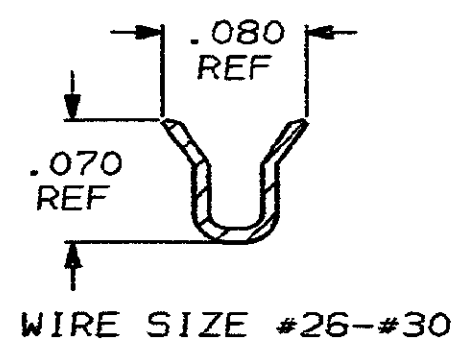
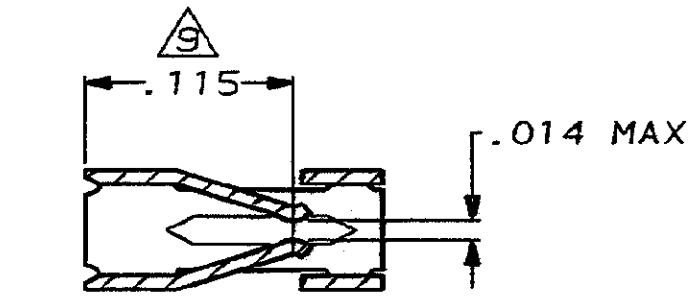
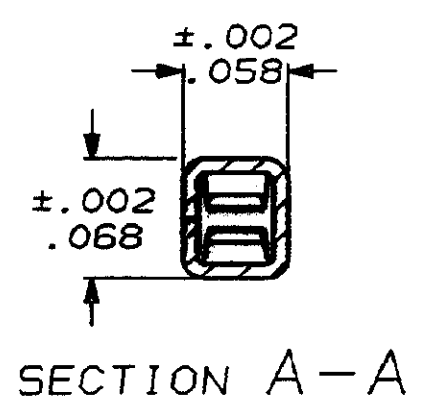
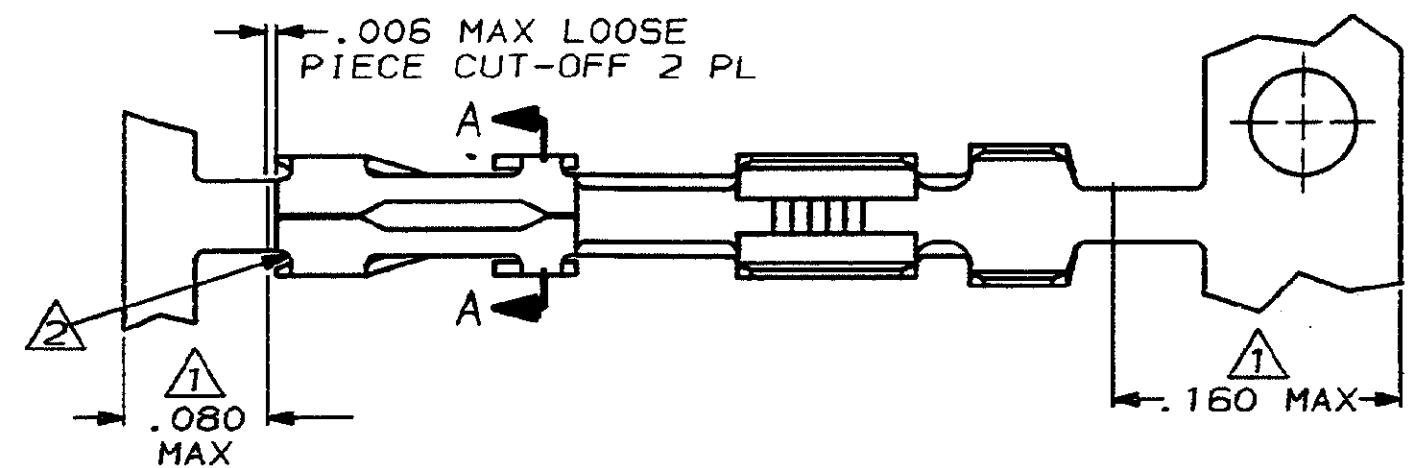


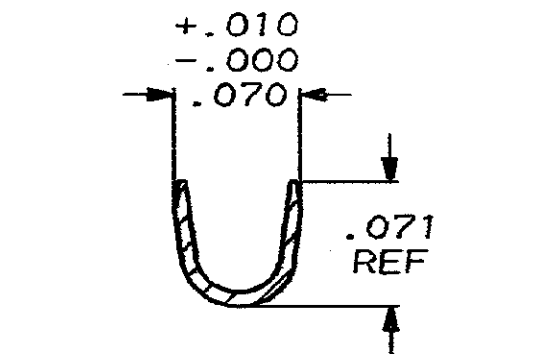
DRAWING MADE IN THIRD ANGLE PROJECTION

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REVISIONS									
REV	LOC	DIST	P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
E							REVISED AND REDRAWN ECN 893	-	
F							REVISED ECN 950	LM 2-7-86	JLG
F1							REVISED ECN 1041	5-1-86	
F2							OBSOLETE ECN 1821	LDR 2-22-88	JLG
G							REV ECN AR2029 AR2120	OK 9-27-88	JLG
H							REV PER ECN AR2491	JPG 6-8-89	
J							REV LOC & DIST AD-4171	3-90	BF



SECTION C-C



SECTION D-D

- 1 GOLD PLATING IS NOT REQUIRED IN THIS AREA.
- 2 CUT-OUTS ON THE BOX ARE AT MANUFACTURERS OPTION.
- 3 THIS TERMINAL IS REELED FOR THE STANDARD APPLICATOR.
- 4 THIS TERMINAL IS REELED FOR THE MINI APPLICATOR.
- 5 .000015 GOLD ON THE CONTACT AREA, GOLD FLASH ON THE REMAINDER ALL OVER .000050 NICKEL.
- 6 .000030 GOLD OVER .000050 NICKEL.
- 7 .000030 GOLD ON THE CONTACT AREA, GOLD FLASH ON THE REMAINDER ALL OVER .000050 NICKEL.
- 8 .000100-.000200 BRIGHT TIN-LEAD OVER .000050 NICKEL.
- 9 POINT OF MEASUREMENT FOR PLATING THICKNESS (INSIDE BEAMS).
- 10 OBSOLETE PART NUMBER.

	$\triangle 4$	$\triangle 8$	$\triangle 10$ -4	1- $\triangle 10$ -1
$\triangle 3$	$\triangle 8$	$\triangle 7$	$\triangle 10$ -4	1- $\triangle 10$ -0
$\triangle 4$	$\triangle 4$	$\triangle 7$	87045-3	86491-6
$\triangle 4$	$\triangle 6$	$\triangle 7$	87045-2	86491-4
$\triangle 3$	$\triangle 6$	$\triangle 6$	87045-2	$\triangle 10$ -3
$\triangle 4$	$\triangle 5$	$\triangle 6$	87045-1	86491-2
$\triangle 3$	$\triangle 5$	$\triangle 5$	87045-1	$\triangle 10$ -1
REMARKS	FINISH	LOOSE PIECE PART NUMBER	PART NUMBER	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON:		DR 12-10-85 L.D. RINGLEY	AMP INCORPORATED Harrisburg, Pa. 17105	
2 PL DEC ± 3 PL DEC ±.005 ANGLES ±		CHK 12-16-85 J.L. GESFORD		
MATERIAL: BERYLLIUM COPPER, .008 THICK		APPD 12-16-85 J.L. GESFORD	CONTACT, MOD IV 1/2, RECEPTACLE, CRIMP SNAP-IN	
FINISH: SEE TABLE		APPD 12-16-85 CLIFFORD LINDGREN		
		PRODUCT SPEC 108-25,021	SIZE C	FSCM NO 00779
		APPLICATION SPEC 114-25,003	DRAWING NO 86491	
		WEIGHT	SCALE NTS	SHEET 1 - 1

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