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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-002927	28FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151802-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1528337
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528337

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	C1	

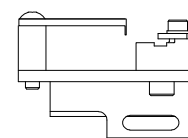
TE Connectivity	
NAME	
FINE ADJ SIDE FD HD-I APPL	
SIZE	CAGE CODE
DRAWING NO	RESTRICTED TO
A3	©- 1528337

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH
MATERIAL	

	—	1	1	1	1	1	1	1528337	PRINT, APPLICATOR LOG SHEET	71
	—	1	1	1	1	1	1	1338705—3	DOCUMENTATION PACKAGE	72
										70
										69
										68
	—	1	1	1	1	1	1	461264—5	PLATE, IDENTIFICATION	67
	—	2	2	2	2	2	2	21017—2	SCR,DRIVE(#2x.19)ID PLATE	66
										65
										64
	—	1	1	1	1	1	1	3—18031—0	SCR,SKT SET(M6X6)RAM	63
										62
	—	2	2	2	2	2	2	2—18032—5	SCR,SET(M5X20)DRAG	6
	—	1	1	1	1	1	1	18024—7	SCR,BHC(M4X10)ANVIL	60
	—	1	1	1	1	1	1	5—18022—2	SCR,HEX(M4X8)FEED FINGER	59
										58
	—	1	1	1	1	1	1	1338685—1	PAWL, FEED	56
										55
4	—	4	4	4	4	4	4	18024—8	SCR,BHC(M4x12)SHEAR HOLDER	54
	—	2	2	2	2	2	2	9—18023—6	SCR,SHC(M4x14)TERM HLD DWN	53
	—	1	1	1	1	1	1	18030—1	NUT,HEX(M3)HOLD DOWN	52
	—	1	1	1	1	1	1	811242—5	BUMPER, HOLDDOWN	51
	—	1	1	1	1	1	1	690753—2	SPACER, TONKER	50
	—	1	1	1	1	1	1	18024—3	SCR,BHC(M3X10)CAM	49
	—	—	1	—	—	1	—	1338675—1	CAM, PRE FEED 30 & 40 mm ST	48
	—	1	—	1	1	—	1	1338676—1	CAM, POST FEED 30 & 40 mm ST	47
	—	1	1	1	1	1	1	1320999—3	APPLICATOR BASIC SUBASSY	46
	—	1	1	1	1	1	1	690191—1	PLUG, NYLON	45
	—	1	1	1	1	1	1	1338660—1	RAM	44
										43
										42
	—	1	1	1	1	1	1	2—18024—6	SCR,BHC(M8X25)RAM	41
										40
	—	1	1	1	1	1	1	690125—1	SHIM SUBASSY	39
	—	1	1	1	1	1	1	469367—9	SPACER, FINE ADJUST	38
	—	1	1	1	1	1	1	879103—2	FINE ADJUST HEAD SUBASSY	37
										36
										35
	—	1	1	1	1	1	1	1320934—1	SUPPORT, TERMINAL	34
	—	2	2	2	2	2	2	1—18024—0	SCR,BHC(M4X20)STRIP GUIDE	33
	—	1	1	1	1	1	1	18027—2	WASHER, FLAT(M4)	32
	—	1	1	1	1	1	1	1—18023—2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
	—	1	1	1	1	1	1	1320908—8	SPACER, STRIP GUIDE	30
	—	1	1	1	1	1	1	1—1633073—5	STRIP GUIDE PLATE ASSY	29
	—	1	1	1	1	1	1	1—455888—5	SPACER, FRONT SHEAR DEP	28
	—	2	2	2	2	2	2	1—22284—0	SPRING, DRAG	27
	—	1	1	1	1	1	1	356835—1	LEVER, DRAG RELEASE	26
	—	1	1	1	1	1	1	240792—1	DRAG, TERMINAL	25
	—	1	1	1	1	1	1	1320928—1	PLATE, STRIP GUIDE	24
	—	1	1	1	1	1	1	980371—4	SCR,SHC SHLD	23
	—	1	—	1	1	—	1	690472—2	STRIPPER	22
	—	1	1	1	1	1	1	1—18023—1	SCR,SHC(M4X10)STRIPPER	21
	—	4	4	4	4	4	4	18025—2	WASHER,LOCK(M4)STRIPPER	20
	—	—	1	—	—	1	—	690472—1	STRIPPER	19
1										18
	—	1	—	—	1	—	—	1338684—1	HOLDER, SHEAR, FRONT (NO—CUT)	17
										16
										15
										14
										13
	—	1	1	1	1	1	1	3—22280—3	SPRING, SHEAR	12
	—	1	1	1	1	1	1	356885—4	STOP, SHEAR	11
}	—	—	1	1	—	1	1	1320921—1	HOLDER, SHEAR, FRONT (CUT)	10
	—	1	1	1	1	1	1	1—454276—9	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	3—1333204—6	ANVIL	8
	—	1	1	1	1	1	1	2—240641—8	SPACER, DEPRESSOR (REAR)	7
										6
	—	1	1	1	1	1	1	3—455889—6	DEPRESSOR, SHEAR (FRONT)	5
	—	1	1	1	1	1	1	238011—4	SPACER, BLOCK CRIMPER	4
1	1	2	2	2	1	1	1	1—854830—8	CRIMPER, INSULATION	3
	—	1	1	1	1	1	1	1—455888—1	SPACER, CRIMPER	2
1	1	2	2	2	1	1	1	2—456405—9	CRIMPER, WIRE	1
1	—77	—76	—72	—71	—6	—2	—1	PART NO	DESCRIPTION	ITEM NO

[illegible]

ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



LONG POSITION
GUIDE OFF WIRE BARREL

		QTY REQD PER ASSY		PARTS LIST	
THIS DRAWING IS A CONTROLLED DOCUMENT.				OWN L LOFTHOUSE	22JAN04
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		CDK	—
INCHES				APPROVED F BACKHURST	22JAN04
				NAME	TYCO ELECTRONICS CORPORATION HARRISBURG, PA 17105-3608
MATERIAL		FINISH		SIZE	CAGE CODE
—		—		A1	00779
		WEIGHT		DRAWING NO	
		F		C=1528337	
CUSTOMER DRAWING				SCALE	SHEET
				1	OF 1
				REV	—

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