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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

D

C

B

A

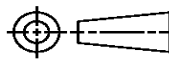
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

THIS DRAWING IS A CONTROLLED DOCUMENT

DRAWING MADE IN THIRD ANGLE PROJECTION

1528467 ↺ 1528467

/home/eb003653/edmod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528467-1	A	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528467-2	A	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528467-6	A	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528467-1	A	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528467-2	A	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528467-6	A	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528467-7	A	-	-	-	SPARE PARTS KIT

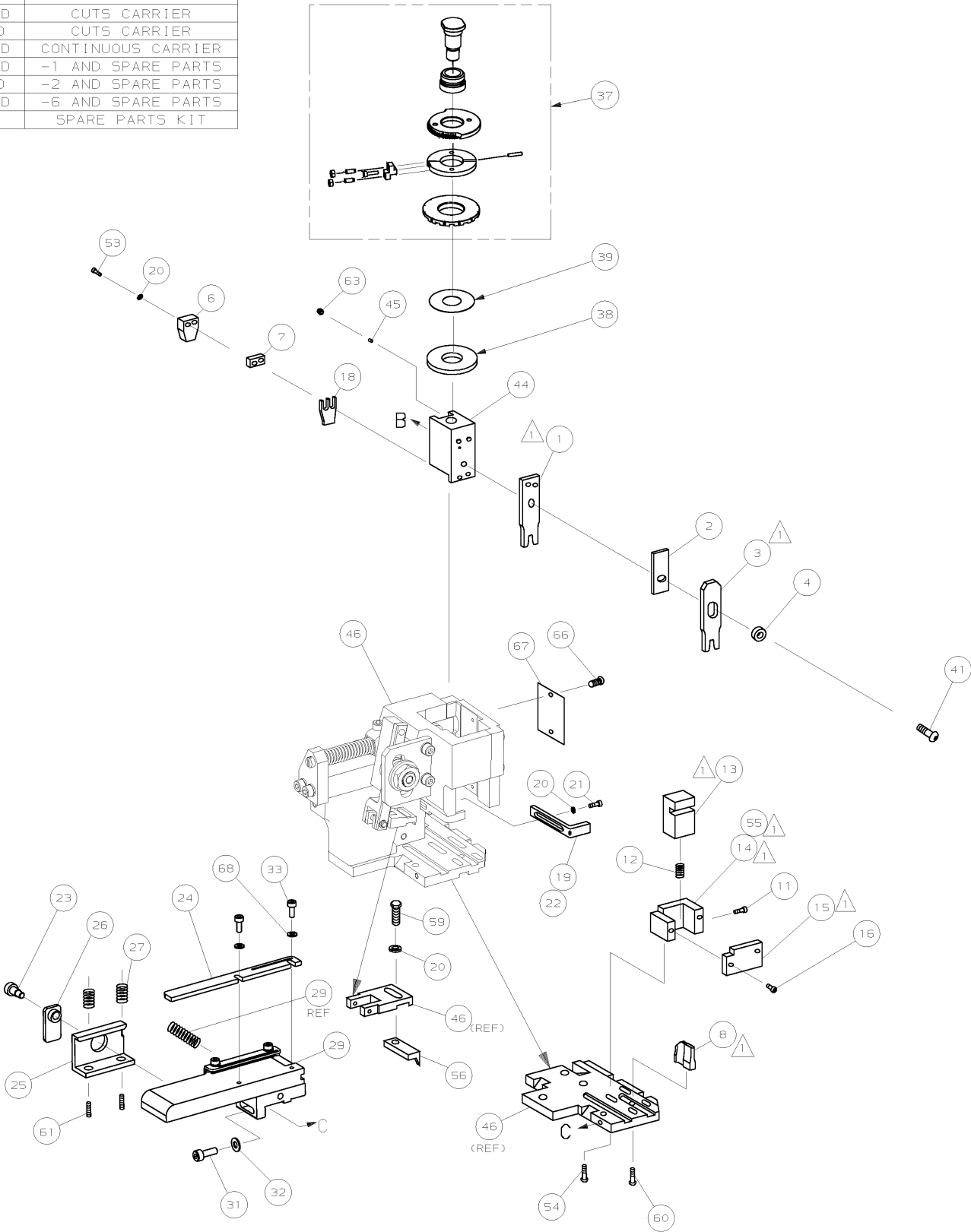
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: MODU REC. WITH SPRING (2 LOCKING LANCES)				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.40 [1.055 IN]	F	0.20mm ² -0.50mm ²	
INSUL	1.78 [1.070 IN]	0	1.20-1.60 [1.047-.063 IN]	
WIRE STRIP LENGTH 3.50 [1.138 IN]			APPL INSTRUCTION 408-8322 & 408-8490	
TERMINAL APPL SPEC 114-18022		-		FEED 6.50 [1.256 IN]
TERMINALS APPLIED				
963733	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG			CRIMP HEIGHT ✱	REF SETTING
0.50mm ²			0.92 ±0.03 [1.036 ±.001 IN]	B 0
0.35mm ²			0.84 ±0.03 [1.033 ±.001 IN]	B 5
0.25mm ²			0.79 ±0.03 [1.031 ±.001 IN]	B 9
0.20mm ²			0.76 ±0.03 [1.030 ±.001 IN]	C 2
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-
-			-	-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. FEED TO BE SET IN INTERMEDIATE HOLE 2.5 PITCHS BEHIND CRIMPED TERMINAL.
5. IMPORTANT: CUT OFF TAB TOLERANCE TO BE MAINTAINED AT 0.16 +0 / -0.16MM.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A			
DIST 66			

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR, DRIVE (#2x.19) ID PLATE	66
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									64
-	1	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	63
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-	2	2	2	2	2	2	2-18032-5	SCR, SKT SET (M5X20) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	59
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-	1	1	1	1	1	1	1338683-1	PAWL, FEED	56
-	1	-	-	1	-	-	1338723-1	HOLDER, SHEAR, REAR (NO CUT)	55
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-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
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-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
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-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
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-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
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									34
-	2	2	2	2	2	2	18023-5	SCREW, SHC (M3X12) F/STRP GDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31
									30
-	1	1	1	1	1	1	1633082-2	STRIP GUIDE PLATE ASSY	29
									28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1-189124-0	GUIDE, STRIP (FRONT)	24
-	1	1	1	1	1	1	980371-4	SCR, SHC 5HLD	23
-	1	-	1	1	-	1	690472-6	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	690472-5	STRIPPER	19
-	1	1	1	1	1	1	2-690518-9	HOLDER, TERMINAL	18
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-	2	2	2	2	2	2	18023-2	SCR, SHC (M3X6) REAR SHEAR PL	16
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-	-	1	1	-	1	1	1320920-1	HOLDER, SHEAR, REAR (CUT)	14
-	1	1	1	1	1	1	690463-2	SHEAR, FLOAT (REAR)	13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
									10
									9
1	2	2	2	1	1	1	4-1333201-1	ANVIL	8
-	1	1	1	1	1	1	240641-3	SPACER, DEPRESSOR (REAR)	7
-	1	1	1	1	1	1	690468-2	DEPRESSOR, SHEAR (REAR)	6
									5
-	1	1	1	1	1	1	238009-8	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	5-456135-1	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	2	2	2	1	1	1	456402-1	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY							REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
PARTS LIST									
DIMENSIONS: mm (INCHES)							MATL	HT TR	FIN
DO NOT SCALE PRINT.									
TOLERANCES UNLESS OTHERWISE SPECIFIED:									
1 PLC DEC ±-							DR	25NOV04	APP
2 PLC DEC ±-							L.L.OFHOUSE	F.BACKHURST	
3 PLC DEC ±-							CHK	REL	02DEC04
ANGLES ±-									
SURF TEXTURE, ✓									
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX									
NAME							FINE ADJ SIDE FD HD-1 APPL		
SCALE							D	DWG NO	1528467
SHEET 1 OF 1							REV A		
00779							CUSTOMER AND ASSEMBLY DRAWING		
RESTRICTED TO									

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