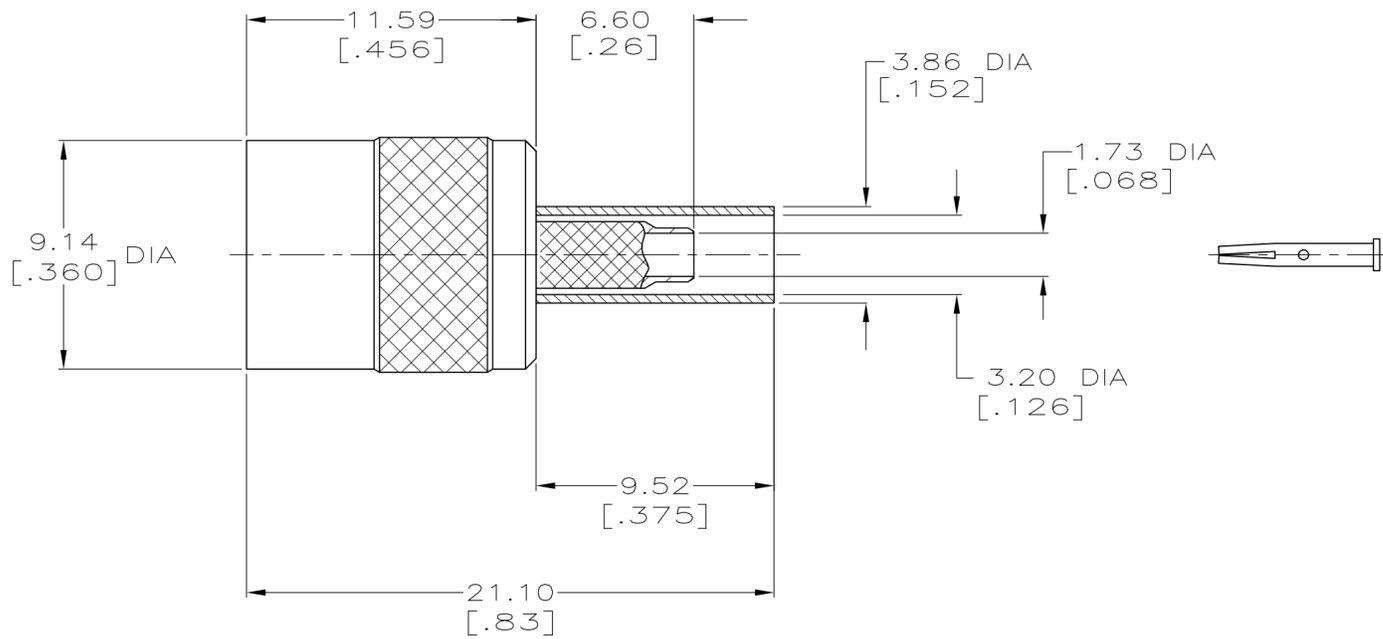


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| LOC | | DIST | | REVISIONS | | | | | |
|-----|--|------|--|-----------|-----|---------------|---------|-----|------|
| AJ | | 16 | | P | LTR | DESCRIPTION | DATE | DWN | APVD |
| | | | | D1 | | ECR-12-005726 | 27MAR12 | RK | MY |



1. MATERIALS:

- BODIES...BRASS PER QQ-B-626
- INNER AND OUTER CONTACTS... BERYLLIUM COPPER PER QQ-C-576
- DIELECTRIC...PTFE PER ASTM D1710
- FERRULE...ANNEALED COPPER PER QQ-C-576



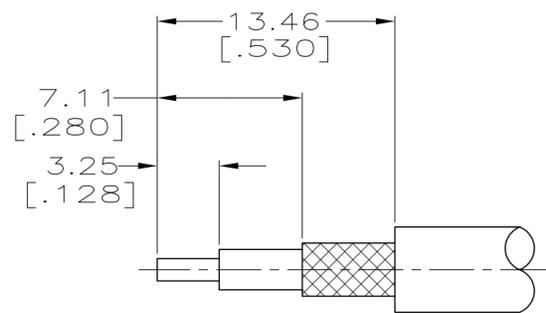
FINISH:

- CENTER CONTACT...GOLD PER MIL-G-45204
- OTHER METAL PARTS...NICKEL PER QQ-N-290



FINISH:

- CENTER AND OUTER CONTACT...GOLD PER MIL-G-45204
- OTHER METAL PARTS...NICKEL PER QQ-N-290



RECOMMENDED STRIP LENGTHS
SCALE NTS

| B | 58483-1 | .128 | HX4-1637 | 4 | K699 | 2 | RG 179,187 | 414618-2 |
|--------------------------------|------------|------------------------------|-----------------|--------------------------------|--------------------|-------|------------|-------------|
| B | 58483-1 | .128 | HX4-1637 | 4 | K699 | 3 | RG 179,187 | 414618-1 |
| POSITION LETTER | TE DIE SET | HEX SIZE | DANIELS DIE SET | SELECTOR NUMBER | DANIELS POSITIONER | NOTES | CABLE | PART NUMBER |
| TE PRO-CRIMPER FOR BRAID CRIMP | | M 22520/5-01 FOR BRAID CRIMP | | M 22520/2-01 FOR CONTACT CRIMP | | | | |
| TOOLING INFORMATION | | | | | | | | |

| | | | | | | | | | | | | | | |
|---|--|------------------|-----------|-----------|---------------------|-------|--------|-----|-----------|-------|------------|----------|---------------|---|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN | B. WERNER | 13/JUL/93 | TE Connectivity | | | | | | | | | |
| DIMENSIONS: mm [INCHES] | | CHK | J. MCLEOD | 13/JUL/93 | | | | | | | | | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: | | APVD | J. MCLEOD | 13/JUL/93 | | | | | | | | | | |
| 0 PLC ± - 1 PLC ± - 2 PLC ± .25 [.010] 3 PLC ± .13 [.005] 4 PLC ± - ANGLES ± - | | PRODUCT SPEC | NAME | | | | | | | | | | | |
| MATERIAL SEE NOTES | | FINISH | SEE NOTES | | WEIGHT | - | SIZE | A2 | CAGE CODE | 00779 | DRAWING NO | C=414618 | RESTRICTED TO | - |
| | | CUSTOMER DRAWING | | SCALE | 5:1 | SHEET | 1 OF 1 | REV | D1 | | | | | |

CUSTOMER DRAWING

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