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| | | | | | | A1 | | ECR-14-002248 | | | 19FEB2014 | | |
| | | | | | | | | | | | GK HMR | | |
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REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2266014-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855340
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855340

| | | | | | |
|---------------------------------------------------------------------------------------|--|----------------------|--|---------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN GOPALAKRISHNA HV | | TE Connectivity | |
| DIMENSIONS: | | CHK RAGHAVENDRA | | | |
|  | | APVD RAGHAVENDRA | | | |
| 0 PLC \pm | | PRODUCT SPEC | | | |
| 1 PLC \pm | | APPLICATION SPEC | | | |
| 2 PLC \pm | | NAME | | FINE ADJUST SIDE FEED HDM | |
| 3 PLC \pm | | APPLICATOR | | | |
| 4 PLC \pm | | SIZE | | DRAWING NO | |
| ANGLES \pm | | A3 | | C- 1855340 | |
| MATERIAL | | CAGE CODE | | RESTRICTED TO | |
| FINISH | | CUSTOMER DRAWING | | SCALE | |
| | | SHEET 1 OF 2 | | REV A1 | |

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| PART NUMBER | REV | FIRST USED | POWER UNIT | FEED TYPE | DESCRIPTION |
| 1855340-1 | A | 122500-1 | LEADMAKER | POST FEED | CUTS CARRIER |
| 1855340-2 | A | 565435-5 | BENCH MODEL K | PRE FEED | CUTS CARRIER |
| 1855340-3 | A | 354500-1 | BENCH MODEL G | PRE FEED | CUTS CARRIER |
| 1855340-6 | A | 122500-1 | LEADMAKER | POST FEED | CONTINUOUS CARRIER |
| 7-1855340-7 | A | - | - | - | SPARE PARTS |

⚠ RECOMMENDED SPARE PARTS

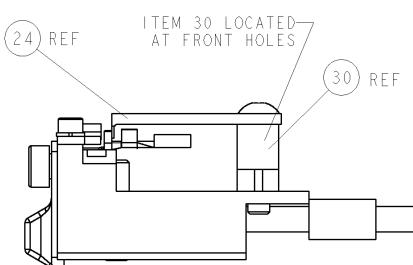
2 GREASE LIGHTLY

 3 GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE

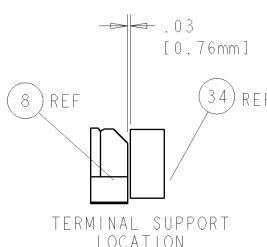
4 APPLY TORQ-SEAL IN ALLEN SOCKET TO
FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED
TO CORRECT HEIGHT AT QUALIFICATION. APPLY
PN 1-23419-5 LOC-TITE TO THREADS.

5 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
SEAL PART NO. 184139 INSULATION DIA RANGE 1.20-1.70.
SEAL PART NO. 184140 INSULATION DIA RANGE 1.60-2.10.
SEAL PART NO. 184141 INSULATION DIA RANGE 2.20-2.70.
SEAL PART NO. 1949528-1 INSULATION DIA RANGE 1.60-2.10.

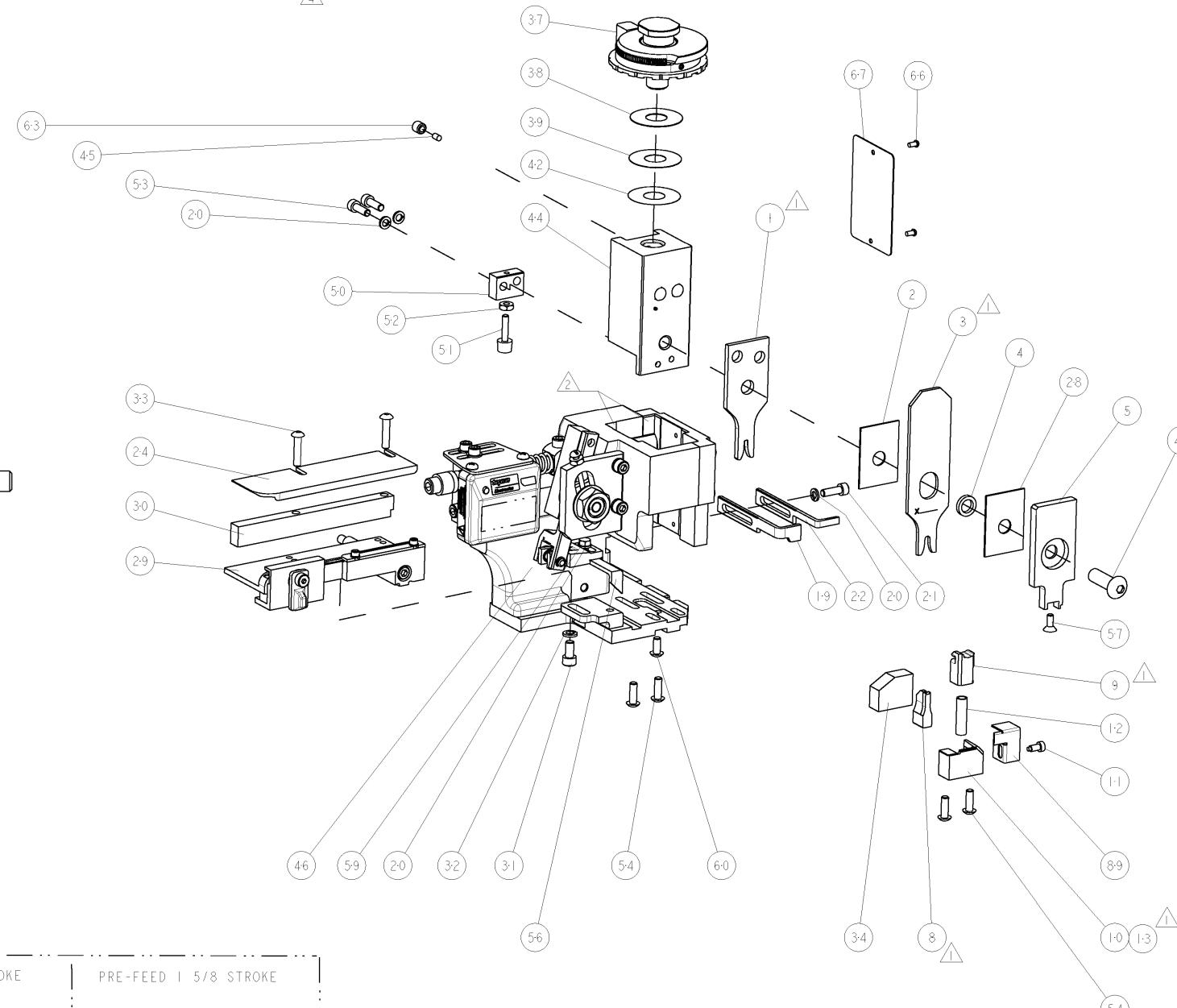
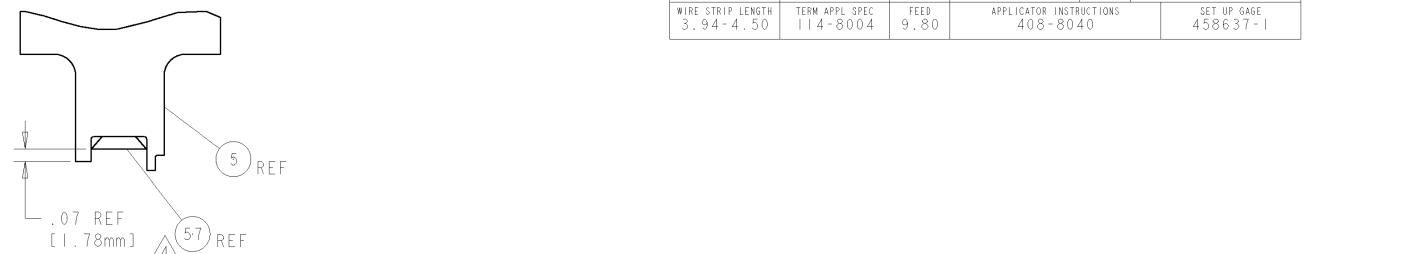
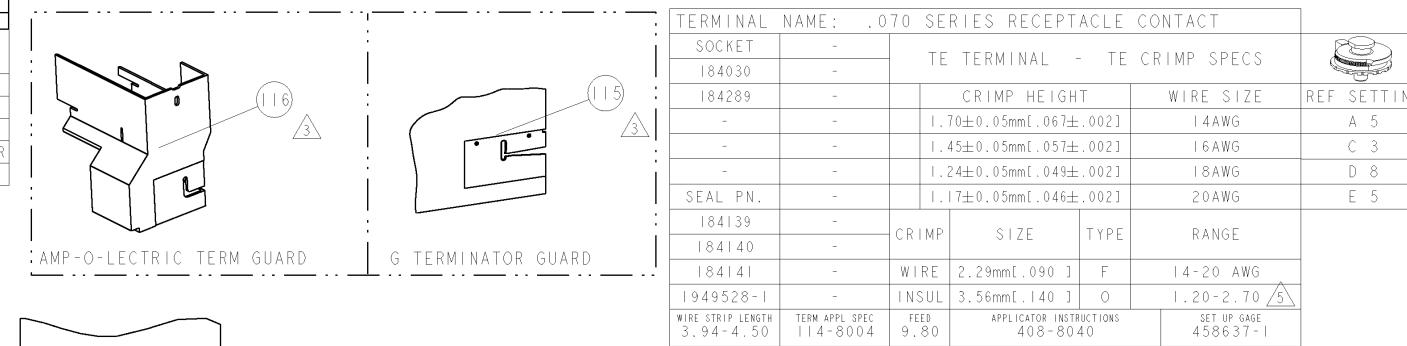
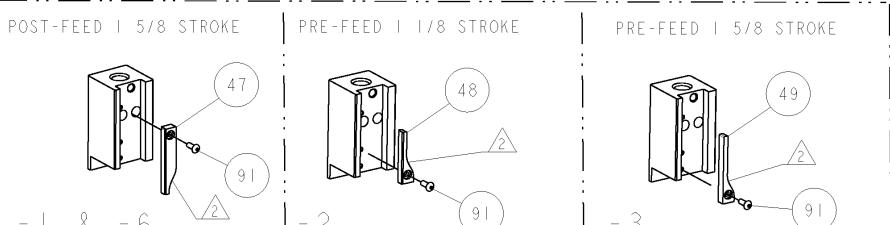
* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

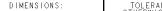


FEED TRACK POSITION
GUIDE BY INS. BARRE



TERMINAL SUPPORT
LOCATION



| | | | | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----|
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| DIN 150CT2007 L. LOFTHOUSE CHA | | Tyco Electronics Harrisburg, PA 17105-3608 | | |
| DIMENSIONS: INCHES  | | APVD T. ELIRIN 150CT2007 PRODUCT SPEC - APPLICATION SPEC - ANGLES - WEIGHT - | | |
| MATERIAL - - | | NAME FINE ADJUST SIDE FEED HDM APPLICATOR SIZE A CAGE CODE 00779 DRAWING NO C-1855340 RESTRICTED TO - | | |
| FINISH - - | | CUSTOMER DRAWING SCALE 3:5 3 SHEET 1 OF 1 REV A | | |
| CUSTOMER VIEWABLE ASSEMBLY | | | | |

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[TE Connectivity:](#)

[1855340-6](#)