

#### **Overview**

KEMET's Commercial "L" Series with Tin/Lead Termination surface mount capacitors in COG dielectric are designed to meet the needs of critical applications where tin/lead end metallization is required. KEMET's tin/lead electroplating process is designed to meet a 5% minimum lead content and address concerns for a more robust and reliable lead containing termination system. As the bulk of the electronics industry moves towards RoHS compliance, KEMET continues to provide tin/lead terminated products for military, aerospace and industrial applications and will ensure customers have a stable and long-term source of supply.

**Benefits** 

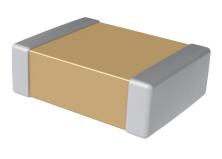
- -55°C to +125°C operating temperature range
- · Reliable and robust termination system
- EIA 0402, 0603, 0805, 1206, 1210, 1808, 1812, 1825, 2220, and 2225 case sizes
- DC voltage ratings of 10 V, 16 V, 25 V, 50 V, 100 V, 200 V and 250 V
- Capacitance offerings ranging from 0.5 pF up to 0.47  $\mu F$
- Available capacitance tolerances of ±0.10 pF, ±0.25 pF, ±0.5 pF, ±1%, ±2%, ±5%, ±10%, and ±20%

# **Ordering Information**

С	1206	С	104	J	3	G	Α	L	TU
Ceramic	Case Size (L" x W")	Specification/ Series	Capacitance Code (pF)	Capacitance Tolerance <sup>1</sup>	Rated Voltage (VDC)	Dielectric	Failure Rate/ Design	Termination Finish <sup>2</sup>	Packaging/ Grade (C-Spec)
	0402 0603 0805 1206 1210 1808 1812 1825 2220 2225	C = Standard	Two significant digits and number of zeros. Use 9 for 1.0 - 9.9 pF Use 8 for 0.599 pF e.g., 2.2 pF = 229 e.g., 0.5 pF = 508	$B = \pm 0.10 \text{ pF}$ $C = \pm 0.25 \text{ pF}$ $D = \pm 0.5 \text{ pF}$ $F = \pm 1\%$ $G = \pm 2\%$ $J = \pm 5\%$ $K = \pm 10\%$ $M = \pm 20\%$	8 = 10 4 = 16 3 = 25 5 = 50 1 = 100 2 = 200 A = 250	G = COG	A = N/A	L = SnPb (5% Pb minimum)	See "Packaging C-Spec Ordering Options Table"

<sup>1</sup> Additional capacitance tolerance offerings may be available. Contact KEMET for details.

<sup>2</sup> Additional termination finish options may be available. Contact KEMET for details



KEMET's COG dielectric features a 125°C maximum

The Electronics Components, Assemblies & Materials

Association (EIA) characterizes COG dielectric as a Class I

material. Components of this classification are temperature

applications or those where Q and stability of capacitance

capacitance with respect to time and voltage and boasts a

negligible change in capacitance with reference to ambient

temperature. Capacitance change is limited to ±30 ppm/°C

characteristics are required. COG exhibits no change in

operating temperature and is considered "stable."

compensating and are suited for resonant circuit

from -55°C to +125°C.



## Packaging C-Spec Ordering Options Table

Packaging Type <sup>1</sup>	Packaging/Grade Ordering Code (C-Spec)
Bulk Bag/Unmarked	Not required (Blank)
7" Reel/Unmarked	TU
13" Reel/Unmarked	7411 (EIA 0603 and smaller case sizes) 7210 (EIA 0805 and larger case sizes)
7" Reel/Unmarked/2 mm pitch <sup>2</sup>	7081
13" Reel/Unmarked/2 mm pitch <sup>2</sup>	7082

<sup>1</sup> Default packaging is "Bulk Bag". An ordering code C-Spec is not required for "Bulk Bag" packaging.

<sup>1</sup> The terms "Marked" and "Unmarked" pertain to laser marking option of capacitors. All packaging options labeled as "Unmarked" will contain capacitors that have not been laser marked. The option to laser mark is not available on these devices. For more information see "Capacitor Marking".

<sup>2</sup> The 2 mm pitch option allows for double the packaging quantity of capacitors on a given reel size. This option is limited to EIA 0603 (1608 metric) case size devices. For more information regarding 2 mm pitch option see "Tape & Reel Packaging Information".

#### Benefits cont.

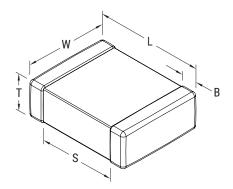
- No piezoelectric noise
- Extremely low ESR and ESL
- · High thermal stability
- High ripple current capability
- Preferred capacitance solution at line frequencies and into SnPb plated termination finish (5% Pb minimum) the MHz range
- · Negligible capacitance change with respect to temperature · Available for other surface mount products, additional from -55°C to +125°C
- No capacitance change with respect to applied rated DC voltage
- · No capacitance decay with time
- Non-polar device, minimizing installation concerns
- Flexible termination option available upon request
- dielectrics and higher voltage ratings upon request

#### **Applications**

Typical applications include military, aerospace and other high reliability applications.



## **Dimensions – Millimeters (Inches)**



EIA Size Code	Metric Size Code	L Length	W Width	T Thickness	B Bandwidth	S Separation Minimum	Mounting Technique
0402	1005	1.00 (0.040) ±0.05 (0.002)	0.50 (0.020) ±0.05 (0.002)		0.30 (0.012) ±0.10 (0.004)	0.30 (0.012)	Solder Reflow Only
0603	1608	1.60 (0.063) ±0.15 (0.006)	0.80 (0.032) ±0.15 (0.006)		0.35 (0.014) ±0.15 (0.006)	0.70 (0.028)	
0805	2012	2.00 (0.079) ±0.20 (0.008)	1.25 (0.049) ±0.20 (0.008)		0.50 (0.02) ±0.25 (0.010)	0.75 (0.030)	Solder Wave or Solder Reflow
1206	3216	3.20 (0.126) ±0.20 (0.008)	1.60 (0.063) ±0.20 (0.008)		0.50 (0.02) ±0.25 (0.010)		
1210	3225	3.20 (0.126) ±0.20 (0.008)	2.50 (0.098) ±0.20 (0.008)	See Table 2 for	0.50 (0.02) ±0.25 (0.010)		
1808	4520	4.70 (0.185) ±0.50 (0.020)	2.00 (0.079) ±0.20 (0.008)	Thickness	0.60 (0.024) ±0.35 (0.014)		
1812	4532	4.50 (0.177) ±0.30 (0.012)	3.20 (0.126) ±0.30 (0.012)	-	0.60 (0.024) ±0.35 (0.014)	N/A	Solder Reflow
1825	4564	4.50 (0.177) ±0.30 (0.012)	6.40 (0.252) ±0.40 (0.016)	-	0.60 (0.024) ±0.35 (0.014)		Only
2220	5650	5.70 (0.224) ±0.40 (0.016)	5.00 (0.197) ±0.40 (0.016)		0.60 (0.024) ±0.35 (0.014)		
2225	5664	5.60 (0.220) ±0.40 (0.016)	6.40 (0.248) ±0.40 (0.016)		0.60 (0.024) ±0.35 (0.014)		

#### **Qualification/Certification**

Commercial Grade products are subject to internal qualification. Details regarding test methods and conditions are referenced in Table 4, Performance & Reliability.

#### **Environmental Compliance**

These devices do not meet RoHS criteria due to the concentration of Lead (Pb) in the termination finish.



## **Electrical Parameters/Characteristics**

Item	Parameters/Characteristics
Operating Temperature Range	-55°C to +125°C
Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC)	±30 ppm/°C
Aging Rate (Maximum % Capacitance Loss/Decade Hour)	0%
<sup>1</sup> Dielectric Withstanding Voltage (DWV)	250% of rated voltage (5±1 seconds and charge/discharge not exceeding 50 mA)
<sup>2</sup> Dissipation Factor (DF) Maximum Limit at 25°C	0.1%
<sup>3</sup> Insulation Resistance (IR) Limit at 25°C	1,000 megohm microfarads or 100 GΩ (Rated voltage applied for 120±5 seconds at 25°C)

<sup>1</sup> DWV is the voltage a capacitor can withstand (survive) for a short period of time. It exceeds the nominal and continuous working voltage of the capacitor.

<sup>2</sup> Capacitance and dissipation factor (DF) measured under the following conditions:

1 MHz ±100 kHz and 1.0 Vrms ±0.2 V if capacitance  $\leq$  1,000 pF

1 kHz ±50 Hz and 1.0 Vrms ±0.2 V if capacitance > 1,000 pF

<sup>3</sup> To obtain IR limit, divide  $M\Omega$ - $\mu$ F value by the capacitance and compare to G $\Omega$  limit. Select the lower of the two limits.

Capacitance and Dissipation Factor (DF) measured under the following conditions:

Note: When measuring capacitance it is important to ensure the set voltage level is held constant. The HP4284 and Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."

#### **Post Environmental Limits**

I	High Temperatu	ıre Life, Biased	Humidity, Moist	ture Resistance	
Dielectric	Rated DC Voltage	Capacitance Value	Dissipation Factor (Maximum %)	Capacitance Shift	Insulation Resistance
COG	All	All	0.5	0.3% or ±0.25 pF	10% of Initial Limit



## Table 1A - Capacitance Range/Selection Waterfall (0402 - 1206 Case Sizes)

	Cap	C	cas Se				/				CO	940	2C					CO	)60	3C					CO	)80	5C					<b>C</b> 1	20	6C		
Сар	Code		Volta	age	e Co	ode		1	3	4	3	5	1	2	A	8	4	3	5	1	2	A	8	4	3	5	1	2	A	8	4	3	5	1	2	Α
	Coue	Rat	ed Vo	olta	age	(VI	DC)		2	16	25	50	100	200	250	10	16	25	50	100	200	250	10	16	25	50	10	200	250	10	16	25	50	100	200	250
			Cap					╋									and													ness	Dim			-	~	~
0.50 & 0.75 pF	508 & 758	BC		lera	anc	e		B	B	BB	BB	BB	uut			CF	CF	CF	CF	CF	CF		DN	DN	DN		DN	DN	_				0110		-	
	109 -																																			
1.0 - 9.1 pF*	919* 100 -	BC								BB	BB	BB				CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
10 - 20 pF*	200*			F	G	J	K	ΛВ	B	BB	BB	BB				CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
22 pF	220			F	G	J	K	л в	В	BB	BB	BB				CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
24 - 91 pF*	240 - 910*			F	G	Jł	ĸN	Л В	в	BB	BB	BB				CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
100 pF	101			ΕĹ	G	Jŀ	κN	л в	в	BB	BB	BB	BB	BB	BB	CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
110 - 180 pF*	111 - 181*			F	G		ĸN			BB	BB	BB	BB	BB	BB	CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
200 – 270 pF	201 -			F	G	J	ĸ	л в	в	BB	BB	BB	BB	BB	BB	CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
300 pF	271* 301			F	G	Jŀ	ĸ	ЛВ	в	вв	BB	вв	BB	BD	BD	CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
330 pF	331				-	-	KN	ΛВ		BB	BB	BB	BB	BD	BD	CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
360 pF	361			-	_	_	KN			BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
390 pF	391			F	G	Jŀ	ĸN	л в	B	BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
430 pF	431			F	G	Jŀ	K N	Л В	B	BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
470 pF	471			F	G	Jŀ	K N	л в	B	BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DP	DP	EB	EB	EB	EB	EB	EB	EB
510 pF	511			F	G	Jŀ	KN	_	_	BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
560 pF	561				G	-	K   N			BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
620 pF	621				- 1		K   N			BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
680 pF	681				-	-	K			BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
750 pF	751				-		KN	··   -		BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
820 pF	821			_	-	-	ΚN	_	_	BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
910 pF	911				G	-	KN		-	BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DP	DP	EB	EB	EB	EB	EB	EB	EB
1,000 pF	102				-		KN			BB	BB	BB	BB			CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DP	DP	EB	EB	EB	EB	EB	EB	EB
1,100 pF	112				-		KN			BB	BB	BB				CF	CF	CF	CF	CF	CH	CH	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
1,200 pF	122				G	-	KN	/ B		BB	BB	BB				CF	CF	CF	CF	CF	CH	CH	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
1,300 pF	132			_	_	_	KN	_	_	BB	BB	BB				CF	CF	CF	CF	CF	CH	CH	DP	DP	DP	DP	DP	DN	DN	EB	EB	EB	EB	EC	EC	EC
1,500 pF	152				- 1	-	KN			BB	BB	BB				CF	CF	CF	CF	CF	CH	CH	DP	DP	DP	DP	DP	DN	DN	EB	EB	EB	EB	ED	EC	EC
1,600 pF	162			F	-	-	KN			BB	BB					CF	CF	CF	CF	CF	CH	CH	DP	DP	DP	DP	DP	DN	DN	EB	EB	EB	EB	ED	ED	ED
1,800 pF	182					Jł			-	BB so	BB S	50	0	0	0	CF	CF S	CF S	CF O	CF 01	CH	CH	DP	DP 9	DP 50	DP	DP 02	DN <b>500</b>	DN	EB	EB	EB	EB 20	ED 01	ED <b>300</b>	250 G3
Con	Cap		ed Vo		-	<u> </u>	UC)	+	2	16	، 25		100	200	• 250	9	16	، 25	50		۰ 200	• 250	9	16	، 25	50			• 250	9	9	s 25			1 1	
Сар	Code			tage Code 8			2	4	3	5	1	2	A	8	4	3	5	1	2	A	8	4	3	5	1	2	A	8	4		-		2	A		
		Ca	se S	e Size/Series					C	0402	2C					C	0603						C	0805	5C					<u> </u>	1206	6C				

\*Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, and 91) KEMET reserves the right to substitute product with an improved temperature characteristic, tighter capacitance tolerance and/or higher voltage capability within the same form factor (configuration and dimensions).

These products are protected under US Patents 7,172,985 and 7,670,981, other patents pending, and any foreign counterparts.



## Table 1A – Capacitance Range/Selection Waterfall (0402 – 1206 Case Sizes) cont.

	Cap	Case Size/ Series			CO	<b>)40</b> :	2C					CO	)60	3C					C	)80	5C					C	120	6C		
Сар	Code	Voltage Code	8	4	3	5	1	2	A	8	4	3	5	1	2	A	8	4	3	5	1	2	A	8	4	3	5	1	2	A
	Coue	Rated Voltage (VDC)	10	16	25	50	100	200	250	10	16	25	50	100	200	250	5	16	25	50	100	200	250	10	16	25	50	100	200	250
		Capacitance Tolerance				Pro				ility	and	Chip	Thi				s – S	See T	able	2 fo				iess	Dim	iensi	ions			
2,000 pF	202	F G J K M	BB	BB	BB					CF	CF	CF	CF	CF	СН	СН	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	ED	ED	ED
2,200 pF	222	FGJKM	BB	BB	BB					CF	CF	CF	CF	CF	СН	СН	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EE	EE	EE
2,400 pF	242	FGJKM								CF	CF	CF	CF	CF			DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EC	EC	EC
2,700 pF	272	FGJKM								CF	CF	CF	CF	CF			DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EC	EC	EC
3,000 pF	302	FGJKM								CF	CF	CF	CF	CF			DP	DP	DP	DP	DN	DN	DN	EC	EC	EC	EC	EC	EB	EB
3,300 pF	332	FGJKM								CF	CF	CF	CF	CF			DP	DP	DP	DP	DN	DN	DN	EC	EC	EC	EC	EE	EB	EB
3,600 pF	362	FGJKM								CF	CF	CF	CF	CF			DP	DP	DP	DP	DN	DP	DP	EC	EC	EC	EC	EE	EB	EB
3,900 pF	392	F G J K M								CF	CF	CF	CF	CF			DE	DE	DE	DE	DN	DP	DP	EC	EC	EC	EC	EF	EB	EB
4,300 pF	432	F G J K M								CF	CF	CF	CF	CF			DE	DE	DE	DE	DN	DP	DP	EC	EC	EC	EC	EC	EB	EB
4,700 pF	472	F G J K M								CF	CF	CF	CF	CF			DE	DE	DE	DE	DN	DP	DP	EC	EC	EC	EC	EC	EB	EB
5,100 pF	512	F G J K M								CF	CF	CF	CF				DE	DE	DE	DE	DN	DP	DP	ED	ED	ED	ED	ED	EB	EB
5,600 pF	562	F G J K M								CF	CF	CF	CF				DN	DN	DN	DN	DN	DP	DP	ED	ED	ED	ED	ED	EB	EB
6,200 pF	622	F G J K M								CF	CF	CF	CF				DN	DN	DN	DN	DN	DG	DG	EB	EB	EB	EB	EB	EB	EB
6,800 pF	682	F G J K M								CF	CF	CF	CF				DN	DN	DN	DN	DN	DG	DG	EB	EB	EB	EB	EB	EB	EB
7,500 pF	752	F G J K M								CF	CF	CF					DN	DN	DN	DN	DN	DG	DG	EB	EB	EB	EB	EB	EB	EB
8,200 pF	822	F G J K M								CF	CF	CF					DN	DN	DN	DN	DN	DG	DG	EC	EC	EC	EC	EB	EC	EC
9,100 pF	912	F G J K M								CF	CF	CF					DN	DN	DN	DN	DN			EC	EC	EC	EC	EB	EC	EC
10,000 pF	103	F G J K M								CF	CF	CF					DN	DN	DN	DN	DP			ED	ED	ED	ED	EB	EC	EC
12,000 pF	123	F G J K M								CF	CF	CF					DN	DN	DN	DN	DE			EB	EB	EB	EB	EB	ED	ED
15,000 pF	153	F G J K M								CF	CF	CF					DN	DN	DN	DP	DG			EB	EB	EB	EB	EB	EF	EF
18,000 pF	183	F G J K M															DN	DN	DN	DP				EB	EB	EB	EB	EB	EH	EH
22,000 pF	223	F G J K M															DP	DP	DP	DF				EB	EB	EB	EB	EC	EH	EH
27,000 pF	273	F G J K M															DF	DF	DF					EB	EB	EB	EB	EE		
33,000 pF	333	FGJKM															DG	DG	DG					EB	EB	EB	EB	EE		
39,000 pF	393	FGJKM															DG	DG	DG					EC	EC	EC	EE	EH		
47,000 pF	473	FGJKM															DG	DG	DG					EC	EC	EC	EE	EH		
56,000 pF	563	FGJKM																						ED	ED	ED	EF			
68,000 pF	683	FGJKM																						EF	EF	EF	EH			
82,000 pF	823	FGJKM																						EH	EH	EH	EH			
0.10 µF	104	FGJKM																						EH	EH	EH				
68,000 pF	683	FGJKM																						EF	EF	EF	EH			
82,000 pF	823	FGJKM																						EH	EH	EH	EH			
0.10 µF	104	FGJKM																						EH	EH	EH				
		Rated Voltage (VDC)	9	16	25	50	100	200	250	10	16	25	50	100	200	250	10	16	25	50	100	200	250	10	16	25	50	100	200	250
Cap	Cap Code	Voltage Code	8	4	3	5	1	2	A	8	4	3	5	1	2	A	8	4	3	5	1	2	A	8	4	3	5	1	2	A
		Case Size/Series			C	0402	20					C	0603	C					C	0805	5C					C	120	6C		

\*Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, and 91) KEMET reserves the right to substitute product with an improved temperature characteristic, tighter capacitance tolerance and/or higher voltage capability within the same form factor (configuration and dimensions).

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## Table 1B - Capacitance Range/Selection Waterfall (1210 - 2225 Case Sizes)

		Case			/			<b>C</b> 1	121	0C				C18	080	;		C18	120	)	(	C18	250	)	(	222	200	C		C22	250	;
	Сар	Se Voltag				8	4	3	5	1	2	A	5	1	2	A	5	1	2	A	5	1	2	Α	5	1	2	A	5	1	2	A
Сар	Code	Rated Vol			DC)	10	16	25	50	100	200	250	50	100	200	250	20	100	200	250	50	100	200	250	20	100	200	250	50	100	200	250 :
	oouc	Capa		· ·		-	-	7	- CO	7	5	5	L CO				ilabi								പ	7	5	5	പ	7	5	2
		Tole															2 for															
1.0 - 9.1 pF*	109 - 919*					FB	FB	FB	FB	FB	FB	FB																				
10 - 91 pF*	100 - 910*	F			KM	FB	FB	FB	FB	FB	FB	FB																				
100 - 300 pF* 330 - 430 pF*		F	G G		K M	FB FB	FB FB	FB FB	FB FB	FB FB	FB FB	FB FB	LF	LF	LF	LF																
470 - 910 pF*		F	G		K M	FB	FB	FB	FB	FB	FB	FB	LF	LF	LF	LF	GB	GB	GB	GB												
1,000 pF	102	F	G	_	K M	FB	FB	FB	FB	FB	FB	FB	LF	LF	LF	LF	GB	GB	GB	GB												
1,100 pF	112	F	G		км	FB	FB	FB	FB	FB	FB	FB	LF	LF	LF	LF	GB	GB	GB	GB												
1,200 pF	122	F	G		км	FB	FB	FB	FB	FB	FB	FB	LF	LF	LF	LF	GB	GB	GB	GB												
1,300 pF	132	F	G	J	кМ	FB	FB	FB	FB	FB	FC	FC	LF	LF	LF	LF	GB	GB	GB	GB												
1,500 pF	152	F	G	J	КМ	FB	FB	FB	FB	FB	FE	FE	LF	LF	LF	LF	GB	GB	GB	GB												
1,600 pF	162	F	G	J	KM	FB	FB	FB	FB	FB	FE	FE	LF	LF	LF	LF	GB	GB	GB	GB												
1,800 pF	182	F	G		KM	FB	FB	FB	FB	FB	FE	FE	LF	LF	LF	LF	GB	GB	GB	GB												
2,000 pF	202	F	G		KM	FB	FB	FB	FB	FC	FE	FE	LF	LF	LF	LF	GB	GB	GB	GB												
2,200 pF	222	F	G		KM	FB	FB	FB	FB	FC	FG	FG	LF	LF	LF	LF	GB	GB	GB	GB												
2,400 pF	242 272	F	GG	_	K M	FB FB	FB FB	FB FB	FB FB	FC FC	FC FC	FC FC	LF LF	LF	LF LF	LF LF	GB	GB	GB	GB												
2,700 pF 3,000 pF	302	F	G		K M	FB	FB	FB	FB	FC	FF	FF	LF	LF	LF	LF	GD	GD	GD	GD												
3,300 pF	332	F	G		K M	FB	FB	FB	FB	FF	FF	FF	LF	LF			GB	GB	GB	GB												
3,600 pF	362	F	G		K M	FB	FB	FB	FB	FF	FF	FF	LF	LF				00	00	00												
3,900 pF	392	F	G		K M	FB	FB	FB	FB	FF	FF	FF	LF	LF			GB	GB	GB	GB	ΗВ	нв	ΗВ	ΗВ								
4,300 pF	432	F		_	к м	FB	FB	FB	FB	FF	FF	FF	LF	LF				-														
4,700 pF	472	F	G	J	КМ	FF	FF	FF	FF	FG	FG	FG	LF	LF			GB	GB	GD	GD	ΗВ	HB	HB	HB					KE	KE	KE	KE
5,100 pF	512	F	G	J	КМ	FB	FB	FB	FB	FG	FG	FG																	KE	KE	KE	KE
5,600 pF	562	F	G	J	KM	FB	FB	FB	FB	FG	FG	FG					GB	GB	GH	GH	HB	HB	HB	HB					KE	KE	KE	KE
6,200 pF	622	F	G	_	KM	FB	FB	FB	FB	FG	FB	FB																	KE	KE	KE	KE
6,800 pF	682	F	G		KM	FB	FB	FB	FB	FG	FB	FB					GB	GB	GJ	GJ	HB	HB	HB	HB	JE	JE	JB		KE	KE	KE	KE
7,500 pF	752	F	G		KM	FC	FC	FC	FC	FC	FB	FB						~	0.0	0.0									KE	KE	KE	KE
8,200 pF	822	F	G		KM		FC	FC	FC	FC	FB	FB					GB	GH	GB	GB	HB	нв	HB	HB	JE	JE	JB		KE	KE	KE	KE
9,100 pF 10,000 pF	912 103	F	G G		K M	FE FF	FE FF	FE FF	FE FF	FE FF	FB FB	FB FB					GB	GH	GB	GB	ΗВ	НВ	HE	HE	JE	JE	JB		KE KE	KE KE	KE KE	KE KE
12,000 pF	103	F	G	_	K M	FG	FG	FG	FG	FB	FB	FB					GB	GG	GB	GB	HB	НВ	HE	HE	JE	JE	JB		KE	KE	KE	KE
15,000 pF	123	F	G		K M	FG	FG	FG	FG	FB	FC	FC					GB	GB	GB	GB	HB	HB			JE	JE	JB		KE	KE	KE	KE
18,000 pF	183	F	G		K M	FB	FB	FB	FB	FB	FC	FC					GB	GB	GB	GB	HB	HE			JE	JE	JB		KE	KE		
22,000 pF	223	F	G		K M	FB	FB	FB	FB	FB	FF	FF	1				GB	GB	GB	GB	HB	HE			JE	JB	JB		KE	KE		
27,000 pF	273	F	G	J	км	FB	FB	FB	FB	FB	FG	FG	i i				GB	GB	GB	GB	ΗВ	HG			JE	JB	JB		KE	KE		
33,000 pF	333	F	G	J	K M	FB	FB	FB	FB	FB	FH	FH					GB	GB	GB	GB					JB	JB	JB		KE			
39,000 pF	393	F	G		к м	FB	FB	FB	FB	FE	FH	FH					GB	GB	GB	GB					JB	JB	JB					
47,000 pF	473	F	G		КМ	FB	FB	FB	FB	FE	FJ	FJ					GB	GB	GD	GD					JB	JB	JB					
56,000 pF	563	F	G		KM	FB	FB	FB	FB	FF							GB	GB	GD	GD					JB	JB	JB					
68,000 pF	683	F	G	_	KM	FB	FB	FB	FC	FG							GB	GB	GK	GK					JB	JB	JB					
82,000 pF	823	F			KM	FC	FC	FC	FF	FH							GB		GM						JB	JB	JB					
0.10 µF	104 124	F			K M K M			FE	FG	FM							GB	GD GH	GM	GM					JB JB	JB JB	JD JD					
0.12 μF 0.15 μF	124 154				K M				FH FM									GN							JB	JB	JD					
0.15 μF 0.18 μF	134				K M		FJ	FJ	1 IVI								GH	UN							JB	JD	JG					
0.10 μF	224	F			K M												GK								JB	JD	JL					
0.27 µF	274				K M																				JB	JF						
0.33 µF	334				K M																				JD	JG						
0.39 µF	394				кМ																				JG							
0.47 µF	474	F	G	J	KM																				JG			L				
		Rated Vol		· ·		9	16	25		10	200	250	50	100					200	250	50	100			50	10	200	250	50	<u> </u>		250
Cap	Cap Code	Voltag	je Co	ode		8	4	3	5	1	2	A	5	1	2	Α	5	1	2	A	5	1	2	A	5	1	2	A	5	1	2	Α
		Case Siz	ze/S	Seri	es			C	1210	C				C18	08C			C18	12C			C18	25C			C22	20C			C22	25C	
	I					I							L				L									_				_		

\*Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, and 91) KEMET reserves the right to substitute product with an improved temperature characteristic, tighter capacitance tolerance and/or higher voltage capability within the same form factor (configuration and dimensions).

These products are protected under US Patents 7,172,985 and 7,670,981, other patents pending, and any foreign counterparts.



## Table 2A – Chip Thickness/Tape & Reel Packaging Quantities

Thickness	Case	Thickness ±	Paper Q	uantity <sup>1</sup>	Plastic	Quantity
Code	Size <sup>1</sup>	Range (mm)	7" Reel	13" Reel	7" Reel	13" Reel
BB	0402	0.50 ± 0.05	10,000	50,000	0	0
BD	0402	0.55 ± 0.05	10,000	50,000	0	0
CF	0603	0.80 ± 0.07	4,000	15,000	0	0
СН	0603	0.85 ± 0.07	4,000	10,000	0	0
DN	0805	0.78 ± 0.10	4,000	15,000	0	0
DP	0805	0.90 ± 0.10	4,000	15,000	0	0
DE	0805	1.00 ± 0.10	0	0	2,500	10,000
DF	0805	1.10 ± 0.10	0	0	2,500	10,000
DG	0805	1.25 ± 0.15	0	0	2,500	10,000
EB	1206	0.78 ± 0.10	0	0	4,000	10,000
EC	1206	0.90 ± 0.10	0	0	4,000	10,000
ED EE	1206	1.00 ± 0.10	0	0	2,500	10,000
EF	1206 1206	1.10 ± 0.10	0	0	2,500	10,000
EF	1206	1.20 ± 0.15	0 0	0 0	2,500	10,000
FB	1206	1.60 ± 0.20 0.78 ± 0.10	0	0	2,000 4,000	8,000 10,000
FD	1210	$0.78 \pm 0.10$ $0.90 \pm 0.10$	0	0	4,000 4,000	10,000
FE	1210	1.00 ± 0.10	0	0	4,000 2,500	10,000
FE FF	1210	$1.00 \pm 0.10$ $1.10 \pm 0.10$	0	0	2,500	10,000
FG	1210	$1.10 \pm 0.10$ $1.25 \pm 0.15$	0	0	2,500	10,000
FH	1210	1.55 ± 0.15	0	0	2,000	8,000
FM	1210	1.70 ± 0.20	0	0	2,000	8,000
FJ	1210	1.85 ± 0.20	0	0	2,000	8,000
FK	1210	2.10 ± 0.20	0	0	2,000	8,000
NC	1706	1.00 ± 0.15	Ő	Ő	4,000	10,000
LF	1808	1.00 ± 0.15	0	0	2,500	10,000
GB	1812	1.00 ± 0.10	Ő	0 0	1,000	4,000
GD	1812	1.25 ± 0.15	0	0	1,000	4,000
GH	1812	1.40 ± 0.15	0	0	1,000	4,000
GG	1812	1.55 ± 0.10	0	0	1,000	4,000
GK	1812	1.60 ± 0.20	0	0	1,000	4,000
GJ	1812	1.70 ± 0.15	0	0	1,000	4,000
GN	1812	1.70 ± 0.20	0	0	1,000	4,000
GM	1812	2.00 ± 0.20	0	0	500	2,000
HB	1825	1.10 ± 0.15	0	0	1,000	4,000
HE	1825	1.40 ± 0.15	0	0	1,000	4,000
HG	1825	1.60 ± 0.20	0	0	1,000	4,000
JB	2220	1.00 ± 0.15	0	0	1,000	4,000
JD	2220	1.30 ± 0.15	0	0	1,000	4,000
JE	2220	1.40 ± 0.15	0	0	1,000	4,000
JF	2220	1.50 ± 0.15	0	0	1,000	4,000
JG	2220	1.70 ± 0.15	0	0	1,000	4,000
JL KE	2220 2225	2.00 ± 0.20 1.40 ± 0.15		0 0	500 1,000	2,000 4,000
			7" Reel	13" Reel	7" Reel	4,000 13" Reel
Thickness Code	Case Size <sup>1</sup>	Thickness ± Range (mm)	Paper Q			Quantity
			Paper Q	uallity	Plastic	quantity

Package quantity based on finished chip thickness specifications.

<sup>1</sup> If ordering using the 2 mm Tape and Reel pitch option, the packaging quantity outlined in the table above will be doubled. This option is limited to EIA 0603 (1608 metric) case size devices. For more information regarding 2 mm pitch option see "Tape & Reel Packaging Information".



## Table 2B – Bulk Packaging Quantities

Deeker	ing Tuno	Loose Pa	ackaging
Раскау	ing Type	Bulk Bag	(default)
Packagir	lg C-Spec <sup>1</sup>	N/	/A <sup>2</sup>
Case	e Size	Packaging Quantities (	pieces/unit packaging)
EIA (in)	Metric (mm)	Minimum	Maximum
0402	1005		
0603	1608		
0805	2012		50,000
1206	3216		
1210	3225	1	
1808	4520		
1812	4532		
1825	4564		20,000
2220	5650	]	
2225	5664		

<sup>1</sup> The "Packaging C-Spec" is a 4 to 8 digit code which identifies the packaging type and/or product grade. When ordering, the proper code must be included in the 15th through 22nd character positions of the ordering code. See "Ordering Information" section of this document for further details. Commercial Grade product ordered without a packaging C-Spec will default to our standard "Bulk Bag" packaging. Contact KEMET if you require a bulk bag packaging option for Automotive Grade products.

<sup>2</sup> A packaging C-Spec (see note 1 above) is not required for "Bulk Bag" packaging (excluding Anti-Static Bulk Bag and Automotive Grade products). The 15th through 22nd character positions of the ordering code should be left blank. All product ordered without a packaging C-Spec will default to our standard "Bulk Bag" packaging.



#### Table 3 – Chip Capacitor Land Pattern Design Recommendations per IPC-7351

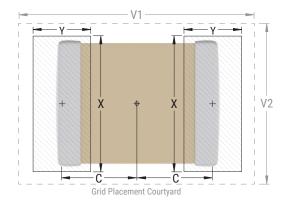
EIA Size Code	Metric Size Code	1		ity Lev mum (I otrusic	Most)	)	I	Media	sity Lev an (Nor rotrusio		)			sity Lev num (L rotrusio	.east)	)
Coue	Coue	C	Y	X	V1	V2	C	Y	X	V1	V2	C	Y	X	V1	V2
0402	1005	0.50	0.72	0.72	2.20	1.20	0.45	0.62	0.62	1.90	1.00	0.40	0.52	0.52	1.60	0.80
0603	1608	0.90	1.15	1.10	4.00	2.10	0.80	0.95	1.00	3.10	1.50	0.60	0.75	0.90	2.40	1.20
0805	2012	1.00	1.35	1.55	4.40	2.60	0.90	1.15	1.45	3.50	2.00	0.75	0.95	1.35	2.80	1.70
1206	3216	1.60	1.35	1.90	5.60	2.90	1.50	1.15	1.80	4.70	2.30	1.40	0.95	1.70	4.00	2.00
1210	3225	1.60	1.35	2.80	5.65	3.80	1.50	1.15	2.70	4.70	3.20	1.40	0.95	2.60	4.00	2.90
1210 <sup>1</sup>	3225	1.50	1.60	2.90	5.60	3.90	1.40	1.40	2.80	4.70	3.30	1.30	1.20	2.70	4.00	3.00
1808	4520	2.30	1.75	2.30	7.40	3.30	2.20	1.55	2.20	6.50	2.70	2.10	1.35	2.10	5.80	2.40
1812	4532	2.15	1.60	3.60	6.90	4.60	2.05	1.40	3.50	6.00	4.00	1.95	1.20	3.40	5.30	3.70
1825	4564	2.15	1.60	6.90	6.90	7.90	2.05	1.40	6.80	6.00	7.30	1.95	1.20	6.70	5.30	7.00
2220	5650	2.75	1.70	5.50	8.20	6.50	2.65	1.50	5.40	7.30	5.90	2.55	1.30	5.30	6.60	5.60
2225	5664	2.70	1.70	6.90	8.10	7.90	2.60	1.50	6.80	7.20	7.30	2.50	1.30	6.70	6.50	7.00

#### <sup>1</sup> Only for capacitance values $\ge 22 \ \mu F$

**Density Level A:** For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes. KEMET only recommends wave soldering of EIA 0603, 0805 and 1206 case sizes.

**Density Level B:** For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes. **Density Level C:** For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC Standard 7351 (IPC-7351).

Image below based on Density Level B for an EIA 1210 case size.





### **Soldering Process**

#### **Recommended Soldering Technique:**

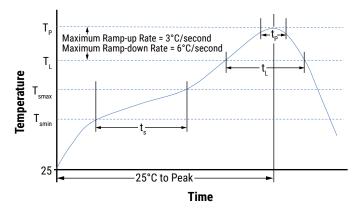
- Solder wave or solder reflow for EIA case sizes 0603, 0805 and 1206
- · All other EIA case sizes are limited to solder reflow only

#### **Recommended Reflow Soldering Profile:**

KEMET's families of surface mount multilayer ceramic capacitors (SMD MLCCs) are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020 standard for moisture sensitivity testing. These devices can safely withstand a maximum of three reflow passes at these conditions.

Profile Feature	Terminati	ion Finish
Tomereature	SnPb	100% Matte Sn
Preheat/Soak		
Temperature Minimum (T <sub>Smin</sub> )	100°C	150°C
Temperature Maximum (T <sub>Smax</sub> )	150°C	200°C
Time ( $t_s$ ) from $T_{smin}$ to $T_{smax}$	60 – 120 seconds	60 – 120 seconds
Ramp-Up Rate ( $T_L$ to $T_P$ )	3°C/second maximum	3°C/second maximum
Liquidous Temperature $(T_L)$	183°C	217°C
Time Above Liquidous ( $t_L$ )	60 – 150 seconds	60 – 150 seconds
Peak Temperature $(T_P)$	235°C	260°C
Time Within 5°C of Maximum Peak Temperature (t <sub>P</sub> )	20 seconds maximum	30 seconds maximum
Ramp-Down Rate $(T_p \text{ to } T_L)$	6°C/second maximum	6°C/second maximum
Time 25°C to Peak Temperature	6 minutes maximum	8 minutes maximum

Note 1: All temperatures refer to the center of the package, measured on the capacitor body surface that is facing up during assembly reflow.





## Table 4 – Performance & Reliability: Test Methods and Conditions

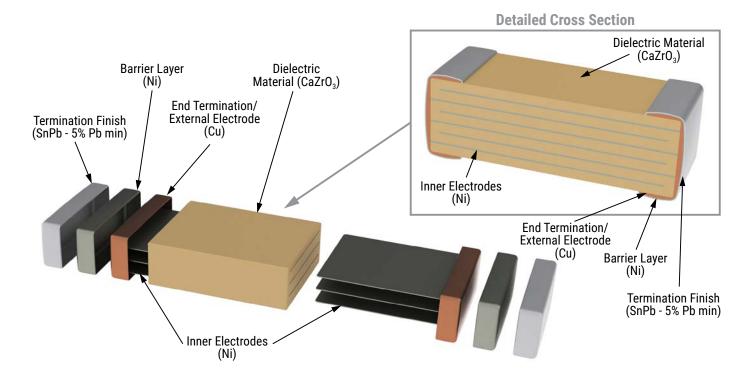
Stress	Reference	Test or Inspection Method		
Terminal Strength	JIS-C-6429	Appendix 1, Note: Force of 1.8 kg for 60 seconds.		
Board Flex	JIS-C-6429	Appendix 2, Note: Standard termination system – 2.0 mm (minimum) for all except 3 mm for COG. Flexible termination system – 3.0 mm (minimum).		
	J-STD-002	Magnification 50 X. Conditions:		
Solderability		a) Method B, 4 hours at 155°C, dry heat at 235°C		
Solderability		b) Method B at 215°C category 3		
		c) Method D, category 3 at 260°C		
Temperature Cycling	JESD22 Method JA-104	1,000 Cycles (-55°C to +125°C). Measurement at 24 hours $\pm 4$ hours after test conclusion.		
Biased Humidity	MIL-STD-202 Method 103	Load Humidity: 1,000 hours 85°C/85% RH and rated voltage. Add 100 K ohm resistor. Measurement at 24 hours ±4 hours after test conclusion. Low Volt Humidity: 1,000 hours 85°C/85% RH and 1.5 V. Add 100 K ohm resistor. Measurement at 24 hours ±4 hours after test conclusion.		
Moisture Resistance	MIL-STD-202 Method 106	t = 24 hours/cycle. Steps 7a and 7b not required. Measurement at 24 hours ±4 hours after test conclusion.		
Thermal Shock	MIL-STD-202 Method 107	–55°C/+125°C. Note: Number of cycles required – 300, maximum transfer time – 20 seconds, dwell time – 15 minutes. Air – Air.		
High Temperature Life	MIL-STD-202 Method 108/EIA-198	1,000 hours at 125°C (85°C for X5R, Z5U and Y5V) with 2 X rated voltage applied.		
Storage Life	MIL-STD-202 Method 108	150°C, 0 VDC for 1,000 hours.		
Vibration	MIL-STD-202 Method 204	5 g's for 20 min., 12 cycles each of 3 orientations. Note: Use 8" X 5" PCB 0.031" thick 7 secure points on one long side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10 – 2,000 Hz		
Mechanical Shock	MIL-STD-202 Method 213	Figure 1 of Method 213, Condition F.		
Resistance to Solvents	MIL-STD-202 Method 215	Add aqueous wash chemical, OKEM Clean or equivalent.		

#### Storage and Handling

Ceramic chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature-reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulfur bearing compounds. For optimized solderability chip stock should be used promptly, preferably within 1.5 years of receipt.



## Construction



## **Capacitor Marking (Optional)**

Laser marking option is not available on:

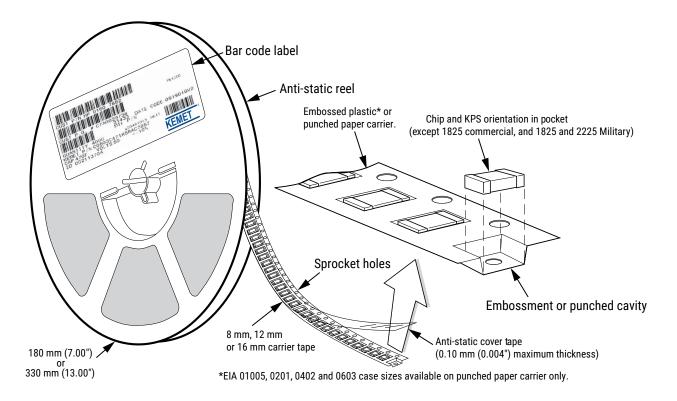
- COG, Ultra Stable X8R and Y5V dielectric devices
- · EIA 0402 case size devices
- EIA 0603 case size devices with Flexible Termination option.
- KPS Commercial and Automotive grade stacked devices.

These capacitors are supplied unmarked only.



### **Tape & Reel Packaging Information**

KEMET offers multilayer ceramic chip capacitors packaged in 8, 12 and 16 mm tape on 7" and 13" reels in accordance with EIA Standard 481. This packaging system is compatible with all tape-fed automatic pick and place systems. See Table 2 for details on reeling quantities for commercial chips.



## Table 5 – Carrier Tape Configuration, Embossed Plastic & Punched Paper (mm)

	Таре	Embosse	ed Plastic	Punched Paper		
EIA Case Size	Size (W)*	7" Reel	13" Reel	7" Reel	13" Reel	
		Pitch (P <sub>1</sub> )*		Pitch (P <sub>1</sub> )*		
01005 - 0402	8			2	2	
0603	8			2/4	2/4	
0805	8	4	4	4	4	
1206 - 1210	8	4	4	4	4	
1805 - 1808	12	4	4			
≥ 1812	12	8	8			
KPS 1210	12	8	8			
KPS 1812 and 2220	16	12	12			
Array 0612	8	4	4			

\*Refer to Figures 1 and 2 for W and P<sub>1</sub> carrier tape reference locations. \*Refer to Tables 6 and 7 for tolerance specifications.

#### New 2 mm Pitch Reel Options\*

Packaging Ordering Code (C-Spec)	Packaging Type/Options
C-3190	Automotive grade 7" reel unmarked
C-3191	Automotive grade 13" reel unmarked
C-7081	Commercial grade 7" reel unmarked
C-7082	Commercial grade 13" reel unmarked

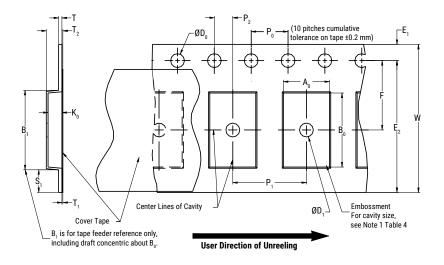
\* 2 mm pitch reel only available for 0603 EIA case size. 2 mm pitch reel for 0805 EIA case size under development.

#### Benefits of Changing from 4 mm to 2 mm Pitching Spacing

- Lower placement costs.
- Double the parts on each reel results in fewer reel changes and increased efficiency.
- Fewer reels result in lower packaging, shipping and storage costs, reducing waste.



## Figure 1 – Embossed (Plastic) Carrier Tape Dimensions



# Table 6 – Embossed (Plastic) Carrier Tape Dimensions

Metric will govern

	Constant Dimensions — Millimeters (Inches)								
Tape Size	D <sub>0</sub>	D <sub>1</sub> Minimum Note 1	E <sub>1</sub>	P <sub>0</sub>	P <sub>2</sub>	R Reference Note 2	S <sub>1</sub> Minimum Note 3	T Maximum	T <sub>1</sub> Maximum
8 mm		1.0 (0.039)				25.0 (0.984)			
12 mm	1.5 +0.10/-0.0 (0.059 +0.004/-0.0)	1.5	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	30	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)
16 mm		(0.059)				(1.181)			
	Variable Dimensions – Millimeters (Inches)								
Tape Size	Pitch	B <sub>1</sub> Maximum Note 4	E <sub>2</sub> Minimum	F	P <sub>1</sub>	T <sub>2</sub> Maximum	W Maximum	A <sub>0</sub> ,B <sub>0</sub>	& K <sub>0</sub>
8 mm	Single (4 mm)	4.35 (0.171)	6.25 (0.246)	3.5 ±0.05 (0.138 ±0.002)	4.0 ±0.10 (0.157 ±0.004)	2.5 (0.098)	8.3 (0.327)		
12 mm	Single (4 mm) and double (8 mm)	8.2 (0.323)	10.25 (0.404)	5.5 ±0.05 (0.217 ±0.002)	8.0 ±0.10 (0.315 ±0.004)	4.6 (0.181)	12.3 (0.484)	Not	te 5
16 mm	Triple (12 mm)	12.1 (0.476)	14.25 (0.561)	7.5 ±0.05 (0.138 ±0.002)	12.0 ±0.10 (0.157 ±0.004)	4.6 (0.181)	16.3 (0.642)		

1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of the embossment location and the hole location shall be applied independently of each other.

2. The tape with or without components shall pass around R without damage (see Figure 6.)

3. If S<sub>1</sub> < 1.0 mm, there may not be enough area for a cover tape to be properly applied (see EIA Standard 481, paragraph 4.3, section b.)

4. B, dimension is a reference dimension for tape feeder clearance only.

5. The cavity defined by  $A_{\mu}$ ,  $B_{\mu}$  and  $K_{\mu}$  shall surround the component with sufficient clearance that:

(a) the component does not protrude above the top surface of the carrier tape.

(b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.

(c) rotation of the component is limited to 20° maximum for 8 and 12 mm tapes and 10° maximum for 16 mm tapes (see Figure 3.)

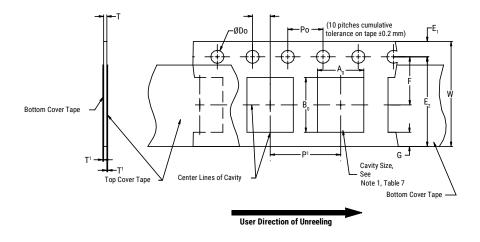
(d) lateral movement of the component is restricted to 0.5 mm maximum for 8 and 12 mm wide tape and to 1.0 mm maximum for 16 mm tape (see Figure 4.)

(e) for KPS product,  $A_{n}$  and  $B_{n}$  are measured on a plane 0.3 mm above the bottom of the pocket.

(f) see addendum in EIA Standard 481 for standards relating to more precise taping requirements.



## Figure 2 – Punched (Paper) Carrier Tape Dimensions



# Table 7 – Punched (Paper) Carrier Tape Dimensions

Metric will govern

Constant Dimensions – Millimeters (Inches)								
Tape Size	D <sub>o</sub>	E <sub>1</sub>	P <sub>0</sub>	P <sub>2</sub>	T <sub>1</sub> Maximum	G Minimum	R Reference Note 2	
8 mm	1.5 +0.10 -0.0 (0.059 +0.004 -0.0)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	0.10 (0.004) maximum	0.75 (0.030)	25 (0.984)	
	Variable Dimensions – Millimeters (Inches)							
Tape Size	Pitch	E2 Minimum	F	P <sub>1</sub>	T Maximum	W Maximum	A <sub>0</sub> B <sub>0</sub>	
8 mm	Half (2 mm)	6.25	3.5 ±0.05	2.0 ±0.05 (0.079 ±0.002)	1.1	8.3 (0.327)	Note 1	
8 mm	Single (4 mm)	(0.246)	(0.138 ±0.002)	4.0 ±0.10 (0.157 ±0.004)	(0.098)	8.3 (0.327)		

1. The cavity defined by  $A_{\alpha}$ ,  $B_{\alpha}$  and T shall surround the component with sufficient clearance that:

a) the component does not protrude beyond either surface of the carrier tape.

b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.

c) rotation of the component is limited to 20° maximum (see Figure 3.)

d) lateral movement of the component is restricted to 0.5 mm maximum (see Figure 4.)

e) see addendum in EIA Standard 481 for standards relating to more precise taping requirements.

2. The tape with or without components shall pass around R without damage (see Figure 6.)



#### **Packaging Information Performance Notes**

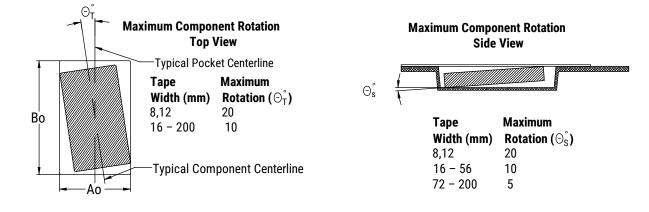
- 1. Cover Tape Break Force: 1.0 kg minimum.
- 2. Cover Tape Peel Strength: The total peel strength of the cover tape from the carrier tape shall be:

Tape Width	Peel Strength		
8 mm	0.1 to 1.0 newton (10 to 100 gf)		
12 and 16 mm	0.1 to 1.3 newton (10 to 130 gf)		

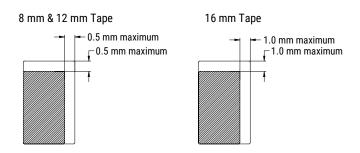
The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be  $165^{\circ}$  to  $180^{\circ}$  from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of  $300 \pm 10$  mm/minute.

**3. Labeling:** Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. *Refer to EIA Standards 556 and 624*.

#### Figure 3 – Maximum Component Rotation



#### Figure 4 – Maximum Lateral Movement

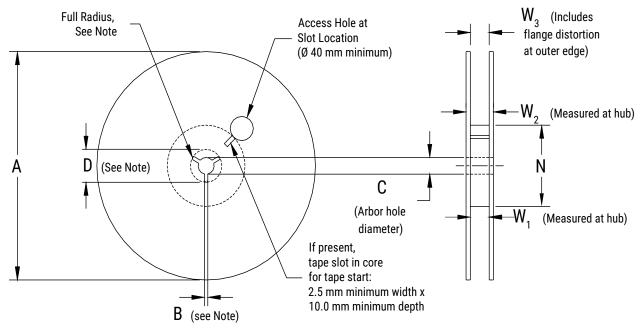


## Figure 5 – Bending Radius





### **Figure 6 – Reel Dimensions**



Note: Drive spokes optional; if used, dimensions B and D shall apply.

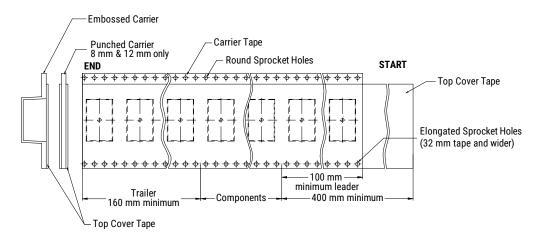
#### Table 8 – Reel Dimensions

Metric will govern

Constant Dimensions – Millimeters (Inches)								
Tape Size	А	B Minimum	С	D Minimum				
8 mm	178 ±0.20	1.5 (0.059)	13.0 +0.5/-0.2 (0.521 +0.02/-0.008)	20.2 (0.795)				
12 mm	(7.008 ±0.008) or							
16 mm	330 ±0.20 (13.000 ±0.008)		(,	()				
	Variable Dimensions – Millimeters (Inches)							
Tape Size	N Minimum	W <sub>1</sub>	W <sub>2</sub> Maximum	W <sub>3</sub>				
8 mm		8.4 +1.5/-0.0 (0.331 +0.059/-0.0)	14.4 (0.567)					
12 mm	50 (1.969)	12.4 +2.0/-0.0 (0.488 +0.078/-0.0)	18.4 (0.724)	Shall accommodate tape width without interference				
16 mm		16.4 +2.0/-0.0 (0.646 +0.078/-0.0)	22.4 (0.882)					



## Figure 7 – Tape Leader & Trailer Dimensions



# Figure 8 – Maximum Camber





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