

4

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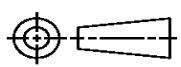
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						B1		ECR-14-003762			14MAR14		
											RS		
											LZ		

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2-2151118-1

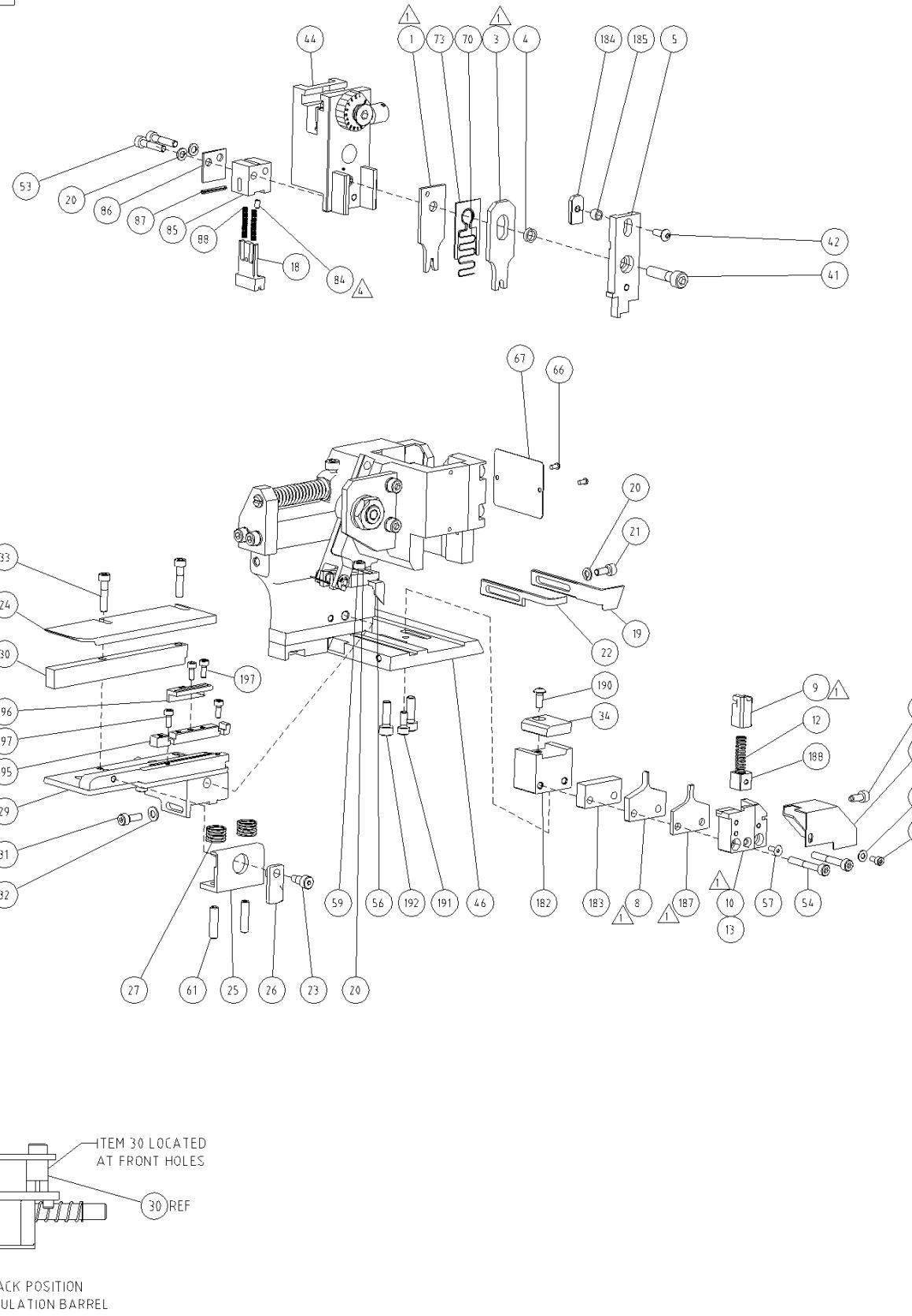
FOR REPLACEMENT PARTS FOR APPLICATOR 2047309
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 2047309

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		TE Connectivity	
DIMENSIONS:		CHK L.J.ZHANG			
		APVD U.GUO		NAME	
0 PLC ±		PRODUCT SPEC		HDE APPLICATOR, SIDE FEED	
1 PLC ±		APPLICATION SPEC			
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		SIZE	
		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		CAGE CODE	
		DRAWING NO		DRAWING NO	
		C- 2047309		A3	
		SCALE		SHEET 1 OF 2	
		REV B1			

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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
2047309-1	B	LEADMAKER	MECH POST FEED	CUTS CARRIER
2047309-2	B	BENCH	MECH PRE FEED	CUTS CARRIER
2047309-6	B	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-2047309-1	B	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-2047309-2	B	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-2047309-6	B	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-2047309-7	A	-	-	SPARE PARTS KIT

SET UP GAGE 1552105-1	LOC ES	DIST —	REVISIONS			
	P	LTR	DESCRIPTION	DATE 30JUL2009	DRW L.Z.	APR S.
	B	ECR-09-017118				



									DOCUMENTATION PACKAGE
-	1	1	1	1	1	1	-	1633768-2	SCR, SKT HD CAP M3 X 8.0
-	4	4	4	4	4	4	-	18023-3	PLATE, STROKE ADJ
-	1	1	1	1	1	1	-	1762991-1	FRONT, STRIP GUIDE
-	1	1	1	1	1	1	-	1762992-1	SCR, SKT HD CAP M5 X 16.0
-	2	2	2	2	2	2	-	2-18023-0	SCR, SKT HD CAP M4 X 10.0
-	1	1	1	1	1	1	-	1-18023-1	SCR, BTN SKT HD CAP (M4 X 10)
-	1	1	1	1	1	1	-	18024-7	SUPPORT, SPRING
-	1	1	1	1	1	1	-	1762301-1	3-1762311-6
-	1	1	1	1	1	1	-	1891652-1	INSULATION ANVIL, SIDE FEED
-	1	1	1	1	1	1	-	1891650-2	COLLAR, INS BLOCK
-	1	1	1	1	1	1	-	1762328-2	BLOCK, INS CRIMPER
-	1	1	1	1	1	1	-	1762329-1	SPACER, ANVIL
-	1	1	1	1	1	1	-	1762303-1	BLOCK, LOWER TOOL
-	-	1	1	-	1	1	-	18027-1	WASHER, FLAT, REG M3
-	-	1	1	-	1	1	-	18023-2	SCR, SKT HD CAP (M3 X 6.0)
-	-	1	1	-	1	1	-	1999035-3	GUARD, CHIP
-	2	2	2	2	2	2	-	1-22278-9	SPRING, HOLD DOWN
-	1	1	1	1	1	1	-	4-21028-0	PIN, SLOTTED SPRING .094 X .750
-	1	1	1	1	1	1	-	409461-1	PLATE RETAINING
-	1	1	1	1	1	1	-	1729799-1	CARRIER HOLD DOWN
-	1	1	1	1	1	1	-	18031-1	SCR, SET, CUP POINT M3 X 5.0
-	1	1	1	1	1	1	-	1891631-1	GUIDE, DEPRESSOR WIRE
-	1	1	1	1	1	1	-	1729332-1	SPRING, DEPRESSOR WIRE
-	1	1	1	1	1	1	-	1999174-1	DATA PLATE, APPL, HD-E
-	2	2	2	2	2	2	-	21017-2	SCREW, DRIVE
-	2	2	2	2	2	2	-	2-18031-8	SCR, SET, CUP POINT M5 X 20.0
-	1	1	1	1	1	1	-	1-18023-0	SCR, SKT HD CAP M4 X 8.0
-	1	1	1	1	1	1	-	985575-2	SCR, FLT SKT HD CAP M3 X 8.0
-	1	1	1	1	1	1	-	1999075-1	FEED, PAWL
-	2	2	2	2	2	2	-	1-18023-6	SCR, SKT HD CAP M4 X 30.0
-	2	2	2	2	2	2	-	1-18023-4	SCR, SKT HD CAP M4 X 20.0
-	1	1	1	1	1	1	-	18024-7	SCR, BTN SKT HD CAP (M4 X 10)
-	1	1	1	1	1	1	-	1673986-1	CAM, HYBRID APPL
-	1	1	1	1	1	1	-	1552100-2	APPLICATOR SUBASSEMBLY, HDE
-	1	1	1	1	1	1	-	1552102-3	RAM ASSEMBLY, HDE SIDE-FEED
-	1	1	1	1	1	1	-	18024-6	SCR, BTN SKT HD CAP (M4 X 8.0)
-	1	1	1	1	1	1	-	3-18023-0	SCR, SKT HD CAP M6 X 25.0
-	1	1	1	1	1	1	-	1-1762300-8	SUPPORT, TERMINAL
-	2	2	2	2	2	2	-	1-18023-4	SCR, SKT HD CAP M4 X 20.0
-	1	1	1	1	1	1	-	18027-2	WASHER, FLAT, REG M4
-	1	1	1	1	1	1	-	1-18023-2	SCR, SKT HD CAP M4 X 12.0
-	1	1	1	1	1	1	-	1920908-1	SPACER, STRIP GUIDE
-	1	1	1	1	1	1	-	1552112-1	STRIP GUIDE ASSEMBLY
-	2	2	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION
-	1	1	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE
-	1	1	1	1	1	1	-	240792-1	DRAG, TERMINAL
-	1	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE
-	1	1	1	1	1	1	-	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0
-	1	-	1	1	-	1	-	918704-6	STRIPPER
-	1	1	1	1	1	1	-	1-18023-1	SCR, SKT HD CAP M4 X 10.0
-	4	4	4	4	4	4	-	18025-2	WASHER, SPRG LOCK, REG M4
-	-	1	-	-	1	-	-	1-724942-7	STRIPPER
-	1	1	1	1	1	1	-	2-1729753-4	HOLD DOWN, TERMINAL
-	1	-	-	1	-	-	-	2047233-2	SHEAR HOLDER, FRONT(No-CUT)
-	1	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION
-	1	1	1	1	1	1	-	1729602-1	STOP, SHEAR
-	-	1	1	-	1	1	-	2047231-2	SHEAR HOLDER, FRONT
-	1	1	1	1	1	1	-	2047437-1	FLOATING SHEAR, FRONT
-	1	1	1	1	1	1	-	3-1762310-5	WIRE, ANVIL SIDE FEED
-	1	1	1	1	1	1	-	1762981-1	DEPRESSOR, SHEAR
-	1	1	1	1	1	1	-	1891658-1	CRIMPER SPACER, INSULATION
-	1	1	1	1	1	1	-	2-1762326-7	INSULATION CRIMPER
-	1	1	1	1	1	1	-	3-1762325-2	WIRE CRIMPER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DMY S.NAKA 01DEC2008	Tyco Electronics		Tyco Electronics Corporation Kawasaki, Japan		
DIMENSIONS: 10.14 mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 一般公差		DMY S.YABE 01DEC2008	NAME: B4F		
		APG YABE		PRODUCT SPEC 品目规格			
				APPLICATION SPEC 应用规格	HD-E APPLICATOR, SIDE FEED		
				SIZE	CAGE CODE	DRAWING NO 图号	RESTRICTED
MATERIAL 材料	FINISH 表面	WEIGHT 重量		A1	00779	C-2047309	—
CUSTOMER DRAWING				SCALE 比例		1:1	SHEET 张数
						1 OF 1	REV B

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