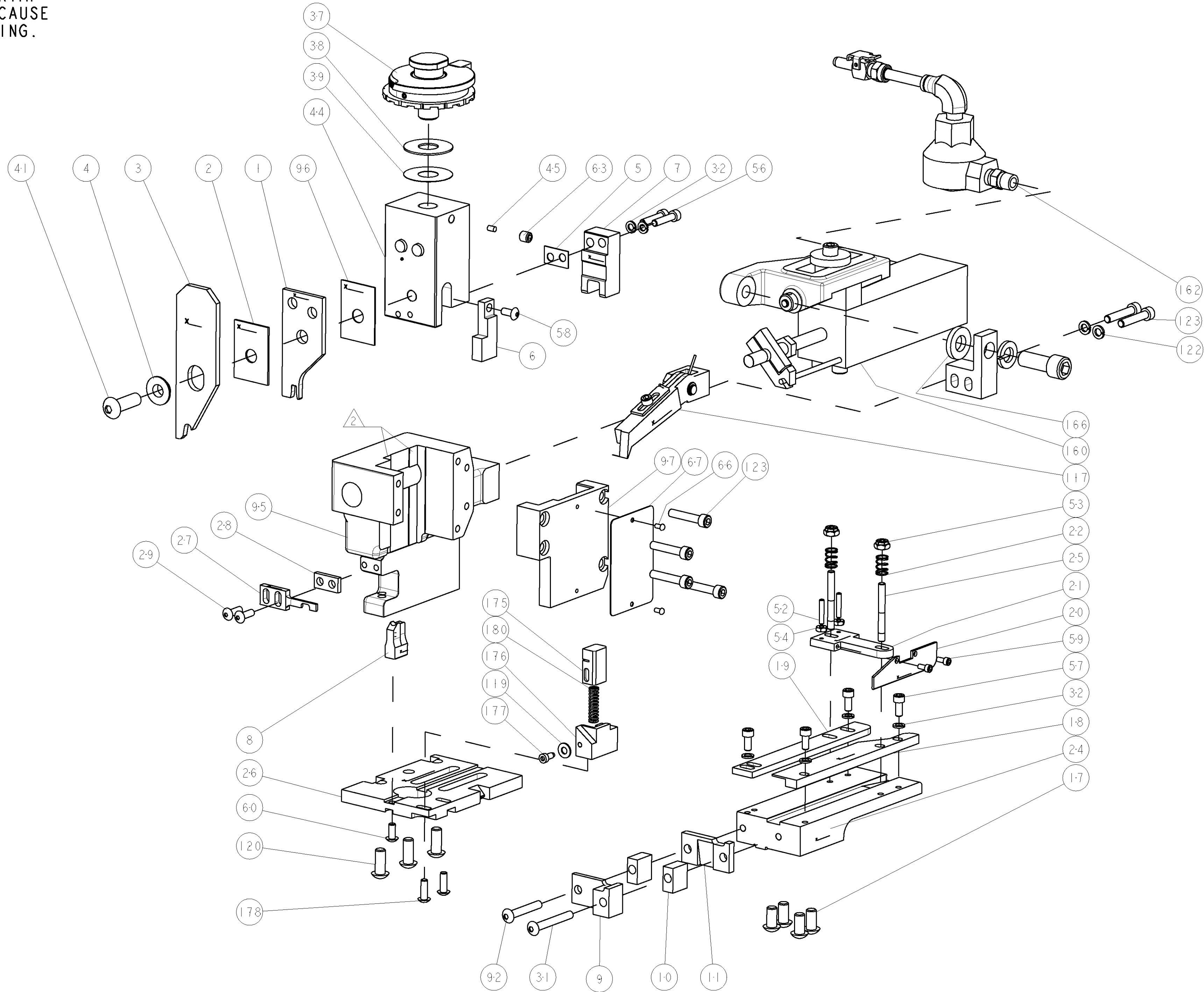


|                                                                        |     |               |                          |           |  |
|------------------------------------------------------------------------|-----|---------------|--------------------------|-----------|--|
| 8                                                                      |     |               | 7                        |           |  |
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| 20                                                                     |     |               | 20                       |           |  |
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| PART<br>NUMBER                                                         | REV | FIRST<br>USED | POWER UNIT               | FEED TYPE |  |
| 1855542-1                                                              | A   | 354500-1      | BENCH MODEL G            | AIR FEED  |  |
| 7-1855542-7                                                            | A   | -             | SPARE PARTS              | -         |  |

- 1 RECOMMENDED SPARE PARTS  
2 GREASE LIGHTLY  
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN THE G TERMINATING UNIT.

4. THIS APPLICATOR IS DESIGNED TO RUN ON THE G TERMINATOR UNIT ONLY.  
5. TERMINAL LUBRICANT IS REQUIRED.

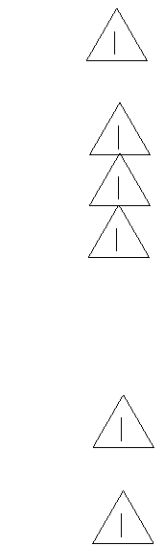
**\*WARNING:**  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



|                                   |                |                                      |                   |      |              |                                                                                    |
|-----------------------------------|----------------|--------------------------------------|-------------------|------|--------------|------------------------------------------------------------------------------------|
| TERMINAL NAME: RECEPTACLE 9.5X1.2 |                |                                      |                   |      |              |                                                                                    |
| TE PN                             | LEAR PN        | G&H (LEAR) TERMINAL - TE CRIMP SPECS |                   |      |              |  |
| 2113019                           | 26436.212.011  |                                      |                   |      |              |                                                                                    |
| -                                 | -              | CRIMP HEIGHT                         |                   |      | WIRE SIZE    | REF SETTING*                                                                       |
| -                                 | -              | 2.69±0.05mm [.106±.002]              |                   |      | 4mm2         | B1                                                                                 |
| -                                 | -              | 2.59±0.05mm [.102±.002]              |                   |      | 3.5mm2       | C0                                                                                 |
| -                                 | -              | 2.48±0.05mm [.098±.002]              |                   |      | 3mm2         | C7                                                                                 |
| -                                 | -              | 2.37±0.05mm [.093±.002]              |                   |      | 2.5mm2       | D8                                                                                 |
| -                                 | -              | CRIMP                                | SIZE              | TYPE | RANGE        |                                                                                    |
| -                                 | -              |                                      |                   |      |              |                                                                                    |
| -                                 | -              | WIRE                                 | 3.81mm [.150]     | F    | 2.50-4.00mm2 |                                                                                    |
| -                                 | -              | INSUL                                | 5.33mm [.210]     | O    | Ø 4.32mm MAX |                                                                                    |
| WIRE STRIP LENGTH                 | TERM APPL SPEC | FEED                                 | APPL INSTRUCTIONS |      | SET UP GAGE  |                                                                                    |
| 5.05-5.43                         | NONE           | 27.36mm                              | 408-8039          |      |              |                                                                                    |

|     |  |      |  |          |     |             |           |
|-----|--|------|--|----------|-----|-------------|-----------|
| LOC |  | DIST |  | REVISONS |     |             |           |
| A   |  | 66   |  | P        | LTR | DESCRIPTION | DATE      |
|     |  |      |  | A        |     | RELEASED    | 06JAN2010 |
|     |  |      |  |          |     |             | LG        |
|     |  |      |  |          |     |             | TE        |

|   |   |   |             |                                        |     |
|---|---|---|-------------|----------------------------------------|-----|
| - | 1 | - | 3-22280-3   | SPRING, COMPRESSION                    | 180 |
| - | 2 | - | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500        | 178 |
| - | 1 | - | 1-690461-9  | STOP, SHEAR                            | 177 |
| - | 1 | - | 1633851-1   | SHEAR HOLDER, REAR                     | 176 |
| - | 1 | - | 2-690463-2  | FLOATING SHEAR, REAR                   | 175 |
| - | 1 | - | 371178      | WASHER                                 | 166 |
| - | 1 | - | 692655-7    | AIR FEED VALVE ASSEMBLY                | 162 |
| - | 1 | - | 460277-4    | AIR FEED ASSY                          | 160 |
| - | 6 | - | 3-21000-9   | SCR, SKT HD CAP 10-32 X 1.000          | 123 |
| - | 2 | - | 21024-5     | WASHER, SPRG LOCK, REG NO 10           | 122 |
| - | 3 | - | 2-22733-8   | SCR, BHSC, SELF-LOCKING, 1/4-20 X .625 | 120 |
| - | 1 | - | 21055-6     | WASHER, FLAT, REG NO 8                 | 119 |
| - | 1 | - | 3-460680-2  | FEED FINGER ASSEMBLY                   | 117 |
| - | 1 | - | 458268-1    | CAP, RAM                               | 97  |
| - | 1 | - | 455888-5    | SPACER, CRIMPER                        | 96  |
| - | 1 | - | 458267-1    | HOUSING, APPLICATOR                    | 95  |
| - | 1 | - | 9-21002-0   | SCR, BTN SKT HD CAP 10-32 X 1.25       | 92  |
| - | 1 | - | 992256-1    | WASHER, FLAT                           | 81  |
| - | 1 | - | 9-18023-4   | SCR, SKT HD CAP M3 X 35.0              | 80  |
| - | 1 | - | 1633852-1   | INSERT, GUARD                          | 79  |
| - | 1 | - | 217238-1    | GENERAL INSTRUCTION PKG                | 72  |
| - | 1 | - | 4088039     | EF APPL INST 408-8039                  | 71  |
| - | 1 | - | 461264-5    | PLATE, IDENTIFICATION                  | 67  |
| - | 2 | - | 21017-2     | SCREW, DRIVE                           | 66  |
| - | 1 | - | 21009-2     | SCR, SET, SELF LOCKING 1/4-20 X .250   | 63  |
| - | 1 | - | 22733-8     | SCR, BHSC, SELF-LOCKING, 8-32 X .375   | 60  |
| - | 2 | - | 1-21000-3   | SCR, SKT HD CAP 4-40 X .250            | 59  |
| - | 1 | - | 2-21002-1   | SCR, BTN SKT HD CAP 8-32 X .375        | 58  |
| - | 4 | - | 2-21000-6   | SCR, SKT HD CAP 8-32 X .375            | 57  |
| - | 2 | - | 2-21000-9   | SCR, SKT HD CAP 8-32 X .750            | 56  |
| - | 2 | - | 21018-4     | NUT, HEX, REG 4-40                     | 54  |
| - | 2 | - | 21022-2     | NUT, HEX, SELF-LOCKING, THIN, 8-32     | 53  |
| - | 2 | - | 2-21006-6   | SCR, SET, CUP POINT 4-40 X .625        | 52  |
| - | 1 | - | 690191-1    | PLUG, NYLON                            | 45  |
| - | 1 | - | 1633848-1   | RAM, DUAL                              | 44  |
| - | 1 | - | 7-21002-9   | SCR, BTN SKT HD CAP 5/16-24 X 1.00     | 41  |
| - | 1 | - | 690125-1    | SHIM SUB-ASSY                          | 39  |
| - | 1 | - | 469367-7    | SHIM                                   | 38  |
| - | 1 | - | 879103-2    | FINE ADJUST HEAD ASSEMBLY              | 37  |
| - | 6 | - | 21024-4     | WASHER, SPRG LOCK, REG NO 8            | 32  |
| - | 1 | - | 1-24921-8   | SCR, BTN SKT HD CAP 10-32 X 1.50       | 31  |
| - | 2 | - | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500        | 29  |
| - | 1 | - | 2-690451-4  | SPACER, STRIPPER                       | 28  |
| - | 1 | - | 468281-9    | STRIPPER                               | 27  |
| - | 1 | - | 1633841-1   | PLATE, BASE                            | 26  |
| - | 2 | - | 22354-8     | STUD, THREADED                         | 25  |
| - | 1 | - | 2-458803-3  | PLATE, STRIP GUIDE, SLOTTED            | 24  |
| - | 2 | - | 22281-6     | SPRING, COMPRESSION                    | 22  |
| - | 1 | - | 1-464451-3  | ARM, STOCK DRAG                        | 21  |
| - | 1 | - | 1-464452-4  | DRAG, STOCK                            | 20  |
| - | 1 | - | 454204-5    | GUIDE, LOWER STRIP                     | 19  |
| - | 1 | - | 7-458031-4  | STRIP GUIDE, FRONT                     | 18  |
| - | 4 | - | 3-21002-3   | SCR, BTN SKT HD CAP 1/4-20 X .500      | 17  |
| - | 1 | - | 1633558-3   | REAR SHEAR PLATE                       | 11  |
| - | 2 | - | 8-240645-2  | SPACER, SHEAR PLATE                    | 10  |
| - | 1 | - | 1633849-1   | PLATE, FRONT SHEAR                     | 9   |
| 1 | 1 | - | 3-1633249-9 | ANVIL, COMBINATION                     | 8   |
| - | 1 | - | 1-469634-5  | BLADE, SLUG                            | 7   |
| - | 1 | - | 1633850-1   | DEPRESSOR, SHEAR                       | 6   |
| - | 1 | - | 2-240641-1  | SPACER                                 | 5   |
| - | 1 | - | 2-238009-9  | BLOCK, FL CRIMPER SPACER               | 4   |
| 1 | 1 | - | 1633845-1   | CRIMPER, INSULATION                    | 3   |
| - | 1 | - | 455888-9    | SPACER, CRIMPER                        | 2   |
| 1 | 1 | - | 1633837-1   | CRIMPER, WIRE                          | 1   |



|                                                                                                                                                                                                                                                 |  |                                        |           |              |                                               |            |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------|-----------|--------------|-----------------------------------------------|------------|
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| EGR                                                                                                                                                                                                                                             |  | G. BAILEY                              | 06OCT2009 | NAME         |                                               |            |
| APVD                                                                                                                                                                                                                                            |  | N. DEWING                              | 06OCT2009 | PRODUCT SPEC |                                               |            |
| APPLICATION SPEC                                                                                                                                                                                                                                |  | SIZE                                   |           | CAGE CODE    |                                               | DRAWING NO |
| MATERIAL                                                                                                                                                                                                                                        |  | WEIGHT                                 |           | A1           |                                               | 00779      |
| FINISH                                                                                                                                                                                                                                          |  | CUSTOMER ACCESSIBLE PRODUCTION DRAWING |           | SCALE        |                                               | 3:5        |
| SHEET                                                                                                                                                                                                                                           |  | 1                                      |           | OF           |                                               | REV        |
| A                                                                                                                                                                                                                                               |  |                                        |           |              |                                               |            |

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