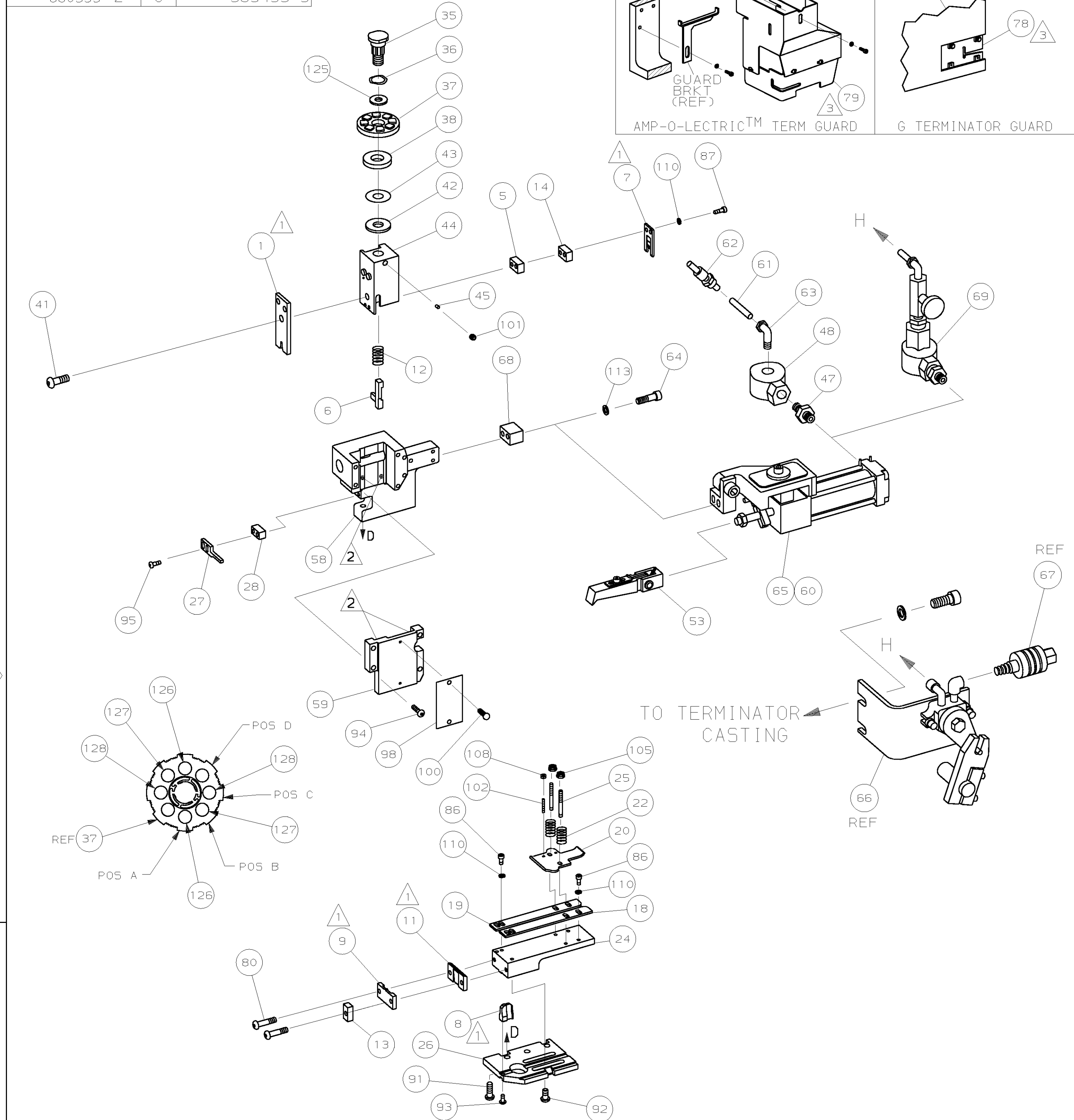


PART NUMBER	REV	FIRST USED
680359-1	D	122500-1
680359-2	C	565435-5



- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 SEE DRAWING FOR COMPONENTS

TERMINAL NAME: AMPLIVAR™ RING					
CRIMPING DATA					
PAD LTR		CRIMP HEIGHT		WIRE SIZE	
A		.087 ±.002 [2.21 ±0.05mm]		(2) 15	
B		.086 ±.002 [2.18 ±0.05mm]		12	
C		.078 ±.002 [1.98 ±0.05mm]		14	
D		NOT		USED	
CRIMP		SIZE		TYPE	
WIRE		.180 [4.57mm]		F	
INSUL		-		-	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED	
.218-.248		114-2084		1.015	
APPL INSTRUCTION		SET UP GAGE		LAYOUT	
408-8039		458638-1		L1816	

2	2	-	C	6-354778-0	PIN, WIRE DISC (.2795)C	129
2	2	-	C	4-354778-4	PIN, WIRE DISC (.2715)C	127
2	2	-	C	4-354778-5	PIN, WIRE DISC (.2720)A	126
1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	-	4088039	EF APPL INST 408-8039	123
						122
						121
						120
						119
						118
						117
						116
						115
						114
2	2	-	A	21024-5	WASHER, LOCK (#10) AIR ASSY	113
						112
						111
4	4	-	A	21024-4	WASHER, LOCK (NO.8) SHEAR BL	110
						109
2	2	-	A	21018-4	NUT, HEX (4-40) DRAG	108
						107
						106
2	2	-	A	21022-2	NUT, HEX SL (8-32) DRAG STUD	105
						104
						103
2	2	-	A	2-21006-6	SCR, SKT SET (4-40x.62) DRAG	102
1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25) RAM	101
2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
						99
1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
						97
						96
2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95
4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	94
1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	4	-	A	3-21002-3	SCR, BHC (1/4-20x.50) ST 6D PL	92
3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) H5G	91
						90
						89
						88
2	2	-	A	2-21000-9	SCR, SHC (8-32x.75) SLUG BLADE	87
4	4	-	A	2-21000-6	SCR, SHC (8-32x.38) STRIP GUIDE	86
						85
						84
						83
						82
						81
2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) SHEAR PL	80
1	-	-	A	455750-8	GUARD ASSY	79
-	REF	-	A	679532-1	INSERT, GUARD	78
						77
						76
						75
						74
						73
						72
						71

QTY	RECD	PER	ASSY	PARTS LIST

QTY	RECD	PER	ASSY	PARTS LIST

QTY	RECD	PER	ASSY	PARTS LIST

QTY	RECD	PER	ASSY	PARTS LIST

QTY	RECD	PER	ASSY	PARTS LIST

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