KPS Series, X7R Dielectric, 10 – 250 VDC (Automotive Grade)



Overview

KEMET Power Solutions (KPS) Automotive Series stacked capacitors utilize a proprietary lead-frame technology to vertically stack one or two multilayer ceramic chip capacitors into a single compact surface mount package. The attached lead-frame mechanically isolates the capacitor/s from the printed circuit board, therefore offering advanced mechanical and thermal stress performance. Isolation also addresses concerns for audible, microphonic noise that may occur when a bias voltage is applied. A two chip stack offers up to double the capacitance in the same or smaller design footprint when compared to traditional surface mount MLCC devices. Providing up to 10 mm of board flex capability, KPS Series capacitors are environmentally friendly and in compliance with RoHS legislation. Available in X7R dielectric, these devices are

capable of Pb-Free reflow profiles and provide lower ESR, ESL and higher ripple current capability when compared to other dielectric solutions.

Combined with the stability of an X7R dielectric, KEMET's KPS Series devices exhibit a predictable change in capacitance with respect to time and voltage and boast a minimal change in capacitance with reference to ambient temperature. Capacitance change is limited to $\pm 15\%$ from -55° C to $+125^{\circ}$ C.

KPS Series automotive grade capacitors meet the demanding Automotive Electronics Council's AEC-Q200 qualification requirements.

Benefits

- AEC-Q200 automotive qualified
- -55°C to +125°C operating temperature range
- · Reliable and robust termination system
- EIA 1210, 1812, and 2220 Case sizes
- DC voltage ratings of 10 V, 16 V, 25 V, 50 V, 100 V, and 250 V



Ordering Information

С	2220	С	106	M	5	R	2	С	AUTO
Ceramic	Case Size (L" x W")	Specification/ Series	Capacitance Code (pF)	Capacitance Tolerance ¹	Rated Voltage (VDC)	Dielectric	Failure Rate/Design	Leadframe Finish ²	Packaging/Grade (C-Spec)
	1210 1812 2220	C = Standard	Two significant digits + number of zeros	K = ±10% M = ±20%	8 = 10 4 = 16 3 = 25 5 = 50 1 = 100 A = 250	R = X7R	1 = KPS Single Chip Stack 2 = KPS Double Chip Stack	C = 100% Matte Sn	See "Packaging C-Spec Ordering Options Table" below

¹ Double chip stacks ("2" in the 13th character position of the ordering code) are only available in M (\pm 20%) capacitance tolerance. Single chip stacks ("1" in the 13th character position of the ordering code) are available in K (\pm 10%) or M (\pm 20%) tolerances.

² Additional leadframe finish options may be available. Contact KEMET for details.



Packaging C-Spec Ordering Options Table

Packaging Type ¹	Packaging/Grade Ordering Code (C-Spec) ²
7" Reel (Embossed Plastic Tape)/Unmarked	AUTO
13" Reel (Embossed Plastic Tape)/Unmarked	AUTO 7289

¹ The terms "Marked" and "Unmarked" pertain to laser marking option of capacitors. All packaging options labeled as "Unmarked" will contain capacitors that have not been laser marked. The option to laser mark is not available on these devices. For more information see "Capacitor Marking".

Benefits cont'd

- Capacitance offerings ranging from 0.1μF up to 47 μF
- Available capacitance tolerances of ±10% and ±20%
- Higher capacitance in the same footprint
- Potential board space savings
- Advanced protection against thermal and mechanical stress
- · Provides up to 10 mm of board flex capability

- · Reduces audible, microphonic noise
- · Extremely low ESR and ESL
- Lead (Pb)-free, RoHS and REACH compliant
- · Capable of Pb-free reflow profiles
- · Non-polar device, minimizing installation concerns
- · Tantalum and electrolytic alternative

Applications

Typical applications include smoothing circuits, DC/DC converters, power supplies (input/output filters), noise reduction (piezoelectric/mechanical), circuits with a direct battery or power source connection, critical and safety relevant circuits without (integrated) current limitation and any application that is subject to high levels of board flexure or temperature cycling.

Qualification/Certification

Automotive Grade products meet or exceed the requirements outlined by the Automotive Electronics Council. Details regarding test methods and conditions are referenced in document AEC-Q200, Stress Test Qualification for Passive Components. For additional information regarding the Automotive Electronics Council and AEC-Q200, please visit their website at www.aecouncil.com.

Environmental Compliance

Lead (Pb)-free, RoHS, and REACH compliant without exemptions.

² For additional information regarding "AUTO" C-Spec options, see "Automotive C-Spec Information".



Automotive C-Spec Information

KEMET Automotive Grade products meet or exceed the requirements outlined by the Automotive Electronics Council. Details regarding test methods and conditions are referenced in document AEC-Q200, Stress Test Qualification for Passive Components. These products are supported by a Product Change Notification (PCN) and Production Part Approval Process warrant (PPAP).

Automotive products offered through our distribution channel have been assigned an inclusive ordering code C-Spec, "AUTO". This C-Spec was developed in order to better serve small and medium sized companies that prefer an automotive grade component without the requirement to submit a customer Source Controlled Drawing (SCD) or specification for review by a KEMET engineering specialist. This C-Spec is therefore not intended for use by KEMET's OEM Automotive customers and are not granted the same "privileges" as other automotive C-Specs. Customer PCN approval and PPAP request levels are limited (see details below).

Product Change Notification (PCN)

The KEMET Product Change Notification system is used to communicate primarily the following types of changes:

- Product/process changes that affect product form, fit, function, and/or reliability
- · Changes in manufacturing site
- Product obsolescence

KEMET Automotive	Customer Notifica	tion due to:	Days prior to	
C-Spec	Process/Product change	Obsolescence*	implementation	
KEMET assigned ¹	Yes (with approval and sign off)	Yes	180 days Minimum	
AUT0	Yes (without approval)	Yes	90 days Minimum	

¹ KEMET assigned C-Specs require the submittal of a customer SCD or customer specification for review. For additional information contact KEMET.

Production Part Approval Process (PPAP)

The purpose of the Production Part Approval Process is:

- To ensure that supplier can meet the manufacturability and quality requirements for the purchased parts.
- To provide the evidence that all customer engineering design record and specification requirements are properly understood and

fulfilled by the manufacturing organization.

• To demonstrate that the established manufacturing process has the potential to produce the part

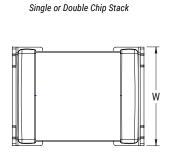
KEMET Automotive	PPAP (Product Part Approval Process) Level									
C-Spec	1	2	3	4	5					
KEMET assigned ¹	•	•	•	•	•					
AUTO	0		0	_						

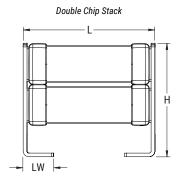
¹ KEMET assigned C-Specs require the submittal of a customer SCD or customer specification for review. For additional information contact KEMET.

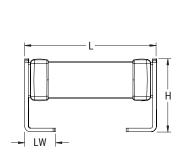
- Part Number specific PPAP available
- Product family PPAP only



Dimensions - Millimeters (Inches)







Single Chip Stack

Number of Chips	EIA Size Code	Metric Size Code	L Length	W Width	H Height	LW Lead Width	Mounting Technique
	1210	3225	3.50 (0.138) ±0.30 (0.012)	2.60 (0.102) ±0.30 (0.012)	3.35 (0.132) ±0.10 (0.004)	0.80 (0.032) ±0.15 (0.006)	
Single	1812	4532	5.00 (0.197) ±0.50 (0.020)	3.50 (0.138) ±0.50 (0.020)	2.65 (0.104) ±0.35 (0.014)	1.10 (0.043) ±0.30 (0.012)	
	2220	5650	6.00 (0.236) ±0.50 (0.020)	5.00 (0.197) ±0.50 (0.020)	3.50 (0.138) ±0.30 (0.012)	1.60 (0.063) ±0.30 (0.012)	0-14 0-4 0-1-
	1210	3225	3.50 (0.138) ±0.30 (0.012)	2.60 (0.102) ±0.30 (0.012)	6.15 (0.242) ±0.15 (0.006)	0.80 (0.031) ±0.15 (0.006)	Solder Reflow Only
Double	1812	4532	5.00 (0.197) ±0.50 (0.020)	3.50 (0.138) ±0.50 (0.020)	5.00 (0.197) ±0.50 (0.020)	1.10 (0.043) ±0.30 (0.012)	
	2220	5650	6.00 (0.236) ±0.50 (0.020)	5.00 (0.197) ±0.50 (0.020)	5.00 (0.197) ±0.50 (0.020)	1.60 (0.063) ±0.30 (0.012)	

Electrical Parameters/Characteristics

Item	Parameters/Characteristics
Operating Temperature Range	-55°C to +125°C
Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC)	±15%
Aging Rate (Maximum % Capacitance Loss/Decade Hour)	3.0%
Dielectric Withstanding Voltage (DWV)	250% of rated voltage (5±1 seconds and charge/discharge not exceeding 50 mA)
Dissipation Factor (DF) Maximum Limit at 25°C	5% (6.3 and 10 V), 3.5% (16 and 25 V) and 2.5% (50 to 250 V)
Insulation Resistance (IR) Limit at 25°C	See Insulation Resistance Limit Table (Rated voltage applied for 120±5 seconds at 25°C)

Regarding aging rate: Capacitance measurements (including tolerance) are indexed to a referee time of 1,000 hours. To obtain IR limit, divide $M\Omega$ - μ F value by the capacitance and compare to $G\Omega$ limit. Select the lower of the two limits.

Capacitance and dissipation factor (DF) measured under the following conditions:

1 kHz ± 50 Hz and 1.0 ± 0.2 Vrms if capacitance $\leq 10 \ \mu F$

120 Hz \pm 10 Hz and 0.5 \pm 0.1 Vrms if capacitance > 10 μ F

Note: When measuring capacitance it is important to ensure the set voltage level is held constant. The HP4284 and Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."



Post Environmental Limits

	High Temperature Life, Biased Humidity, Moisture Resistance										
Dielectric	Rated DC Voltage	Capacitance Value	Dissipation Factor (Maximum %)	Capacitance Shift	Insulation Resistance						
	> 25		3.0								
X7R	16/25 All		5.0	±20%	10% of Initial Limit						
	< 16		7.5								

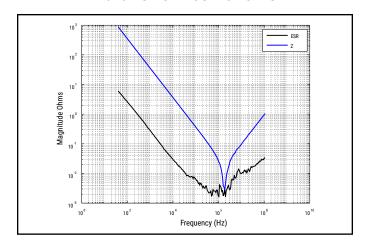
Insulation Resistance Limit Table

EIA Case Size	1,000 Megohm Microfarads or 100 GΩ	500 Megohm Microfarads or 10 GΩ
1210	< 0.39 µF	≥ 0.39 µF
1812	< 2.2 μF	≥ 2.2 µF
2220	< 10 μF	≥ 10 µF

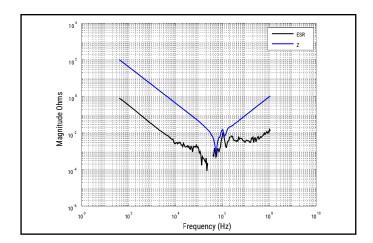


Electrical Characteristics

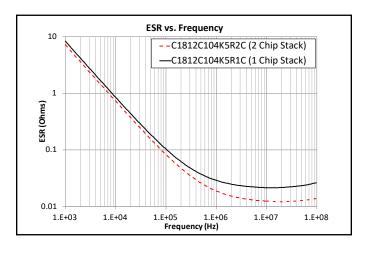
Z and ESR C1210C475M5R1C



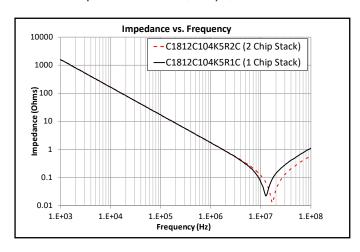
Z and ESR C2220C476M3R2C



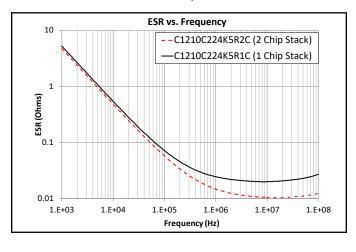
ESR - 1812, .10 μ F, 50 V X7R



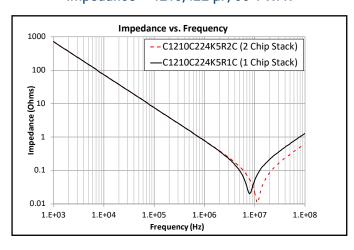
Impedance – 1812, .10 μF, 50 V X7R



ESR - 1210, .22 μF, 50 V X7R



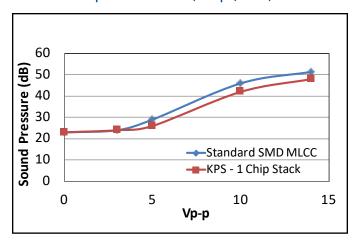
Impedance – 1210, .22 μF, 50 V X7R



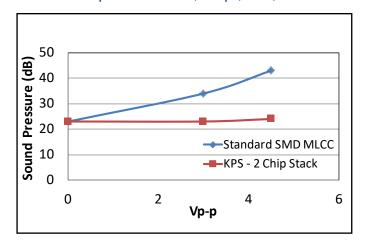


Electrical Characteristics cont'd

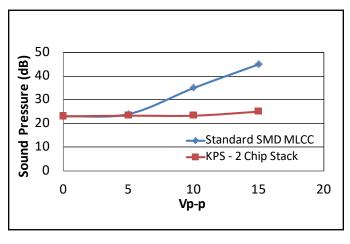
Microphonics - 2220, 22 μF, 50 V, X7R



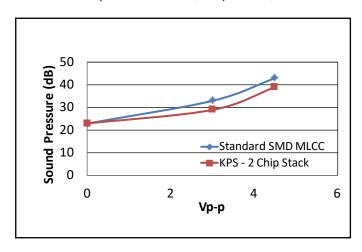
Microphonics – 1210, 4.7 μ F, 50 V, X7R



Microphonics – 2220, 47 μF, 25 V, X7R

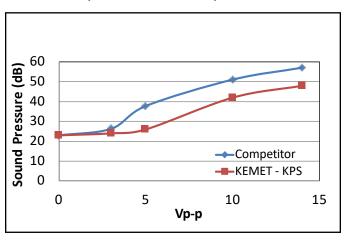


Microphonics – 1210, 22 μF, 25 V, X7R

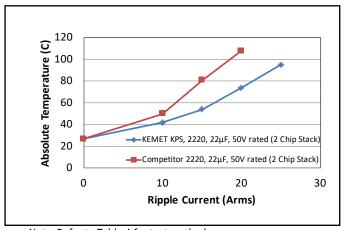


Competitive Comparision

Microphonics – 1210, 4.7 μF, 50 V, X7R



Ripple Current (Arms) 2220, 22 µF, 50 V

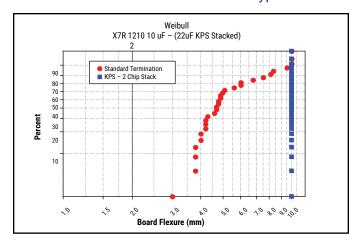


Note: Refer to Table 4 for test method.

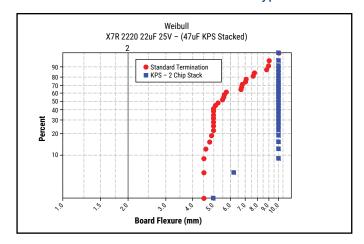


Electrical Characteristics cont'd

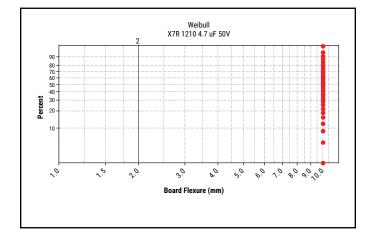
Board Flex vs. Termination Type



Board Flex vs. Termination Type



Board Flexure to 10 mm



Board Flexure to 10 mm

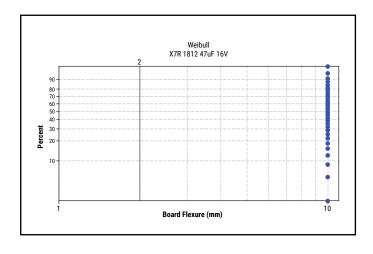




Table 1 - Capacitance Range/Selection Waterfall (1210 - 2220 Case Sizes)

		Case Siz	e/Series			C12	10C				C	1812	С			C	2220	С	
	Cap	Voltag	e Code	8	4	3	5	1	Α	4	3	5	1	Α	4	3	5	1	Α
Capacitance	Code	Rated Vol	tage (VDC)	2	16	52	20	100	250	92	25	20	100	250	91	22	20	100	250
		Capacitano	e Tolerance									d Chip Thickne				•			
	Single Chip Stack																		
0.10 μF	104	K	М	F۷	F۷	F۷	F۷	FV	FV	GP	GP	GP	UD	UD	JP	JP	JP	JP	JP
0.22 μF	224	К	M	FV	FV	FV	FV	FV		GP	GP	GP	UD	UD	JP	JP	JP	JP	JP
0.47 μF	474	К	M	FV	FV	FV	FV	FV		GP	GP	GP	UD	UD	JP	JP	JP		
1.0 μF	105	K	M	FV	FV	FV	FV	FV		GP	GP	GP	UD		JP	JP	JP		
2.2 μF	225	К	M	FV	FV	FV	FV			GP	GP	GP			JP	JP	JP	UD	
3.3 μF	335	K	M	FV	FV	FV	FV			GP	GP	GP			JP	JP	JP	UD	
4.7 μF	475	K	M	FV	FV	FV	FV			GP	GP	GP			JP	JP	JP		
10 μF	106	K	M	FV	FV	FV				GP	GP				JP	JP	JP		
15 μF	156	K	M												JP	JP			
22 μF	226	K	M												JP	JP			
					D	oubl	e Chi	p Sta	ck										
0.10 μF	104		M	FW	FW	FW	FW	FW	FW	GR	GR	GR	UD	UD	JR	JR	JR	JR	JR
0.22 μF	224		M	FW	FW	FW	FW	FW	FW	GR	GR	GR	UD	UD	JR	JR	JR	JR	JR
0.47 μF	474		M	FW	FW	FW	FW	FW		GR	GR	GR	UD	UD	JR	JR	JR	JR	JR
1.0 μF	105		M	FW	FW	FW	FW	FW		GR	GR	GR	UD	UD	JR	JR	JR		
2.2 μF	225		M	FW	FW	FW	FW	FW		GR	GR	GR	UD		JR	JR	JR		
3.3 μF	335		M	FW	FW	FW	FW			GR	GR	GR	UD		JR	JR	JR	UD	
4.7 μF	475		M	FW	FW	FW	FW			GR	GR	GR			JR	JR	JR		
10 μF	106		M	FW	FW	FW	FW			GR	GR	GR			JR	JR	JR		
22 μF	226		M	FW	FW	FW				GR	GR				JR	JR	JR		
33 μF	336		M												JR	JR			
47 μF	476		M												JR	JR			
		Rated Vol	10	16	25	50	100	250	16	25	50	100	250	16	25	50	100	250	
Capacitance	Cap	Voltag	e Code	8	4	3	5	1	Α	4	3	5	1	Α	4	3	5	1	Α
Capacitance		Case Siz	e/Series			C12	10C				C	1812	С			С	2220	С	

UD = Under development

These products are protected under US Patent 8,331,078 other patents pending, and any foreign counterparts.

Table 2 – Chip Thickness/Tape & Reel Packaging Quantities

Thickness	Case	Thickness ±	Paper C	Plastic Quantity			
Code	Size	ze Range (mm) 7" Reel 13" F		13" Reel	7" Reel	13" Reel	
FV	1210	3.35 ± 0.10	0	0	600	2,000	
FW	1210	6.15 ± 0.15	0	0	300	1,000	
GP	1812	2.65 ± 0.35	0	0	500	2,000	
GR	1812	5.00 ± 0.50	0	0	400	1,700	
JP	2220	3.50 ± 0.30	0	0	300	1,300	
JR	2220	5.00 ± 0.50	0	0	200	800	
Thickness	Case	Thickness ±	7" Reel	7" Reel 13" Reel		7" Reel 13" Reel	
Code	Size	Range (mm)	Paper C	Quantity	Plastic Quantity		

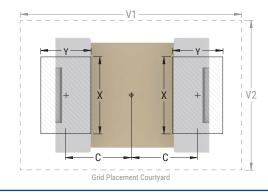
Package quantity based on finished chip thickness specifications.



Table 3 - KPS Land Pattern Design Recommendations (mm)

EIA SIZE CODE	METRIC SIZE	Median (Nominal) Land Protrusion								
OODL	CODE	С	Y	Х	V1	V2				
1210	3225	1.50	1.14	1.75	5.05	3.40				
1812	4532	2.20	1.35	2.87	6.70	4.50				
2220	5650	2.69	2.08	4.78	7.70	6.00				

Image at right based on an EIA 1210 case size.



Soldering Process

KEMET's KPS Series devices are compatible with IR reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing.

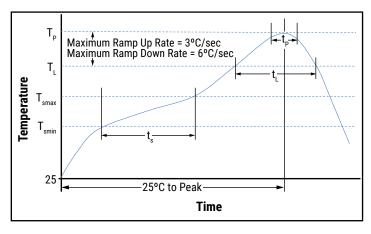
To prevent degradation of temperature cycling capability, care must be taken to prevent solder from flowing into the inner side of the lead frames (inner side of "J" lead in contact with the circuit board).

After soldering, the capacitors should be air cooled to room temperature before further processing. Forced air cooling is not recommended.

Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the capacitor body. The iron should be used to heat the solder pad, applying solder between the pad and the lead, until reflow occurs. Once reflow occurs, the iron should be removed immediately. (Preheating is required when hand soldering to avoid thermal shock.)

Profile Feature	SnPb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Minimum (T _{Smin})	100°C	150°C
Temperature Maximum (T _{Smax})	150°C	200°C
Time (t_s) from T_{smin} to T_{smax})	60 - 120 seconds	60 - 120 seconds
Ramp-up Rate $(T_L \text{ to } T_P)$	3°C/seconds maximum	3°C/seconds maximum
Liquidous Temperature (T _L)	183°C	217°C
Time Above Liquidous (t _L)	60 – 150 seconds	60 - 150 seconds
Peak Temperature (T _P)	235°C	250°C
Time within 5°C of Maximum Peak Temperature (t _p)	20 seconds maximum	10 seconds maximum
Ramp-down Rate $(T_p \text{ to } T_L)$	6°C/seconds maximum	6°C/seconds maximum
Time 25°C to Peak Temperature	6 minutes maximum	8 minutes maximum

Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.



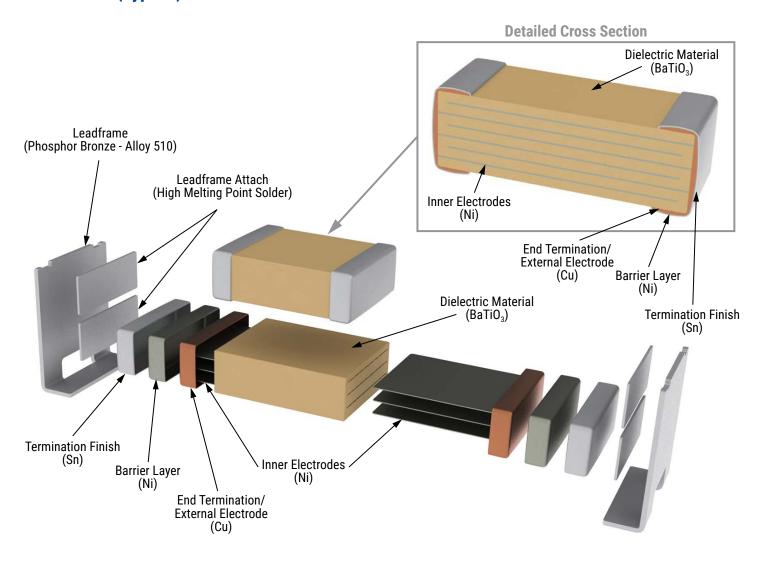


Storage & Handling

Ceramic chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature-reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulfur bearing compounds. For optimized solderability chip stock should be used promptly, preferably within 1.5 years of receipt.



Construction (Typical)



Product Marking

Laser marking option is not available on:

- COG, Ultra Stable X8R and Y5V dielectric devices
- EIA 0402 case size devices
- EIA 0603 case size devices with Flexible Termination option.
- · KPS Commercial and Automotive grade stacked devices.

These capacitors are supplied unmarked only.



Tape & Reel Packaging Information

KEMET offers multilayer ceramic chip capacitors packaged in 8, 12 and 16 mm tape on 7" and 13" reels in accordance with EIA Standard 481. This packaging system is compatible with all tape-fed automatic pick and place systems. See Table 2 for details on reeling quantities for commercial chips.

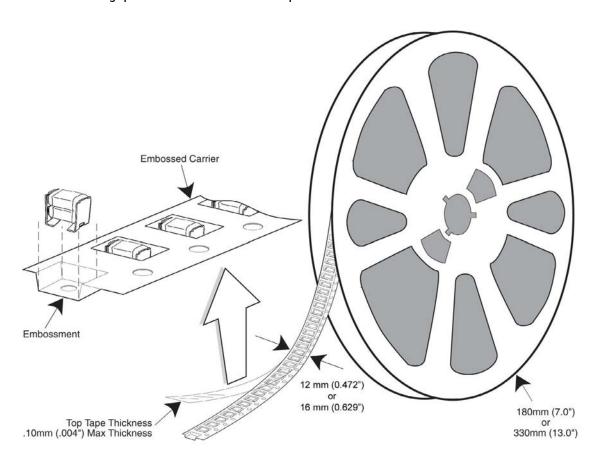


Table 4 - Carrier Tape Configuration - Embossed Plastic (mm)

EIA Case Size	Tape Size (W)*	Pitch (P ₁)*	
01005 - 0402	8	2	
0603 - 1210	8	4	
1805 - 1808	12	4	
≥ 1812	12	8	
KPS 1210	12	8	
KPS 1812 & 2220	16	12	
Array 0508 & 0612	8	4	

^{*}Refer to Figure 1 for W and P_1 carrier tape reference locations.

^{*}Refer to Table 5 for tolerance specifications.



Figure 1 - Embossed (Plastic) Carrier Tape Dimensions

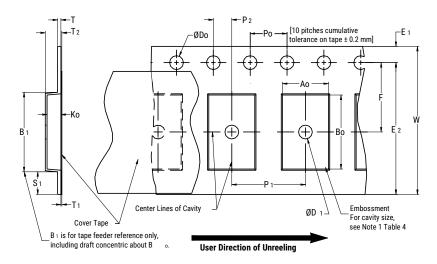


Table 5 – Embossed (Plastic) Carrier Tape Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)									
Tape Size	D ₀	D ₁ Minimum Note 1	E ₁	P ₀	P ₂	R Reference Note 2	S ₁ Minimum Note 3	T Maximum	T ₁ Maximim
8 mm		1.0 (0.039)				25.0 (0.984)			
12 mm	1.5+0.10/0.0-0.0 (0.059+0.004/-0.0)	1.5	1.75±0.10 (0.069±0.004)	4.0±0.10 (0.157±0.004)	2.0±0.05 (0.079±0.002)	30	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)
16 mm		(0.059)				(1.181)			
Variable Dimensions — Millimeters (Inches)									
Tape Size	Pitch	B ₁ Maximum Note 4	E ₂ Minimum	F	P ₁	T_2 Maximum	W Maximum	A ₀ , B ₀	. & K ₀
8 mm	Single (4 mm)	4.35 (0.171)	6.25 (0.246)	3.5±0.05 (0.138±0.002)	4.0±0.10 (0.157±0.004)	2.5 (0.098)	8.3 (0.327)		
12 mm	Single (4 mm) & Double (8 mm)	8.2 (0.323)	10.25 (0.404)	5.5±0.05 (0.217±0.002)	8.0±0.10 (0.315±0.004)	4.6 (0.181)	12.3 (0.484)	Note 5	
16 mm	Triple (12 mm)	12.1 (0.476)	14.25 (0.561)	7.5±0.05 (0.138±0.002)	12.0±0.10 (0.157±0.004)	4.6 (0.181)	16.3 (0.642)		

- 1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
- 2. The tape with or without components shall pass around R without damage (see Figure 5).
- 3. If S, < 1.0 mm, there may not be enough area for cover tape to be properly applied (see EIA Standard 481 paragraph 4.3 section b).
- 4. B_1 dimension is a reference dimension for tape feeder clearance only.
- 5. The cavity defined by A_{α} , B_{α} and K_{α} shall surround the component with sufficient clearance that:
 - (a) the component does not protrude above the top surface of the carrier tape.
 - (b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
 - (c) rotation of the component is limited to 20° maximum for 8 and 12 mm tapes and 10° maximum for 16 mm tapes (see Figure 2).
 - (d) lateral movement of the component is restricted to 0.5 mm maximum for 8 and 12 mm wide tape and to 1.0 mm maximum for 16 mm tape (see Figure 3).
 - (e) for KPS Series product, A_0 and B_0 are measured on a plane 0.3 mm above the bottom of the pocket.
 - (f) see Addendum in EIA Standard 481 for standards relating to more precise taping requirements.



Packaging Information Performance Notes

1. Cover Tape Break Force: 1.0 Kg minimum.

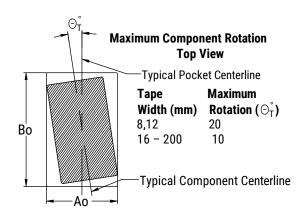
2. Cover Tape Peel Strength: The total peel strength of the cover tape from the carrier tape shall be:

Tape Width	Tape Width Peel Strength	
8 mm	0.1 to 1.0 Newton (10 to 100 gf)	
12 and 16 mm	0.1 to 1.3 Newton (10 to 130 gf)	

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 ±10 mm/minute.

3. Labeling: Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. *Refer to EIA Standards 556 and 624*.

Figure 2 - Maximum Component Rotation



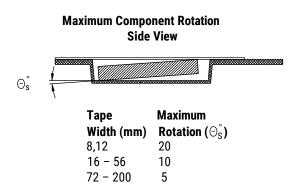


Figure 3 - Maximum Lateral Movement

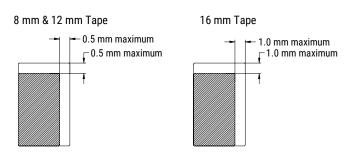


Figure 4 - Bending Radius

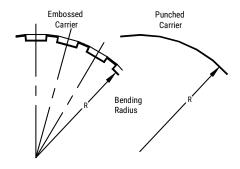
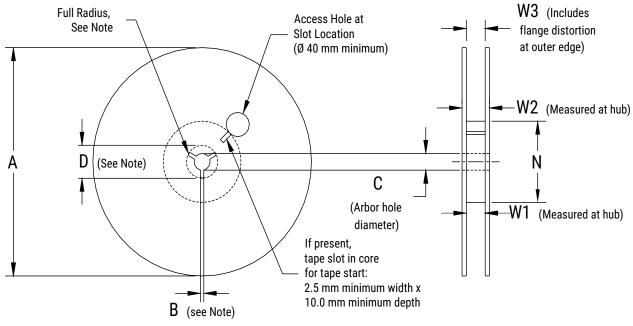




Figure 5 - Reel Dimensions



Note: Drive spokes optional; if used, dimensions B and D shall apply.

Table 6 - Reel Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)							
Tape Size	A	B Minimum	С	D Minimum			
8 mm	178±0.20	1.5 (0.059)	13.0+0.5/-0.2 (0.521+0.02/-0.008)	20.2 (0.795)			
12 mm	(7.008±0.008) or						
16 mm	330±0.20 (13.000±0.008)						
	Variable Dimensions — Millimeters (Inches)						
Tape Size	N Minimum	W ₁	W ₂ Maximum	W ₃			
8 mm		8.4+1.5/-0.0 (0.331+0.059/-0.0)	14.4 (0.567)				
12 mm	50 (1.969)	12.4+2.0/-0.0 (0.488+0.078/-0.0)	18.4 (0.724)	Shall accommodate tape width without interference			
16 mm		16.4+2.0/-0.0 (0.646+0.078/-0.0)	22.4 (0.882)				



Figure 6 - Tape Leader & Trailer Dimensions

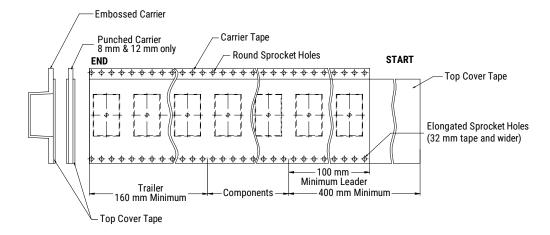
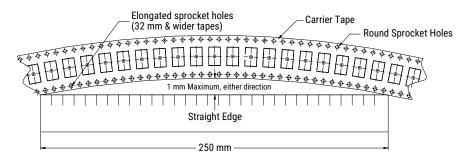


Figure 7 - Maximum Camber





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C1210C105K1R1CAUTO C1812C106M3R2CAUTO C1812C226M4R2CAUTO C1812C335M5R2CAUTO C2220C106K5R1CAUTO C2220C106M5R2CAUTO C2220C226M5R2CAUTO C2220C335K5R1CAUTO C2220C476M3R2CAUTO C1210C225M1R2CAUTO C1210C226M3R2CAUTO C1210C106M5R2CAUTO C1210C475K5R1CAUTO C2220C476M4R2CAUTO C2220C226K3R1CAUTO C2220C475M5R2CAUTO C2220C334MBR2CAUTO C1812C105K5R1CAUTO C1812C106M5R2CAUTO C2220C225K5R1CAUTO C1210C106M3R1CAUTO C1812C224K5R1CAUTO C2220C226M3R2CAUTO C2220C236M3R2CAUTO C2220C336M3R2CAUTO C1812C226M3R2CAUTO C2220C336M3R2CAUTO C1812C226M3R2CAUTO C2220C335M5R2CAUTO C2220C224MAR2CAUTO C2220C156K3R1CAUTO C1812C475K5R1CAUTO C1812C106K3R1CAUTO C1812C106M5R2CAUTO C1210C104M1R2CAUTO C1210C106M5R2CAUTO C1210C225M5R1CAUTO
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