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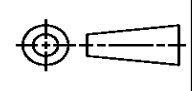
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001873	12MAR2014	GK	HMR




REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2266112-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911059  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1911059

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity		
DIMENSIONS:		CHK	RAGHAVENDRA				
		APVD	RAGHAVENDRA		NAME SIDE FEED SYSTEM III APPLICATOR		
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				A3		©- 1911059	
		CUSTOMER DRAWING		SCALE		SHEET 1 OF 3	REV A1



[illegible]

TERMINAL DATA: DEUTSCH TERMINAL TYCO ELECTRONICS CRIMP SPEC			
TERMINAL NAME: STAMPED CONTACT, SOCKET SIZE 16			
WIRE STRIP LENGTH 4.4-5.7 mm [.173-.224 IN]		INSULATION DIAMETER RANGE 1.91-2.41mm [.075-.094 IN]	
			
TERMINAL APPL SPEC	0425-039-0000	-	-
	-	-	-
TERMINALS APPLIED			
			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244

Exploded view diagram of a terminal block assembly. The main assembly is shown with various components labeled with circled numbers (1-74) and triangles. The diagram includes three detailed insets:

- FEED TRACK POSITION:** Shows the assembly with item 30 located at the rear holes. Labels include (29) REF and (30) REF.
- TERMINAL SUPPORT LOCATION:** Shows the assembly with item 8. Labels include (8) REF and (34) REF.
- HOLDDOWN SET-UP:** Shows the assembly with item 177 retaining location. A dimension of .680 [17.27] is indicated. Labels include (177) REF and RETAINING LOCATION.

-	1	1	1	1	1976053-1	LOCATER BLOCK, TERMINAL	179
-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-1	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-1	GUIDE PIN, HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	22278-7	SPRING, COMPRESSION	77
-	1	1	1	1	854769-4	HOLDER, INS	74
-	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
-	3	3	3	3	2-23147-2	SPRING, COMPRESSION	70
-	1	1	1	1	1490524-1	DEPRESSOR, SPACER	69
-	1	1	1	1	1901048-1	TAG, IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	3	3	3	3	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1901681-4	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1-1752354-9	STANDOFF, HOLD-DOWN	50
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	993002-4	SCREW, SET, SFT TIP	40
-	1	1	1	1	1962043-1	PLUNGER, BALL, METRIC	39
-	1	1	1	1	1752309-3	RING, INSULATION CRIMP	38
-	1	1	1	1	1752356-6	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	-	-	-	1338684-8	SHEAR HOLDER, FRONT	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-2	STOP, SHEAR	11
-	-	1	-	-	2-1320921-9	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	2-454276-6	FLOATING SHEAR, FRONT	9
-	1	2	2	1	4-1633138-3	ANVIL, COMBINATION	8
-	1	1	1	1	854772-3	DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
-	1	2	2	1	4-904741-1	CRIMPER, INSUL O PREMIUM	3
-	1	1	1	1	455888-3	SPACER, CRIMPER	2
-	1	2	2	1	2-1490019-0	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: (INCHES (mm))		DWG <b>HOFFNER</b> 12APR2007 CHK <b>N. DEMING</b> 13APR2007 APP'D <b>DEMING</b> 13APR2007	 <b>Tyco Electronics</b> Tyco Electronics Harrisburg, PA 17105-3608
OTHER DIMENSIONS, UNLESS OTHERWISE SPECIFIED: 		PRODUCT SPEC - APPLICATION SPEC - SEE TABLE WEIGHT CUSTOMER DRAWING	NAME <b>SIDE FEED SYSTEM III APPLICATOR</b> SIZE CASE CODE DRAWING NO. <b>A1 00779 C-1911059</b> RESTRICTED TO SCALE 3:5 SHEET 1 OF 2 REV A
MATERIAL -		FINISH -	

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LOC

DIST

REV

DATE

DESCRIPTION

DATE

DWN

APVD

A

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P

LTR

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SEE SHEET 1

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TERMINAL APPLICATION CHART

TERMINAL PART NUMBERS		TERMINAL INSULATION RANGE	APPLICATOR PART NUMBER	ANVIL	INSULATION CRIMPER	WIRE CRIMPER	INSULATION CRIMP WIDTH	WIRE CRIMP WIDTH
DEUTSCH	TE							
1062-16-1222 1062-16-1244	1949119-1 1949119-2	.075-.095	1911036	4-1633138-0	1633510-9	2-1490019-0	.080 (O)	.106 (F)
1062-16-1222 1062-16-1244	1949119-1 1949119-2	.090-.110	1911057	4-1633138-1	5-456135-0	2-1490019-0	.100 (O)	.106 (F)
1062-16-1222 1062-16-1244	1949119-1 1949119-2	.105-.125	1911058	4-1633138-2	5-904741-9	2-1490019-0	.110 (O)	.106 (F)
1062-16-1222 1062-16-1244	1949119-1 1949119-2	.120-.140	1911059	4-1633138-3	4-904741-1	2-1490019-0	.130 (O)	.106 (F)

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DIMENSIONS:  
INCHES (mm)



TOLERANCES, UNLESS OTHERWISE SPECIFIED:

0 PLC ±.01

1 PLC ±.01

2 PLC ±.01

3 PLC ±.01

4 PLC ±.01

ANGLES ±.5

MATERIAL

FINISH

DWN  
HOFFNER  
12APR2007

CHK  
N. DEMING  
13APR2007

APVD  
N. DEMING  
13APR2007

PRODUCT SPEC

APPLICATION SPEC

SEE TABLE

WEIGHT

CUSTOMER DRAWING

NAME  
SIDE FEED SYSTEM III APPLICATOR

SIZE  
00779

CAGE CODE  
C-1911059

DRAWING NO  
1911059

RESTRICTED TO

SCALE  
3:5

SHEET  
2

OF  
2

REV  
A

AMP 4805 REV 31MAR2000

CUSTOMER DRAWING

DRAWING NUMBER - 1911059 SHEET 3 OF 3 REV. A1

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