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AMP 4805 REV 11JUN97

8

S DRAWING IS UNPUBLISHED.

03-MAY-02 12:46:44 amp16412 /home/amp16412/docmod

	4	3	

-R.100±.003 TYP [2.54±0.08]

6

-ø.120[3.05] Thru 2 plc

\_\_.243 [[6.17] EYELET-\_\_\_\_\_ See table .370 [9.40] \_\_.235±.006 [5.97±0.15] - INK STAMP "AMP", AMP PART NUMBER AND DATE CODE, FAR SIDE CUSTOMER PART NUMBER, 🛥 .494±.015 — [12.55±0.38] NEAR SIDE

1. CONTACTS INCLUDED IN ASSEMBLY. A CONTACT BODY MATL: BERYLLIUM COPI

MIL-G-45204 THK PER QQ-HOOD MATL: STAINLESS STE HOOD FINISH: PASSIVATED

4 FINISH: PLATED GOLD, .00

ł COLOR MARKING VIEW SCALE 2:1

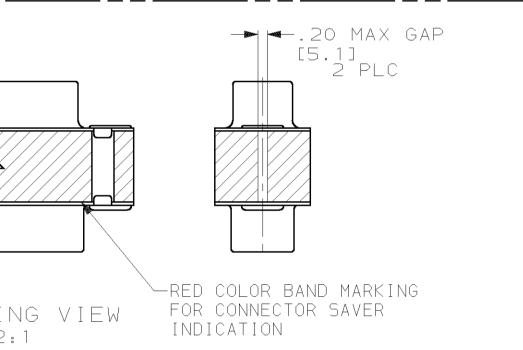
3 4 $\frac{3}{4}$  $\overline{3}\overline{4}$ 3/4 SHELI EYELET THIS DRAWING IS A DIMENSIONS: IN [mm] ATERIAL

MATL: THERMOPLASTIC Color: Black

BODY FINISH: PLATED GOLD A MATL: BRASS PER ASTM-B-3

	2					1			
	DIST				REVISIONS				
DF	DO	Ρ	LTR		DESCRIPTION		DATE	DWN	APVD
			С	REV PER OG3	3D-320-01		5-02	СТ	DM
			D	REV PER OG3	3D-0619-02		7-03	JMK	LO

A	TL: BERYLLIUM COPPER PER ASTM-B-197.							
I	NISH: PLATED GOLD, .000050 MIN THK PER							
	MIL-G-45204 OVER NICKEL, .000050 MIN							
	THK PER QQ-N-290.							
ATL: STAINLESS STEEL PER ASTM-A-167.								
I	NISH: PASSIVATED PER ASTM-A-380							
BF	RASS PER ASTM-B-36.							
:	PLATED GOLD, .000050 MIN THK PER MIL-G-45204							
	OVER COPPER, .000100 MIN THK PER MIL-C-14550.							



4	2		4U884 SOCN R10002677-0002			1218304-2				
4	2			(1J	(1J02-002)			1218304-1		
_LS	CONTAC	CONTACT		CUSTOMER P/N			PART NO.			
	LED DOCUMENT.	СНК	HOMPSON 19aug9e DRTON				AMP Inc Harrisb			05-3608
1 PLC ±- 2 PLC ±-			19AUG9E ORTON SPEC	NAME	SERIE	ES 109	CONNEC 9, SIZE )VABLE C	2, 15	5 POS CTS	)
4 PLC ANGLES FINISH	±- ±-	— WEIGHT	_	size A 1	cage code	drawing no	218304	4		RESTRICTED TO
		CUSTO	MER DRAWING				scale 4:1	SHEET	1 <sup>OF</sup> 1	REV

В

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Authorized Distributor

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TE Connectivity: <u>1218304-1</u>