











SCPS130G -AUGUST 2005-REVISED JUNE 2014

PCA9539

# PCA9539 Remote 16-Bit I<sup>2</sup>C and SMBus Low-Power I/O Expander With Interrupt Output, Reset, and Configuration Registers

#### **Features**

- Low Standby-Current Consumption of 1 µA Max
- I<sup>2</sup>C to Parallel Port Expander
- Open-Drain Active-Low Interrupt Output
- Active-Low Reset Input
- 5-V Tolerant I/O Ports
- Compatible With Most Microcontrollers
- 400-kHz Fast I2C Bus
- Polarity Inversion Register
- Address by Two Hardware Address Pins for Use of up to Four Devices
- Latched Outputs With High-Current Drive Capability for Directly Driving LEDs
- Latch-Up Performance Exceeds 100 mA Per JESD 78, Class II
- ESD Protection Exceeds JESD 22
  - 2000-V Human-Body Model (A114-A)
  - 1000-V Charged-Device Model (C101)

### 2 Description

This 16-bit I/O expander for the two-line bidirectional bus (I $^2\text{C}$ ) is designed for 2.3-V to 5.5-V  $\text{V}_{\text{CC}}$ operation. It provides general-purpose remote I/O expansion for most microcontroller families via the I<sup>2</sup>C interface [serial clock (SCL), serial data (SDA)].

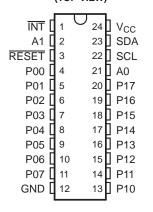
The PCA9539 consists of two 8-bit Configuration (input or output selection), Input Port, Output Port, and Polarity Inversion (active-high or active-low operation) registers. At power-on, the I/Os are configured as inputs. The system master can enable the I/Os as either inputs or outputs by writing to the I/O configuration bits. The data for each input or output is kept in the corresponding Input or output register. The polarity of the Input Port register can be inverted with the Polarity Inversion register. All registers can be read by the system master.

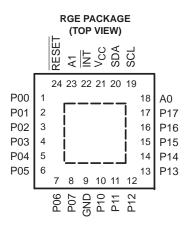
#### Device Information<sup>(1)</sup>

PART NUMBER	PACKAGE	BODY SIZE (NOM)
PCA9539	SSOP (24)	8.20 mm × 5.30 mm
	TVSOP (24)	5.00 mm × 4.40 mm
	SOIC (24)	15.40 mm × 7.50 mm
	TSSOP (24)	7.80 mm × 4.40 mm
	VQFN (24)	4.00 mm × 4.00 mm

(1) For all available packages, see the orderable addendum at the end of the datasheet.

#### DB, DBQ, DGV, DW, OR PW PACKAGE (TOP VIEW)







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## 3 Revision History

CI	hanges from Revision F (January 2011) to Revision G		
•	Added RESET Errata section.	16	
•	Added Interrupt Errata section	17	
•	Power-On Reset Errata section.	27	



### 4 Description (Continued)

The system master can reset the PCA9539 in the event of a time-out or other improper operation by asserting a low in the RESET input. The power-on reset puts the registers in their default state and initializes the I<sup>2</sup>C/SMBus state machine. Asserting RESET causes the same reset/initialization to occur without de-powering the part.

The PCA9539 open-drain interrupt (INT) output is activated when any input state differs from its corresponding Input Port register state and is used to indicate to the system master that an input state has changed.

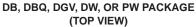
INT can be connected to the interrupt input of a microcontroller. By sending an interrupt signal on this line, the remote I/O can inform the microcontroller if there is incoming data on its ports without having to communicate via the I<sup>2</sup>C bus. Thus, the PCA9539 can remain a simple slave device.

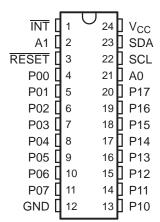
The device outputs (latched) have high-current drive capability for directly driving LEDs. The device has low current consumption.

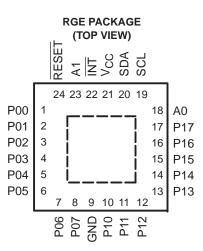
The PCA9539 is identical to the PCA9555, except for the removal of the internal I/O pullup resistor, which greatly reduces power consumption when the I/Os are held low, replacement of A2 with RESET, and a different address range.

Two hardware pins (A0 and A1) are used to program and vary the fixed I<sup>2</sup>C address and allow up to four devices to share the same I<sup>2</sup>C bus or SMBus.

### 5 Pin Configuration and Functions







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#### **Pin Functions**

	PIN		
NAME	SOIC (DW), SSOP (DB), QSOP (DBQ), TSSOP (PW), AND TVSOP (DGV)	QFN (RGE)	DESCRIPTION
ĪNT	1	22	Interrupt output. Connect to V <sub>CC</sub> through a pullup resistor.
A1	2	23	Address input. Connect directly to V <sub>CC</sub> or ground.
RESET	3	24	Active-low reset input. Connect to $V_{\text{CC}}$ through a pullup resistor if no active connection is used.
P00	4	1	P-port input/output. Push-pull design structure.
P01	5	2	P-port input/output. Push-pull design structure.
P02	6	3	P-port input/output. Push-pull design structure.
P03	7	4	P-port input/output. Push-pull design structure.
P04	8	5	P-port input/output. Push-pull design structure.
P05	9	6	P-port input/output. Push-pull design structure.
P06	10	7	P-port input/output. Push-pull design structure.
P07	11	8	P-port input/output. Push-pull design structure.
GND	12	9	Ground
P10	13	10	P-port input/output. Push-pull design structure.
P11	14	11	P-port input/output. Push-pull design structure.
P12	15	12	P-port input/output. Push-pull design structure.
P13	16	13	P-port input/output. Push-pull design structure.
P14	17	14	P-port input/output. Push-pull design structure.
P15	18	15	P-port input/output. Push-pull design structure.
P16	19	16	P-port input/output. Push-pull design structure.
P17	20	17	P-port input/output. Push-pull design structure.
A0	21	18	Address input. Connect directly to V <sub>CC</sub> or ground.
SCL	22	19	Serial clock bus. Connect to V <sub>CC</sub> through a pullup resistor.
SDA	23	20	Serial data bus. Connect to V <sub>CC</sub> through a pullup resistor.
V <sub>CC</sub>	24	21	Supply voltage

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### 6 Specifications

### 6.1 Absolute Maximum Ratings<sup>(1)</sup>

over operating free-air temperature range (unless otherwise noted)

			MIN	MAX	UNIT
V <sub>CC</sub>	Supply voltage range		-0.5	6	V
VI	Input voltage range (2)		-0.5	6	V
Vo	Output voltage range <sup>(2)</sup>		-0.5	6	V
I <sub>IK</sub>	Input clamp current	V <sub>1</sub> < 0		-20	mA
I <sub>OK</sub>	Output clamp current	V <sub>O</sub> < 0		-20	mA
I <sub>IOK</sub>	Input/output clamp current	V <sub>O</sub> < 0 or V <sub>O</sub> > V <sub>CC</sub>		±20	mA
I <sub>OL</sub>	Continuous output low current	$V_O = 0$ to $V_{CC}$		50	mA
I <sub>OH</sub>	Continuous output high current	$V_O = 0$ to $V_{CC}$		-50	mA
	Continuous current through GND			-250	^
Icc	Continuous current through V <sub>CC</sub>		160	mA	
		DB package		63	
		DBQ package		61	
•	Declare the small importance in action to force air(3)	DGV package		86	00/14/
$\theta_{JA}$	Package thermal impedance, junction to free air (3)	DW package		46	°C/W
		PW package		88	
		RGE package		45	
$\theta_{JP}$	Package thermal impedance, junction to pad	RGE package		1.5	°C/W

<sup>(1)</sup> Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

### 6.2 Handling Ratings

			MIN	MAX	UNIT
T <sub>stg</sub>	Storage temperature rang	ge	-65	150	°C
V <sub>(ESD)</sub>	Electrostatic discharge	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, all pins <sup>(1)</sup>	0	2000	W
		Charged device model (CDM), per JEDEC specification JESD22-C101, all pins (2)	0	1000	V 

<sup>(1)</sup> JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

#### 6.3 Recommended Operating Conditions

			MIN	MAX	UNIT
$V_{CC}$	Supply voltage		2.3	5.5	V
V	Lligh lovel input valtage	SCL, SDA	$0.7 \times V_{CC}$	5.5	V
V <sub>IH</sub>	High-level input voltage	A0, A1, RESET, P07-P00, P17-P10	$0.7 \times V_{CC}$	5.5	V
	Low-level input voltage	SCL, SDA	-0.5	$0.3 \times V_{CC}$	V
V <sub>IL</sub>		A0, A1, RESET, P07-P00, P17-P10	-0.5	$0.3 \times V_{CC}$	V
I <sub>OH</sub>	High-level output current	P07-P00, P17-P10		-10	mA
I <sub>OL</sub>	Low-level output current	P07-P00, P17-P00		25	mA
T <sub>A</sub>	Operating free-air temperature	•	-40	85	°C

<sup>(2)</sup> The input negative-voltage and output voltage ratings may be exceeded if the input and output current ratings are observed.

<sup>(3)</sup> The package thermal impedance is calculated in accordance with JESD 51-7.

<sup>2)</sup> JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.



#### 6.4 Electrical Characteristics

over recommended operating free-air temperature range (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	V <sub>cc</sub>	MIN	TYP <sup>(1)</sup>	MAX	UNIT
V <sub>IK</sub>	Input diode clamp voltage	I <sub>I</sub> = -18 mA	2.3 V to 5.5 V	-1.2			V
$V_{POR}$	Power-on reset voltage	$V_I = V_{CC}$ or GND, $I_O = 0$	V <sub>POR</sub>		1.5	1.65	V
		I <sub>OH</sub> = -8 mA	2.3 V	1.8			
			3 V	2.6			
.,	Depart high level autout valtage (2)		4.75 V	4.1			V
$V_{OH}$	P-port high-level output voltage (2)		2.3 V	1.7			V
		$I_{OH} = -10 \text{ mA}$	3 V	2.5			
			4.75 V	4			
	SDA	V <sub>OL</sub> = 0.4 V		3			
	D = ==(3)	V <sub>OL</sub> = 0.5 V	0.0.1/1- 5.5.1/	8	20		mA
I <sub>OL</sub>	P port <sup>(3)</sup>	V <sub>OL</sub> = 0.7 V	2.3 V to 5.5 V	10	24		
	ĪNT	V <sub>OL</sub> = 0.4 V		3			
	SCL, SDA	V V OND	0.01/1- 5.51/			±1	
I <sub>I</sub>	A0, A1, RESET	$V_I = V_{CC}$ or GND	2.3 V to 5.5 V			±1	μΑ
I <sub>IH</sub>	P port	$V_I = V_{CC}$	2.3 V to 5.5 V			1	μA
I <sub>IL</sub>	P port	V <sub>I</sub> = GND	2.3 V to 5.5 V			-1	μA
			5.5 V		100	200	
	Operating mode	$V_I = V_{CC}$ or GND, $I_O = 0$ , $I/O = inputs$ , $f_{SCL} = 400 \text{ kHz}$	3.6 V		30	75	
		We ampate, ISCL = 100 Kinz	2.7 V		20	50	
I <sub>CC</sub>			5.5 V		0.5	1	μΑ
	Standby mode	$V_I = GND$ , $I_O = 0$ , $I/O = inputs$ , $f_{SCL} = 0$ kHz	3.6 V		0.4	0.9	
		ISCL = 0 KHZ	2.7 V		0.25	0.8	
ΔI <sub>CC</sub>	Additional current in standby mode	One input at V <sub>CC</sub> – 0.6 V, Other inputs at V <sub>CC</sub> or GND	2.3 V to 5.5 V			200	μΑ
C <sub>i</sub>	SCL	V <sub>I</sub> = V <sub>CC</sub> or GND	2.3 V to 5.5 V		3	7	pF
^	SDA	V V as CND	0.0 \/ += 5.5 \/		3	7	
$C_{io}$	P port	$V_{IO} = V_{CC}$ or GND	2.3 V to 5.5 V		3.7	9.5	pF

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 <sup>(1)</sup> All typical values are at nominal supply voltage (2.5-V, 3.3-V, or 5-V V<sub>CC</sub>) and T<sub>A</sub> = 25°C.
 (2) Each I/O must be externally limited to a maximum of 25 mA, and each octal (P07–P00 and P17–P10) must be limited to a maximum current of 100 mA, for a device total of 200 mA.

The total current sourced by all I/Os must be limited to 160 mA (80 mA for P07-P00 and 80 mA for P17-P10).



### 6.5 I<sup>2</sup>C Interface Timing Requirements

over recommended operating free-air temperature range (unless otherwise noted) (see Figure 13)

			MIN	MAX	UNIT
f <sub>scl</sub>	I <sup>2</sup> C clock frequency		0	400	kHz
t <sub>sch</sub>	I <sup>2</sup> C clock high time		0.6		μs
t <sub>scl</sub>	I <sup>2</sup> C clock low time		1.3		μs
t <sub>sp</sub>	I <sup>2</sup> C spike time			50	ns
t <sub>sds</sub>	I <sup>2</sup> C serial-data setup time		100		ns
t <sub>sdh</sub>	I <sup>2</sup> C serial-data hold time		0		ns
t <sub>icr</sub>	I <sup>2</sup> C input rise time		20 + 0.1C <sub>b</sub> <sup>(1)</sup>	300	ns
t <sub>icf</sub>	I <sup>2</sup> C input fall time		20 + 0.1C <sub>b</sub> <sup>(1)</sup>	300	ns
t <sub>ocf</sub>	I <sup>2</sup> C output fall time	10-pF to 400-pF bus	20 + 0.1C <sub>b</sub> <sup>(1)</sup>	300	ns
t <sub>buf</sub>	I <sup>2</sup> C bus free time between Stop and	l Start	1.3		μs
t <sub>sts</sub>	I <sup>2</sup> C Start or repeated Start condition	setup	0.6		μs
t <sub>sth</sub>	I <sup>2</sup> C Start or repeated Start condition	n hold	0.6		μs
t <sub>sps</sub>	I <sup>2</sup> C Stop condition setup		0.6		μs
t <sub>vd(data)</sub>	Valid-data time	SCL low to SDA output valid	50		ns
t <sub>vd(ack)</sub>	Valid-data time of ACK condition	ACK signal from SCL low to SDA (out) low	0.1	0.9	μs
C <sub>b</sub>	I <sup>2</sup> C bus capacitive load			400	pF

<sup>(1)</sup> C<sub>b</sub> = total capacitance of one bus line in pF

### 6.6 RESET Timing Requirements

over recommended operating free-air temperature range (unless otherwise noted) (see Figure 16)

		MIN MA	K UNIT
t <sub>W</sub>	Reset pulse duration	6	ns
t <sub>REC</sub>	Reset recovery time	0	ns
t <sub>RESET</sub>	Time to reset	400	ns

### 6.7 Switching Characteristics

over recommended operating free-air temperature range,  $C_L \le 100 \text{ pF}$  (unless otherwise noted) (see Figure 14 and Figure 15)

	PARAMETER	FROM (INPUT)	TO (OUTPUT)	MIN	MAX	UNIT
$t_{iv}$	Interrupt valid time	P port	ĪNT		4	μs
t <sub>ir</sub>	Interrupt reset delay time	SCL	ĪNT		4	μs
t <sub>pv</sub>	Output data valid	SCL	P port		200	ns
t <sub>ps</sub>	Input data setup time	P port	SCL	150		ns
t <sub>ph</sub>	Input data hold time	P port	SCL	1		μs

# TEXAS INSTRUMENTS

### 6.8 Typical Characteristics

 $T_A = 25$ °C (unless otherwise noted)

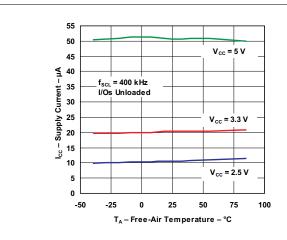


Figure 1. Supply Current vs Temperature

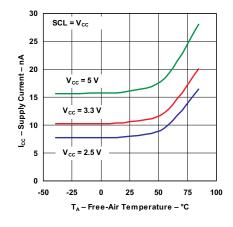


Figure 2. Standby Supply Current vs Temperature

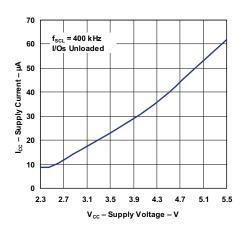


Figure 3. Supply Current vs Supply Voltage

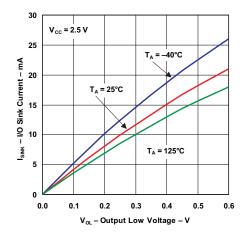
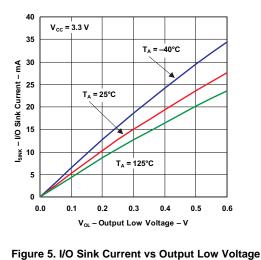
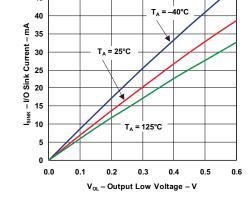


Figure 4. I/O Sink Current vs Output Low Voltage





V<sub>cc</sub> = 5 V

45

Figure 6. I/O Sink Current vs Output Low Voltage

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### **Typical Characteristics (continued)**

 $T_A = 25$ °C (unless otherwise noted)

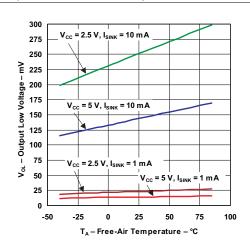


Figure 7. I/O Output Low Voltage vs Temperature

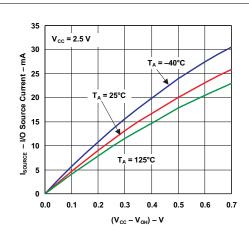


Figure 8. I/O Source Current vs Output High Voltage

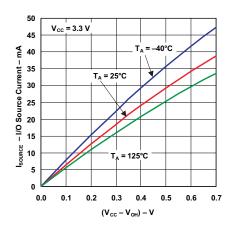


Figure 9. I/O Source Current vs Output High Voltage

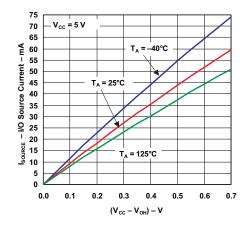


Figure 10. I/O Source Current vs Output High Voltage

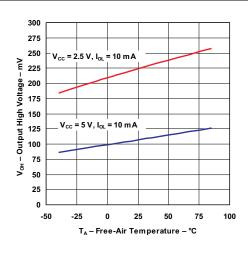


Figure 11. I/O High Voltage vs Temperature

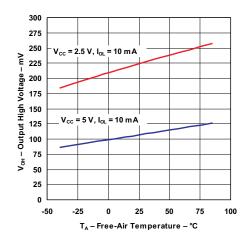
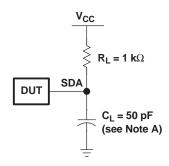


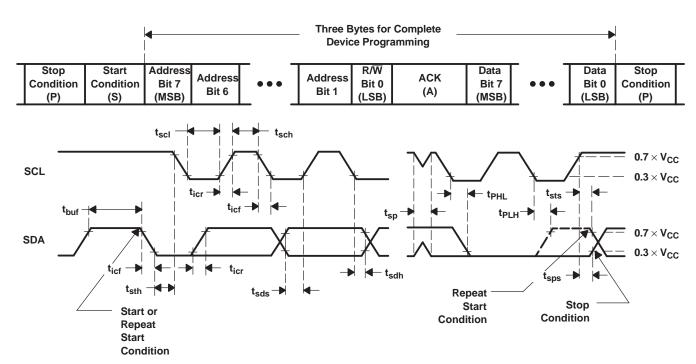
Figure 12. Output High Voltage vs Supply Voltage



#### 7 Parameter Measurement Information



#### **SDA LOAD CONFIGURATION**



**VOLTAGE WAVEFORMS** 

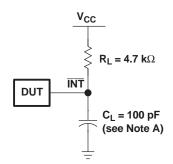
BYTE DESCRIPTION	
1	I <sup>2</sup> C address
2, 3	P-port data

- A. C<sub>L</sub> includes probe and jig capacitance.
- B. All inputs are supplied by generators having the following characteristics: PRR  $\leq$  10 MHz,  $Z_0 = 50 \ \Omega$ ,  $t_r/t_f \leq$  30 ns.
- C. All parameters and waveforms are not applicable to all devices.

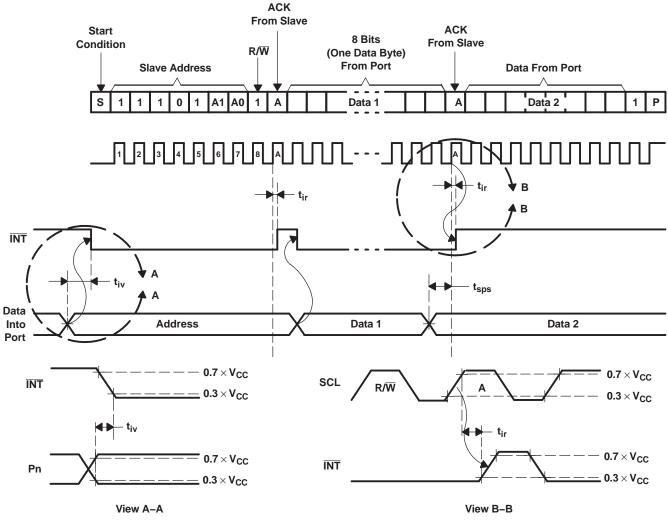
Figure 13. I<sup>2</sup>C Interface Load Circuit And Voltage Waveforms



### **Parameter Measurement Information (continued)**



INTERRUPT LOAD CONFIGURATION

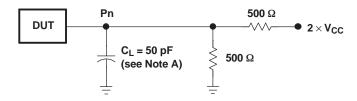


- A. C<sub>L</sub> includes probe and jig capacitance.
- B. All inputs are supplied by generators having the following characteristics: PRR  $\leq$  10 MHz,  $Z_0 = 50 \Omega$ ,  $t_r/t_f \leq$  30 ns.
- C. All parameters and waveforms are not applicable to all devices.

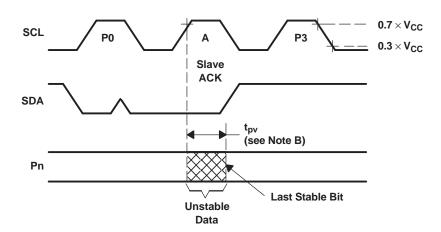
Figure 14. Interrupt Load Circuit And Voltage Waveforms



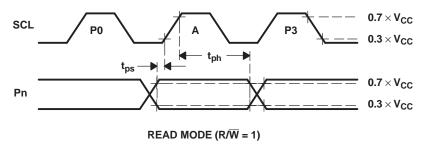
### **Parameter Measurement Information (continued)**



#### P-PORT LOAD CONFIGURATION



WRITE MODE  $(R/\overline{W} = 0)$ 

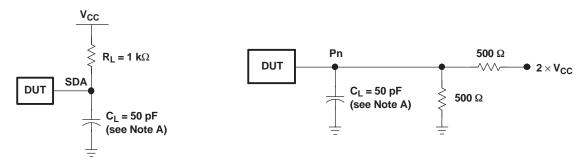


- A.  $C_L$  includes probe and jig capacitance.
- B.  $t_{pv}$  is measured from 0.7 x  $V_{CC}$  on SCL to 50% I/O (Pn) output.
- C. All inputs are supplied by generators having the following characteristics: PRR  $\leq$  10 MHz,  $Z_O = 50 \ \Omega$ ,  $t_r/t_f \leq$  30 ns.
- D. The outputs are measured one at a time, with one transition per measurement.
- E. All parameters and waveforms are not applicable to all devices.

Figure 15. P-Port Load Circuit And Voltage Waveforms

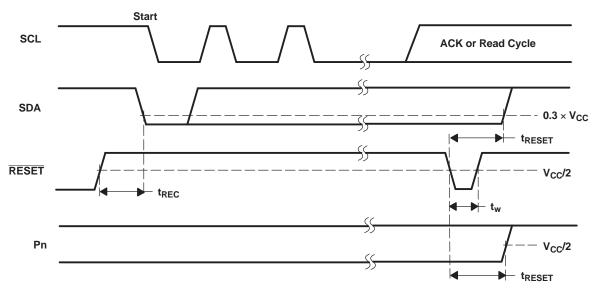


### **Parameter Measurement Information (continued)**



#### **SDA LOAD CONFIGURATION**

#### P-PORT LOAD CONFIGURATION



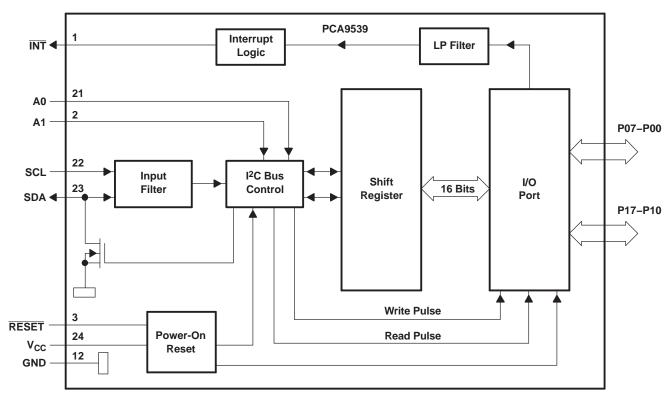
- A. C<sub>1</sub> includes probe and jig capacitance.
- B. All inputs are supplied by generators having the following characteristics: PRR  $\leq$  10 MHz,  $Z_{O} = 50 \Omega$ ,  $t_{f}/t_{f} \leq$  30 ns.
- C. The outputs are measured one at a time, with one transition per measurement.
- D. I/Os are configured as inputs.
- E. All parameters and waveforms are not applicable to all devices.

Figure 16. Reset Load Circuits And Voltage Waveforms



### 8 Detailed Description

### 8.1 Functional Block Diagram



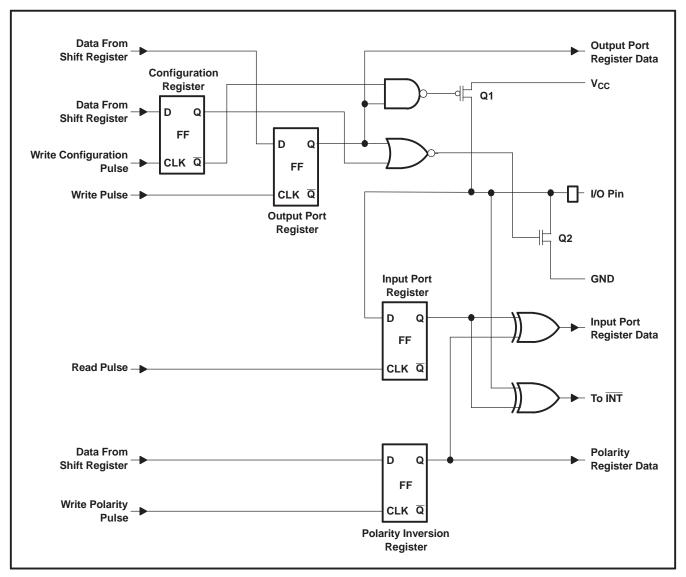
- A. Pin numbers shown are for DB, DBQ, DGV, DW, and PW packages.
- B. All I/Os are set to inputs at reset.

Figure 17. Logic Diagram (Positive Logic)

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### **Functional Block Diagram (continued)**



(1) At power-on reset, all registers return to default values.

Figure 18. Simplified Schematic Of P-Port I/Os

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#### 8.2 Device Functional Modes

### 8.2.1 RESET Input

A reset can be accomplished by holding the  $\overline{\text{RESET}}$  pin low for a minimum of  $t_W$ . The PCA9539 registers and  $I^2\text{C/SMBus}$  state machine are held in their default states until  $\overline{\text{RESET}}$  is once again high. This input requires a pullup resistor to  $V_{CC}$ , if no active connection is used.

#### 8.2.1.1 RESET Errata

If RESET voltage set higher than VCC, current will flow from RESET pin to VCC pin.

#### **System Impact**

VCC will be pulled above its regular voltage level

#### **System Workaround**

Design such that RESET voltage is same or lower than VCC

#### 8.2.2 Power-On Reset

When power (from 0 V) is applied to  $V_{CC}$ , an internal power-on reset holds the PCA9539 in a reset condition until  $V_{CC}$  has reached  $V_{POR}$ . At that point, the reset condition is released and the PCA9539 registers and  $I^2C/SMBus$  state machine initialize to their default states. After that,  $V_{CC}$  must be lowered to below 0.2 V and then back up to the operating voltage for a power-reset cycle.

Refer to the Power-On Reset Errata section.

#### 8.2.3 I/O Port

When an I/O is configured as an input, FETs Q1 and Q2 (in Figure 18) are off, which creates a high-impedance input. The input voltage may be raised above  $V_{CC}$  to a maximum of 5.5 V.

If the I/O is configured as an output, Q1 or Q2 is enabled, depending on the state of the Output Port register. In this case, there are low-impedance paths between the I/O pin and either  $V_{CC}$  or GND. The external voltage applied to this I/O pin should not exceed the recommended levels for proper operation.

#### 8.2.4 Interrupt (INT) Output

An interrupt is generated by any rising or falling edge of the port inputs in the input mode. After time, t<sub>iv</sub>, the signal INT is valid. Resetting the interrupt circuit is achieved when data on the port is changed to the original setting, data is read from the port that generated the interrupt. Resetting occurs in the read mode at the acknowledge (ACK) or not acknowledge (NACK) bit after the rising edge of the SCL signal.

Interrupts that occur during the ACK or NACK clock pulse can be lost (or be very short) due to the resetting of the interrupt during this pulse. Each change of the I/Os after resetting is detected and is transmitted as INT. Writing to another device does not affect the interrupt circuit, and a pin configured as an output cannot cause an interrupt. Changing an I/O from an output to an input may cause a false interrupt to occur, if the state of the pin does not match the contents of the Input Port register. Because each 8-pin port is read independently, the interrupt caused by port 0 is not cleared by a read of port 1 or vice versa.

The INT output has an open-drain structure and requires pullup resistor to V<sub>CC</sub>.



#### **Device Functional Modes (continued)**

#### 8.2.4.1 Interrupt Errata

The INT will be improperly de-asserted if the following two conditions occur:

1. The last I<sup>2</sup>C command byte (register pointer) written to the device was 00h.

#### **NOTE**

This generally means the last operation with the device was a Read of the input register. However, the command byte may have been written with 00h without ever going on to read the input register. After reading from the device, if no other command byte written, it will remain 00h.

2. Any other slave device on the I<sup>2</sup>C bus acknowledges an address byte with the R/W bit set high

#### **System Impact**

Can cause improper interrupt handling as the Master will see the interrupt as being cleared.

#### **System Workaround**

Minor software change: User must change command byte to something besides 00h after a Read operation to the PCA9539 device or before reading from another slave device.

#### NOTE

Software change will be compatible with other versions (competition and TI redesigns) of this device.

#### 8.3 Programming

#### 8.3.1 I<sup>2</sup>C Interface

The bidirectional I<sup>2</sup>C bus consists of the serial clock (SCL) and serial data (SDA) lines. Both lines must be connected to a positive supply via a pullup resistor when connected to the output stages of a device. Data transfer may be initiated only when the bus is not busy.

 $I^2C$  communication with this device is initiated by a master sending a Start condition, a high-to-low transition on the SDA input/output while the SCL input is high (see Figure 19). After the Start condition, the device address byte is sent, MSB first, including the data direction bit (R/W). This device does not respond to the general call address.

After receiving the valid address byte, this device responds with an ACK, a low on the SDA input/output during the high of the ACK-related clock pulse. The address inputs (A0 and A1) of the slave device must not be changed between the Start and Stop conditions.

On the I<sup>2</sup>C bus, only one data bit is transferred during each clock pulse. The data on the SDA line must remain stable during the high pulse of the clock period, as changes in the data line at this time are interpreted as control commands (Start or Stop) (see Figure 20).

A Stop condition, a low-to-high transition on the SDA input/output while the SCL input is high, is sent by the master (see Figure 19).

Any number of data bytes can be transferred from the transmitter to the receiver between the Start and the Stop conditions. Each byte of eight bits is followed by one ACK bit. The transmitter must release the SDA line before the receiver can send an ACK bit. The device that acknowledges must pull down the SDA line during the ACK clock pulse so that the SDA line is stable low during the high pulse of the ACK-related clock period (see Figure 21). When a slave receiver is addressed, it must generate an ACK after each byte is received. Similarly, the master must generate an ACK after each byte that it receives from the slave transmitter. Setup and hold times must be met to ensure proper operation.

A master receiver signals an end of data to the slave transmitter by not generating an acknowledge (NACK) after the last byte has been clocked out of the slave. This is done by the master receiver by holding the SDA line high. In this event, the transmitter must release the data line to enable the master to generate a Stop condition.

### **Programming (continued)**

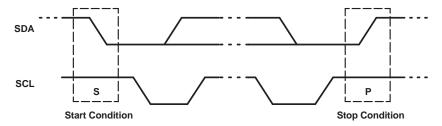


Figure 19. Definition Of Start And Stop Conditions

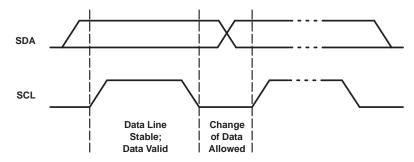


Figure 20. Bit Transfer

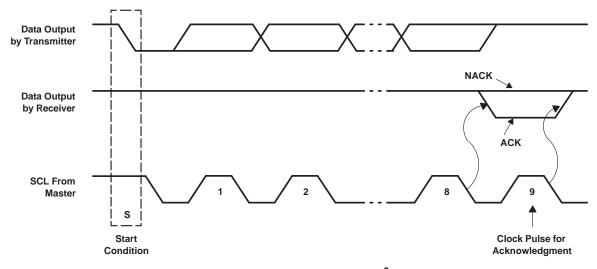


Figure 21. Acknowledgment On I<sup>2</sup>C Bus

### 8.3.2 Register Map

**Table 1. Interface Definition** 

ВҮТЕ	ВІТ											
	7 (MSB)	6	5	4	3	2	1	0 (LSB)				
I <sup>2</sup> C slave address	Н	Н	Н	L	Н	A1	A0	R/W				
P0x I/O data bus	P07	P06	P05	P04	P03	P02	P01	P00				
P1x I/O data bus	P17	P16	P15	P14	P13	P12	P11	P10				



#### 8.3.2.1 Device Address

Figure 22 shows the address byte of the PCA9539.

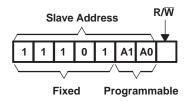


Figure 22. Pca9539 Address

**Table 2. Address Reference** 

INP	UTS	I <sup>2</sup> C BUS SLAVE ADDRESS
A1	A0	I-C BUS SLAVE ADDRESS
L	L	116 (decimal), 74 (hexadecimal)
L	Н	117 (decimal), 75 (hexadecimal)
Н	L	118 (decimal), 76 (hexadecimal)
Н	Н	119 (decimal), 77 (hexadecimal)

The last bit of the slave address defines the operation (read or write) to be performed. A high (1) selects a read operation, while a low (0) selects a write operation.

#### 8.3.2.2 Control Register And Command Byte

Following the successful acknowledgment of the address byte, the bus master sends a command byte that is stored in the control register in the PCA9539. Three bits of this data byte state the operation (read or write) and the internal register (input, output, Polarity Inversion or Configuration) that will be affected. This register can be written or read through the I<sup>2</sup>C bus. The command byte is sent only during a write transmission.

Once a command byte has been sent, the register that was addressed continues to be accessed by reads until a new command byte has been sent.



Figure 23. Control Register Bits

**Table 3. Command Byte** 

CONTRO	OL REGISTE	R BITS	COMMAND	REGISTER	PROTOCOL	POWER-UP
B2	B1	В0	BYTE (HEX)	REGISTER	PROTOCOL	DEFAULT
0	0	0	0x00	Input Port 0	Read byte	XXXX XXXX
0	0	1	0x01	Input Port 1	Read byte	XXXX XXXX
0	1	0	0x02	Output Port 0	Read/write byte	1111 1111
0	1	1	0x03	Output Port 1	Read/write byte	1111 1111
1	0	0	0x04	Polarity Inversion Port 0	Read/write byte	0000 0000
1	0	1	0x05	Polarity Inversion Port 1	Read/write byte	0000 0000
1	1	0	0x06	Configuration Port 0	Read/write byte	1111 1111
1	1	1	0x07	Configuration Port 1	Read/write byte	1111 1111



#### 8.3.2.3 Register Descriptions

The Input Port registers (registers 0 and 1) reflect the incoming logic levels of the pins, regardless of whether the pin is defined as an input or an output by the Configuration register. It only acts on read operation. Writes to these registers have no effect. The default value, X, is determined by the externally applied logic level.

Before a read operation, a write transmission is sent with the command byte to indicate to the I<sup>2</sup>C device that the Input Port register will be accessed next.

Table 4. Registers 0 And 1 (Input Port Registers)

Bit	10.7	10.6	10.5	10.4	10.3	10.2	10.1	0.01
Default	Х	Х	Х	Х	Х	Х	Х	Х
Bit	l1.7	I1.6	I1.5	I1.4	I1.3	l1.2	l1.1	I1.0
Default	Х	Х	Х	Х	Х	Х	Х	Х

The Output Port registers (registers 2 and 3) show the outgoing logic levels of the pins defined as outputs by the Configuration register. Bit values in this register have no effect on pins defined as inputs. In turn, reads from this register reflect the value that is in the flip-flop controlling the output selection, not the actual pin value.

Table 5. Registers 2 And 3 (Output Port Registers)

Bit	00.7	O0.6	O0.5	00.4	00.3	00.2	00.1	00.0
Default	1	1	1	1	1	1	1	1
Bit	01.7	01.6	01.5	01.4	01.3	01.2	01.1	01.0
Default	1	1	1	1	1	1	1	1

The Polarity Inversion registers (registers 4 and 5) allow Polarity Inversion of pins defined as inputs by the Configuration register. If a bit in this register is set (written with 1), the corresponding port pin's polarity is inverted. If a bit in this register is cleared (written with a 0), the corresponding port pin's original polarity is retained.

Table 6. Registers 4 And 5 (Polarity Inversion Registers)

Bit	N0.7	N0.6	N0.5	N0.4	N0.3	N0.2	N0.1	N0.0
Default	0	0	0	0	0	0	0	0
Bit	N1.7	N1.6	N1.5	N1.4	N1.3	N1.2	N1.1	N1.0
Default	0	0	0	0	0	0	0	0

The Configuration registers (registers 6 and 7) configure the directions of the I/O pins. If a bit in this register is set to 1, the corresponding port pin is enabled as an input with a high-impedance output driver. If a bit in this register is cleared to 0, the corresponding port pin is enabled as an output.

Table 7. Registers 6 And 7 (Configuration Registers)

Bit	C0.7	C0.6	C0.5	C0.4	C0.3	C0.2	C0.1	C0.0
Default	1	1	1	1	1	1	1	1
Bit	C1.7	C1.6	C1.5	C1.4	C1.3	C1.2	C1.1	C1.0
Default	1	1	1	1	1	1	1	1

#### 8.3.2.4 Bus Transactions

Data is exchanged between the master and PCA9539 through write and read commands.

#### 8.3.2.4.1 Writes

Data is transmitted to the PCA9539 by sending the device address and setting the least-significant bit to a logic 0 (see Figure 22 for device address). The command byte is sent after the address and determines which register receives the data that follows the command byte.



The eight registers within the PCA9539 are configured to operate as four register pairs. The four pairs are Input Ports, Output Ports, Polarity Inversion ports, and Configuration ports. After sending data to one register, the next data byte is sent to the other register in the pair (see Figure 24 and Figure 25). For example, if the first byte is sent to Output Port 1 (register 3), the next byte is stored in Output Port 0 (register 2).

There is no limitation on the number of data bytes sent in one write transmission. In this way, each 8-bit register may be updated independently of the other registers.

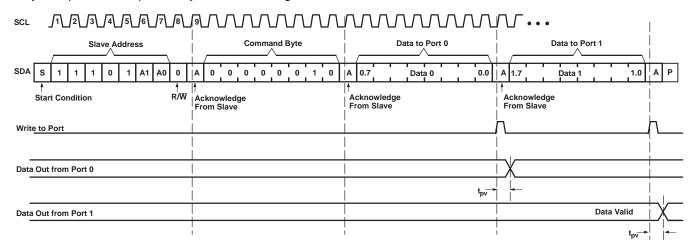


Figure 24. Write To Output Port Registers

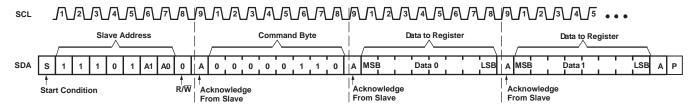


Figure 25. Write To Configuration Registers

#### 8.3.2.4.2 Reads

The bus master first must send the PCA9539 address with the least-significant bit set to a logic 0 (see Figure 22 for device address). The command byte is sent after the address and determines which register is accessed. After a restart, the device address is sent again, but this time, the least-significant bit is set to a logic 1. Data from the register defined by the command byte then is sent by the PCA9539 (see Figure 26 through Figure 28).

After a restart, the value of the register defined by the command byte matches the register being accessed when the restart occurred. For example, if the command byte references Input Port 1 before the restart, and the restart occurs when Input Port 0 is being read, the stored command byte changes to reference Input Port 0. The original command byte is forgotten. If a subsequent restart occurs, Input Port 0 is read first. Data is clocked into the register on the rising edge of the ACK clock pulse. After the first byte is read, additional bytes may be read, but the data now reflect the information in the other register in the pair. For example, if Input Port 1 is read, the next byte read is Input Port 0.

Data is clocked into the register on the rising edge of the ACK clock pulse. There is no limitation on the number of data bytes received in one read transmission, but when the final byte is received, the bus master must not acknowledge the data.



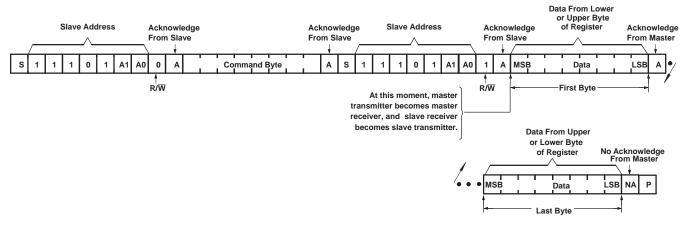
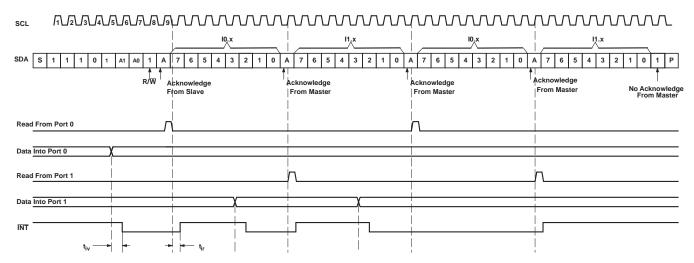


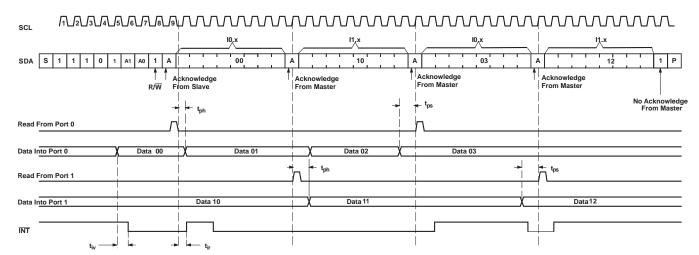
Figure 26. Read From Register



- A. Transfer of data can be stopped at any time by a Stop condition. When this occurs, data present at the latest acknowledge phase is valid (output mode). It is assumed that the command byte previously has been set to 00 (Read Input Port register).
- B. This figure eliminates the command byte transfer, a restart, and slave address call between the initial slave address call and actual data transfer from the P port (see Figure 26 for these details).

Figure 27. Read Input Port Register, Scenario 1





- A. Transfer of data can be stopped at any time by a Stop condition. When this occurs, data present at the latest acknowledge phase is valid (output mode). It is assumed that the command byte previously has been set to 00 (Read Input Port register).
- B. This figure eliminates the command byte transfer, a restart, and slave address call between the initial slave address call and actual data transfer from the P port (see Figure 26 for these details).

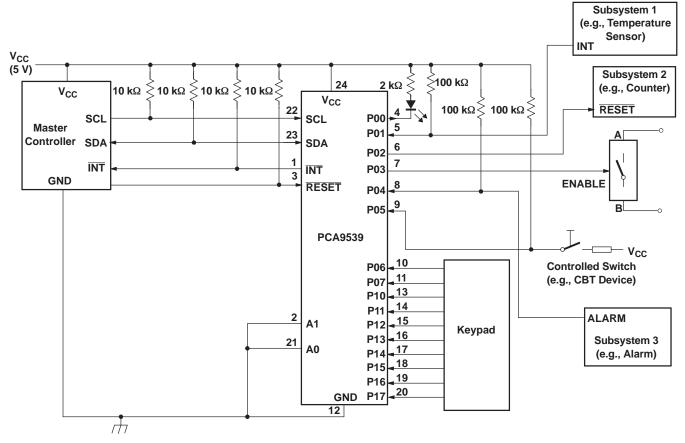
Figure 28. Read Input Port Register, Scenario 2



### 9 Application And Implementation

### 9.1 Typical Application

Figure 29 shows an application in which the PCA9539 can be used.



- A. Device address is configured as 1110100 for this example.
- B. P00, P02, and P03 are configured as outputs.
- C. P01 and P04 to P17 are configured as inputs.
- D. Pin numbers shown are for DB, DBQ, DGV, DW, and PW packages.

Figure 29. Typical Application



### **Typical Application (continued)**

### 9.1.1 Detailed Design Procedure

### 9.1.1.1 Minimizing $I_{CC}$ When I/O Is Used To Control Led

When an I/O is used to control an LED, normally it is connected to  $V_{CC}$  through a resistor (see Figure 29). Because the LED acts as a diode, when the LED is off, the I/O  $V_{IN}$  is about 1.2 V less than  $V_{CC}$ . The  $\Delta I_{CC}$  parameter in Electrical Characteristics shows how  $I_{CC}$  increases as  $V_{IN}$  becomes lower than  $V_{CC}$ . For battery-powered applications, it is essential that the voltage of I/O pins is greater than or equal to  $V_{CC}$ , when the LED is off, to minimize current consumption.

Figure 30 shows a high-value resistor in parallel with the LED. Figure 31 shows  $V_{CC}$  less than the LED supply voltage by at least 1.2 V. Both of these methods maintain the I/O  $V_{CC}$  at or above  $V_{CC}$  and prevent additional supply-current consumption when the LED is off.

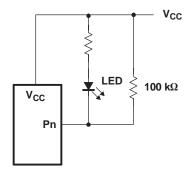


Figure 30. High-Value Resistor In Parallel With Led

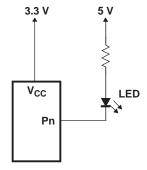


Figure 31. Device Supplied By Lower Voltage

Product Folder Links: PCA9539

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### 10 Power Supply Recommendations

### 10.1 Power-On Reset Requirements

In the event of a glitch or data corruption, PCA9539 can be reset to its default conditions by using the power-on reset feature. Power-on reset requires that the device go through a power cycle to be completely reset. This reset also happens when the device is powered on for the first time in an application.

The two types of power-on reset are shown in Figure 32 and Figure 33.

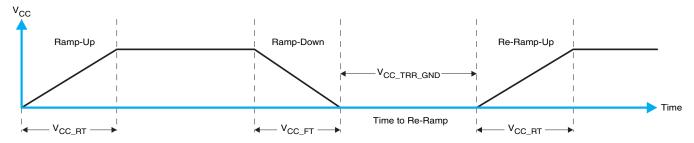


Figure 32.  $V_{CC}$  Is Lowered Below 0.2 V Or 0 V And Then Ramped Up To  $V_{CC}$ 

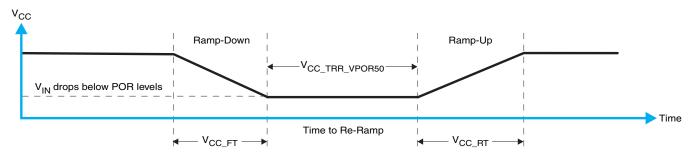


Figure 33. V<sub>CC</sub> Is Lowered Below The Por Threshold, Then Ramped Back Up To V<sub>CC</sub>

Table 8 specifies the performance of the power-on reset feature for PCA9539 for both types of power-on reset.

Table 8. Recommended Supply Sequencing And Ramp Rates (1)

	PARAMETER		MIN	TYP MA	X UNIT
V <sub>CC_FT</sub>	Fall rate	See Figure 32	1	10	0 ms
$V_{CC\_RT}$	Rise rate	See Figure 32	0.01	10	0 ms
V <sub>CC_TRR_GND</sub>	Time to re-ramp (when V <sub>CC</sub> drops to GND)	See Figure 32	0.001		ms
V <sub>CC_TRR_POR50</sub>	Time to re-ramp (when $V_{CC}$ drops to $V_{POR\_MIN} - 50 \text{ mV}$ )	See Figure 33	0.001		ms
V <sub>CC_GH</sub>	Level that $V_{CCP}$ can glitch down to, but not cause a functional disruption when $V_{CCX\_GW}$ = 1 $\mu s$	See Figure 34		1	2 V
V <sub>CC_GW</sub>	Glitch width that will not cause a functional disruption when $V_{CCX\_GH} = 0.5 \times V_{CCX}$	See Figure 34			μs
$V_{PORF}$	Voltage trip point of POR on falling V <sub>CC</sub>		0.767	1.14	4 V
V <sub>PORR</sub>	Voltage trip point of POR on rising V <sub>CC</sub>		1.033	1.42	8 V

(1)  $T_A = -40$ °C to 85°C (unless otherwise noted)



Glitches in the power supply can also affect the power-on reset performance of this device. The glitch width  $(V_{CC\_GW})$  and height  $(V_{CC\_GH})$  are dependent on each other. The bypass capacitance, source impedance, and device impedance are factors that affect power-on reset performance. Figure 34 and Table 8 provide more information on how to measure these specifications.

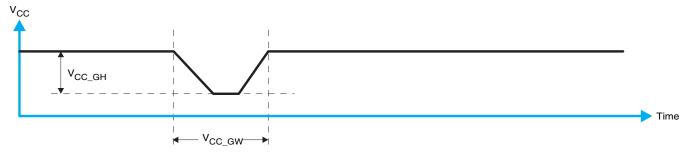
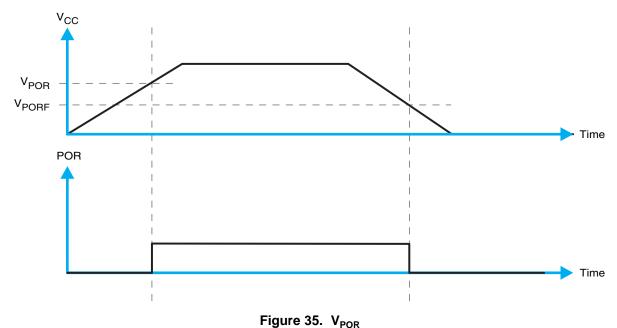


Figure 34. Glitch Width And Glitch Height

 $V_{POR}$  is critical to the power-on reset.  $V_{POR}$  is the voltage level at which the reset condition is released and all the registers and the  $I^2C/SMB$ us state machine are initialized to their default states. The value of  $V_{POR}$  differs based on the  $V_{CC}$  being lowered to or from 0. Figure 35 and Table 8 provide more details on this specification.



#### 10.2 Power-On Reset Errata

A power-on reset condition can be missed if the VCC ramps are outside specification listed above.

#### **System Impact**

If ramp conditions are outside timing allowances above, POR condition can be missed, causing the device to lock up.



### 11 Device and Documentation Support

#### 11.1 Trademarks

All trademarks are the property of their respective owners.

#### 11.2 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

### 11.3 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

### 12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.





24-Aug-2018

#### PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
PCA9539DB	ACTIVE	SSOP	DB	24	60	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	PD9539	Samples
PCA9539DBQR	ACTIVE	SSOP	DBQ	24	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	PCA9539	Samples
PCA9539DBR	ACTIVE	SSOP	DB	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	PD9539	Samples
PCA9539DGVR	ACTIVE	TVSOP	DGV	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	PD9539	Samples
PCA9539DW	ACTIVE	SOIC	DW	24	25	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	PCA9539	Samples
PCA9539DWR	ACTIVE	SOIC	DW	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	PCA9539	Samples
PCA9539PW	NRND	TSSOP	PW	24	60	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	PD9539	
PCA9539PWE4	NRND	TSSOP	PW	24	60	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	PD9539	
PCA9539PWG4	NRND	TSSOP	PW	24	60	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	PD9539	
PCA9539PWR	NRND	TSSOP	PW	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	PD9539	
PCA9539PWRG4	NRND	TSSOP	PW	24	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	PD9539	
PCA9539RGER	ACTIVE	VQFN	RGE	24	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	PD9539	Samples

<sup>(1)</sup> The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

<sup>(2)</sup> RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".



### PACKAGE OPTION ADDENDUM

24-Aug-2018

**Green:** TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead/Ball Finish Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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### PACKAGE MATERIALS INFORMATION

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### TAPE AND REEL INFORMATION





	Dimension designed to accommodate the component width
	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
PCA9539DBQR	SSOP	DBQ	24	2500	330.0	16.4	6.5	9.0	2.1	8.0	16.0	Q1
PCA9539DBR	SSOP	DB	24	2000	330.0	16.4	8.2	8.8	2.5	12.0	16.0	Q1
PCA9539DGVR	TVSOP	DGV	24	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
PCA9539DWR	SOIC	DW	24	2000	330.0	24.4	10.75	15.7	2.7	12.0	24.0	Q1
PCA9539PWR	TSSOP	PW	24	2000	330.0	16.4	6.95	8.3	1.6	8.0	16.0	Q1
PCA9539RGER	VQFN	RGE	24	3000	330.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2

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\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
PCA9539DBQR	SSOP	DBQ	24	2500	367.0	367.0	38.0
PCA9539DBR	SSOP	DB	24	2000	367.0	367.0	38.0
PCA9539DGVR	TVSOP	DGV	24	2000	367.0	367.0	35.0
PCA9539DWR	SOIC	DW	24	2000	350.0	350.0	43.0
PCA9539PWR	TSSOP	PW	24	2000	367.0	367.0	38.0
PCA9539RGER	VQFN	RGE	24	3000	367.0	367.0	35.0

DBQ (R-PDSO-G24)

### PLASTIC SMALL-OUTLINE PACKAGE

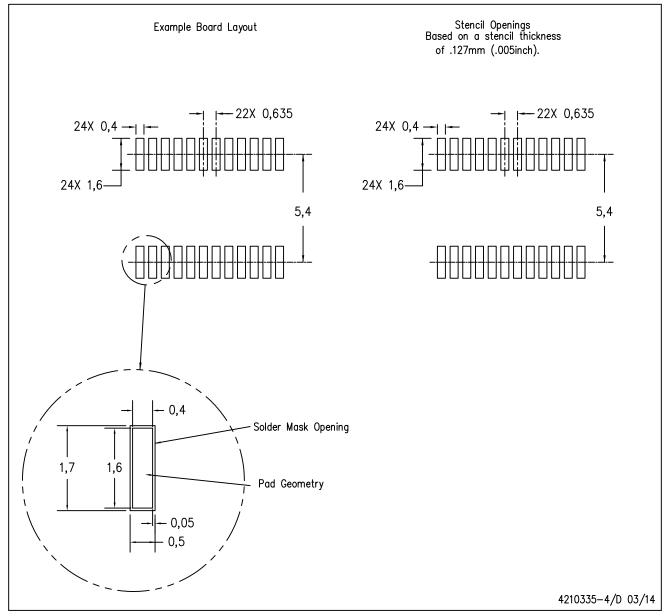


- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15) per side.
- D. Falls within JEDEC MO-137 variation AE.



DBQ (R-PDSO-G24)

# PLASTIC SMALL OUTLINE PACKAGE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.





SMALL OUTLINE PACKAGE



- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153.



SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



DW (R-PDSO-G24)

### PLASTIC SMALL OUTLINE



NOTES: A. All linear dimensions are in inches (millimeters). Dimensioning and tolerancing per ASME Y14.5M-1994.

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
- D. Falls within JEDEC MS-013 variation AD.



### DB (R-PDSO-G\*\*)

### PLASTIC SMALL-OUTLINE

#### **28 PINS SHOWN**



NOTES: A. All linear dimensions are in millimeters.

B. This drawing is subject to change without notice.

C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.

D. Falls within JEDEC MO-150

PLASTIC QUAD FLATPACK - NO LEAD

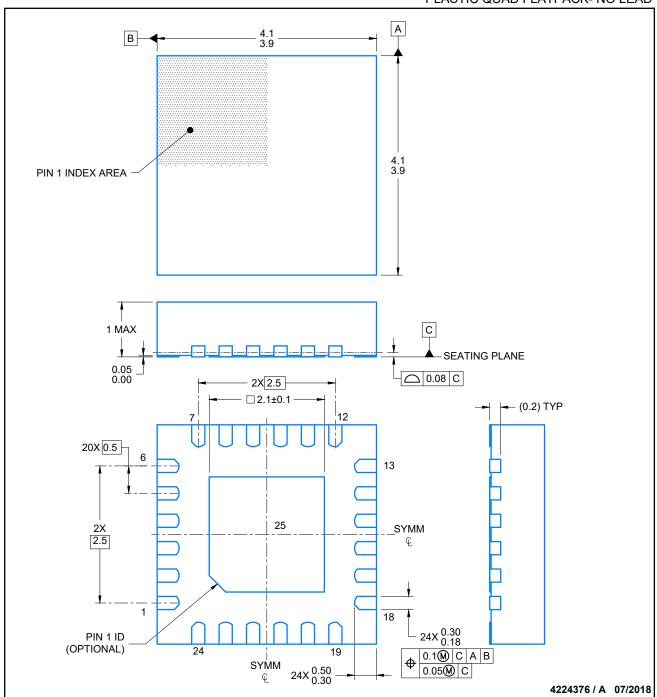


Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.

4204104/H



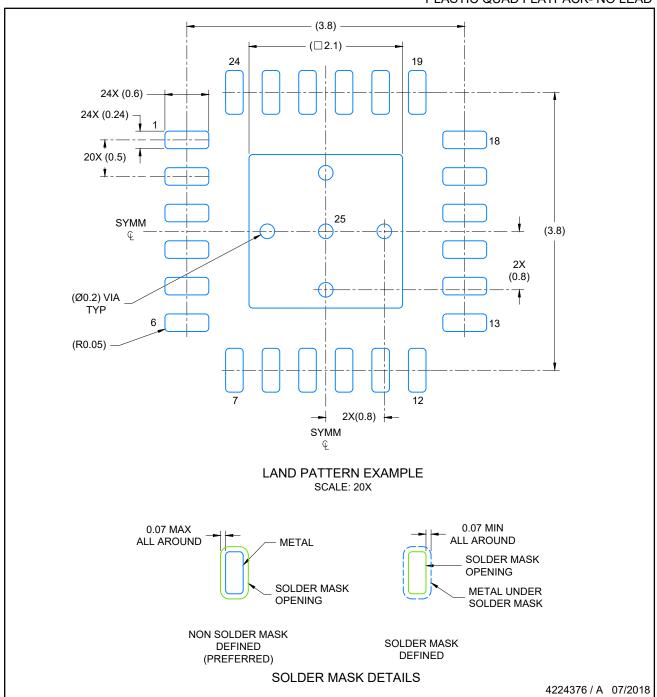
PLASTIC QUAD FLATPACK- NO LEAD



- All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



PLASTIC QUAD FLATPACK- NO LEAD

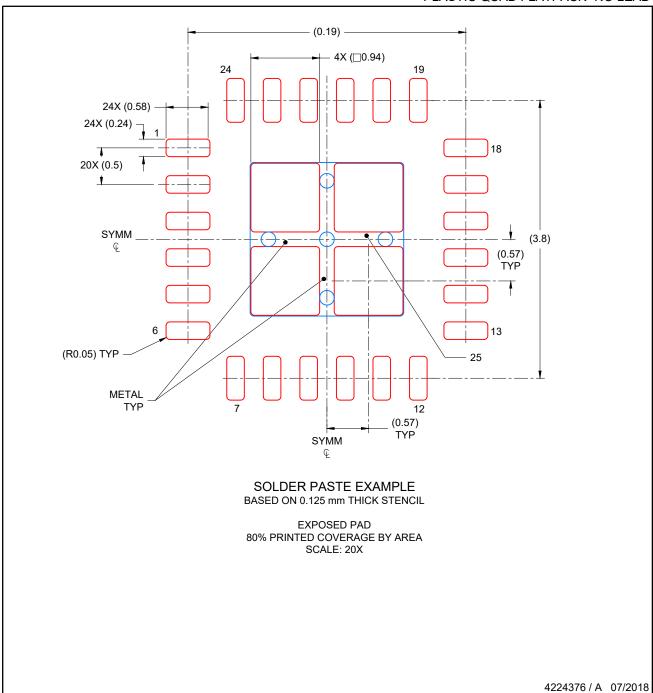


NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- 5. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



PLASTIC QUAD FLATPACK- NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations..



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