

	REVISIONS		——
	DESCRIPTION DATE	DWN	APVD
N2 REVISED PER ECO-	-11-004587 11MAR1	1 RK	HMR

CONTACT IDENTIFICATION LETTER "B" (LOCATED IN THIS AREA)

> 1 CONTACTS ARE LATCHED INTO THE PRELOAD WINDOWS 2 USE WITH #22-#26 AWG WIRE SIZE, .054/.030 INSULATION DIAMETER, .015 MAXIMUM INSULATION THICKNESS $\sqrt{3}$ the dimension applies with the forward preload stop in contact WITH THE HOUSING SURFACE 4 POINT OF MEASUREMENT FOR PLATING THICKNESS 5 FOR INDIVIDUAL ASSEMBLIES SEE PART NUMBER 103644 6 ASSEMBLIES ARE JOINED BY THE CARRIER STRIP. ORDER QUANTITY REFLECTS TOTAL NUMBER OF INDIVIDUAL ASSEMBLIES REQUIRED. SEE TABLE FOR NUMBER OF ASSEMBLIES PER STRIP. POINT OF MEASUREMENT FOR PLATING THICKNESS (INSIDE BEAMS) /7/8\ MAXIMUM ALLOWABLE BOW OF ASSEMBLY NOT TO EXCEED.055. 29.000015 GOLD IN THE CONTACT AREA. .000050-.000100 BRIGHT TIN-LEAD ON THE TERMINATION AREA. ALL OVER .000050 NICKEL. 10. .000015 GOLD IN THE CONTACT AREA. .000050-.000100 BRIGHT TIN ON THE TERMINATION AREA. ALL OVER .000050 NICKEL. 1 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION. 000015 GOLD IN THE CONTACT AREA. .000050-.000100 MATTE TIN ON THE TERMINATION AREA. ALL OVER .000050 NICKEL. (13) OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN 11-4-86 L A MAYER	TE Connectivity
			снк 11–12–86 Р de Jong	
	DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 11-12-86 P de Jong	
	INCHES	0 PLC ± -	PRODUCT SPEC	RCPT ASSY, AMPMODU MTE, SINGLE
1 PLC ± - 2 PLC ± .02 3 PLC ± .005		2 PLC ± .02	108-25034 Application spec	ROW, .100 C/L, LATCHED & POLARIZED FOR #22-#25 AWG WIRE SIZE, STRIP FORM
	I	4 PLC ± – ANGLES ± –	114-25026	SIZE CAGE CODE DRAWING NO RESTRICTED TO
	MATERIAL HOUSING:	FINISH SEE TABLE	WEIGHT	$A_{2}00779$ C -103957 -
	1003106.	JLL IADLL	CUSTOMER DRAWING	SCALE 4:1 SHEET 1 OF 2 REV N2

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C COPYRIGHT – By –	ALL RIGHTS RESERVED.							AD OO P LTR		DESCRIPTION
									SEE SHEET 1	
				$\square \land \square$				4 404057 4		I
1			Δ [12	2	2.40	1.198	1-104257-1	12	6-103957-1
			13 OBSOLETE	12	2	2.20	1.098	1-104257-0	1 1	6-103957-0
				<u>/12</u>	2	2.00	.998	104257-9	10	5-103957-9
				12	2	1.80	.898	104257-8	9	5-103957-8
				12	2	1.60	.798	104257-7	8	5-103957-7
				12	2	1.40	.698	104257-6	7	5-103957-6
				12	4	2.39	.598	104257-5	6	5-103957-5
				/12	4	1.99	.498	104257-4	5	5-103957-4
				12	5	1.99	.398	104257-3	4	5-103957-3
				12	8	2.40	.298	104257-2	3	5-103957-2
				12	10	2.00	.198	104257-1	2	5-103957-1
				1.0	2	1.40	.698	104257-6	7	2-103957-0
				7,8	2	2.40	1.198	1-104257-1	12	1-103957-9
					2	2.00	.998	104257-9	10	1-103957-8
				1.0	2	1.60	.798	104257-7	8	1-103957-7
				1.0	4	2.39	.598	104257-5	6	1-103957-6
				1.0	4	1.99	.498	104257-4	5	1-103957-5
				10	5	1.99	.398	104257-3	4	1-103957-4
				10	8	2.40	.298	104257-2	3	1-103957-3
				10	10	2.00	.198	104257-1	2	1-103957-2
					2	2.40	1.198	1-104257-1	12	1-103957-1
					2	2.20	1.098	1-104257-0	1 1	1-103957-0
					2	2.00	.998	104257-9	10	103957-9
					2	1.80	.898	104257-8	9	103957-8
					2	1.60	.798	104257-7	8	103957-7
					2	1.40	.698	104257-6	7	103957-6
					4	2.39	.598	104257-5	6	103957-5
					4	1.99	.498	104257-4	5	103957-4
					5	1.99	.398	104257-3	4	103957-3
					8	2.40	.298	104257-2	3	103957-2
				/9	10	2.00	.198	104257-1	2	103957-1
-										ASSEMBLY
					\bigtriangleup		_	HOUSING	NO	PART
				PLATING	6	B	A	PART	OF	NUMBER
								NUMBER	POSN	ON STRIP
						1				
					ТНІС	DRAWING IS A	CONTROLLED DOC	UMENT. DWN	11-4-86	
							JULIE DUC	CHK 1	1-12-86	- TE
							TOLERANCES UI OTHERWISE SPE	NLESS CIFIED: APVD 1	1-12-86 NAME	
						INCHES		P de Jong product spec		RCPT ASSY, AMPMODU
							0 PLC ± - 1 PLC ± -	108-250.34	1	ROW, .100 C/L, LATCH

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THIS DRAWING IS A CI	ONTROLLED DOCUMENT.	DWN 11-4-86 L A MAYER CHK 11-12-86	TE Connectivity
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	P de Jong APVD 11-12-86	NAME
INCHES		<u>P de Jong</u> Product spec	RCPT ASSY, AMPMODU MTE, SINGLE
$\bigcirc \square$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	108-25034 APPLICATION SPEC	ROW, .100 C/L, LATCHED & POLARIZED FOR #22-#25 AWG WIRE SIZE, STRIP FORM
т	4 PLC ± - ANGLES ± -	114-25026	SIZE CAGE CODE DRAWING NO RESTRICTED TO
MATERIAL	FINISH SEE TABLE	WEIGHT	A_{2} 00779 C -103957 -
_	JLL IADLL	CUSTOMER DRAWING	SCALE 1:1 SHEET 2 OF 2 N2

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	REVISIONS			
TR	DESCRIPTION	DATE	DWN	APVD
_	SEE SHEET 1	_	_	_

Mouser Electronics

Authorized Distributor

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TE Connectivity: <u>1-103957-2</u>