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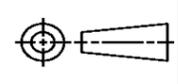
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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
	A1	ECR-13-019892		09JAN2014	RS	LZ	

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151352-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911037
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1911037

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN	 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG				
		APVD U.GUO	NAME SIDE FEED SYSTEM III APPLICATOR			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	APPLICATION SPEC			
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		WEIGHT	SIZE A3	CAGE CODE	DRAWING NO C-1911037	RESTRICTED TO
MATERIAL		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	REV A1

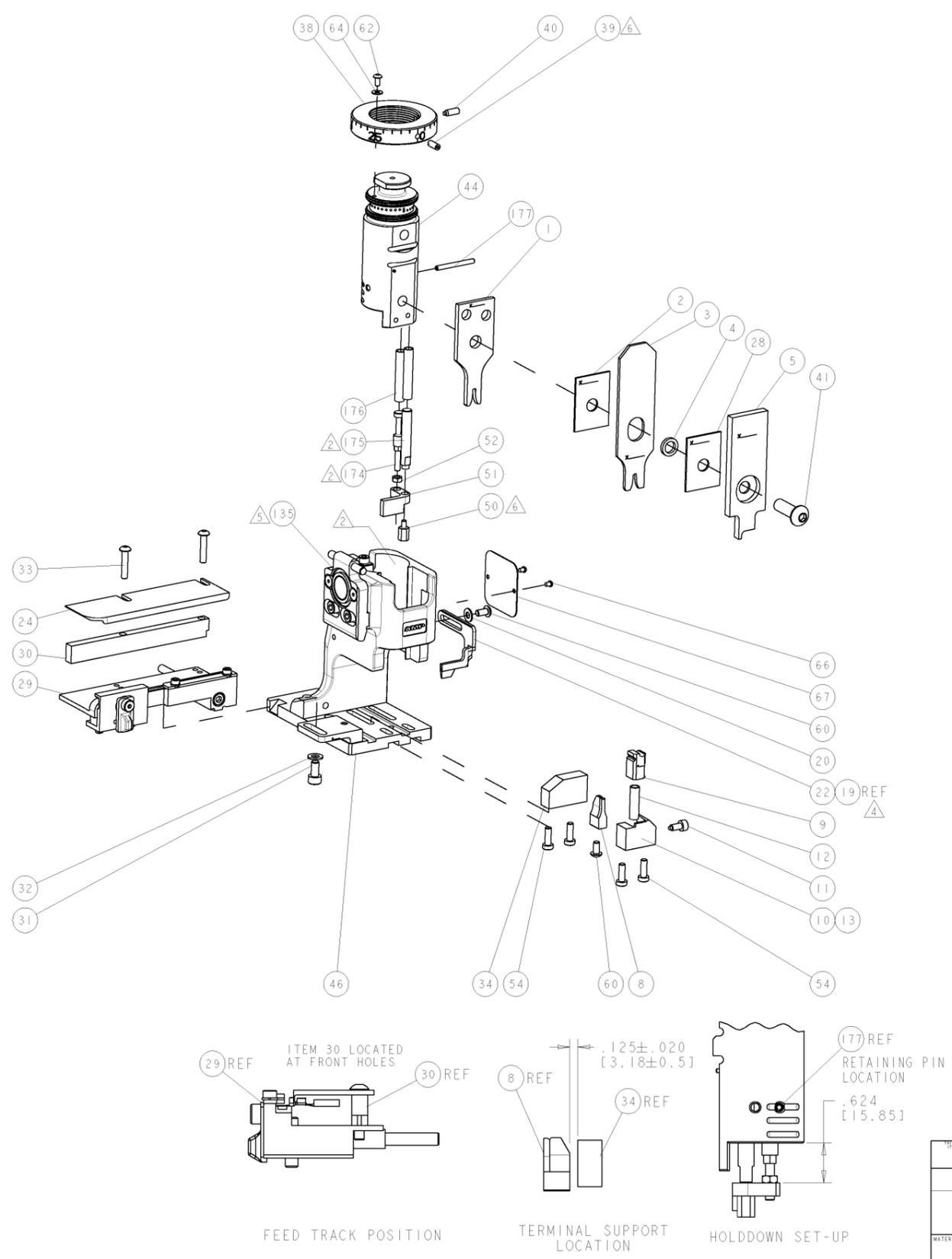
PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911037-1	A	CUTS CARRIER	8-1911037-1
1911037-6	A	CONTINUOUS CARRIER	8-1911037-6
7-1911037-1	A	-1 AND SPARE PARTS	9-1911037-1
7-1911037-6	A	-6 AND SPARE PARTS	9-1911037-6
7-1911037-7	A	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	.080 [2.03mm]	F
INSUL	.100 [2.54mm]	OV
APPL INSTRUCTIONS 408-10135		

TERMINAL DATA: FCI TERMINAL TYCO ELECTRONICS CRIMP SPEC			
TERMINAL NAME: FCI CLIP 1.5 X 0.8 SICMA-2			
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE		
.189-.220 [4.8-5.6 mm]	.053-.072 [1.35-1.82mm]		
TERMINAL APPL SPEC	NONE (A)		
211 FT 0017 (B)	-		
TERMINALS APPLIED			
TE TERMINAL	FCI TERMINAL	TE TERMINAL	FCI TERMINAL
286938-1	211 CC 2 S 1120 (B)	286938-2	211 CC 2 S 1230 (B)

WIRE SIZE	CRIMP HEIGHT
0.75mm ²	.048±.0015 [1.22±.04]
0.6mm ²	.047±.0015 [1.19±.04]
0.5mm ²	.046±.0015 [1.18±.04]
0.35mm ²	.045±.0015 [1.15±.04]

- △ RECOMMENDED SPARE PARTS.
- △ GREASE BEARING SURFACES LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- △ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- △ APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.



REV	DESCRIPTION	DATE	BY	APPD
A	RELEASED	04JUN2007	MEH	GB

QTY	REV	DESCRIPTION	ITEM NO				
-	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177			
-	2	3-22280-7	SPRING, COMPRESSION	176			
-	1	1752353-1	GUIDE PIN, HOLDDOWN	175			
-	1	1901680-1	GUIDE PIN, HOLDDOWN	174			
-	REF	REF REF REF	MEMORY CHIP, PROGRAMMED	135			
-	1	1633565-1	DOCUMENTATION PACKAGE	71			
-	1	1901048-1	TAG, IDENTIFICATION	67			
-	2	21017-1	SCREW, DRIVE	66			
-	1	18028-1	WASHER, FLAT, REG M3	64			
-	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62			
-	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60			
-	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54			
-	1	1-18030-0	NUT, HEX, REG M3.5	52			
-	1	1901681-1	HOLDDOWN, TERMINAL	51			
-	1	1-1752354-8	STANDOFF, HOLD-DOWN	50			
-	1	1752300-1	SF SYSTEM III APPLICATOR	46			
-	1	1752308-1	RAM	44			
-	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41			
-	1	993002-4	SCREW, SET, SFT TIP	40			
-	1	1962043-1	PLUNGER, BALL, METRIC	39			
-	1	1752309-2	RING, INSULATION CRIMP	38			
-	1	1-1752356-3	SUPPORT, TERMINAL	34			
-	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33			
-	1	18028-3	WASHER, FLAT, REG M5	32			
-	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31			
-	1	1-1320908-5	SPACER, STRIP GUIDE	30			
-	1	1901087-1	ASSEMBLY, STRIP GUIDE	29			
-	1	1-455888-0	SPACER, CRIMPER	28			
-	1	1320928-1	PLATE, STRIP GUIDE	24			
-	1	1976045-1	STRIPPER	22			
-	1	18028-2	WASHER, FLAT, REG M4	20			
-	REF	REF REF REF	STRIPPER	19			
-	1	1338684-1	SHEAR HOLDER, FRONT	13			
-	1	3-22280-3	SPRING, COMPRESSION	12			
-	1	356885-4	STOP, SHEAR	11			
-	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10			
-	1	462006-1	FLOATING SHEAR, FRONT	9			
-	1	2-1333204-8	ANVIL, COMBINATION	8			
-	1	2-455889-0	DEPRESSOR, SHEAR	5			
-	1	2-238011-2	BLOCK, CRIMPER SPACER	4			
-	1	2-854830-4	CRIMPER, INSULATION SPECIAL	3			
-	1	455888-9	SPACER, CRIMPER	2			
-	1	2-456405-4	CRIMPER, WIRE PREMIUM	1			
-77	-76	-71	-6	-1	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS: (INCHES)(mm)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: B. DORSON 27APR2007		CHK: N. DEMING 27APR2007		APFD: N. DEMING 27APR2007		NAME: SIDE FEED SYSTEM III APPLICATOR	
0 PLC	±	1 PLC	±	2 PLC	±	3 PLC	±	4 PLC	±	ANVILS	±
MATERIAL		FINISH		WEIGHT		SIZE: A		CASE CODE: 00779		DRAWING NO: 1911037	
CUSTOMER DRAWING		SCALE: 3:5		SHEET: 1		REV: A		RESTRICTED TO:			

Mouser Electronics

Authorized Distributor

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[7-1911037-7](#)