

[illegible]

ED 40 mm STROKE

49

8 REF

34 REF

.125±.020

ITEM 34 LOCATION

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

ITEM 34 LOCATION

A line drawing of a mechanical assembly, possibly a pump or motor. It features a main horizontal body with a vertical section on the left and a smaller vertical section on the right. Various components are labeled with letters and numbers: 'A' is at the top left, 'B' is below it, 'C' is on the far left, 'D' is on the left side, 'E' is on the right side, 'F' is on the far right, 'G' is below 'F', 'H' is below 'G', 'I' is below 'H', 'J' is below 'I', 'K' is below 'J', 'L' is below 'K', 'M' is below 'L', 'N' is below 'M', 'O' is below 'N', 'P' is below 'O', 'Q' is below 'P', 'R' is below 'Q', 'S' is below 'R', 'T' is below 'S', 'U' is below 'T', 'V' is below 'U', 'W' is below 'V', 'X' is below 'W', 'Y' is below 'X', 'Z' is below 'Y'. There are also numerical labels: '1' is below 'A', '2' is below 'B', '3' is below 'C', '4' is below 'D', '5' is below 'E', '6' is below 'F', '7' is below 'G', '8' is below 'H', '9' is below 'I', '10' is below 'J', '11' is below 'K', '12' is below 'L', '13' is below 'M', '14' is below 'N', '15' is below 'O', '16' is below 'P', '17' is below 'Q', '18' is below 'R', '19' is below 'S', '20' is below 'T', '21' is below 'U', '22' is below 'V', '23' is below 'W', '24' is below 'X', '25' is below 'Y', '26' is below 'Z'. The drawing is a technical illustration showing the internal and external components of the assembly.

		B	ECR-06-019948
		A	SEE ECN 015A-0582-0
P	F	LTR	REVISION RECORD

	-	1	1	1	1	1	1	1528432	PRINT, APPLICATOR LOG SHEET	72
	-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
										70
										69
										68
	-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
										65
										64
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
										62
	-	2	2	2	2	2	2	2-18032-5	SCR,SOC SET(M5X20)DRAG	61
	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
										58
										57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
	-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
										53
	-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
										43
										42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
										40
	-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
										38
	-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
										36
										35
	-	1	1	1	1	1	1	2-1320934-5	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
	-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
	-	-	1	-	-	1	-	690472-1	STRIPPER	19
										18
	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
	-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	4-1333207-2	ANVIL	8
										7
										6
	-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	238011-4	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	3-1424909-3	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	455888-7	SPACER, CRIMPER	2
	1	2	2	2	1	1	1	2-456408-9	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY								PARTS LIST		
DIMENSIONS: mm [INCHES]								MATL	HT TR	FIN
DO NOT SCALE PRINT.								-	-	-
TOLERANCES UNLESS OTHERWISE SPECIFIED:								-	-	-
1 PLC DEC ±-								DR M.CLIFFORD	21JUN04	APP F.BACKHURST
2 PLC DEC ±-								CHK -	REL 16-07-04	M.CLIFFORD
3 PLC DEC ±-										
ANGLES ±-								AMP Tyco Electronics Harrisburg, PA 17105-3608		
SURF TEXTURE: ✓								NAME	FINE ADJ SIDE FD HD-I APPL	
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX								SCALE -	DWG NO	MACHINE REF
									1528432	HD-I APPL
										SHEET 1 of 1
										REV B

Mouser Electronics

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[1528432-1](#)