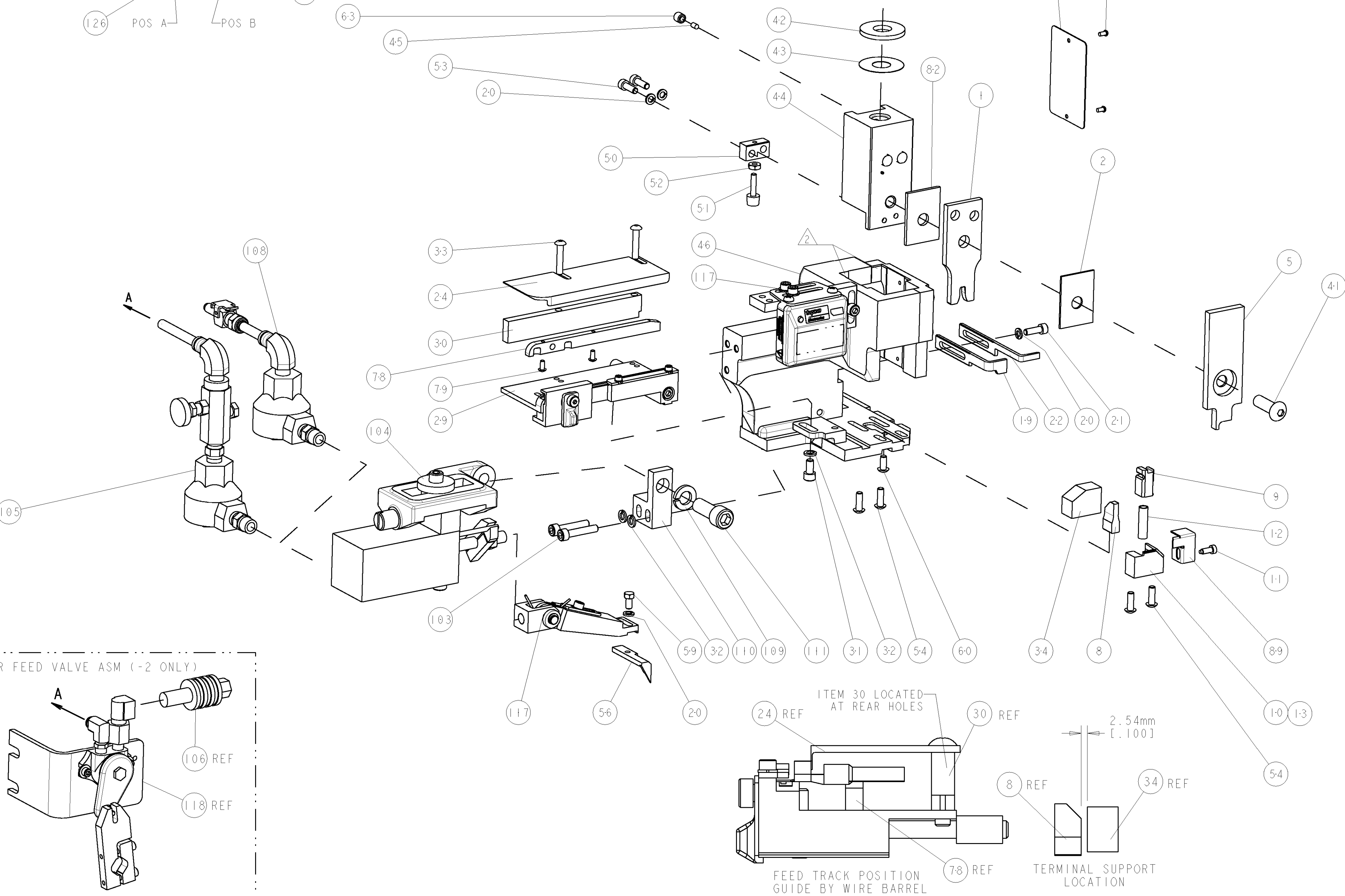
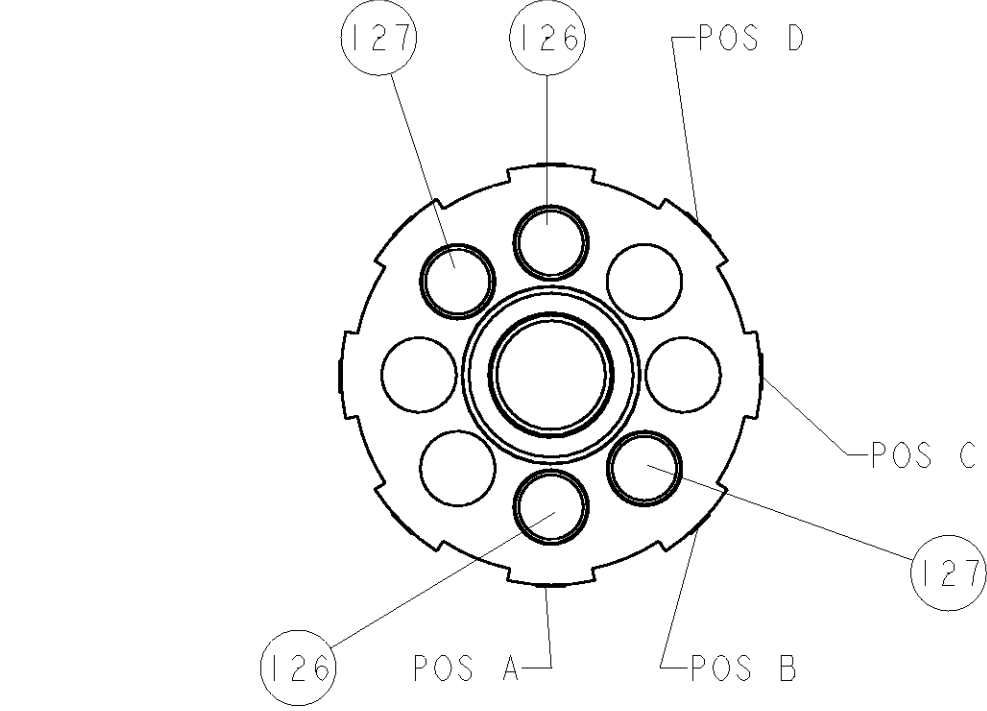


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852591-1		2	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER	
1852591-2		2	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER	
1852591-3		2	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER	
1852591-6		2	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER	
7-1852591-7		2	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: FEMALE PANEL RECEPTACLE					
TE P/N	MULTI-CONTACT P/N	MULTI-CONTACT TERMINAL - TE CRIMP SPECS			
1949565	32.0056P2000	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	-	-	-	
-	-	A	2.49mm+.05/- .05[.098+.002/- .002]	10AWG	
-	-	B	2.11mm+.05/- .05[.083+.002/- .002]	12AWG	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	-	-	-	-
-	-	WIRE	3.94mm [.155]	F	12-10 AWG
-	-	INSUL	-	-	-
WIRE STRIP LENGTH 5.28-6.08	TERM APPL SPEC NONE	FEED 20.07	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		P LTR		DESCRIPTION	
						DATE	
						DWN	
						APVD	

THIS PRINT IS
PRELIMINARY
UNQUALIFIED PRODUCT
CONTACT PRODUCT ENGINEERING
BEFORE USING THIS PRINT

-	2	2	2	2	-	6-354778-9	PIN, WIRE DISC, .2840	127
-	2	2	2	2	-	4-354778-0	PIN, WIRE DISC, .2695	126
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	2-455888-1	SPACER, CRIMPER	82
-	2	2	2	2	-	1-21002-3	SCR, BTN SKT HD CAP 4-40 X .250	79
-	1	1	1	1	-	189807-5	FENCE	78
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	2-694433-6	FEED PAWL	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	-	1633399-7	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-6	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690223-2	SPACER, INS.	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	3-690786-5	TERMINAL SUPPORT	34
-	2	2	2	2	-	9-21002-6	SCR, BTN SKT HD CAP 8-32 X .875	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	2-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1320928-4	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-4	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633572-3	ANVIL, WIRE	8
-	-	-	-	-	..	-	-	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	-	-	-	-	..	-	-	4
-	-	-	-	-	..	-	-	3
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
1	1	1	1	1	-	456415-6	CRIMPER, WIRE .155 F PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES		APVD N. DEWING	NAME SIDE FEED HDM APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 9 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.0001 ANGLES ±.0001		PRODUCT SPEC	SIZE A1	
MATERIAL		APPLICATION SPEC	CAGE CODE 00779	
FINISH		WEIGHT	DRAWING NO C=1852591	
CUSTOMER DRAWING		SCALE 3:5	SHEET 1 OF 1	
		REV 2		

CUSTOMER VIEWABLE ASSEMBLY

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