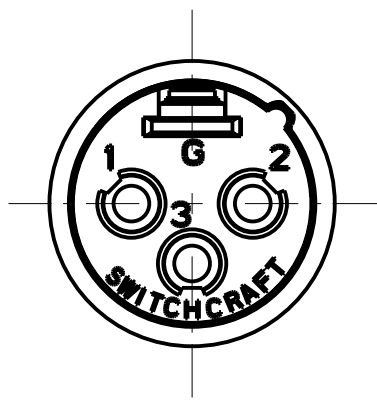
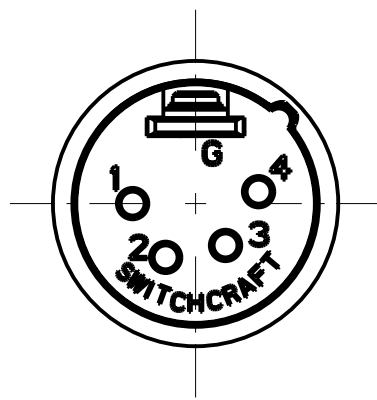
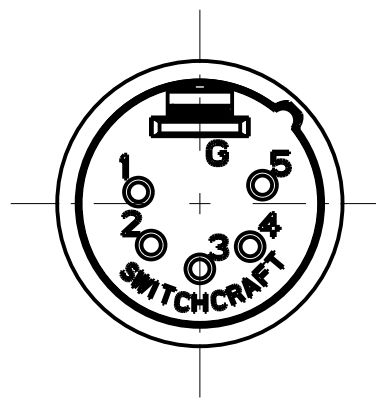




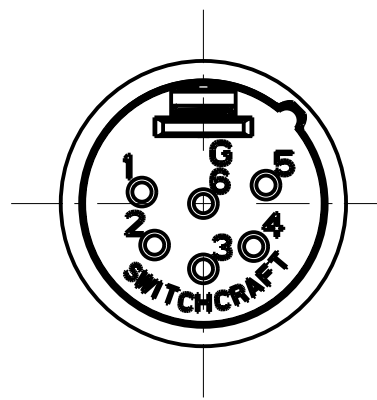
3 PIN



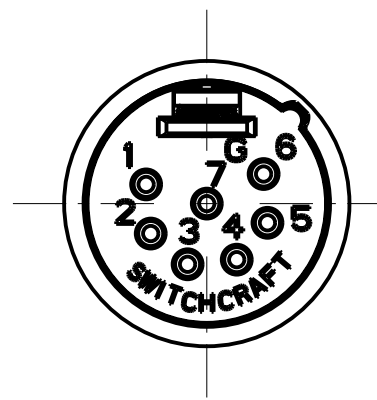
4 PIN



5 PIN



6 PIN



7 PIN

STANDARD SERIES

M

INSERT SCREW - STAINLESS STEEL  
FLEX RELIEF SCREW - STEEL  
HOUSING - ZINC, NICKEL PLATED  
TUBULAR INSULATOR - MYLAR  
SOLDER TERMINAL - BRASS, ELECTRO TIN  
FLEX RELIEF - HI-FAX  
CLAMP PLATE - STAINLESS STEEL  
INSULATOR - POLYESTER, GREEN (UL94V-0)  
PINS - BRASS, SILVER PLATED

A

FLEX RELIEF COLOR  
BLANK = BLACK  
01 = BROWN  
02 = RED  
03 = ORANGE  
04 = YELLOW  
05 = GREEN  
06 = BLUE  
07 = VIOLET  
08 = GRAY  
09 = WHITE

PIN PLATING  
BLANK = SILVER (STANDARD)  
AU = GOLD

HOUSING FINISH  
BLANK = NICKEL PLATED (STANDARD)  
B = BLACK

FLEX RELIEF SIZE  
BLANK = STANDARD SIZE (0.210 TO 0.300)  
L = LARGE CABLES (0.300 TO .0328)  
S = SMALL CABLES (0.105 TO 0.205)

NO. OF PINS:  
3 = 3 PINS  
4 = 4 PINS  
5 = 5 PINS  
6 = 6 PINS  
7 = 7 PINS

PROFESSIONAL SERIES

M

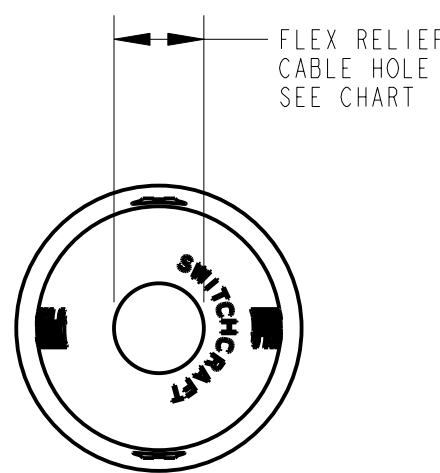
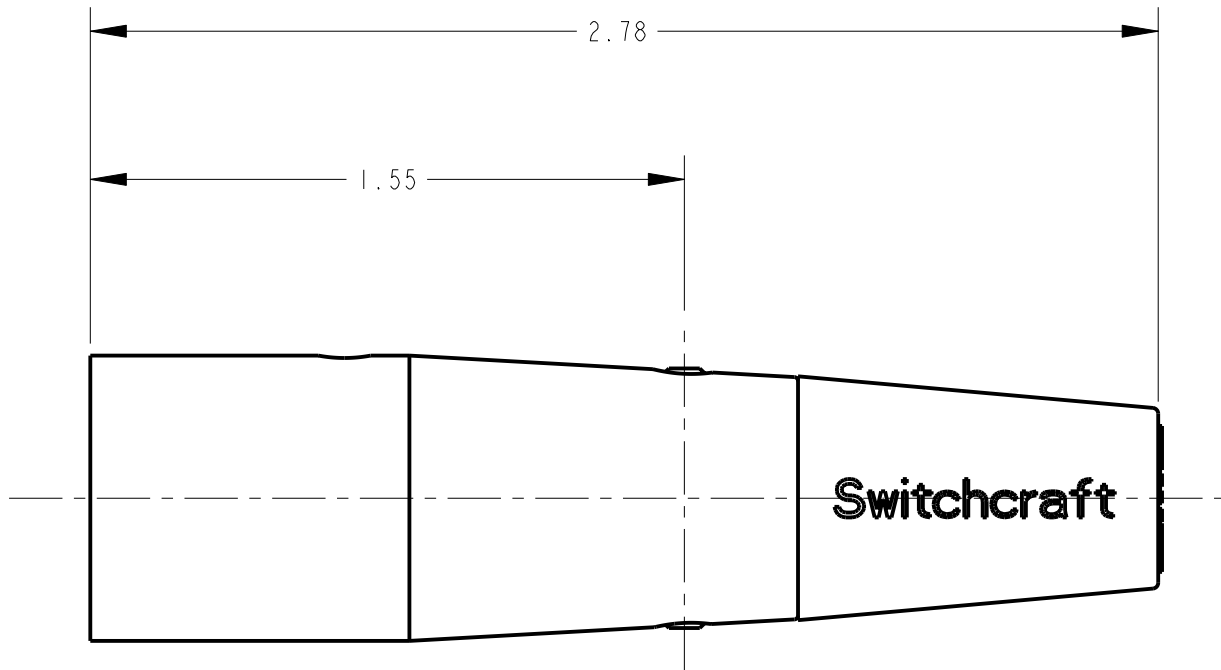
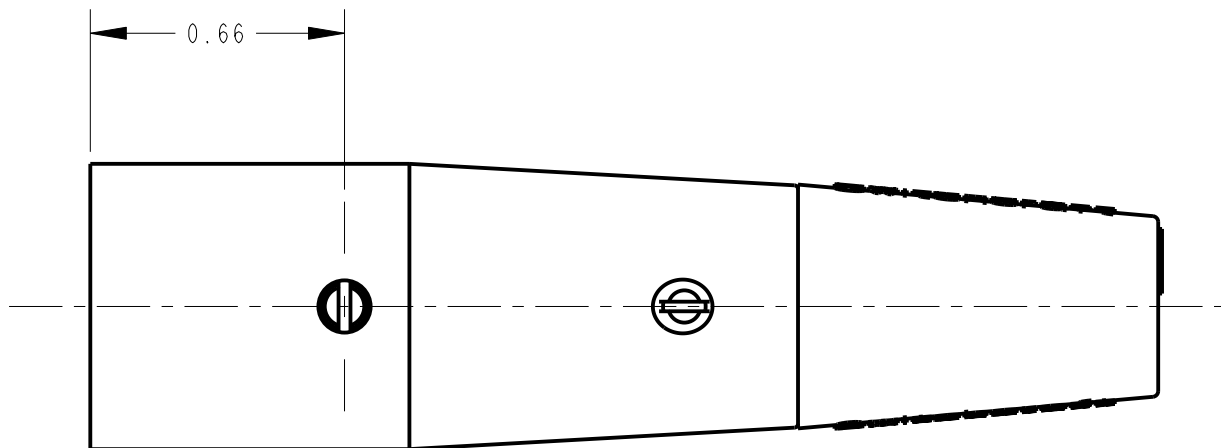
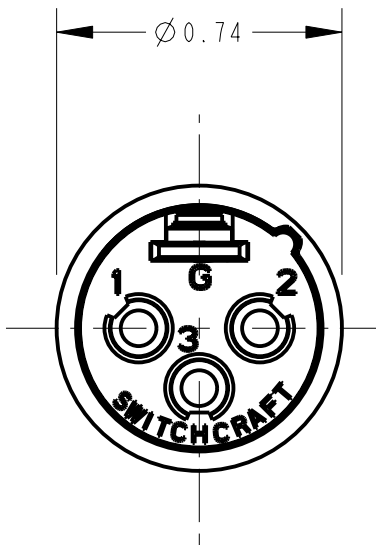
SAME AS ABOVE EXCEPT  
HOUSING - NON-REFLECTIVE VELTONE FINISH  
FLEX RELIEF - GRAY  
PIN - PHOSPHOR BRONZE, GOLD OVER NICKEL

OGP - 23

NO. OF PINS:  
3 = 3 PINS  
4 = 4 PINS  
5 = 5 PINS  
6 = 6 PINS  
7 = 7 PINS

NOTE:

1. ALL DIMENSIONS REFERENCE UNLESS OTHERWISE SPECIFIED.



FLEX RELIEF  
CABLE HOLE  
SEE CHART

CUSTOMER DRAWING

|           |            |          |    |      |                                                                                                                                                     |                                                                                                                                                                                            |       |               |                      |              |     |
|-----------|------------|----------|----|------|-----------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|---------------|----------------------|--------------|-----|
|           |            |          |    |      | ★ STAR SYMBOL DENOTES CRITICAL DIMENSION                                                                                                            | THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY. |       |               |                      |              |     |
|           |            |          |    |      | UNLESS OTHERWISE SPECIFIED                                                                                                                          | SIZE                                                                                                                                                                                       | WIDTH | MULT          | LBS/M                | TEMPER       |     |
|           |            |          |    |      | 1. ALL DIMENSIONS IN INCHES<br>-TWO PLACE DECIMALS ±0.01<br>-THREE PLACE DECIMALS ±0.005<br>-ANGLES ±1°<br>-ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R. | FINISH<br>SPEC No.                                                                                                                                                                         |       |               | MATERIAL<br>SPEC No. |              |     |
| M         | 27215      | 10-28-13 | TO | TJK  | 2. FEATURES ON THE SAME CENTERLINE<br>MUST BE ALIGNED WITHIN ±0.002                                                                                 | FIRST USED ON                                                                                                                                                                              |       | SCALE<br>2:1  |                      | Switchcraft® |     |
| L         | ECO #22530 | 12-21-98 | MM | EB   |                                                                                                                                                     | DATE DRAWN                                                                                                                                                                                 | BY    | CHKD          | APVD                 |              |     |
| K         | 22353      | 6-12-98  | DA | EB   |                                                                                                                                                     | 6-18-94                                                                                                                                                                                    | SG    | AA<br>7-22-94 | GHJ<br>8-1-94        |              |     |
| REV       | ECO NUMBER | DATE     | BY | APVD | 3. REMOVE ALL BURRS                                                                                                                                 | NAME                                                                                                                                                                                       |       |               | PART No.             |              | REV |
| REVISIONS |            |          |    |      | DO NOT SCALE DRAWING                                                                                                                                | A SERIES MALE OG                                                                                                                                                                           |       |               | A_M_SERIES           |              | M   |

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[A6MB](#) [A6MBAU](#) [A7MB](#) [A7MBAU](#) [A3M05](#) [A3M08](#) [A3M06](#) [A3M07](#) [A3M04](#) [A3M02](#) [A3M01](#) [A3M03](#) [A3M09](#)