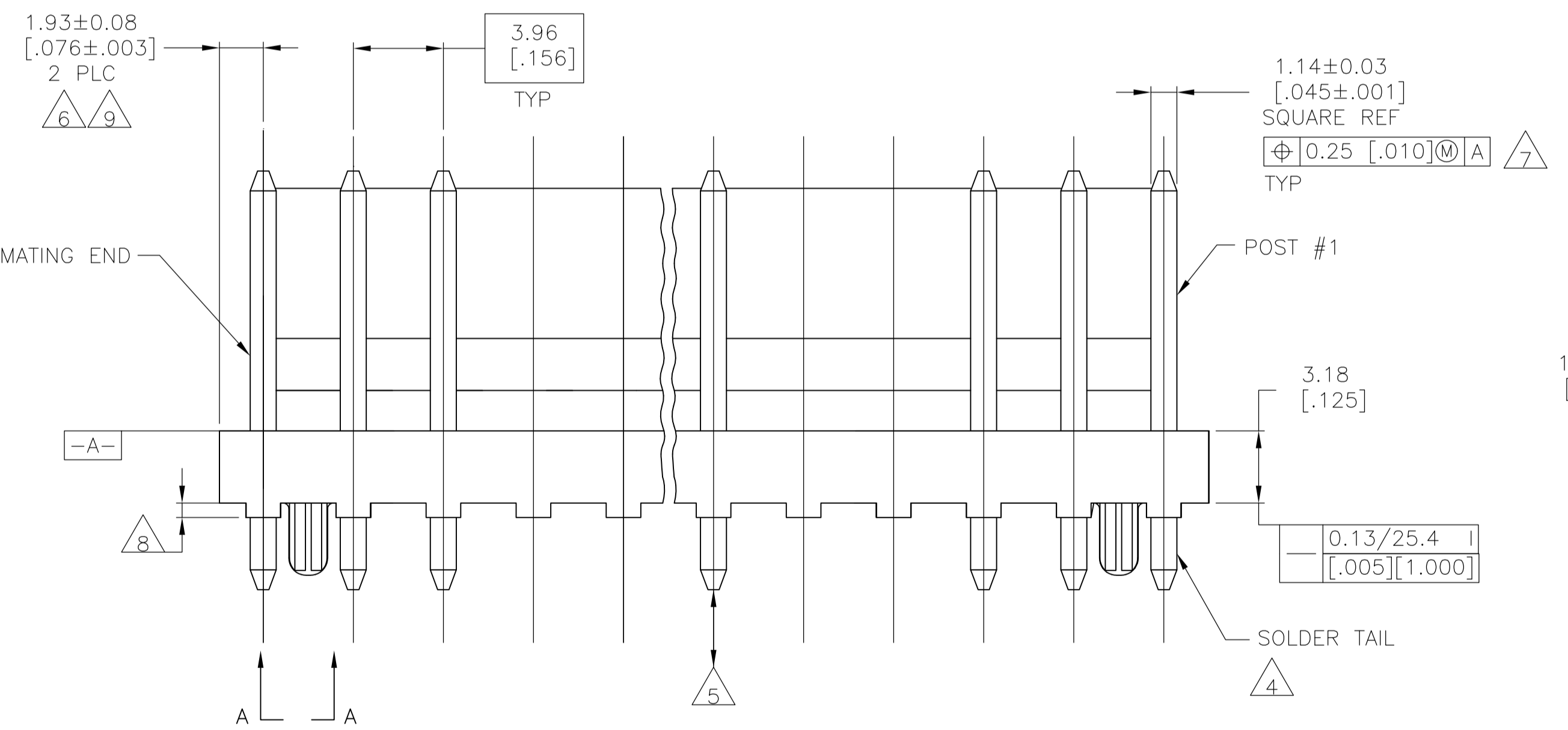


INTERRUPTED WALL FOR POSITION SIZES 15 AND ABOVE



RECOMMENDED MOUNTING HOLE PATTERN FOR 1.57[0.062] THICK P.C. BOARD

- 1 MATERIAL
HOUSING: THERMOPLASTIC POLYESTER, GLASS FILLED, UL94V-0.
POST: COPPER ALLOY
- 2 FINISH
HOUSING: NATURAL
POST, SEE NOTES 14 & 15 FOR PLATING
- 3 ALL POSITION SIZES HAVE THE BACKWALL NOTCHED ON BOTH ENDS AS SHOWN. POSITION SIZES 15 AND ABOVE HAVE AN INTERRUPTED BACKWALL AT VARIOUS LOCATIONS. (SEE TABLE FOR INTERRUPTION(S) LOCATIONS).
- 4 POST SOLDER TAILS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-2.
- 5 POST WITHSTANDS 13.34N (3 LB) MIN AXIAL FORCE IN EITHER DIRECTION WITHOUT DISLODGING.
- 6 APPLIES AT -A-
- 7 APPLIES WHEN THE HEADER IS STRAIGHT.
- 8 PLASTIC PROJECTIONS PERMITTED IN THIS ZONE.
- 9 COORDINATE DIMENSIONS APPLIES FROM THE CENTER OF THE ACTUAL FEATURE.
- 10 SOLDER SIDE OF BOARD IS SHOWN.
- 11 THE RETENTION TABS PROVIDE A ONE-TIME INTERFERENCE FIT IN THE 1.63[0.064] DIAMETER BOARD HOLE FOR HEADER ASSEMBLY RETENTION DURING SOLDERING. FOUR TABS PER PEG, TWO PEGS PER HEADER ASSEMBLY.
- 13 POST NO. 4, 5, 9, 10, 14 & 15 OMITTED.
- 14 PLATING: GOLD PLATE AREA, 0.00076[0.000030] GOLD OR 0.00008[0.000003] MIN GOLD FLASH OVER 0.00068[0.000027] PALLADIUM NICKEL, PER TE CONNECTIVITY'S DISCRETION, ALL SIDES, OVER NICKEL UNDERPLATE, 0.00127[0.000050] MIN, ALL SIDES AND ENTIRE LENGTH OF POST.
- 15 PLATING: BRIGHT TIN/LEAD (9/37) PLATE AREA, 0.00381-0.00889[0.000150-0.000350] THICK, ALL FOUR SIDES, 3.18 [0.125] MIN FOR 1--8.
- 16 DIMENSIONS IN BRACKETS ARE IN INCHES.
- 17 EDGE OF POLARIZING LOCK WALL TO BE IN LINE WITH CENTERLINE OF ADJACENT POST WITHIN (±) 0.13[0.005].
- 18 NOTCH SHOWN MAY OR MAY NOT APPEAR.
- 19 PLATING: MATTE TIN PLATE AREA, 0.00381-0.00889 [0.000150-0.000350] THICK, ALL FOUR SIDES 3.18 [0.125], FOR 4--8.

14, 19	4&5, 7&8, 11&12, 14&15	71.20	18	4-644794-8
14, 15	4&5, 7&8, 11&12, 14&15	71.20	18	1-644794-8
FINISH	BACKWALL INTERRUPTION(S) BETWEEN POST	L	NO. OF POSITIONS	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN J. HUFFMAN 15JAN96		STE TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD R. SWING 15JAN96	
0 PLC	± -	1 PLC	± 0.13 [0.005]	NAME MTA-156 HEADER ASSEMBLY, POLARIZED LOCK, STRAIGHT .045 SQUARE POST, .000030 GOLD PLATED W/RETENTION PEGS, POST NO. 4, 5, 9, 10, 14 & 15 OMITTED	
2 PLC	± -	3 PLC	± -	APPLICATION SPEC	
4 PLC	± -	ANGLES	± 0° 30'	SIZE CASE CODE DRAWING NO	
MATERIAL	1	FINISH	2	WEIGHT	A1 00779 C=644794
CUSTOMER DRAWING				SCALE	5:1 SHEET 1 OF 1 REV F

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