



7. CABLE ACCOMMODATION DIMS:

JACKET DIA. - - - - - .088 MAX

DIELECTRIC DIA. - - - - - .032-.042

INNER CONDUCTOR DIA. - .009-.019

FOR ENVIRONMENTAL SEAL USE EXTRUDED JACKET

6. FOR ELECTRICAL, MECHANICAL, & ENVIRONMENTAL  
SPECS. SEE MALCO CATALOG.

5. .016 DIA. WIRE HOLE 3 PLACES

4. GOLD PLATE PER MIL-G-45204 TYPE II, GRADE-C, CLASS 1.

3. DELETED

2. SEE RF-ASMB-8 ASSY INSTRUCTIONS, SPECIAL TOOL REQ'D:

CONTACT CRIMP: 010-0134-0000 & LOCATOR 001-0104-0000.

ALTERNATE TOOL: 010-0065-0000 (NO LOCATOR REQUIRED.)

HOUSING CRIMP: 010-0081-0000.

1. THIS CONNECTOR MATES WITH ALL 50-PIN

GOLDEN CRIMP, CRIMP SILVER & ALL S-50 JACKS &

RECEPTACLES AS LISTED IN MALCO CATALOG.

NOTES: UNLESS OTHERWISE SPECIFIED

DELETED					ITEM		
4	1	1	1	003-0815-0001	SEALING SLEEVE	SILICONE RUBBER MIL-R-5847	10
4	1	1	1	003-0813-0002	MIDDLE SLEEVE	LEADED COPPER	9
4	1	1	1	003-0814-0002	INNER SLEEVE	BRASS, QQ-B-626	8
4	1	1	1	003-0811-0001	CABLE INSULATOR	TEFLON PER L-P-403	7
DELETED					ITEM		
4	1	1	1	003-0807-0002	PIN CONTACT	COPPER ALLOY	5
4	1			003-1298-0004	HOUSING SUB-ASSY NUT-1/4" HEX W/WIRE HOLES	BRASS PER QQ-B-626	4
4	1			003-1298-0003	HOUSING SUB-ASSY NUT-1/4" HEX	BRASS PER QQ-B-626	3
4		1		003-1298-0002	HOUSING SUB-ASSY NUT-1/4" KNURL	BRASS PER QQ-B-626	2
4			1	003-1298-0001	HOUSING SUB-ASSY NUT-1/4" PARTIAL HEX	BRASS PER QQ-B-626	1
4	3	2	1	COMPONENT DASH NO. *	NOMENCLATURE NO.	MAT'L & SPEC.	ITEM

F 2317 REVISED & REDRAWN 3-24-91		STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED		MALCO A MICRODOT COMPANY, INC. 220 PASADENA AVE., SO. PASADENA, SURFACE TREATMENT	
G 24191 NOTE 2 WAS:....ASSY TOOL REQ'D 010-0065-0000 OR 010-0134-0000 FOR CONTACT, 010-0081-0000 FOR HOUSING. NOTE 3 WAS:....CENTER CONDUCTOR 5-1-75 2huan		DEC. # FRAC. # ANGLES ± ECCENTRICITY MAX. T.I.R. HOLE DIA. # SURFACE ROUGHNESS MICRO INCHES THREADS TO MIL-S-7742 COMMERCIAL TOLERANCES APPLY TO STOCK DIMENSIONS		NOTED APP APP CHECKED BY C.E.H DRAWN BY D. D. SCALE WT DATE 3-3-78	
ASSEMBLY NO REQ'D		MATERIAL		PLUG ASSEMBLY ENVIRONMENTAL GOLDEN CRIMP 50-PIN	
NEXT ASSEMBLIES		LET	ECO	REVISION DESCRIPTION	BY DATE APP
					CODE 941 CDM 1320113-000*
					DRAWING NUMBER G

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