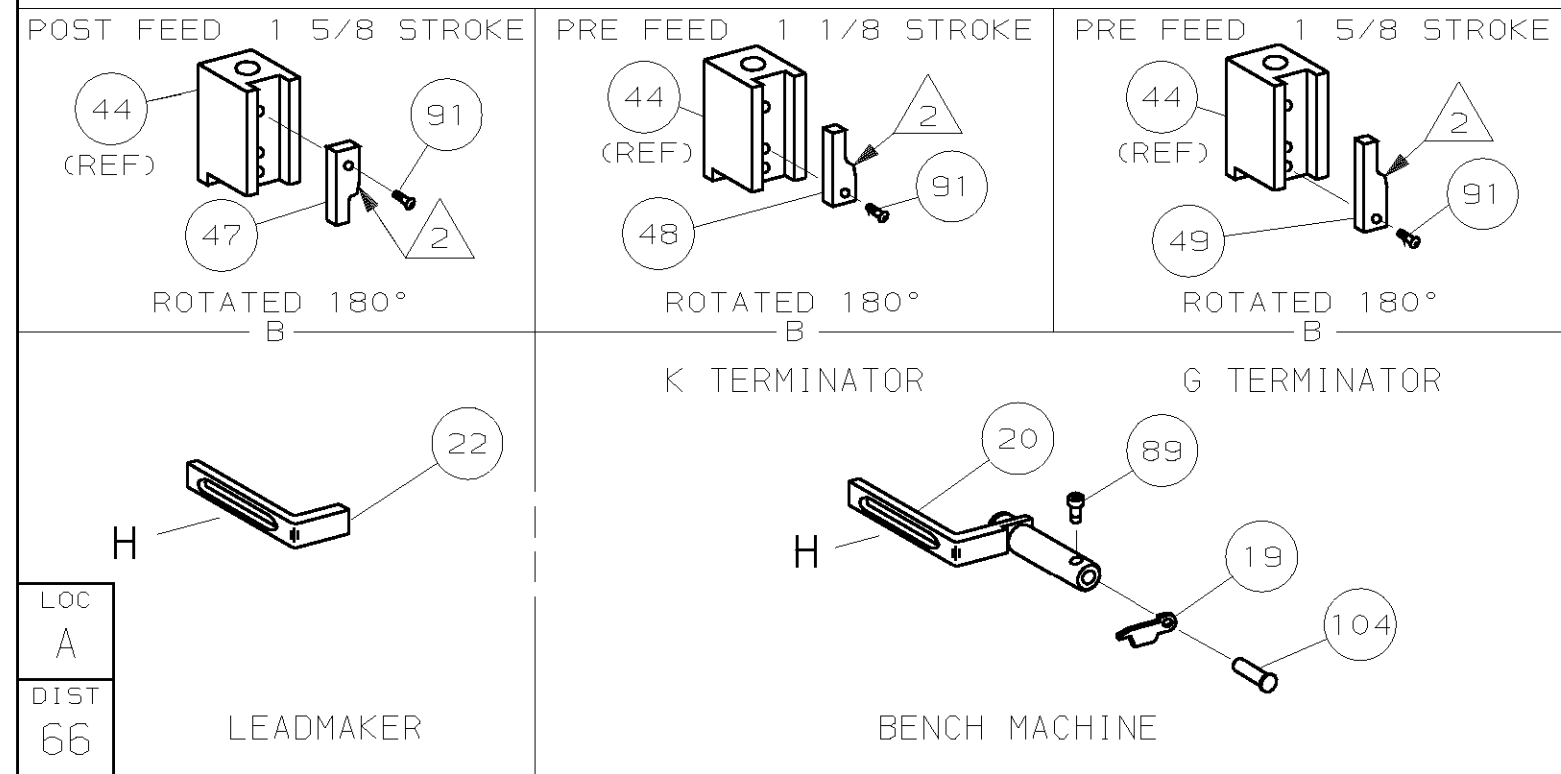
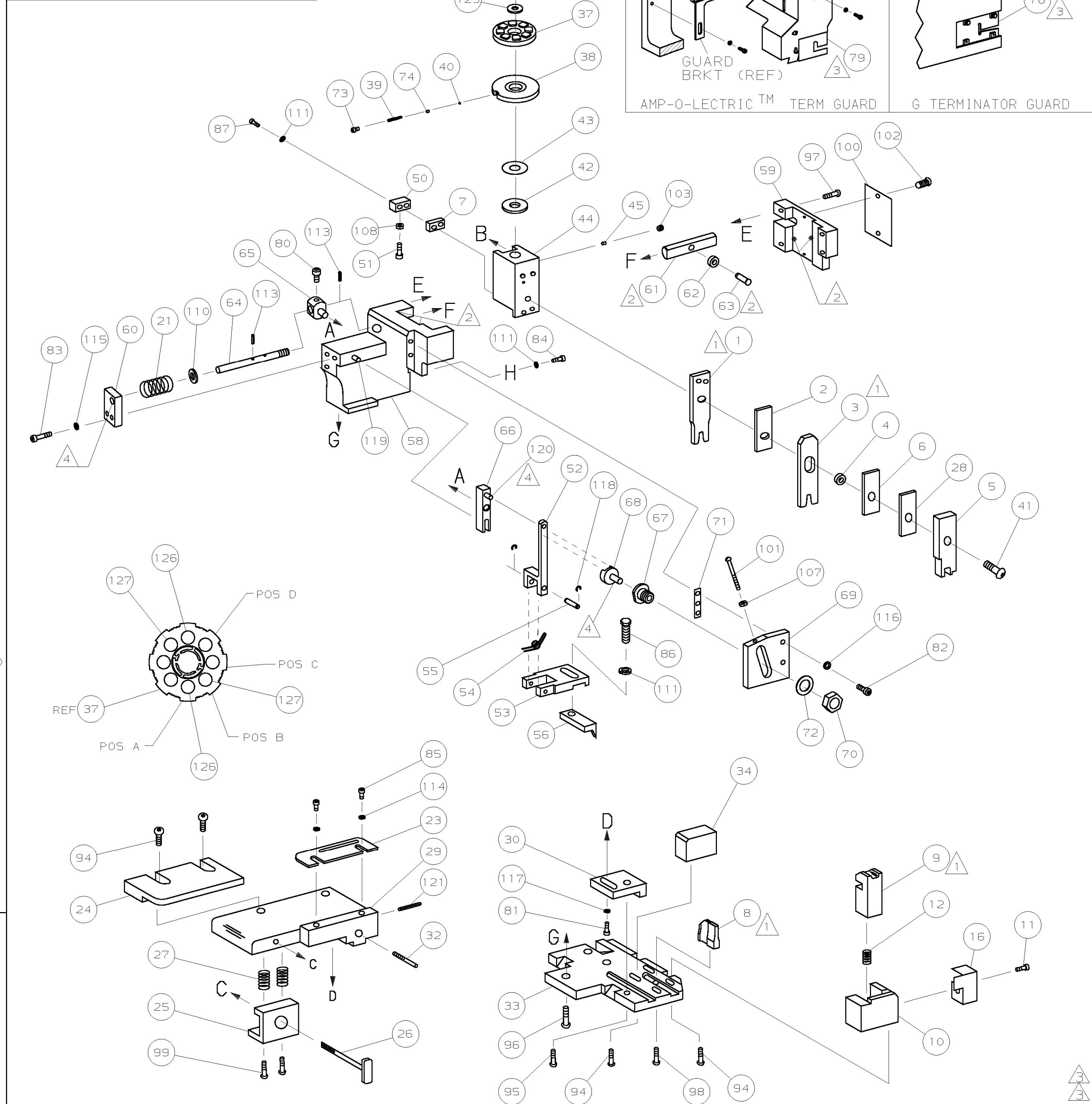


PART NUMBER	REV	FIRST USED
1385251-1	A	122500-1
1385251-2	A	565435-5
1385251-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: ELO CRIMP TERMINAL									
1393404-1									
AMP TERMINAL AMP CRIMP SPECS									
PAD LTR CRIMP HEIGHT WIRE SIZE									
A .040 ±.002 [1.02 ±0.05mm] 0.5 mm ² ; 0.5F mm ²									
B .036 ±.002 [0.91 ±0.05mm] 0.35 mm ²									
C NOT USED									
D NOT USED									
CRIMP SIZE TYPE RANGE									
WIRE .055 [1.40mm] F 0.35-0.5Fmm ²									
INSUL .080 [2.03mm] 0 1.4-1.6MM									
WIRE STRIP LENGTH TERM APPL SPEC FEED APPL INSTRUCTION SET UP GAGE LAYOUT									
.150 NONE .200 408-8040 458637-1 L2522									
2 2 2 - C 5-354779-6 PIN, WIRE DISC (.3270)B									
2 2 2 - C 4-354779-4 PIN, WIRE DISC (.3210)A									
1 1 1 - A 986950-1 WASHER, FLAT PRECISION									
1 1 1 - A 217238-1 GENERAL INSTRUCTION PACKAGE									
1 1 1 - - 4088040 SF APPL INST 408-8040									
1 1 1 - A 4-21028-0 PIN,SLT SPR(Ø.093x.75)ST GDE PL									
REF REF REF - A 1-21030-1 PIN,DOWEL (Ø.187x.50)LEVER									
REF REF REF - A 1-21030-6 PIN,DOWEL (Ø.187x1.25)HOUSING									
REF REF REF - A 21045-3 RING,RET "C" (Ø.187)FD FING PIN									
1 1 1 - A 21024-5 WASHER, LOCK (#10)ADJ BLOCK									
REF REF REF - A 21024-5 WASHER,LOCK (#10)ADJ PLATE									
REF REF REF - A 21024-5 WASHER,LOCK (#10)FEED GDE ROD									
2 2 2 - A 21024-2 WASHER,LOCK (#4)FRONT STP GUIDE									
REF REF REF - A 5-21028-1 PIN,SLT SPR(Ø.125x.50)ADJ ROD									
4 4 4 - A 21024-4 WASHER,LOCK (#8)STRIPPER									
REF REF REF - A 21899-4 WASHER,FLAT (Ø5/16)SCREW ADJ									
1 1 1 - A 21018-5 NUT,HEX (NO.6)HOLDDOWN									
REF REF REF - A 21068-5 NUT,HEX (6-32)FEED ADJ									
1 1 - - A 992031-1 PIN, CLEVIS									
1 1 1 - A 21009-2 SCR,SKT SET(1/4-20x.25 LW)RAM									
2 2 2 - A 21017-2 SCR,DRIVE (#2x.19)ID PLATE									
REF REF REF - A 6-23715-5 SCR,PAN HD (6-32x1.50)FEED ADJ									
1 1 1 - B 461264-1 PLATE, IDENTIFICATION									
2 2 2 - A 3-21002-0 SCR,BHC (10-32x.88)DRAG									
1 1 1 - A 22733-8 SCR,BHC (8-32x.38 LW)ANVIL									
REF REF REF - A 2-21002-9 SCR,BHC (10-32x.75)CAP									
REF REF REF - A 2-22733-8 SCR,BHC (1/4-20x.62)HOUSING									
REF REF REF - A 2-21002-7 SCR,BHC (10-32x.50)SG ADJ BLOCK									
6 6 6 - A 2-21002-2 SCR,BHC (8-32x.50)TERM H DWN									
1 1 1 - A 1-21002-7 SCR,BHC (6-32x.38)CAM									
1 1 - - A 7-21000-9 SCR,SHC (4-40x.19)STRIPPER									
2 2 2 - A 2-21000-8 SCR,SHC (8-32x.62)DEP-HOLD									
1 1 1 - A 2-22603-0 SCR,HEX HD (8-32x.31)FEED FINGER									
2 2 2 - A 1-21000-3 SCR,SHC (4-40x.25)F ST GUIDE									
1 1 1 - A 2-21000-7 SCR,SHC (8-32x.50)STRIPPER									
REF REF REF - A 3-21000-7 SCR,SHC (10-32x.75)FEED ROD GD									
REF REF REF - A 3-21000-6 SCR,SHC (10-32x.62)ADJ BLK									
1 1 1 - A 3-21000-4 SCR,SHC (10-32x.38)SG ADJ BL									
REF REF REF - A 3-21000-4 SCR,SHC (10-32x.38)PIVOT BLK									
- REF - - B 455749-1 GUARD, WINDOW									
REF - - - B 679532-1 INSERT, GUARD									
1 1 1 - A 690603-1 SPRING, ASSIST									
1 1 1 - A 23030-1 SCR,SHC (6-32x.25 SL)INS DISC									
REF REF REF - A 458109-1 WASHER, SPECIAL									
REF REF REF - A 690517-1 SPACER									
QTY REOD PER ASSY PARTS LIST									
QTY REOD PER ASSY PARTS LIST									
1 1 1 - A 690603-1 SPRING, ASSIST									
1 1 1 - A 23030-1 SCR,SHC (6-32x.25 SL)INS DISC									
REF REF REF - A 458109-1 WASHER, SPECIAL									
REF REF REF - A 690517-1 SPACER									
-3 -2 -1 U/M DWG SIZE PART NO DESCRIPTION ITEM NO									
QTY REOD PER ASSY PARTS LIST									

LEADMAKER					MECH POST FEED		
-2	BENCH MODEL K				MECH PRE FEED		
-3	BENCH MODEL G				MECH PRE FEED		
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	B	240633-1	BUSHING	67
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62
REF	REF	REF	-	B	454398-2	ROD, FEED	61
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	REF	-	D	454485-1	HOUSING	58
							57
1	1	1	-	B	690542-2	PAWL, FEED	56
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A	690753-1	SPACER, TONKER	50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-1	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	-	C	690142-4	DISC, INSULATION	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	-	B	690786-1	SUPPORT, TERMINAL	34
REF	REF	REF	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
							31
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	455671-1	PLATE, STRIP GUIDE	29
1	1	1	-	C	2-455888-3	SPACER, FRONT SHEAR DEP	28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	1	-	D	6-690504-3	GUIDE, STRIP (REAR)	24
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
-	-	1	-	B	690472-2	STRIPPER	22
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	-	-	B	458949-1	STRIPPER	19
							18
							17
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16
							15
							14
							13
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	-	B	690461-1	STOP, SHEAR	11
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	-	C	1-454276-9	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	4-805887-0	ANVIL	8
1	1	1	-	C	1-240641-6	SPACER, DEPRESSOR (REAR)	7
1	1	1	-	C	455888-6	SPACER, FRONT SHEAR DEP	6
1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	B	1-238011-0	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	2-904741-8	CRIMPER, INSULATION	3
1	1	1	-	C	455888-1	SPACER, CRIMPER	2
1	1	1	-	C	5-456402-0	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
				← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.				MATERIAL - HT TR - FIN -			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				DR R. KNEPPER 29MAR01 APP T.ELBIN 29MAR01			
2 PLC DEC ±-				CHK - REL -			
3 PLC DEC ±-				AMP AMP Incorporated Harrisburg, PA 17105-3608			
4 PLC DEC ±-							
ANGLES ±-				NAME SIDE FEED HDM APPLICATOR MACHINE REF			
SURF TEXTURE: ✓				MINI APPL			
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				SCALE - D DWG NO 1385251 SHEET 1 OF 1 REV A			
CASE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING			
				RESTRICTED TO			

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