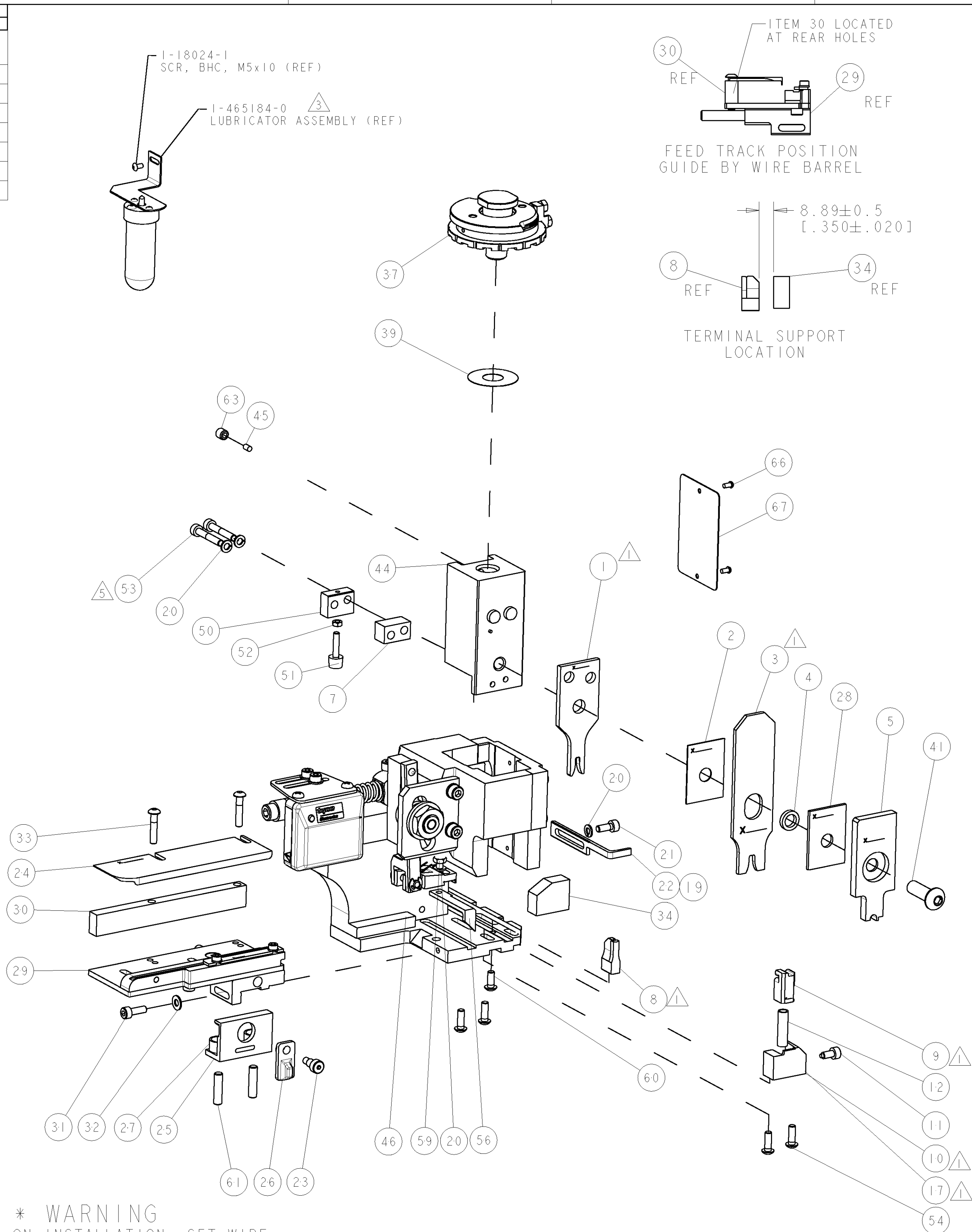


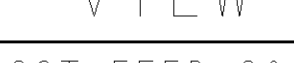
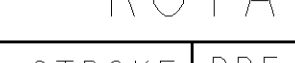
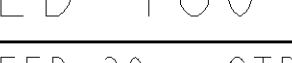
RECOMMENDED SPARE PARTS.

- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ITEM 53 CUT TO LENGTH AT ASSEMBLY.
- RANGE STATED IS THAT OF TERMINAL.

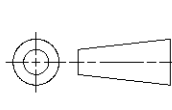


* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3							LOC	DIST	REVISIONS				DATE	DWN	APVD									
							A	66	P	LTR	DESCRIPTION		18MAY2006	LJL	MC									
										A	SEE ECO-06-011725													
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	73									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	72									
-	1	1	1	1	1	1	1	1338705-3	-	DOCUMENTATION PACKAGE	-	-	-	-	71									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	70									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	69									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	68									
-	1	1	1	1	1	1	1	461264-5	-	PLATE, IDENTIFICATION	-	-	-	-	67									
-	2	2	2	2	2	2	2	21017-2	-	SCREW, DRIVE	-	-	-	-	66									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	65									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	64									
-	1	1	1	1	1	1	1	3-18031-0	-	SCR, SET, CUP POINT M6 X 6.0	-	-	-	-	63									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	62									
-	2	2	2	2	2	2	2	2-18032-5	-	SCR, SET, FLT POINT M5 X 20.0	-	-	-	-	61									
-	1	1	1	1	1	1	1	18024-7	-	SCR, BTN SKT HD CAP (M4 X 10.0)	-	-	-	-	60									
-	1	1	1	1	1	1	1	5-18022-2	-	SCR, HEX HD CAP M4 X 8.0	-	-	-	-	59									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	58									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	57									
-	1	1	1	1	1	1	1	1338685-1	-	PAWL, FEED	-	-	-	-	56									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	55									
-	4	4	4	4	4	4	4	18024-8	-	SCR, BTN SKT HD CAP (M4 X 12.0)	-	-	-	-	54									
-	2	2	2	2	2	2	2	1-18023-5	-	SCR, SKT HD CAP M4 X 25.0	-	-	-	-	53									
-	1	1	1	1	1	1	1	18030-1	-	NUT, HEX, REG M3	-	-	-	-	52									
-	1	1	1	1	1	1	1	811242-5	-	BUMPER, HOLD DOWN	-	-	-	-	51									
-	1	1	1	1	1	1	1	690753-2	-	SPACER, TONKER	-	-	-	-	50									
-	1	1	1	1	1	1	1	18024-3	-	SCR, BTN SKT HD CAP (M3 X 10.0)	-	-	-	-	49									
-	-	1	-	-	-	-	1	1338675-1	-	CAM, UNIVERSAL PRE FEED	-	-	-	-	48									
-	1	-	1	1	-	-	1	1338676-1	-	CAM, UNIVERSAL POST-FEED	-	-	-	-	47									
-	1	1	1	1	1	1	1	1320999-3	-	APPLICATOR SUBASSEMBLY, HDI	-	-	-	-	46									
-	1	1	1	1	1	1	1	690191-1	-	PLUG,NYLON	-	-	-	-	45									
-	1	1	1	1	1	1	1	1338660-1	-	RAM	-	-	-	-	44									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	43									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	42									
-	1	1	1	1	1	1	1	2-18024-6	-	SCR, BTN SKT HD CAP (M8 X 25.0)	-	-	-	-	41									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	40									
-	1	1	1	1	1	1	1	690125-1	-	SHIM SUB-ASSY	-	-	-	-	39									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	38									
-	1	1	1	1	1	1	1	879103-2	-	DISC, ADJUSTABLE GEITNER	-	-	-	-	37									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	36									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	35									
-	1	1	1	1	1	1	1	1320934-1	-	SUPPORT, TERMINAL	-	-	-	-	34									
-	2	2	2	2	2	2	2	1-18024-0	-	SCR, BTN SKT HD CAP (M4 X 20.0)	-	-	-	-	33									
-	1	1	1	1	1	1	1	18027-2	-	WASHER, FLAT, REG M4	-	-	-	-	32									
-	1	1	1	1	1	1	1	1-18023-2	-	SCR, SKT HD CAP M4 X 12.0	-	-	-	-	31									
-	1	1	1	1	1	1	1	1320908-6	-	SPACER, STRIP GUIDE	-	-	-	-	30									
-	1	1	1	1	1	1	1	1633073-2	-	STRIP GUIDE ASSEMBLY	-	-	-	-	29									
-	1	1	1	1	1	1	1	1-455888-6	-	SPACER, CRIMPER	-	-	-	-	28									
-	2	2	2	2	2	2	2	1-22284-0	-	SPRING, COMPRESSION	-	-	-	-	27									
-	1	1	1	1	1	1	1	356835-1	-	LEVER, DRAG RELEASE	-	-	-	-	26									
-	1	1	1	1	1	1	1	240792-1	-	DRAG, TERMINAL	-	-	-	-	25									
-	1	1	1	1	1	1	1	1320928-1	-	PLATE, STRIP GUIDE	-	-	-	-	24									
-	1	1	1	1	1	1	1	980371-4	-	SCR, SKT HD SHLDR 5.0 DIA X 6.0	-	-	-	-	23									
-	1	-	1	1	-	1	-	690472-2	-	STRIPPER	-	-	-	-	22									
-	1	1	1	1	1	1	1	1-18023-1	-	SCR, SKT HD CAP M4 X 10.0	-	-	-	-	21									
-	4	4	4	4	4	4	4	18025-2	-	WASHER, SPRG LOCK, REG M4	-	-	-	-	20									
-	-	1	-	-	1	-	-	690472-1	-	STRIPPER	-	-	-	-	19									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	18									
-	1	-	-	1	-	-	-	1338684-1	-	HOLDER, SHEAR, NO-CUT	-	-	-	-	17									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	16									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	15									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	14									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	13									
-	1	1	1	1	1	1	1	3-22280-3	-	SPRING, COMPRESSION	-	-	-	-	12									
-	1	1	1	1	1	1	1	356885-4	-	STOP, SHEAR	-	-	-	-	11									
-	-	1	1	-	-	1	1	1320921-1	-	SHEAR HOLDER, FRONT, CUT	-	-	-	-	10									
-	1	1	1	1	1	1	1	454276-1	-	FLOATING SHEAR, FRONT	-	-	-	-	9									
1	2	2	2	1	1	1	1	1633134-5	-	ANVIL, COMBINATION .110	-	-	-	-	8									
-	1	1	1	1	1	1	1	5-240641-3	-	SPACER	-	-	-	-	7									
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	6									
-	1	1	1	1	1	1	1	3-455889-6	-	DEPRESSOR, SHEAR	-	-	-	-	5									
-	1	1	1	1	1	1	1	238011-4	-	BLOCK, CRIMPER SPACER	-	-	-	-	4									
1	2	2	2	1	1	1	1	7-456134-5	-	CRIMPER, INSULATION F PREMIUM	-	-	-	-	3									
-	1	1	1	1	1	1	1	455888-5	-	SPACER, CRIMPER	-	-	-	-	2									
1	2	2	2	1	1	1	1	2-456408-0	-	CRIMPER, WIRE PREMIUM	-	-	-	-	1									
-77	-76	-72	-71	-6	-2	-1	-1	PART NO			DESCRIPTION			ITEM NO										
THIS DRAWING IS TO CONTROL THE MANUFACTURE OF THE PARTS IDENTIFIED HEREIN. NO OTHER ORGANIZATION IS TO BE CONTACTED FOR THE LATEST REVISION.								DWN D. PROUSE 23MAR2006		tyco Electronics			Tyco Electronics Harrisburg, PA 17105-3608											
DIMENSIONS: mm [IN]								APVD W. CLIFFORD 23MAR2006		NAME			FINE ADJUST SIDE FEED HDI APPLICATOR											
								PRODUCT SPEC		SIZE A1			CAGE CODE 00779			DRAWING NO C-1528637			RESTRICTED TO					
								APPLICATION SPEC																
								See Table																
MATERIAL -								WEIGHT -		CUSTOMER DRAWING			SCALE 3:5			SHEET 1			OF 1			REV A		

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